



## STEYR MARINE ENGINES

**246 MARINE**  
HIGH POWER  
**+ SOLAS**



Serien Nr. / Serial no.: 682 19158 -->

## ERSATZTEILKATALOG *SPARE PARTS CATALOGUE*

P/N Z011800/0 ● 2. Auflage, März 2003 ● 2<sup>nd</sup>. Edition, March 2003

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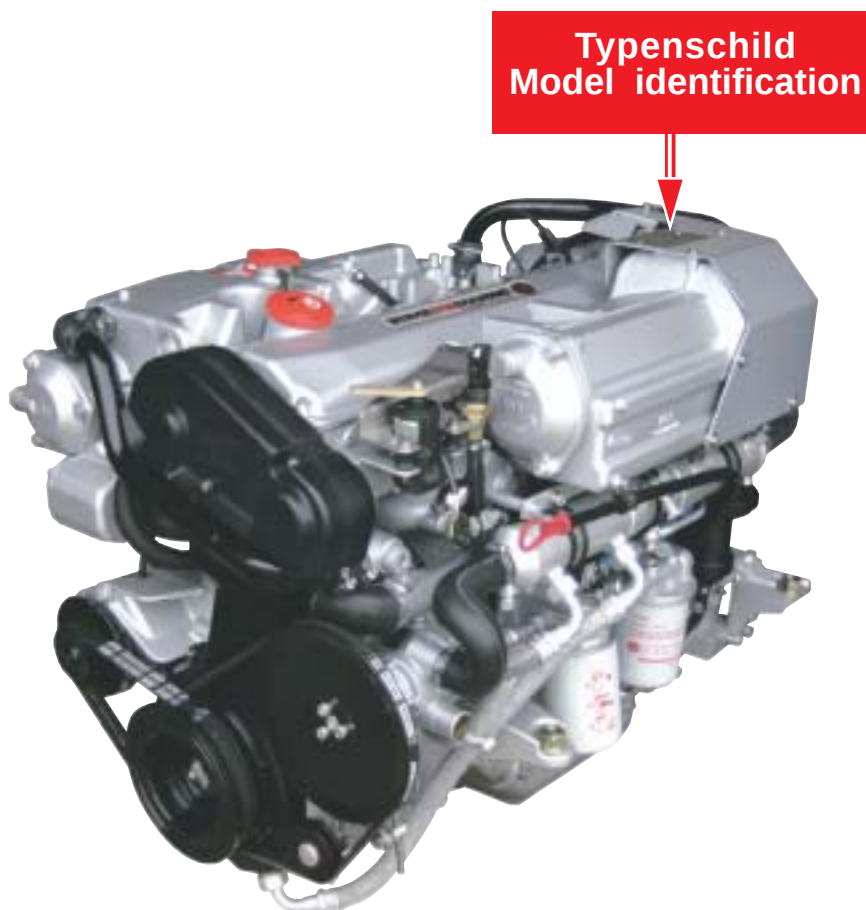


Bei Ersatzteilebestellungen ist immer die Motorseriennummer anzugeben.  
Damit beschleunigen Sie die Lieferung und vermeiden Fehllieferungen.

When ordering spare parts are always indicate serial engine number.  
This will speed up delivery and help to avoid mistakes.

Die primären Modell- und Seriennummernangaben finden sich am Motor an den in der nebenstehenden Abbildung gezeigten Stellen. Diese Nummern sind bei Garantieansprüchen und bei der Bestellung von Ersatzteilen anzugeben.

The primary model and serial number is located on the engine as illustrated. These numbers are required when requesting warranty and ordering parts.



Verwenden Sie ausschließlich STEYR-MARINE-Ersatzteile um eventuelle Leistungsverluste auszuschließen.  
Aus diesem Grund sollten Sie auf die bewährte Qualität der Original-STEYR Marine Ersatzteile bestehen und unter keinen Umständen Ersatzteile unbekannter Qualität verwenden.

Substituting automotive or generally supplied parts and hardware will often result in less than desired performance. For this reason, you should insist on the known quality of genuine STEYR Marine matched replacement parts, and should never use parts of unknown quality.

Konstruktions- und Ausführungsänderung, die dem technischen Fortschritt dienen, vorbehalten!  
We reserve the right to make changes in design and execution which incorporate advances in technology!



|                                        |  |
|----------------------------------------|--|
| Motorlager, Hebelasche, Dichtungssätze |  |
| Mount bracket, Lifting eye, Gasket set |  |

| Pos.<br>Pos. | Art.-Nr.<br>Part.-No. | Stk ME<br>Qty Unit | Benennung<br>Designation                      | Stufe<br>Step |
|--------------|-----------------------|--------------------|-----------------------------------------------|---------------|
| 10           | 2178345/2             | 1 ST               | RIEMENSCHUTZ, OBERTEIL<br>COVER T-BELT, UPPER | .2            |
| 3            | 4                     | 5                  | 6                                             | 7             |

1 Tafelnummer  
Table number

2 Stücklistennummer für gesamte Tafel/  
Funktionsgruppe  
Partlist number for whole table/  
functional groups

3 Positionsnummer  
Positions number

4 Ersatzteilenummer  
Spare part number

5 Stück, Menge pro Motor bzw. Baugruppe  
Quantity for one engine respectively  
assembly group

6 Benennung und Beschreibung des Ersatzteiles  
Designation and description of spare part

7 Gruppenteile sind durch einen Kreis um die Positions-  
nummer (Bildtafel) erkennbar. Die in dieser  
Tabelle unterhalb dieser angeführten Teile  
mit um eins erhöhter Stufennummer wer-  
den mitgeliefert.

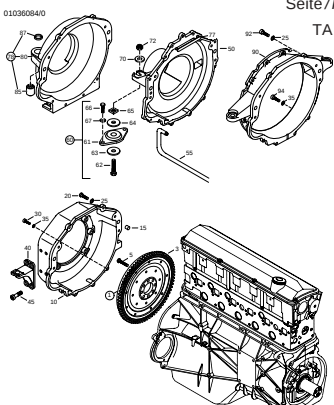
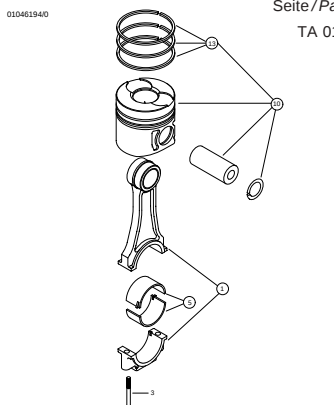
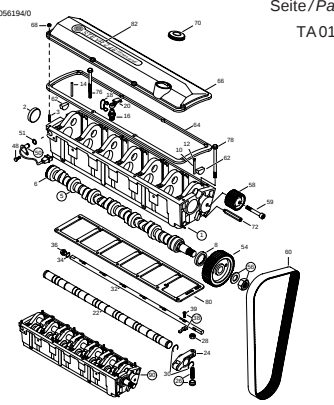
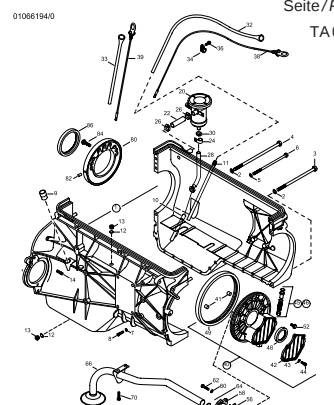
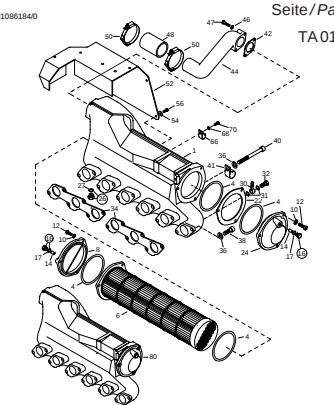
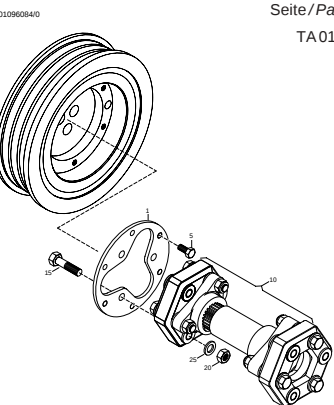
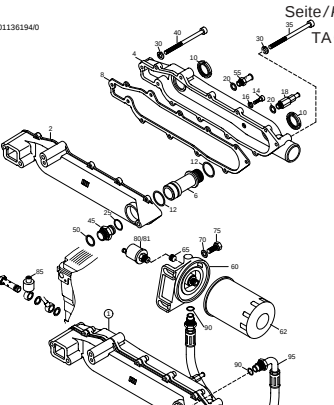
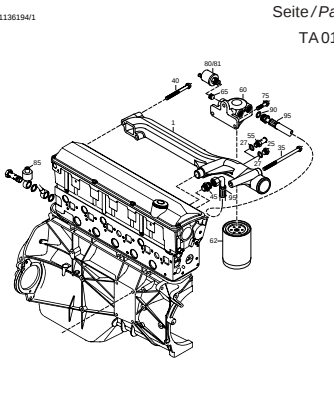
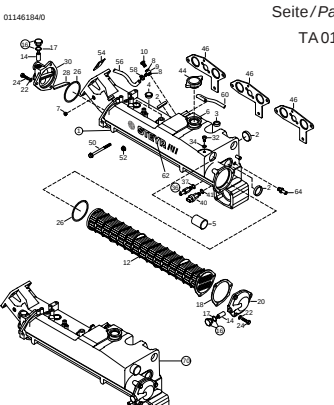
Group parts are marked with a circle around the  
position number. Parts in the list below  
these, which had an increased step number  
by one, will be included at delivery.



|                                            |                                           |
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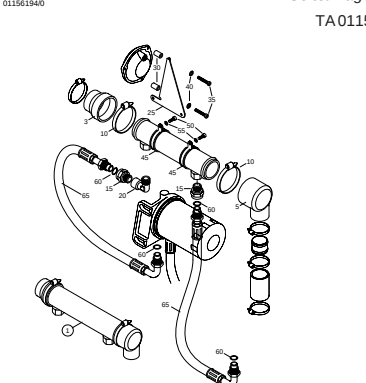
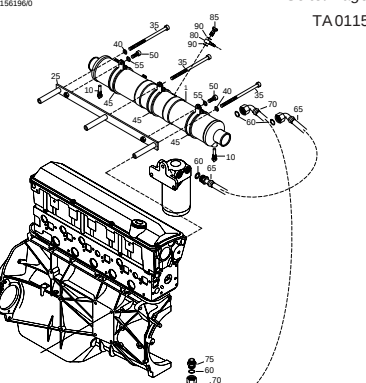
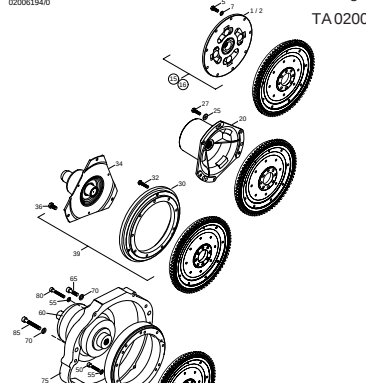
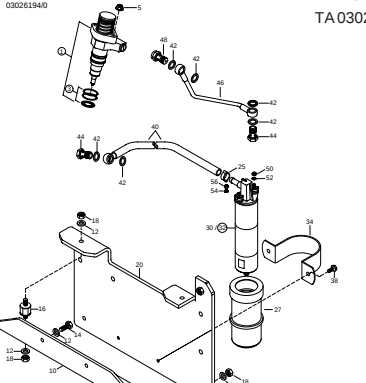
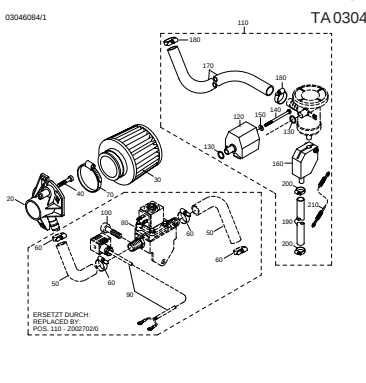
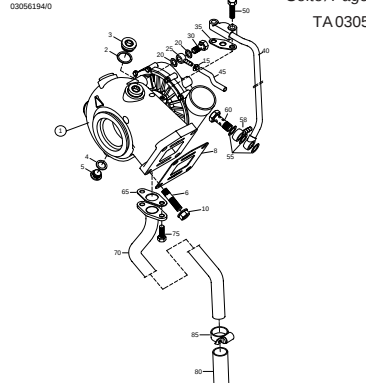
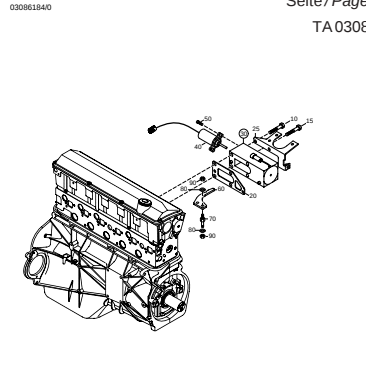
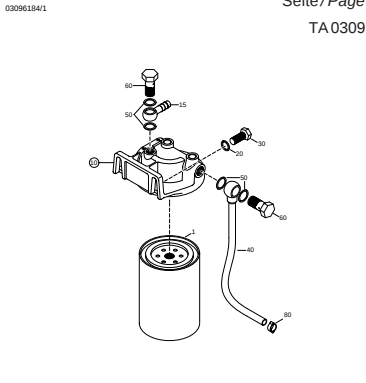
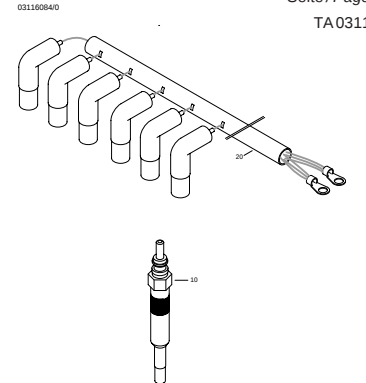
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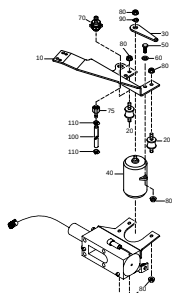
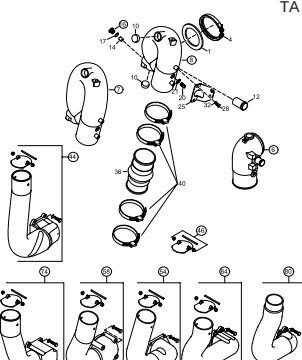
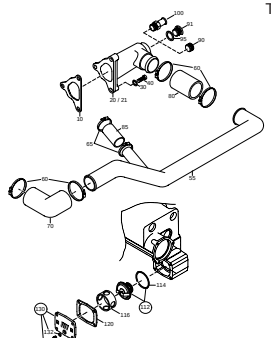
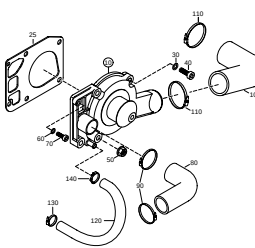
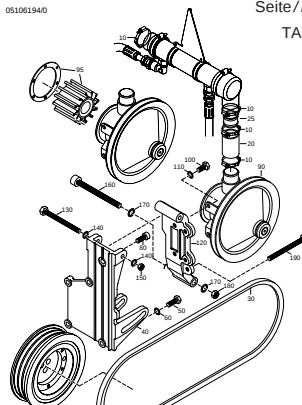
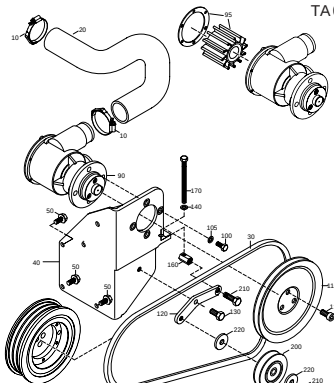
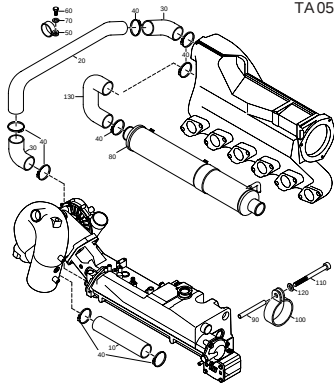
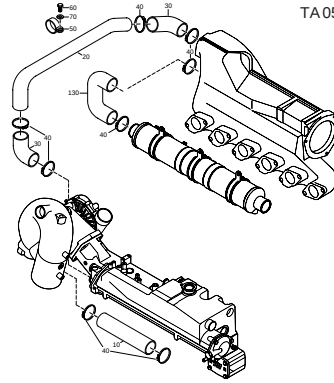
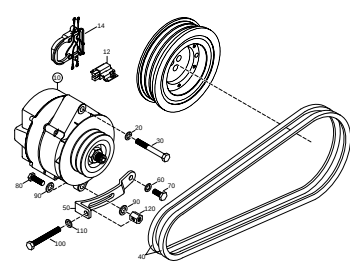
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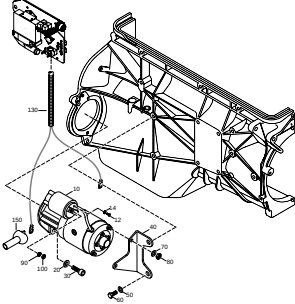
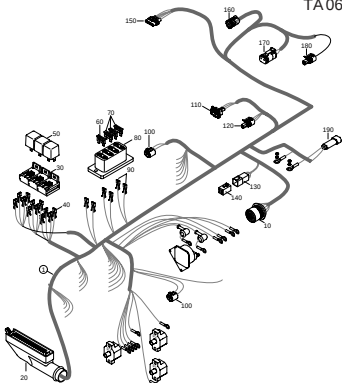
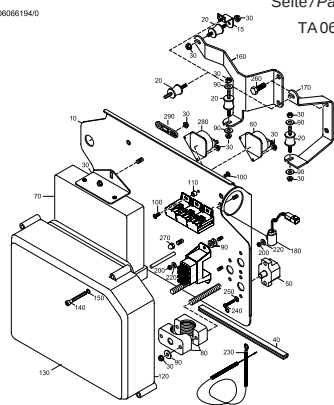
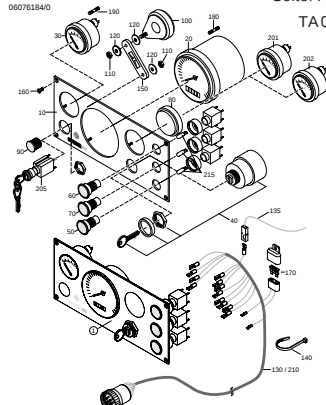
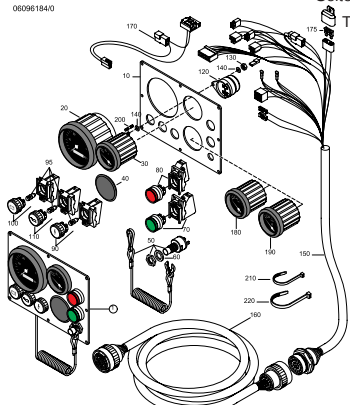
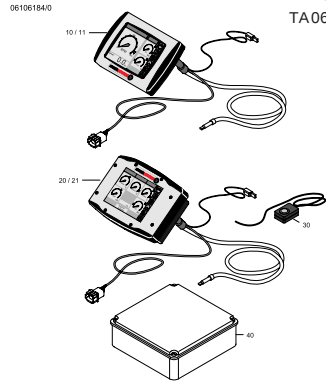
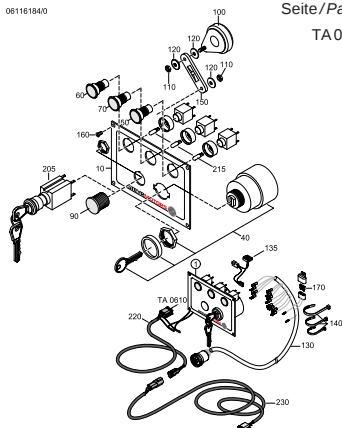
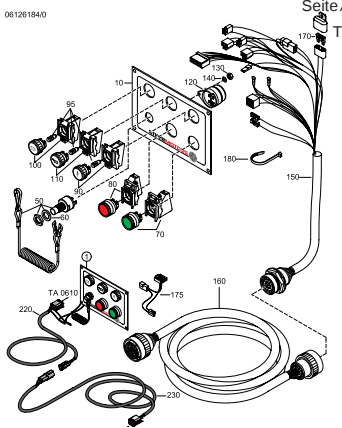
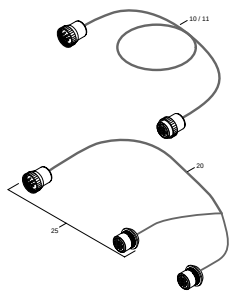
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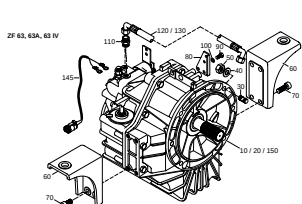
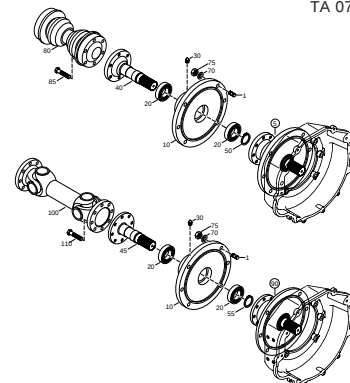
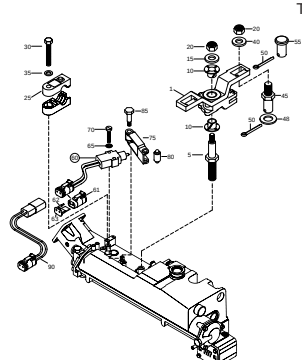
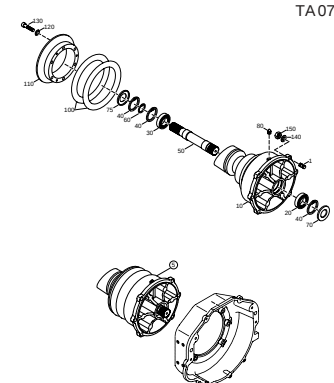
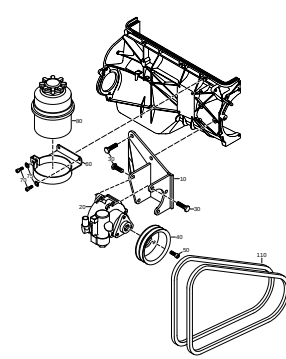
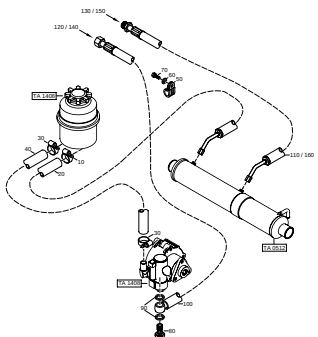
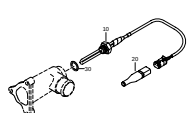
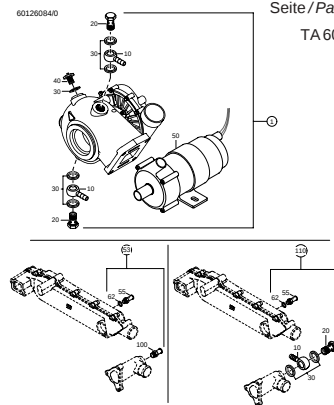
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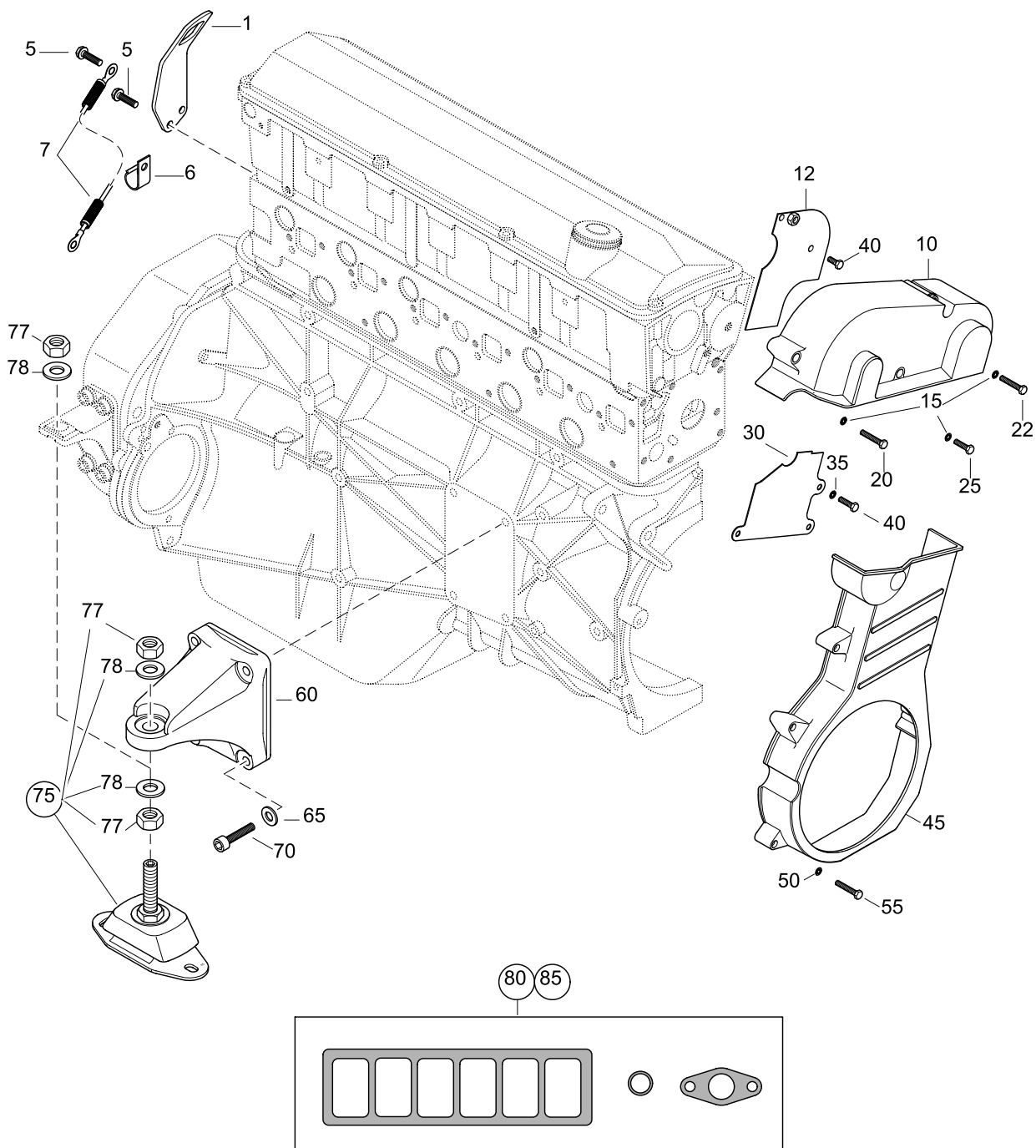
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|----------------------------------------|---------------------------------------------------|
| Motorlager, Hebelasche, Dichtungssätze | <b>246 MARINE</b><br>HIGH POWER<br>+ <b>SOLAS</b> |
| Mount bracket, Lifting eye, Gasket set |                                                   |

01006184/0

| Pos.<br>Pos. | Art.-Nr.<br>Part.-No. | Stk ME<br>Qty Unit | Benennung<br>Designation                                                                        | Stufe<br>Step |
|--------------|-----------------------|--------------------|-------------------------------------------------------------------------------------------------|---------------|
| 1            | 2178082/0             | 1 ST               | MOTORHEBELASCHE<br>ENGINE SHACKLE                                                               | .2            |
| 5            | 3802419/0             | 2 ST               | SK.SCHR.GEW.BIS KOPF<br>HEX.HD.SCR. ISO 4017-M8X20-8.8-A2C<br>ISO 4017-M8X20-8.8-A2C            | .2            |
| 6            | O310947/0             | 1 ST               | KABELHALTERUNG<br>J-CLAMP                                                                       | .2            |
| 7            | 2206210/0             | 1 ST               | MASSEKABEL MARINE<br>GROUND WIRE                                                                | .2            |
| 10           | 2178345/2             | 1 ST               | RIEMENSCHUTZOBERTEIL<br>COVER T-BELT, UPPER                                                     | .2            |
| 12           | 2178956/0             | 1 ST               | BLECH ZU RIEMENSCHUTZOBERTEIL<br>SHEET - COVER T-BELT                                           | .2            |
| 15           | 3930070/0             | 3 ST               | SCHEIBE<br>WASHER DIN 125-6-140HV-A2<br>DIN 125-6-140HV-A2                                      | .2            |
| 20           | 3800223/0             | 1 ST               | SK.SCHR.GEW.BIS KOPF<br>HEX.HD.SCR. ISO 4017-M6X60-A2-70<br>ISO 4017-M6X60-A2-70                | .2            |
| 22           | 3800227/0             | 1 ST               | SK.SCHR.M.SCHAFT<br>HEX.HD.BOLT ISO 4014-M6X50-A2-70<br>ISO 4014-M6X50-A2-70                    | .2            |
| 25           | 3800221/0             | 1 ST               | SK.SCHR.GEW.BIS KOPF<br>HEX.HD.SCR. ISO 4017-M6X20-A2-70<br>ISO 4017-M6X20-A2-70                | .2            |
| 30           | 2177780/0             | 1 ST               | RUECKENBLECH<br>BACK PLATE COVER T-BELT                                                         | .2            |
| 35           | 3930070/0             | 1 ST               | SCHEIBE<br>WASHER DIN 125-6-140HV-A2<br>DIN 125-6-140HV-A2                                      | .2            |
| 40           | 3800238/0             | 3 ST               | SK.SCHR.GEW.BIS KOPF<br>HEX.HD.SCR. ISO 4017-M6X12-A2-70<br>ISO 4017-M6X12-A2-70                | .2            |
| 45           | 2178883/0             | 1 ST               | RIEMENSCHUTZUNTERTEIL<br>COVER T-BELT                                                           | .2            |
| 50           | 3930070/0             | 6 ST               | SCHEIBE<br>WASHER DIN 125-6-140HV-A2<br>DIN 125-6-140HV-A2                                      | .2            |
| 55           | 9000004/0             | 6 ST               | SK.SCHR.GEW.BIS KOPF<br>HEX.HD.SCR. ISO 4017-M6X30-A2-70<br>ISO 4017-M6X30-A2-70                | .2            |
| 60           | 2177598/9             | 2 ST               | MOTORKONSOLE;<br>MOUNT BRACKET, FRONT, LACKIERT<br>PAINTED                                      | .2            |
| 65           | 3930271/0             | 8 ST               | SCHEIBE<br>WASHER DIN 125 10-140HV-A3C<br>DIN 125 10-140HV-A3C                                  | .2            |
| 70           | 9000014/1             | 8 ST               | ZYL.SCHR.M.INNENSK.<br>HEX.SOCK. HD.CAP SCR. DIN 912-M10X50-10.9-A3C<br>DIN 912-M10X50-10.9-A3C | .2            |
| 75           | 2203804/5             | 4 ST               | ZB MOTORLAGER 55SH<br>ENGINE MOUNT ASSY 55SH                                                    | .2            |
| 77           | 9000442/0             | 2 ST               | SK.MUTTER<br>HEX.NUT ISO 8673-M18x1,5-8-A-A3C<br>ISO 8673-M18X1,5-8-A-A3C                       | ..3           |
| 78           | 9000441/0             | 2 ST               | KEILSICHERUNGSSCHEIBE<br>LOCKWASHER 19,5x34,5<br>19,5X34,5                                      | ..3           |
| 80           | Z002053/4             | 1 ST               | DICHTSATZ,<br>SEAL KIT, MOTOR 236 18_._<br>ENGINE 236 18_._                                     | .2            |
| 85           | Z002053/7             | 1 ST               | DICHTSATZ MOTOR 236 OHNE<br>SEAL KIT ENGINE 236 WITHOUT RAHMENDICHTUNG<br>FRAME SEAL            | .2            |



TA 0101

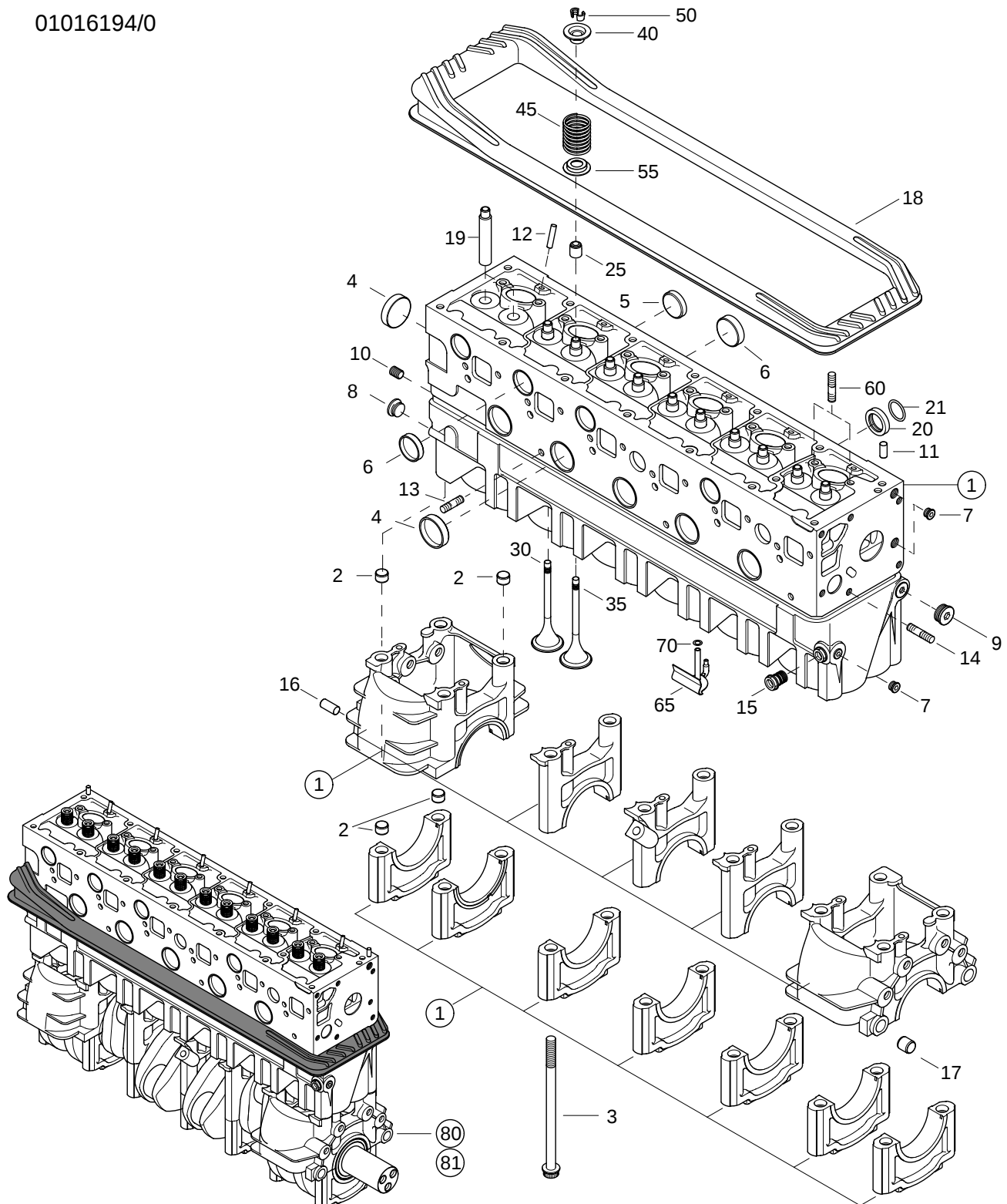


**246 MARINE**  
HIGH POWER  
+ **SOLAS**

Zylinderblock

Crankcase

01016194/0





|               |                                                   |
|---------------|---------------------------------------------------|
| Zylinderblock | <b>246 MARINE</b><br>HIGH POWER<br>+ <b>SOLAS</b> |
| Crankcase     |                                                   |

01016194/0

| Pos.<br>Pos. | Art.-Nr.<br>Part.-No.  | Stk ME<br>Qty Unit | Benennung<br>Designation                                     | Stufe<br>Step                                           |
|--------------|------------------------|--------------------|--------------------------------------------------------------|---------------------------------------------------------|
| 1            | MZ60084/0<br>>68222237 | 1 ST               | ZB ZYL.BLOCK VOLLST.MARINE<br>CYLINDER BLOCK ASSY            | ERSATZTEIL<br>SPARE PART<br>.2                          |
| 1            | MZ60194/0<br>68222238> | 1 ST               | ZB ZYL.BLOCK VOLLST.MARINE<br>CYLINDER BLOCK ASSY            | ERSATZTEIL<br>SPARE PART<br>.2                          |
| 2            | 2172799/0              | 24 ST              | PASSHUELSE DM14,5 (ZU M12)<br>FITTING SLEEVE DM14.5 (TO M12) | ..3                                                     |
| 3            | 2174329/0              | 14 ST              | HAUPTLAGERSCHRAUBE<br>BOLT, MAIN BEARING                     | ..3                                                     |
| 4            | 2170309/0              | 6 ST               | KERNLOCHVERSCHLUSS 40/8<br>CORE HOLE PLUG 40/8               | ..3                                                     |
| 5            | 2172676/0              | 4 ST               | KERNLOCHVERSCHLUSS 35/8<br>CORE HOLE PLUG 35/8               | ..3                                                     |
| 6            | 2172170/0              | 5 ST               | KERNLOCHVERSCHLUSS 28/7<br>CORE HOLE PLUG 28/7               | ..3                                                     |
| 7            | 2170217/0              | 3 ST               | VERSCHLUSSSCHRAUBE M10X1<br>SCREW PLUG M10X1                 | ..3                                                     |
| 8            | 2178081/0              | 2 ST               | VERSCHLUSS-SCHRAUBE M16X1,5<br>PIPE PLUG M16X1,5             | ..3                                                     |
| 9            | 2174018/0              | 1 ST               | VERSCHLUSS-SCHRAUBE M20X1,5<br>PIPE PLUG M20X1,5             | ..3                                                     |
| 10           | 3902651/0              | 1 ST               | GEWINDESTIFT INNENSKT.<br>SET SCREW HEX. SOCKET              | DIN 913-M10x16-45H-A3C<br>DIN 913-M10X16-45H-A3C<br>..3 |
| 11           | 3901416/0              | 2 ST               | ZYLINDERSTIFT<br>PARALLEL PIN                                | DIN 7 8m6x16-ST<br>DIN 7 8m6x16-ST<br>..3               |
| 12           | 3901328/0              | 6 ST               | ZYLINDERSTIFT<br>PARALLEL PIN                                | ISO 2338-6m6x30-ST<br>ISO 2338-6m6x30-ST<br>..3         |
| 13           | 3812420/0              | 3 ST               | STIFTSCHRAUBE<br>STUD                                        | DIN 938-M8x20-8.8-A3C<br>DIN 938-M8X20-8.8-A3C<br>..3   |
| 14           | 3812435/0              | 1 ST               | STIFTSCHR. 1 D<br>STUD                                       | DIN 938-M8x35-8.8-A3C<br>DIN 938-M8X35-8.8-A3C<br>..3   |
| 15           | 2178525/1              | 1 ST               | ZB KUEHLOELVENTIL<br>COOLING OIL VALVE ASSY.                 | ..3                                                     |
| 16           | 3901509/0              | 2 ST               | ZYLINDERSTIFT<br>PARALLEL PIN                                | ISO 2338-10m6x20-ST<br>ISO 2338-10m6x20-ST<br>..3       |
| 17           | 2170298/0              | 2 ST               | PASSHUELSE DM12,5 (ZU M10)<br>FITTING SLEEVE DM12.5 (TO M10) | ..3                                                     |
| 18           | 2172766/0              | 1 ST               | RAHMENDICHTUNG 6 ZYL.<br>FRAME SEAL 6 CYL.                   | ..3                                                     |
| 19           | 2172133/N              | 12 ST              | VENTILFUEHRUNG<br>VALVE GUIDE                                | ..3                                                     |
| 20           | 2179011/0<br>68222238> | 1 ST               | O-RING-HÜLSE<br>SLEEVE WATER INLET                           | ..3                                                     |
| 21           | 2173705/1<br>68222238> | 1 ST               | O-RING 21,82X3,53<br>O-RING 21.82X3.53                       | ..3                                                     |
| 25           | 2172096/1              | 12 ST              | VENTILSCHAFTDICHTUNG<br>VALVE STEM SEAL                      | .2                                                      |
| 30           | 2177577/1              | 6 ST               | AUSLASS-VENTIL<br>EXHAUST VALVE                              | .2                                                      |



TA 0101

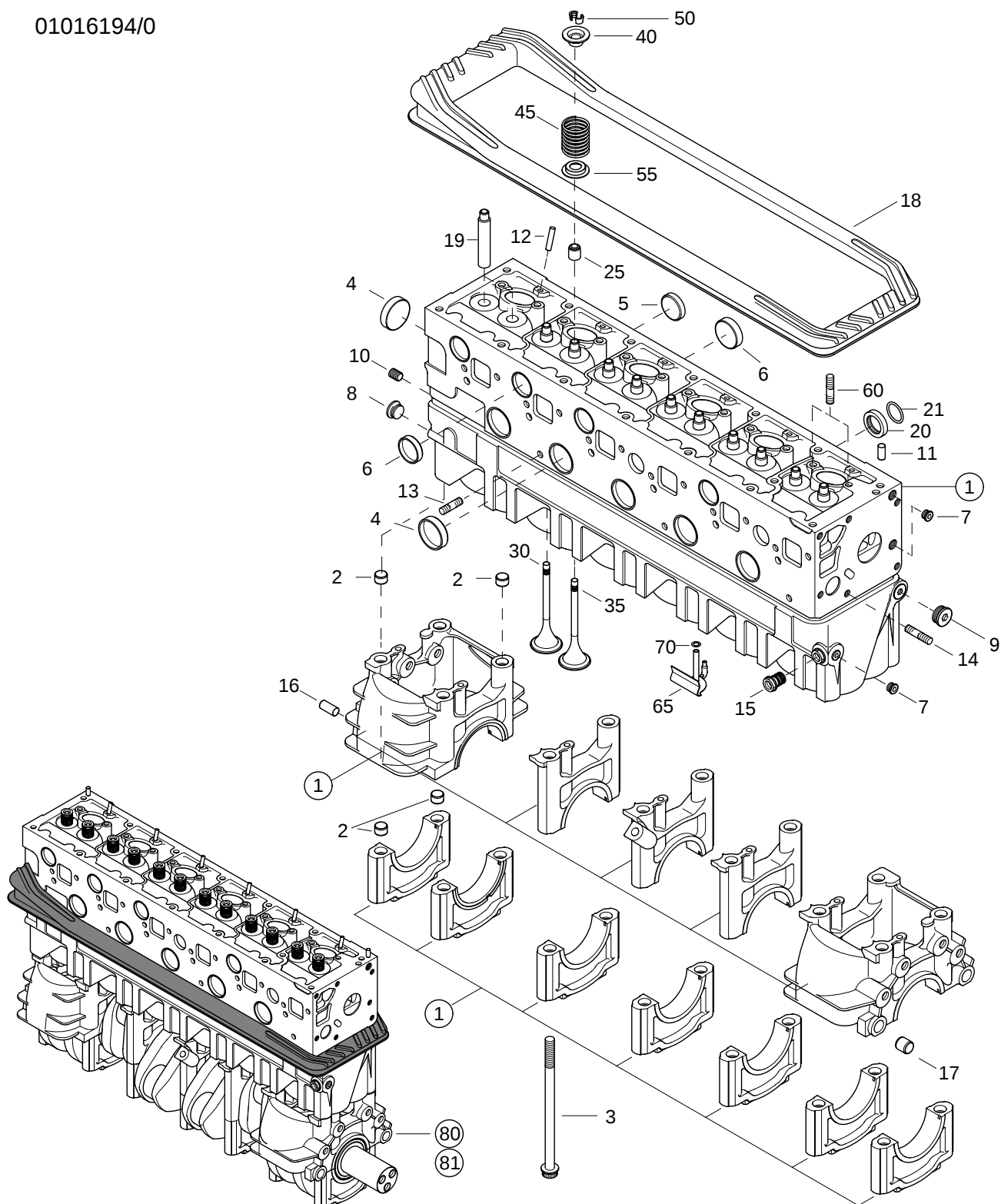


**246 MARINE**  
HIGH POWER  
+ **SOLAS**

Zylinderblock

Crankcase

01016194/0



|               |                                                                                     |
|---------------|-------------------------------------------------------------------------------------|
| Zylinderblock |  |
| Crankcase     |                                                                                     |

01016194/0

[illegible]

TA 0102

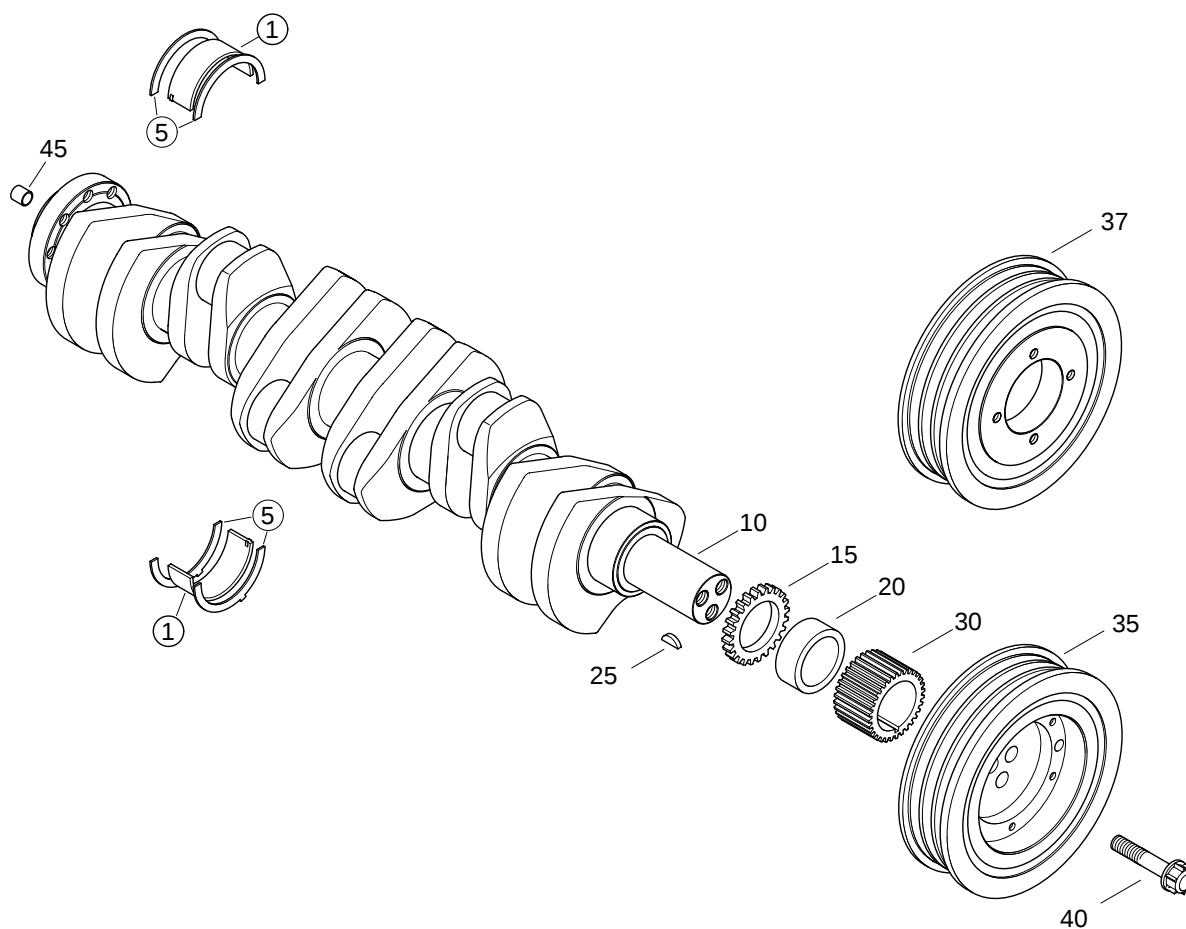


**246 MARINE**  
HIGH POWER  
+ **SOLAS**

Kurbelwelle, Lager, Schwingungsdämpfer

*Crankshaft, Bearing, Damper*

01026084/0



**246 MARINE**  
HIGH POWER  
+ **SOLAS**

01026084/0

[illegible]

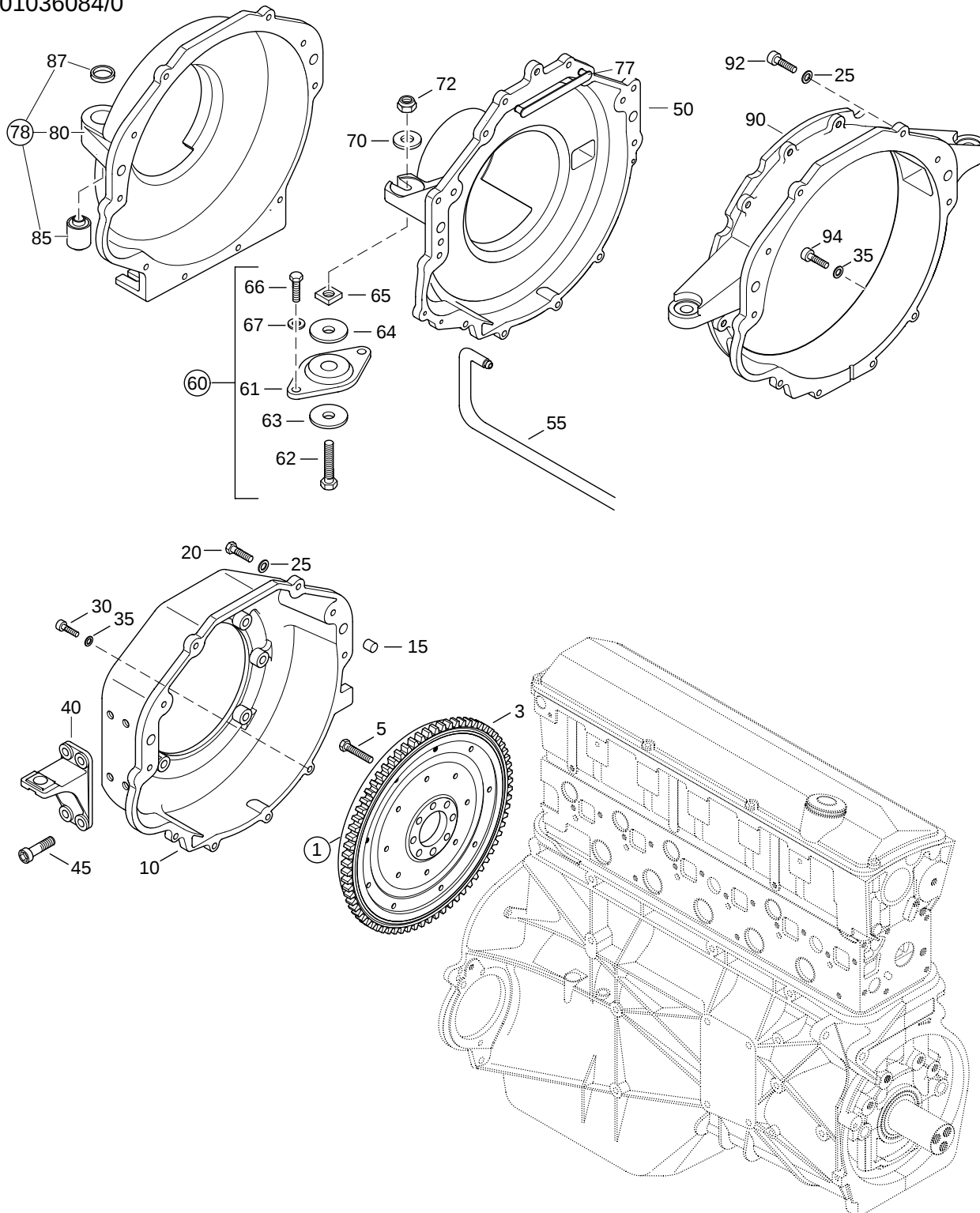


**246 MARINE**  
HIGH POWER  
+ **SOLAS**

Schwungrad, Gehäuse

*Flywheel, Flywheelhousing*

01036084/0





|                           |                                                   |
|---------------------------|---------------------------------------------------|
| Schwungrad, Gehäuse       | <b>246 MARINE</b><br>HIGH POWER<br>+ <b>SOLAS</b> |
| Flywheel, Flywheelhousing |                                                   |

01036084/0

| Pos.<br>Pos. | Art.-Nr.<br>Part.-No. | Stk ME<br>Qty Unit | Benennung<br>Designation                                                                   | Stufe<br>Step |
|--------------|-----------------------|--------------------|--------------------------------------------------------------------------------------------|---------------|
| 1            | 2177734/1             | 1 ST               | ZB SCHWUNGRAD<br>FLYWHEEL ASSY                                                             | .2            |
| 3            | 2177625/0             | 1 ST               | ZAHNKRANZ<br>GEAR RIM                                                                      | ..3           |
| 5            | 2174592/0             | 8 ST               | SK.SCHR.M10X30-12.9<br>HEX. HEAD SCREW M10X30-12.9                                         | .2            |
| 10           | 2178693/9             | 1 ST               | SCHWUNGRADGEHAEUSE B/W FLANSCHLACKIERT<br>FLYWHEEL HOUSING B/W FLANGE PAINTED              | .2            |
| 15           | 3900184/0             | 2 ST               | SPANNSTIFT LEICHTE AUSF. DIN 7346-16X22<br>SPRING PIN, SLIGHT TYPE DIN 7346-16X22          | .2            |
| 20           | 3862545/0             | 5 ST               | ZYL.SCHR.M.INNENSK. DIN 912-M10X35-8.8-A3C<br>HEX.SOCK. HD.CAP SCR. DIN 912-M10X35-8.8-A3C | .2            |
| 25           | 3930271/0             | 5 ST               | SCHEIBE DIN 125 10-140HV-A3C<br>WASHER DIN 125 10-140HV-A3C                                | .2            |
| 30           | 3862433/0             | 4 ST               | ZYL.SCHR.M.INNENSK. DIN 912-M8X30-8.8-A2C<br>HEX.SOCK. HD.CAP SCR. DIN 912-M8X30-8.8-A2C   | .2            |
| 35           | 3930261/0             | 4 ST               | SCHEIBE DIN 125-A8.4-140HV A3C<br>WASHER DIN 125-A8.4-140HV-A3C                            | .2            |
| 40           | 2178722/1             | 2 ST               | KONSOLE SCHWUNGRADGEHAEUSE<br>BRACKET FLYWHEEL HOUSING                                     | .2            |
| 45           | 9000081/0             | 8 ST               | ZYL.SCHR.M.INNENSK. DIN 912-M12X35-8.8-A3C<br>HEX.SOCK. HD.CAP SCR. DIN 912-M12X35-8.8-A3C | .2            |
| 50           | O915157/0             | 1 ST               | SCHWUNGRADGEHAEUSE OMC / VOLVO SX<br>HOUSING-FLYWHEEL OMC / VOLVO SX                       | .2            |
| 55           | O913787/0             | 1 ST               | SCHLAUCH SCHWUNGRADGEHAEUSE<br>HOSE-FLYWHEEL HOUSING                                       | .2            |
| 60           | O986712/0             | 1 ST               | KLEINTEILESATZ LAGER HINTEN<br>SMALL PARTS REAR MOUNTS                                     | .2            |
| 61           | O983932/0             | 2 ST               | MOTORLAGER HINTEN<br>REAR MOUNT ASSY                                                       | ..3           |
| 62           | O318573/0             | 2 ST               | SCHRAUBE MOTORLAGER HINTEN<br>BOLT, REAR MOUNT                                             | ..3           |
| 63           | O911780/0             | 2 ST               | SCHEIBE LAGER HINTEN, UNTEN<br>WASHER REAR MOUNT LOWER                                     | ..3           |
| 64           | O912889/0             | 2 ST               | SCHEIBE LAGER HINTEN<br>WASHER REAR MOUNT                                                  | ..3           |
| 65           | O911776/0             | 2 ST               | VIERKANT MUTTER LAGER HINTEN<br>SQUARE NUT-REAR MOUNT                                      | ..3           |
| 66           | O309484/0             | 4 ST               | SK.SCHRAUBE 3/8-16X1-1/4"<br>HEX. SCREW 3/8-16X1-1/4"                                      | ..3           |
| 67           | O319453/0             | 4 ST               | SCHEIBE<br>WASHER-LOCKNUT-SHOULDER SCREW                                                   | ..3           |
| 70           | O911778/0             | 2 ST               | SCHEIBE LAGER HINTEN<br>WASHER-BOLT-REAR MOUNT TO FLYWHEEL HSG.                            | .2            |
| 72           | O313623/0             | 2 ST               | SICH.MUTTER LAGER HINTEN ZU GLOCKE<br>LOCK NUT, REAR MOUNT TO FLYWHEEL HSG.                | .2            |
| 77           | 2178504/0             | 1 ST               | ABDECKUNG<br>COVER                                                                         | .2            |



TA 0103

**STEYRMOTORS**  
INNOVATION WITH LIGHTNESS

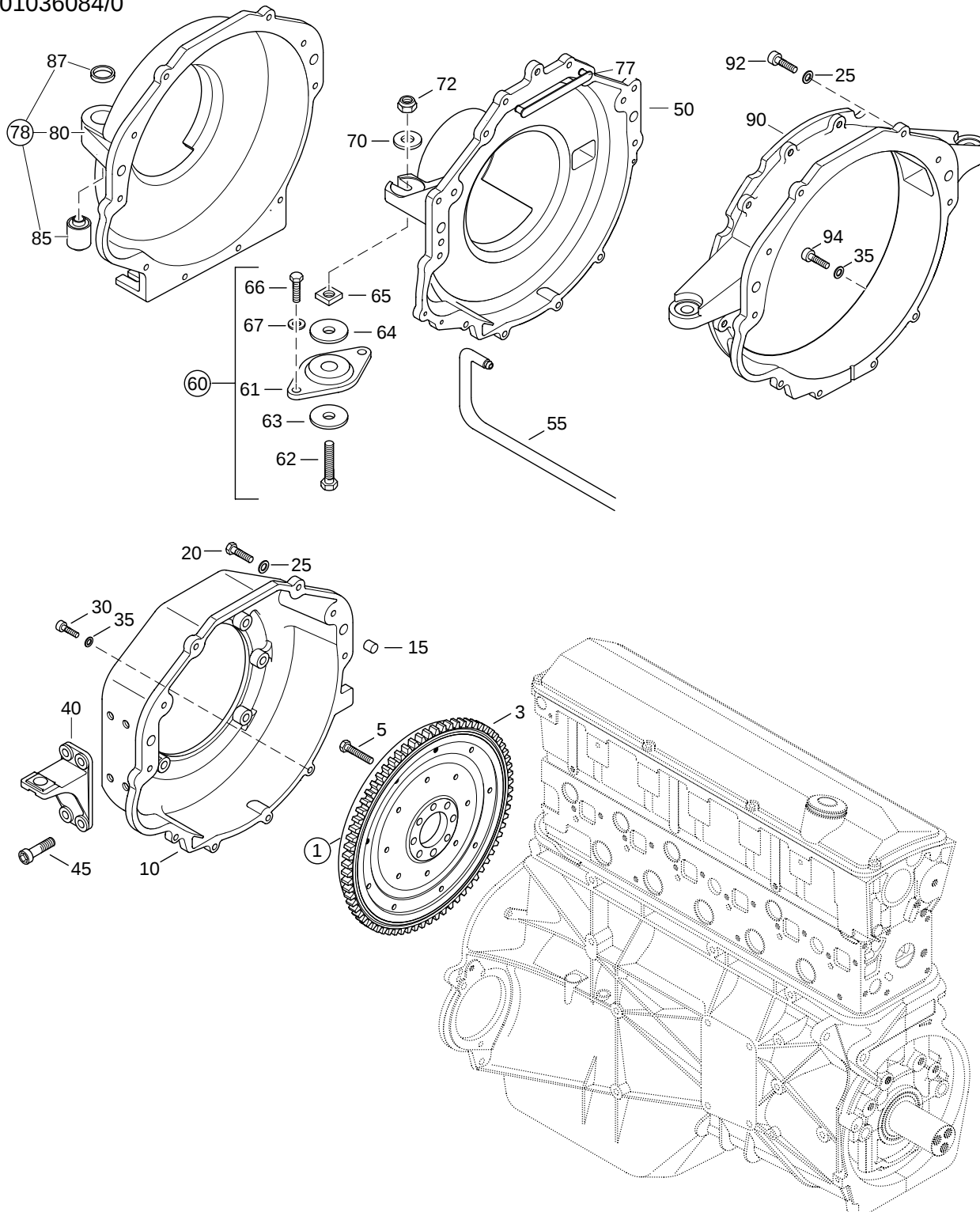


**246 MARINE**  
HIGH POWER  
+ **SOLAS**

Schwungrad, Gehäuse

Flywheel, Flywheelhousing

01036084/0



|                                  |                                                                                     |
|----------------------------------|-------------------------------------------------------------------------------------|
| Schwungrad, Gehäuse              |  |
| <i>Flywheel, Flywheelhousing</i> |                                                                                     |

01036084/0

[illegible]

TA 0104

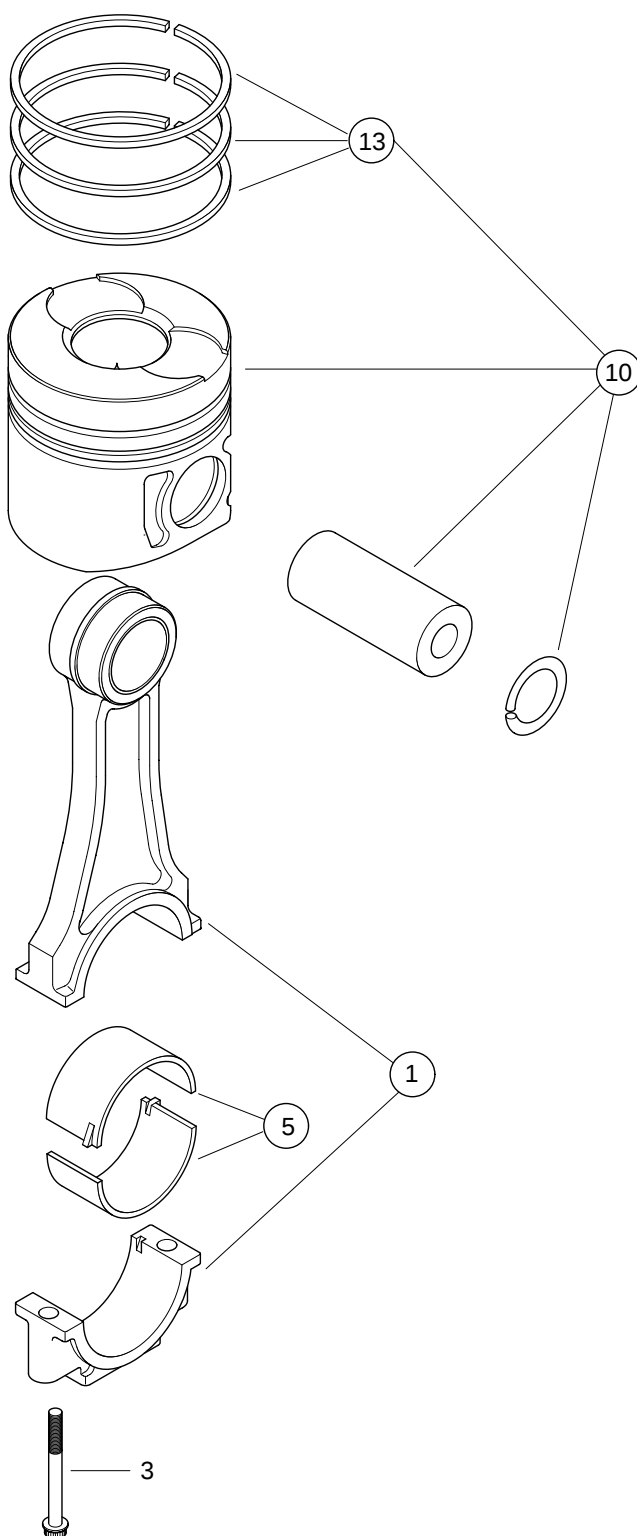


**246 MARINE**  
HIGH POWER  
+ **SOLAS**

Kolben, Kolbenringe, Pleuel

*Piston, Rings and pin, Connection rod*

01046194/0





TA 0105

**STEYRMOTORS**  
INNOVATION WITH LIGHTNESS

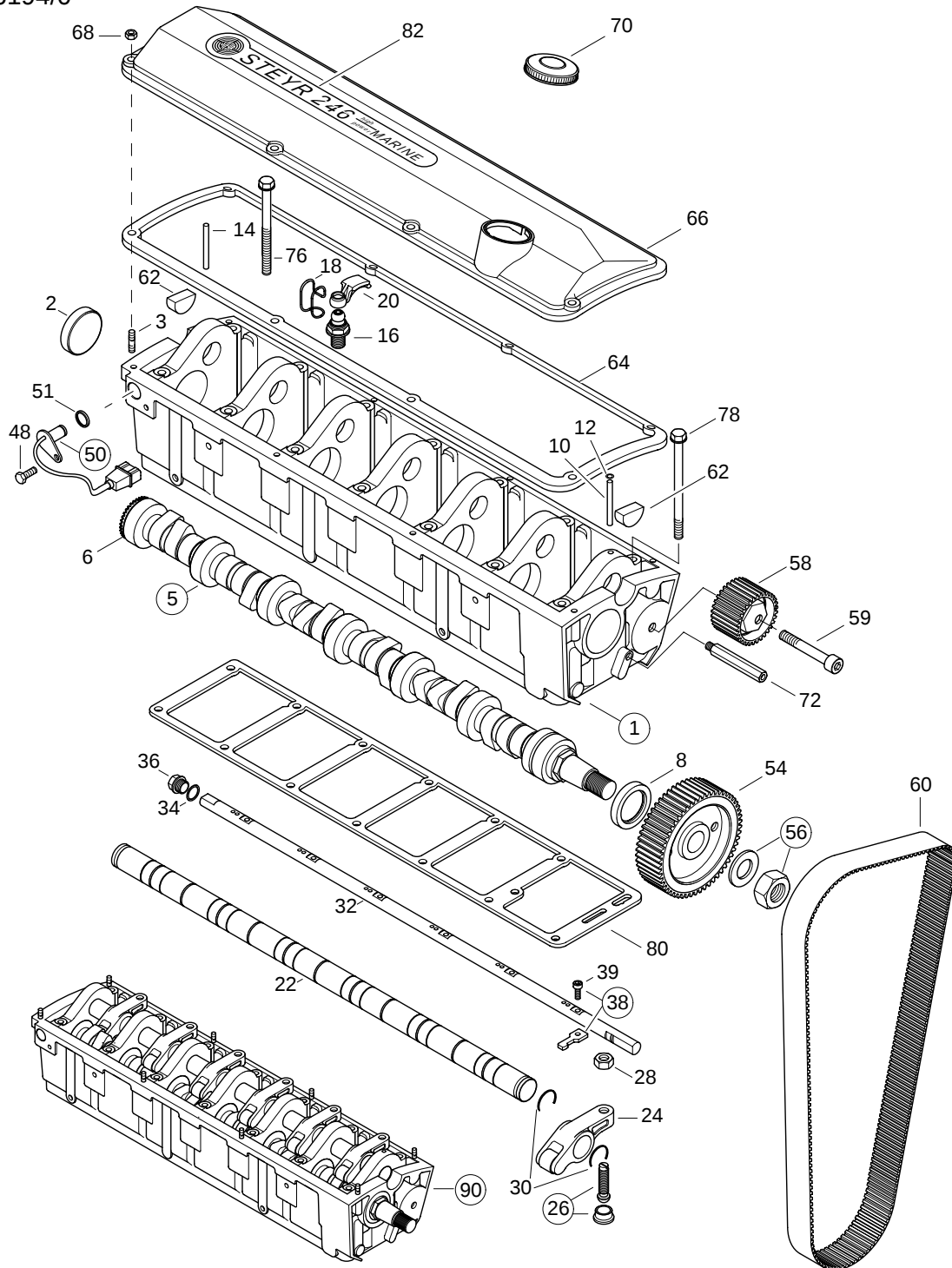


**246 MARINE**  
HIGH POWER  
+ **SOLAS**

Nockenwelle, Gehäuse, Ventiltrieb

Camshaft, Housing

01056194/0





|                                   |                                                   |
|-----------------------------------|---------------------------------------------------|
| Nockenwelle, Gehäuse, Ventiltrieb | <b>246 MARINE</b><br>HIGH POWER<br>+ <b>SOLAS</b> |
| Camshaft, Housing                 |                                                   |

01056194/0

| Pos.<br>Pos. | Art.-Nr.<br>Part.-No. | Stk ME<br>Qty Unit | Benennung<br>Designation                                      | Stufe<br>Step |
|--------------|-----------------------|--------------------|---------------------------------------------------------------|---------------|
| 1            | Z002008/1             | 1 ST               | NOCKENWELLENGEHAUSE ERSATZTEIL<br>CAMSHAFT HOUSING            | .2            |
| 2            | 2178083/0             | 1 ST               | KERNLOCHVERSCHLUSS 50/7<br>CORE HOLE PLUG 50/7                | ..3           |
| 3            | 2309101/0             | 8 ST               | STIFTSCHR. 2 D<br>STUD                                        | ..3           |
|              |                       |                    | DIN 835-M6x25-A4-70<br>DIN 835-M6X25-A4-70                    |               |
| 5            | 2178084/2             | 1 ST               | ZB NOCKENWELLE<br>CAMSHAFT ASSY                               | .2            |
| 6            | 2203280/1             | 1 ST               | GEBERSCHEIBE 24 ZAEHNE<br>SENSOR DISK 24 TEETH                | ..3           |
| 8            | 2172086/1             | 1 ST               | WELLENDICHTRING RAD. NOCKENW.<br>ROTARY SHAFT SEAL, CAMSHAFT  | .2            |
| 10           | 2178486/1             | 1 ST               | ACHSHALTER<br>AXLE SUPPORT                                    | .2            |
| 12           | 2178498/0             | 1 ST               | QUADRING 1,78 X 5,28<br>QUAD RING 1,78 X 5,28                 | .2            |
| 14           | 2177513/0             | 1 ST               | STIFT REGELSTANGENABSTECKUNG<br>GUIDE PIN CONTROL RACK        | .2            |
| 16           | 2174546/2             | 12 ST              | ZB VENTILSPIEL-AUSGL.ELEMENT<br>VALVE TAPPET ADJUSTING SCR.AY | .2            |
| 18           | 2174552/0             | 12 ST              | HALTEFEDER, SCHWINGHEBEL<br>RETAINER, CAM FOLLOWER            | .2            |
| 20           | 2177139/1             | 12 ST              | SCHWINGHEBEL<br>CAM FOLLOWER                                  | .2            |
| 22           | 2174434/1             | 1 ST               | ZB KIPPHEBELWELLE<br>ROCKER ARM SHAFT                         | .2            |
| 24           | 2172079/1             | 6 ST               | ZB KIPPHEBEL<br>ROCKER ARM ASSY.                              | .2            |
| 26           | Z002010/0             | 6 ST               | GLEITSTEIN MIT EINSTELLSCHRAUBE<br>TAPPET ADJUSTER ASSY       | .2            |
| 28           | 3871310/0             | 6 ST               | SK.MUTTER<br>HEX.NUT                                          | .2            |
|              |                       |                    | DIN 934-M10X1-8<br>DIN 934-M10X1-8                            |               |
| 30           | 2174036/0             | 12 ST              | HALBMONDRING H28X1,5<br>CRESCENT RING, ROCKER ARM             | .2            |
| 32           | 2205115/0             | 1 ST               | REGELSTANGE<br>CONTROL RACK                                   | .2            |
| 34           | 3098031/0             | 1 ST               | DICHTRING<br>SEALING RING                                     | .2            |
|              |                       |                    | DIN 7603-A26X31-CU<br>DIN 7603-A26X31-CU                      |               |
| 36           | 3962043/0             | 1 ST               | VSL.SCHR.BU.AUSSENSK.<br>HEX.HD.SCR.PLUG                      | .2            |
|              |                       |                    | DIN 7604-C-M26X1,5-ST-A3C<br>DIN 7604-C-M26X1.5-ST-A3C        |               |
| 38           | Z002009/0             | 6 ST               | ANLENKHEBEL MIT SCHRAUBE<br>CONTROL LINK & BOLT               | .2            |
| 39           | 3860140/0             | 1 ST               | ZYL.SCHR.M.INNENSK.<br>HEX.SOCK. HD.CAP SCR.                  | ..3           |
|              |                       |                    | DIN 912-M5x20-LH-10.9<br>DIN 912-M5X20-LH-10.9                |               |
| 48           | 3800238/0             | 1 ST               | SK.SCHR.GEW.BIS KOPF<br>HEX.HD.SCR.                           | .2            |
|              |                       |                    | ISO 4017-M6X12-A2-70<br>ISO 4017-M6X12-A2-70                  |               |
| 50           | 2176734/2             | 1 ST               | DREHZAHLSENSOR<br>REVOLUTION SENSOR                           | .2            |



TA 0105

**STEYRMOTORS**  
INNOVATION WITH LIGHTNESS

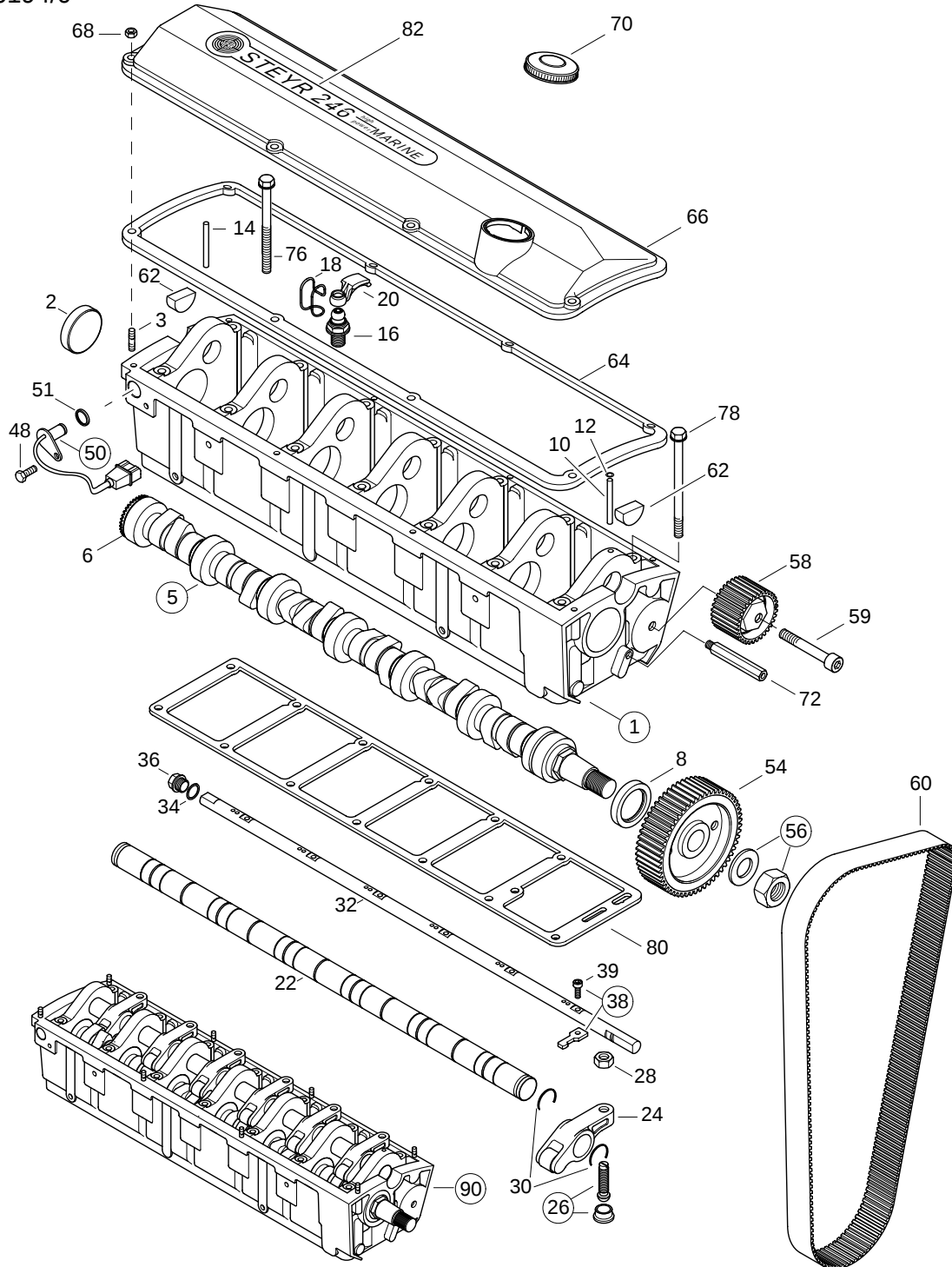


**246 MARINE**  
HIGH POWER  
+ **SOLAS**

Nockenwelle, Gehäuse, Ventiltrieb

Camshaft, Housing

01056194/0



|                                   |                                                                                     |
|-----------------------------------|-------------------------------------------------------------------------------------|
| Nockenwelle, Gehäuse, Ventiltrieb |  |
| <i>Camshaft, Housing</i>          |                                                                                     |

01056194/0

[illegible]

TA 0106

**STEYRMOTORS**  
INNOVATION WITH LIGHTNESS

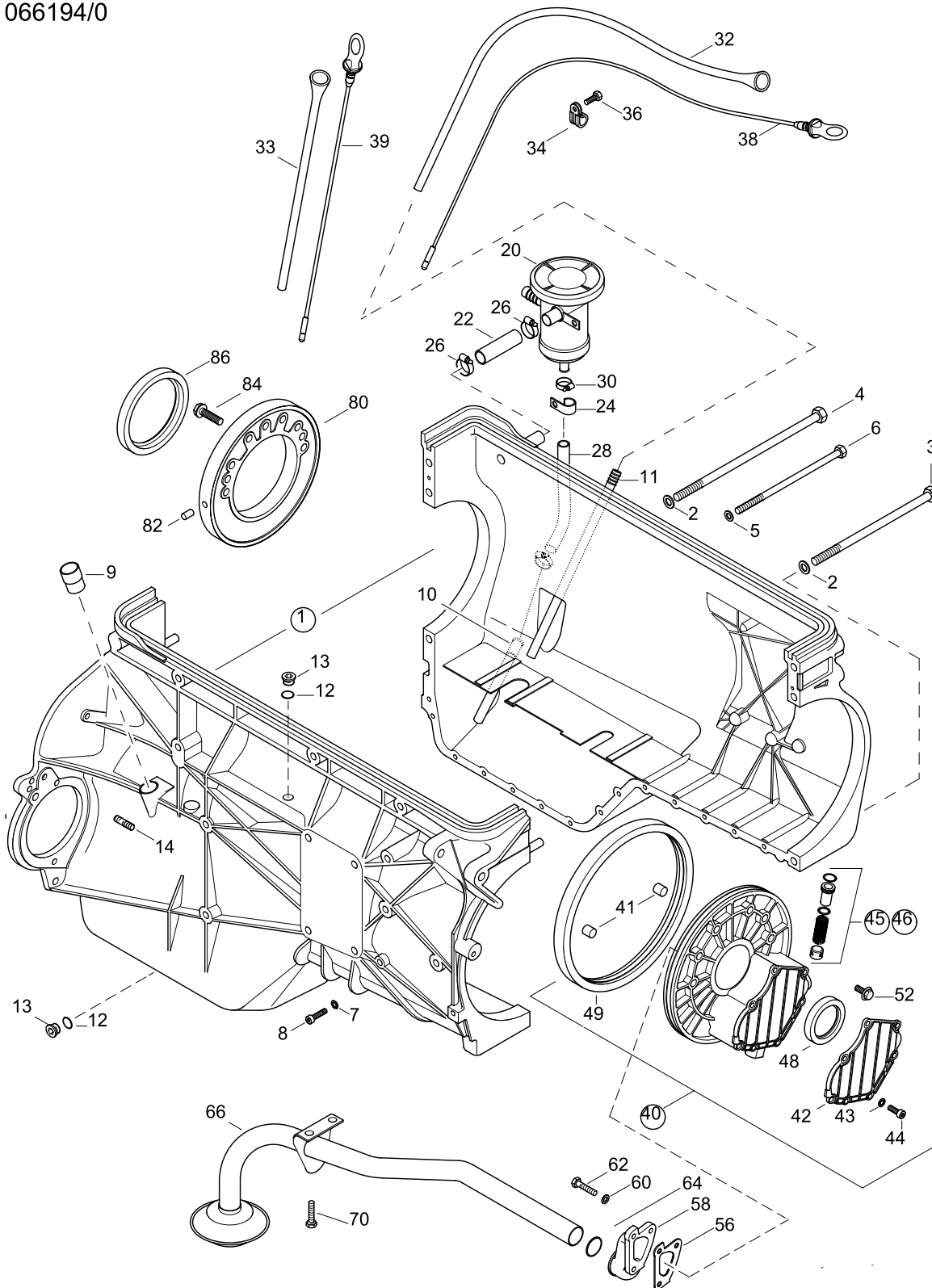


**246 MARINE**  
HIGH POWER  
+ **SOLAS**

Ölpumpe, Ölsaugrohr, Ölwanne

Oilpump, Oilpipe, Oilpan

01066194/0





|                              |                                                   |
|------------------------------|---------------------------------------------------|
| Ölpumpe, Ölsaugrohr, Ölwanne | <b>246 MARINE</b><br>HIGH POWER<br>+ <b>SOLAS</b> |
| Oilpump, Oilpipe, Oilpan     |                                                   |

01066194/0

| Pos.<br>Pos. | Art.-Nr.<br>Part.-No. | Stk ME<br>Qty Unit | Benennung<br>Designation                                                                           | Stufe<br>Step |
|--------------|-----------------------|--------------------|----------------------------------------------------------------------------------------------------|---------------|
| 1            | VF68140/0             | 1 ST               | ZB MOTORGEHAEUSE VOLLST<br>ENGINE HOUSING ASSY                                                     | .2            |
| 2            | 3930271/0             | 4 ST               | SCHEIBE<br>WASHER                                                                                  | ..3           |
| 3            | 2309064/0             | 2 ST               | SK.SCHR.M.SCHAFT B=32 ISO 4014-M10x200-10.9-ZNPH R3F<br>HEX.HD.BOLT ISO 4014-M10X200-10.9-ZNPH R3F | ..3           |
| 4            | 2309065/1             | 2 ST               | SK.SCHR.M.SCHAFT<br>HEX.HD.BOLT                                                                    | ..3           |
| 5            | 3930261/0             | 3 ST               | SCHEIBE<br>WASHER                                                                                  | ..3           |
| 6            | 3800500/0             | 3 ST               | SK.SCHR.M.SCHAFT<br>HEX.HD.BOLT                                                                    | ..3           |
| 7            | 3932008/0             | 13 ST              | FEDERSCHEIBE<br>SPRING WASHER                                                                      | ..3           |
| 8            | 3862327/0             | 13 ST              | ZYL.SCHR.M.INNENSK.<br>HEX.SOCK. HD.CAP SCR.                                                       | ..3           |
| 9            | 2173237/0             | 1 ST               | ROHR OELRUECKLAUF<br>TUBE OIL-RETURN                                                               | ..3           |
| 10           | 2178209/0             | 1 ST               | ROHR OELABSCHIEDERRUECKLAUF<br>PIPE                                                                | ..3           |
| 11           | 2178346/1             | 1 ST               | ZB OELABSAUGROHR<br>OILSUCTION-PIPE ASSY                                                           | ..3           |
| 12           | 3098026/0             | 2 ST               | DICHTRING<br>SEALING RING                                                                          | ..3           |
| 13           | 9000044/0             | 2 ST               | VSL.SCHR.BU.INNENSK.<br>HEX.SOCK.SCR.PLUG                                                          | ..3           |
| 14           | 9000000/0             | 1 ST               | STIFTSCHRAUBE 1,25 D<br>STUD                                                                       | ..3           |
| 20           | Z002051/0             | 1 ST               | OELABSCHIEDER<br>OIL SEPERATOR                                                                     | .2            |
| 22           | 2178573/2             | 1 ST               | SCHLAUCH DN16; L=60<br>HOSE DN16; L=60                                                             | .2            |
| 24           | O310947/0             | 1 ST               | KABELHALTERUNG<br>J-CLAMP                                                                          | .2            |
| 26           | 2177753/0             | 2 ST               | SCHLAUCHSCHELLE 16-25/9<br>CLAMP STAINLESS STEEL 16-25/9                                           | .2            |
| 28           | 2178287/L             | 1 ST               | SCHLAUCH OELABSCHIEDER L=240MM<br>HOSE, OIL DRAIN                                                  | .2            |
| 30           | 2174405/0             | 2 ST               | SCHLAUCHSCHELLE 10-16/7,5 C6 ROSTFREI<br>HOSE CLAMP, STAINLESS                                     | .2            |
| 32           | 2203757/0             | 1 ST               | OELMESSSTABROHR<br>PIPE OIL-DIPSTICK                                                               | .2            |
| 33           | 2203571/2             | 1 ST               | OELMESSSTABROHR GERADE (ZUBEHOER)<br>PIPE OIL-DIPSTICK STRAIGHT (ACCESSORY)                        | .2            |
| 34           | 2178566/0             | 1 ST               | ROHRSCHELLE DM15<br>CLAMP 15                                                                       | .2            |
| 36           | 3800233/0             | 1 ST               | SK.SCHR.GEW.BIS KOPF<br>HEX.HD.SCR.                                                                | .2            |

TA 0106

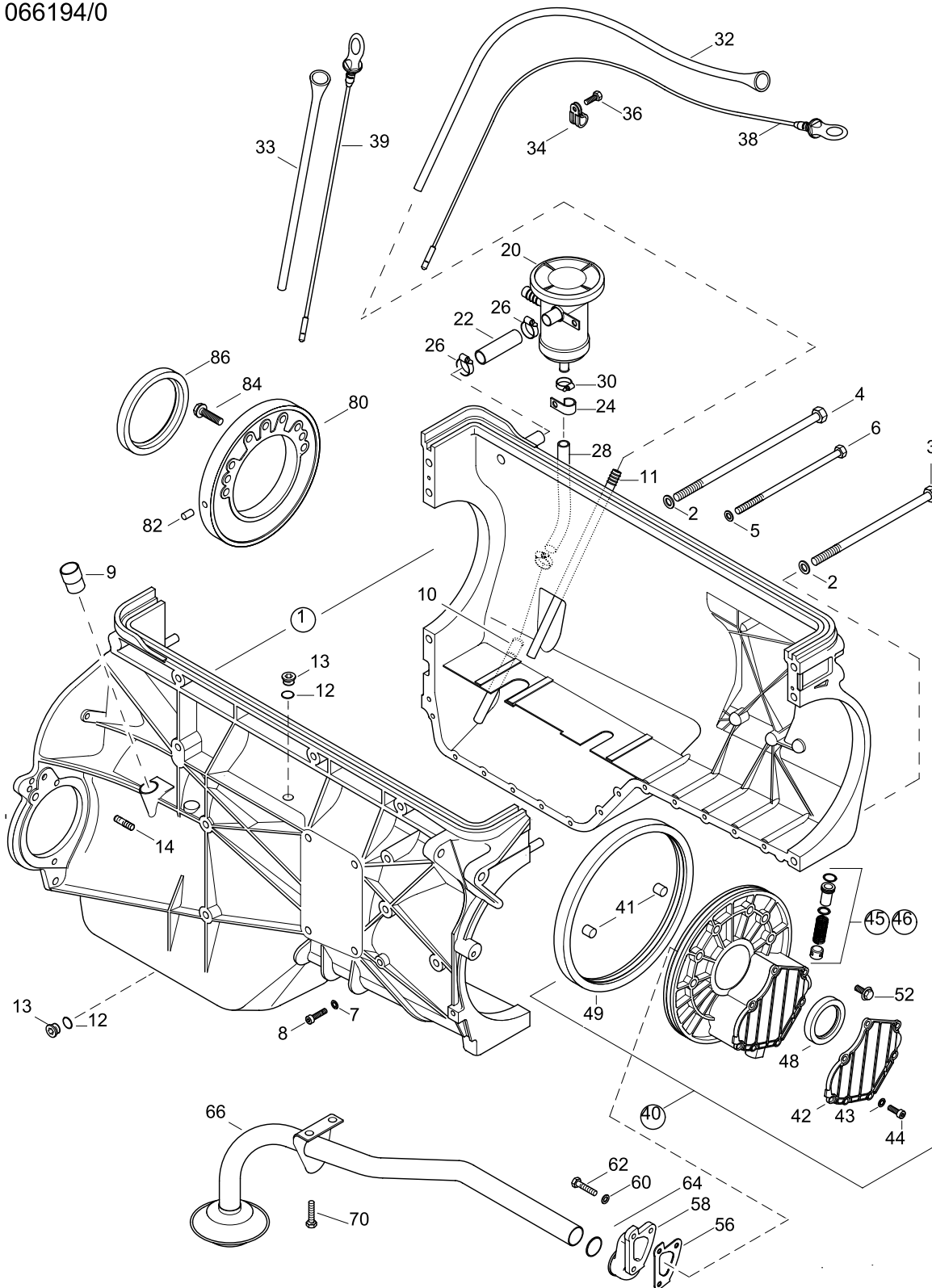


**246 MARINE**  
HIGH POWER  
+ **SOLAS**

Ölpumpe, Ölsaugrohr, Ölwanne

Oilpump, Oilpipe, Oilpan

01066194/0





|                              |                                                   |
|------------------------------|---------------------------------------------------|
| Ölpumpe, Ölsaugrohr, Ölwanne | <b>246 MARINE</b><br>HIGH POWER<br>+ <b>SOLAS</b> |
| Oilpump, Oilpipe, Oilpan     |                                                   |

01066194/0

| Pos.<br>Pos. | Art.-Nr.<br>Part.-No.  | Stk ME<br>Qty Unit | Benennung<br>Designation                                                                               | Stufe<br>Step |
|--------------|------------------------|--------------------|--------------------------------------------------------------------------------------------------------|---------------|
| 38           | 2203751/1              | 1 ST               | ZB OELMESSSTAB 236 68218000><br>OIL DIP STICK ASSY. 236                                                | .2            |
| 39           | 2205429/1              | 1 ST               | ZB OELMESSSTAB GERADE (ZUBEHOER)<br>OIL DIP STICK ASSY. (ACCESSORY)                                    | .2            |
| 40           | VE69130/0<br>>68222237 | 1 ST               | ZB OELPUMPE MIT HOEHEREM DRUCK BO.<br>OIL PUMP ASSY                                                    | .2            |
| 40           | VE69130/1<br>68222238> | 1 ST               | ZB OELPUMPE TR.<br>OIL PUMP ASSY                                                                       | .2            |
| 41           | 2170298/0              | 2 ST               | PASSHUELSE DM12,5 (ZU M10)<br>FITTING SLEEVE DM12.5 (TO M10)                                           | ..3           |
| 42           | 2173476/0              | 1 ST               | OELPUMPENDECKEL<br>COVER                                                                               | ..3           |
| 43           | 3932008/0              | 7 ST               | FEDERSCHEIBE DIN 137-B6-FST-A3C<br>SPRING WASHER DIN 137-B6-FST-A3C                                    | ..3           |
| 44           | 3860021/0              | 7 ST               | ZYL.SCHR.M.INNENSK.NIED.K. DIN 6912-M6x16-8.8-A2C<br>HEX.SOCK. HD.CAP SCR.LOW H.DIN 6912-M6X16-8.8-A2C | ..3           |
| 45           | Z002005/2<br>>68222237 | 1 ST               | OELDRUCKREGELVENTIL 246 BO.<br>RELIEF VALVE, OIL PUMP 246 BO.                                          | ..3           |
| 46           | Z002005/4<br>68222238> | 1 ST               | OELDRUCKREGELVENTIL 246 TR.<br>RELIEF VALVE, OIL PUMP 246 TR.                                          | ..3           |
| 48           | 2170276/1              | 1 ST               | WELLENDICHTRING RAD. KW VORNE 55x70x8<br>ROTARY SHAFT SEAL, CRANKSHAFT FRONT                           | ..3           |
| 49           | 2174067/0              | 1 ST               | GUMMIDICHTRING<br>SEALING RING                                                                         | ..3           |
| 52           | 2178579/2              | 6 ST               | SECHSKANTSCHR. MIT FLANSCH<br>HEXAGON FLANGE BOLT                                                      | .2            |
| 56           | 2173491/1              | 1 ST               | DICHTUNG OELSAUGKRUEMMER<br>SEAL                                                                       | .2            |
| 58           | 2173350/1              | 1 ST               | OELSAUGKRUEMMER<br>RAW P. OIL SUCTION MANIFOLD                                                         | .2            |
| 60           | 3932008/0              | 3 ST               | FEDERSCHEIBE DIN 137-B6-FST-A3C<br>SPRING WASHER DIN 137-B6-FST-A3C                                    | .2            |
| 62           | 3860021/0              | 3 ST               | ZYL.SCHR.M.INNENSK.NIED.K. DIN 6912-M6x16-8.8-A2C<br>HEX.SOCK. HD.CAP SCR.LOW H.DIN 6912-M6X16-8.8-A2C | .2            |
| 64           | 2177742/1              | 1 ST               | O-RING 25 X 3,53<br>O-RING 25 X 3,53                                                                   | .2            |
| 66           | 2177724/1              | 1 ST               | ZB OELSAUGROHR<br>OIL SUCTION PIPE ASSY                                                                | .2            |
| 70           | 9000287/0              | 2 ST               | SK-SCHR.M.FLANSCH DIN 6921-M6X12-8.8-A3C<br>HEX.FLANGE BOLT DIN 6921-M6X12-8.8-A3C                     | .2            |
| 80           | 2172855/1              | 1 ST               | TRAGRING HINTEN<br>RING CARRIER, REAR                                                                  | .2            |
| 82           | 3901416/0              | 1 ST               | ZYLINDERSTIFT DIN 7 8M6X16-ST<br>PARALLEL PIN DIN 7 8M6X16-ST                                          | .2            |
| 84           | 2178579/2              | 7 ST               | SECHSKANTSCHR. MIT FLANSCH<br>HEXAGON FLANGE BOLT                                                      | .2            |
| 86           | 2172289/1              | 1 ST               | WELLENDICHTRING RAD. KW HINTEN<br>ROTARY SHAFT SEAL, CRANKSHAFT REAR                                   | .2            |



TA 0108

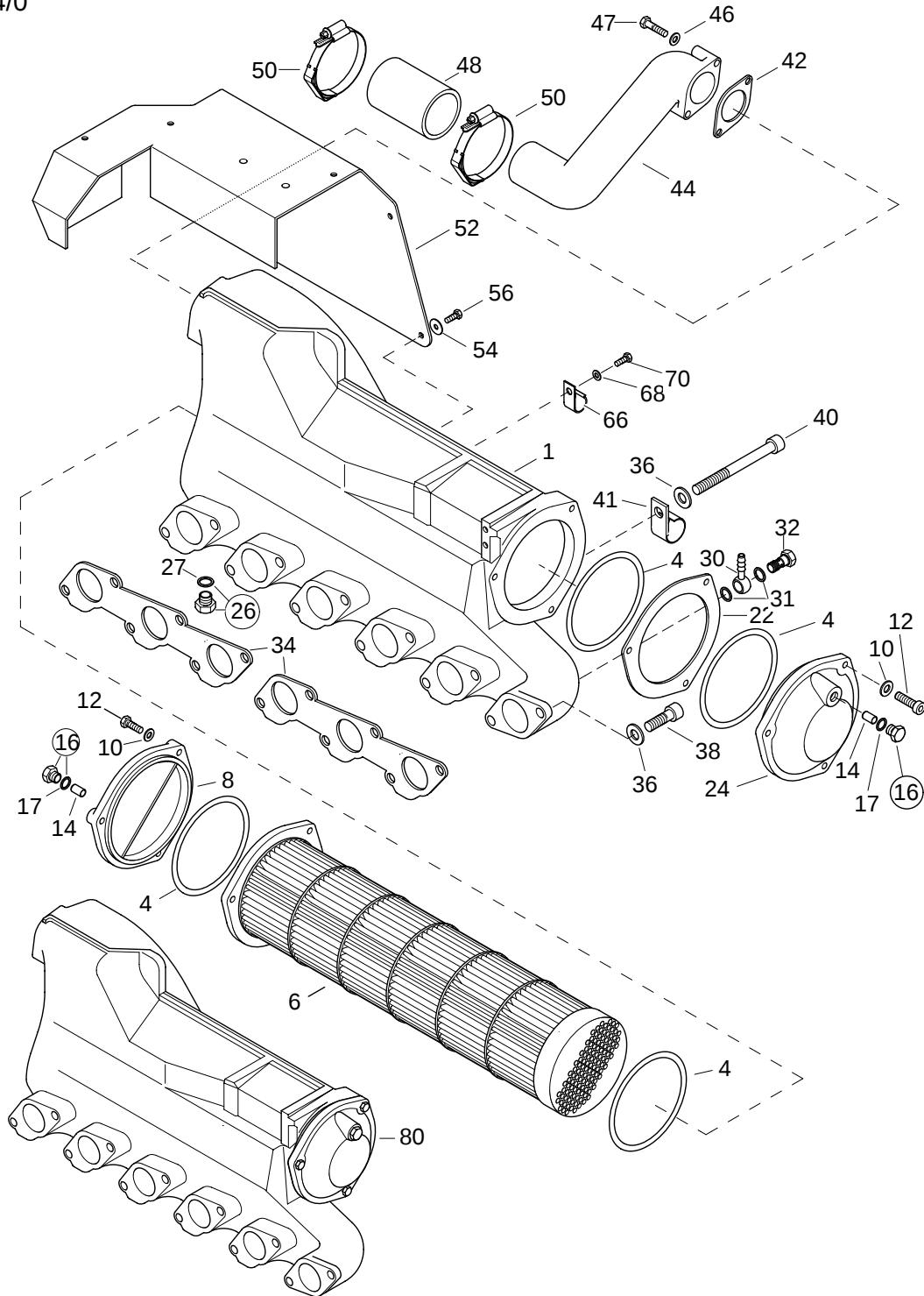


**246 MARINE**  
HIGH POWER  
+ **SOLAS**

Ladeluftkühler

Intercooler

01086184/0





|                |                                                   |
|----------------|---------------------------------------------------|
| Ladeluftkühler | <b>246 MARINE</b><br>HIGH POWER<br>+ <b>SOLAS</b> |
| Intercooler    |                                                   |

01086184/0

| Pos.<br>Pos. | Art.-Nr.<br>Part.-No. | Stk ME<br>Qty Unit | Benennung<br>Designation                                                                   | Stufe<br>Step |
|--------------|-----------------------|--------------------|--------------------------------------------------------------------------------------------|---------------|
| 1            | 2178443/9             | 1 ST               | LADELUFTKUEHLERGEHAEUSE<br>INTERCOOLER HOUSING                                             | .2            |
| 4            | 2178483/0             | 4 ST               | O-RING 120,24X3,53 FPM-70<br>O-RING 120 X 3,5                                              | .2            |
| 6            | 2177593/0             | 1 ST               | LADELUFTKUEHLEREINSATZ<br>INTERCOOLER                                                      | .2            |
| 8            | 2178415/9             | 1 ST               | DECKEL LLK HINTEN, LACKIERT<br>COVER INTERCOOLER REAR, PAINTED                             | .2            |
| 10           | 3930261/0             | 6 ST               | SCHEIBE DIN 125-A8.4-140HV A3C<br>WASHER DIN 125-A8.4-140HV-A3C                            | .2            |
| 12           | 9000064/0             | 6 ST               | ZYL.SCHR.M.INNENSK. DIN 912-M8X35-8.8-A3C<br>HEX.SOCK. HD.CAP SCR. DIN 912-M8X35-8.8-A3C   | .2            |
| 14           | 2178413/1             | 2 ST               | ZINKSCHUTZSTAB<br>ZINC ANODE                                                               | .2            |
| 16           | Z002017/0             | 2 ST               | VERSCHL.SHR. MIT DICHTUNG FUER ZINKANODE<br>PLUG & SEAL, FOR ZINC-ANODE                    | .2            |
| 17           | 3098020/0             | 1 ST               | DICHTRING DIN 7603-A18x22-CU<br>SEALING RING DIN 7603-A18X22-CU                            | ..3           |
| 22           | 2174270/0             | 1 ST               | ZWISCHENFLANSCH, LADELUFTKUEHLER<br>SPACER, INTERCOOLER                                    | .2            |
| 24           | 2174261/9             | 1 ST               | DECKEL LLK VORNE, LACKIERT<br>COVER INTERCOOLER FRONT, PAINTED                             | .2            |
| 26           | Z002018/0             | 1 ST               | VERSCHL.SHR. MIT DICHTUNG, LLK-ABLASS<br>PLUG & SEAL, INTERCOOLER DRAIN                    | .2            |
| 27           | 3098014/0             | 1 ST               | DICHTRING DIN 7603-A14x18-CU<br>SEALING RING DIN 7603-A14X18-CU                            | ..3           |
| 30           | 2174384/2             | 1 ST               | RINGNIPPEL<br>BANJO                                                                        | .2            |
| 31           | 3098010/0             | 2 ST               | DICHTRING DIN 7603-A10X13,5-CU<br>SEALING RING DIN 7603-A10X13.5-CU                        | .2            |
| 32           | 9000010/2             | 1 ST               | HOHLSCHRAUBE DN5, R1/8"<br>HOLLOW SCREW DN5 R1/8"                                          | .2            |
| 34           | 2177585/1             | 2 ST               | DICHTUNG Z. LUFTSAMMLER<br>GASKET INTAKE MANIFOLD                                          | .2            |
| 36           | 3930261/0             | 12 ST              | SCHEIBE DIN 125-A8.4-140HV A3C<br>WASHER DIN 125-A8.4-140HV-A3C                            | .2            |
| 38           | 3862433/0             | 7 ST               | ZYL.SCHR.M.INNENSK. DIN 912-M8X30-8.8-A2C<br>HEX.SOCK. HD.CAP SCR. DIN 912-M8X30-8.8-A2C   | .2            |
| 40           | 9000312/0             | 3 ST               | ZYL.SCHR.M.INNENSK. DIN 912-M8X120-8.8-A2C<br>HEX.SOCK. HD.CAP SCR. DIN 912-M8X120-8.8-A2C | .2            |
| 41           | O310947/0             | 3 ST               | KABELHALTERUNG<br>J-CLAMP                                                                  | .2            |
| 42           | 2177584/1             | 1 ST               | DICHTUNG Z-KRUEMMER<br>GASKET                                                              | .2            |
| 44           | 2178428/9             | 1 ST               | KRUEMMER (T-LLK), LACKIERT<br>CHARGE PIPING, PAINTED                                       | .2            |
| 46           | 3930261/0             | 2 ST               | SCHEIBE DIN 125-A8.4-140HV A3C<br>WASHER DIN 125-A8.4-140HV-A3C                            | .2            |



TA 0108

**STEYRMOTORS**  
INNOVATION WITH LIGHTNESS

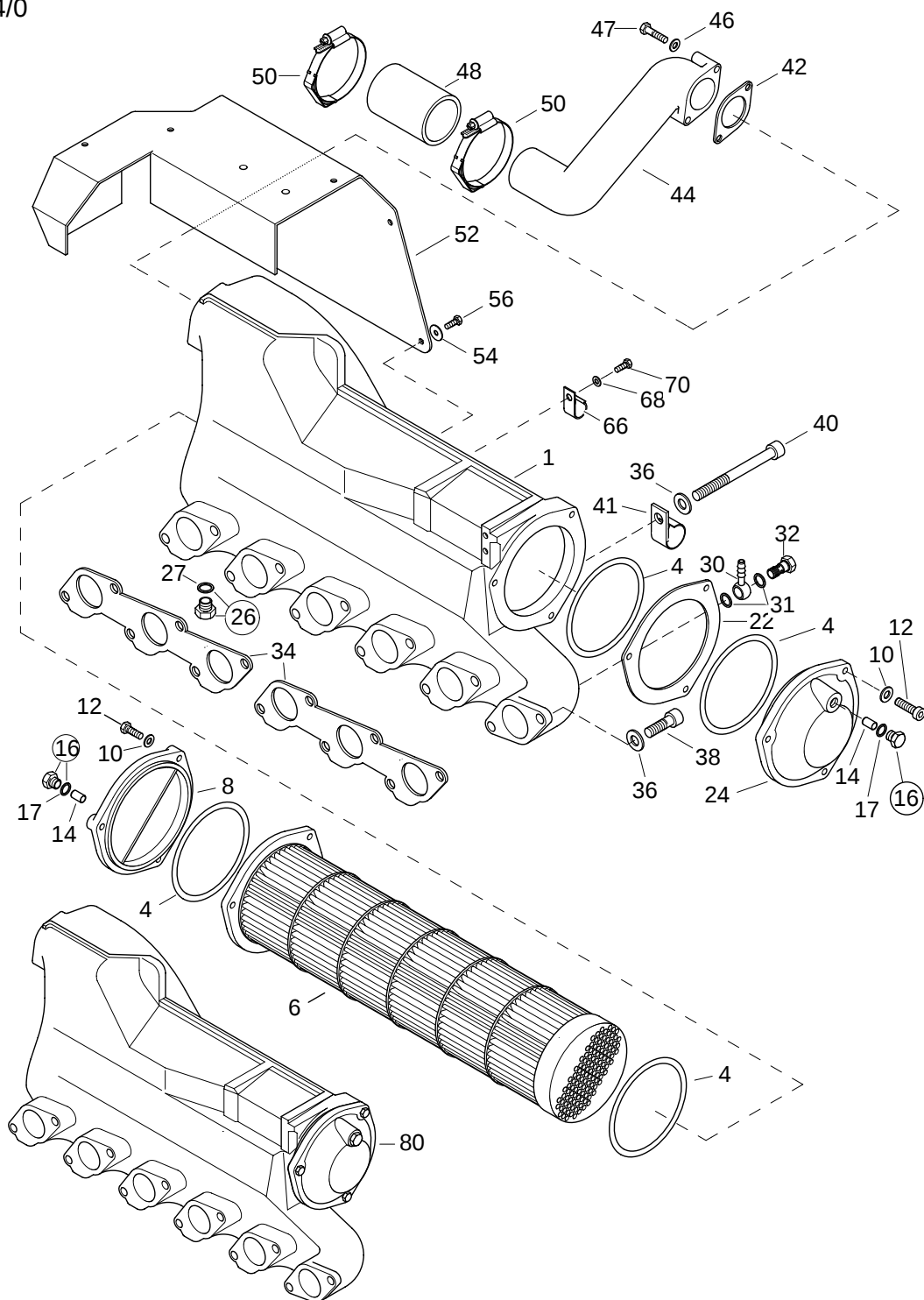


**246 MARINE**  
HIGH POWER  
+ **SOLAS**

Ladeluftkühler

Intercooler

01086184/0



|                    |                                                                                     |
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| Ladeluftkühler     |  |
| <i>Intercooler</i> |                                                                                     |

01086184/0

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TA 0109

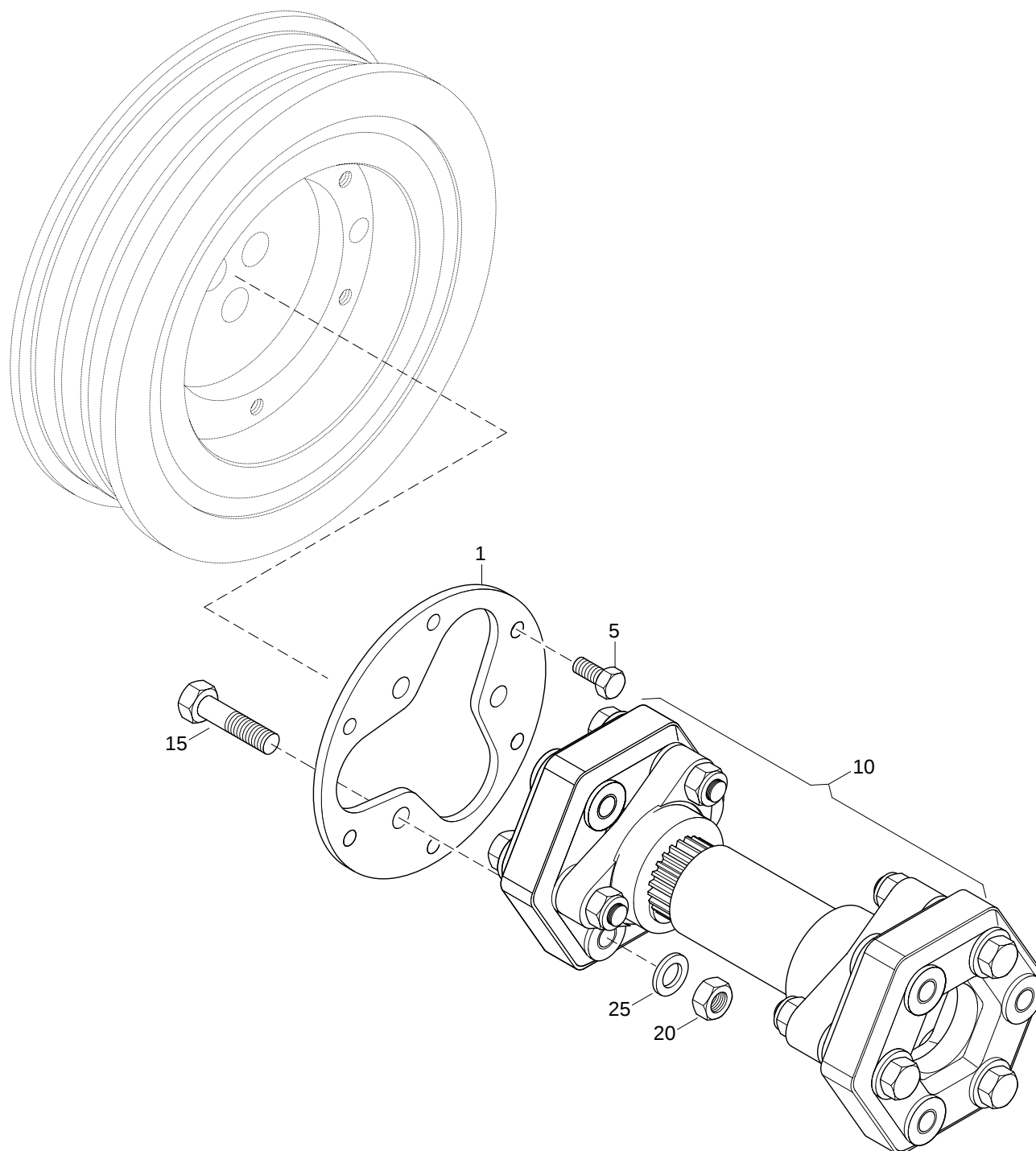


**246 MARINE**  
HIGH POWER  
+ **SOLAS**

Hilfsantriebe (Wunschausrüstung)

*Power take off (Option)*

01096084/0



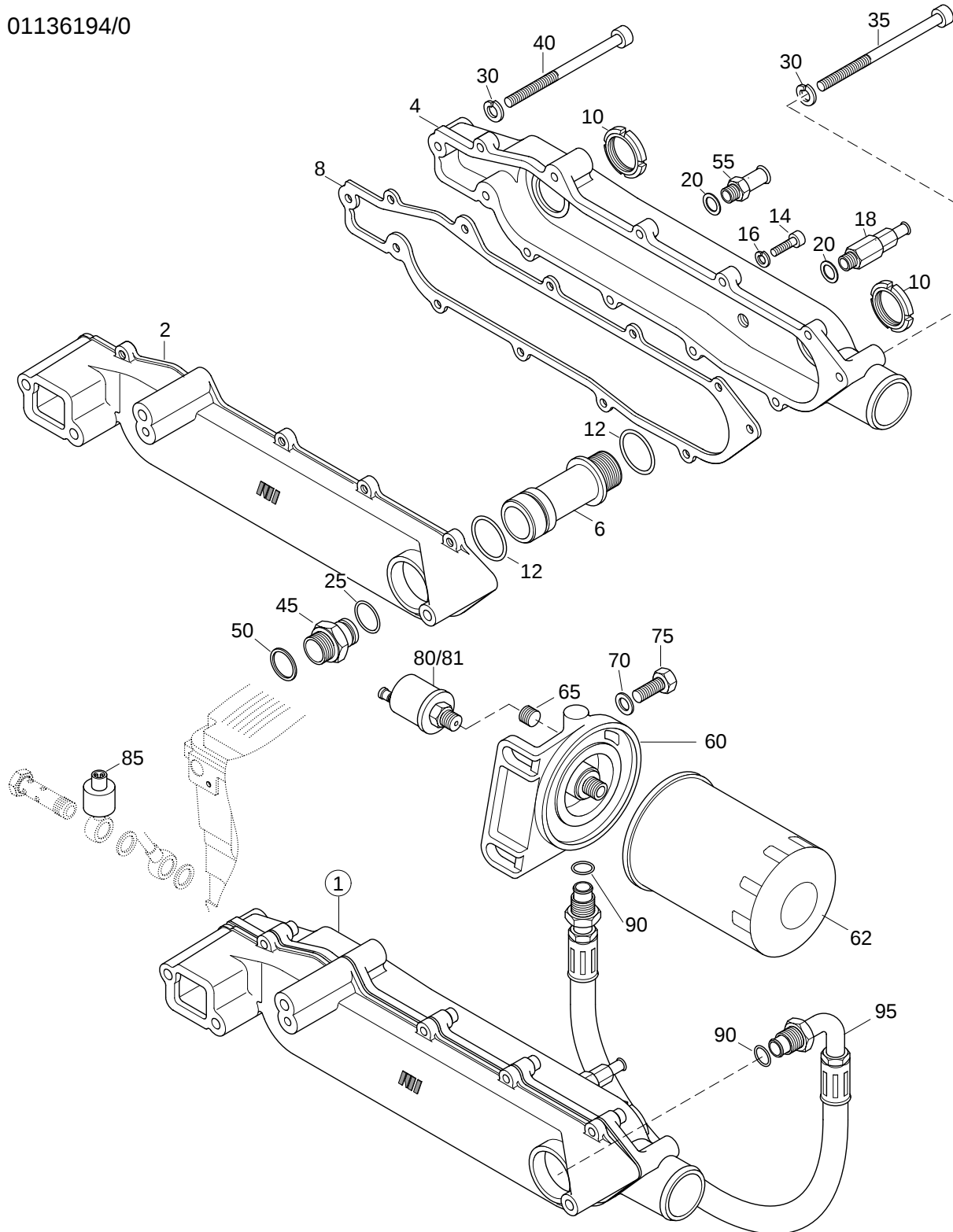
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| Hilfsantriebe (Wunschausrüstung) |  |
| <i>Power take off (Option)</i>   |                                                                                     |

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01136194/0





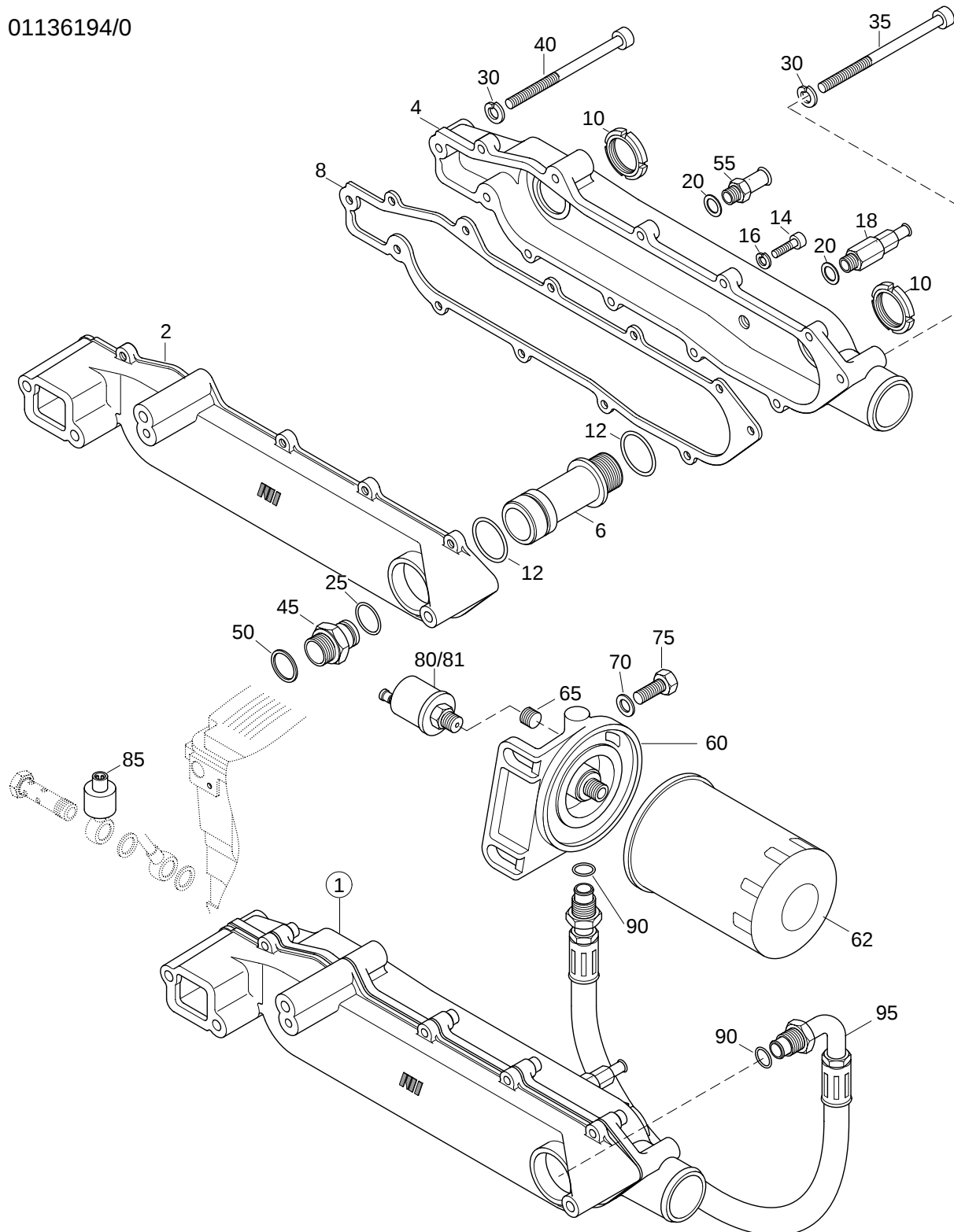
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|--------------------------------------|---------------------------------------------------|
| Motorölkühler, Filter > 68222237     | <b>246 MARINE</b><br>HIGH POWER<br>+ <b>SOLAS</b> |
| Engine oil cooler, Filter > 68222237 |                                                   |

01136194/0

| Pos.<br>Pos. | Art.-Nr.<br>Part.-No. | Stk ME<br>Qty Unit | Benennung<br>Designation                                                                                     | Stufe<br>Step |
|--------------|-----------------------|--------------------|--------------------------------------------------------------------------------------------------------------|---------------|
| 1            | 2178485/4             | 1 ST               | ZB OELKUEHLER<br>OIL COOLER ASSY.                                                                            | .2            |
| 2            | 2178481/9             | 1 ST               | OELKUEHLERGEHAEUSE,<br>HOUSING, OIL COOLER,                                                                  | ..3           |
| 4            | 2178482/9             | 1 ST               | OELKUEHLERDECKEL,<br>COVER, OIL COOLER,                                                                      | ..3           |
| 6            | 2178564/E             | 1 ST               | OELKUEHLERERSATZSTUECK<br>OIL COOLER REPLACE PIECE                                                           | ..3           |
| 7            | 9000420/0             | 1 ST               | VSL.SCHR.BU.INNENSK. DIN 908-M30x1.5-ST-A3C<br>HEX.SOCK.SCR.PLUG DIN 908-M30X1.5-ST-A3C                      | ..3           |
| 8            | 2177707/0             | 1 ST               | DICHTUNG OELKUEHLERGEH.<br>GASKET OIL COOLER HOUSING                                                         | ..3           |
| 9            | 9000427/0             | 1 ST               | DICHTRING<br>SEALING RING                                                                                    | ..3           |
| 10           | 9000315/0             | 2 ST               | NUTMUTTER<br>GROOVE NUT                                                                                      | ..3           |
| 12           | 2177741/0             | 2 ST               | O-RING 32,92 X 3,53<br>O-RING 32,92 X 3,53                                                                   | ..3           |
| 14           | 3862327/0             | 8 ST               | ZYL.SCHR.M.INNENSK. DIN 912-M6x25-8.8-A2C<br>HEX.SOCK. HD.CAP SCR. DIN 912-M6X25-8.8-A2C                     | ..3           |
| 16           | 3932008/0             | 8 ST               | FEDERSCHEIBE<br>SPRING WASHER                                                                                | ..3           |
| 18           | 2178598/0             | 1 ST               | ZB ABLASSHAHN<br>DRAIN COCK ASSY                                                                             | ..3           |
| 20           | 3098013/0             | 1 ST               | DICHTRING<br>SEALING RING                                                                                    | ..3           |
| 25           | 2177742/1             | 1 ST               | O-RING 25 X 3,53<br>O-RING 25 X 3,53                                                                         | .2            |
| 30           | 3930074/0             | 4 ST               | SCHEIBE<br>WASHER                                                                                            | .2            |
| 35           | 3860148/0             | 1 ST               | ZYL.SCHR.M.INNENSK. DIN 912-M8X120-8.8-DACA500<br>HEX.SOCK. HD.CAP SCR. DIN 912-M8X120-8.8-DACA500           | .2            |
| 40           | 3860147/0             | 3 ST               | ZYL.SCHR.M.INNENSK. DIN 912-M8X110-8.8-DACA500<br>HEX.SOCK. HD.CAP SCR. DIN 912-M8X110-8.8-DACA500           | .2            |
| 45           | 2178068/0             | 1 ST               | EINSCHRAUBSTUTZEN OELKUEHLER<br>THREADED BUSHING, OIL COOLER                                                 | .2            |
| 50           | 3098026/0             | 1 ST               | DICHTRING<br>SEALING RING                                                                                    | .2            |
| 55           | 2178698/0             | 1 ST               | HEIZUNGSANSCHLUSS OELKUEHLER STATT ABLASSHAHN<br>NIPPLE HEATER ON OILCOOLER INST. OF DRAIN COOLANT           | .2            |
| 60           | 2178533/2             | 1 ST               | ZB OELFILTERKOPF<br>BRACKET OIL-FILTER ASSY                                                                  | .2            |
| 65           | 9000142/0             | 1 ST               | VSL.SCHR.INNENSK., KEG.GEW. DIN 906-M10x1-ST-ZNPHR3F<br>HEX.SOC.PIPE PL, CON.THREAD DIN 906-M10X1-ST-ZNPHR3F | ..3           |
| 62           | 2178582/1             | 1 ST               | WECHSELFILTER OEL<br>OIL FILTER CARTRIDGE                                                                    | .2            |
| 70           | 3930271/0             | 2 ST               | SCHEIBE<br>WASHER                                                                                            | .2            |



01136194/0



|                                                |                                                                                     |
|------------------------------------------------|-------------------------------------------------------------------------------------|
| Motorölkühler, Filter > 68222237               |  |
| <i>Engine oil cooler, Filter &gt; 68222237</i> |                                                                                     |

01136194/0

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TA 0113

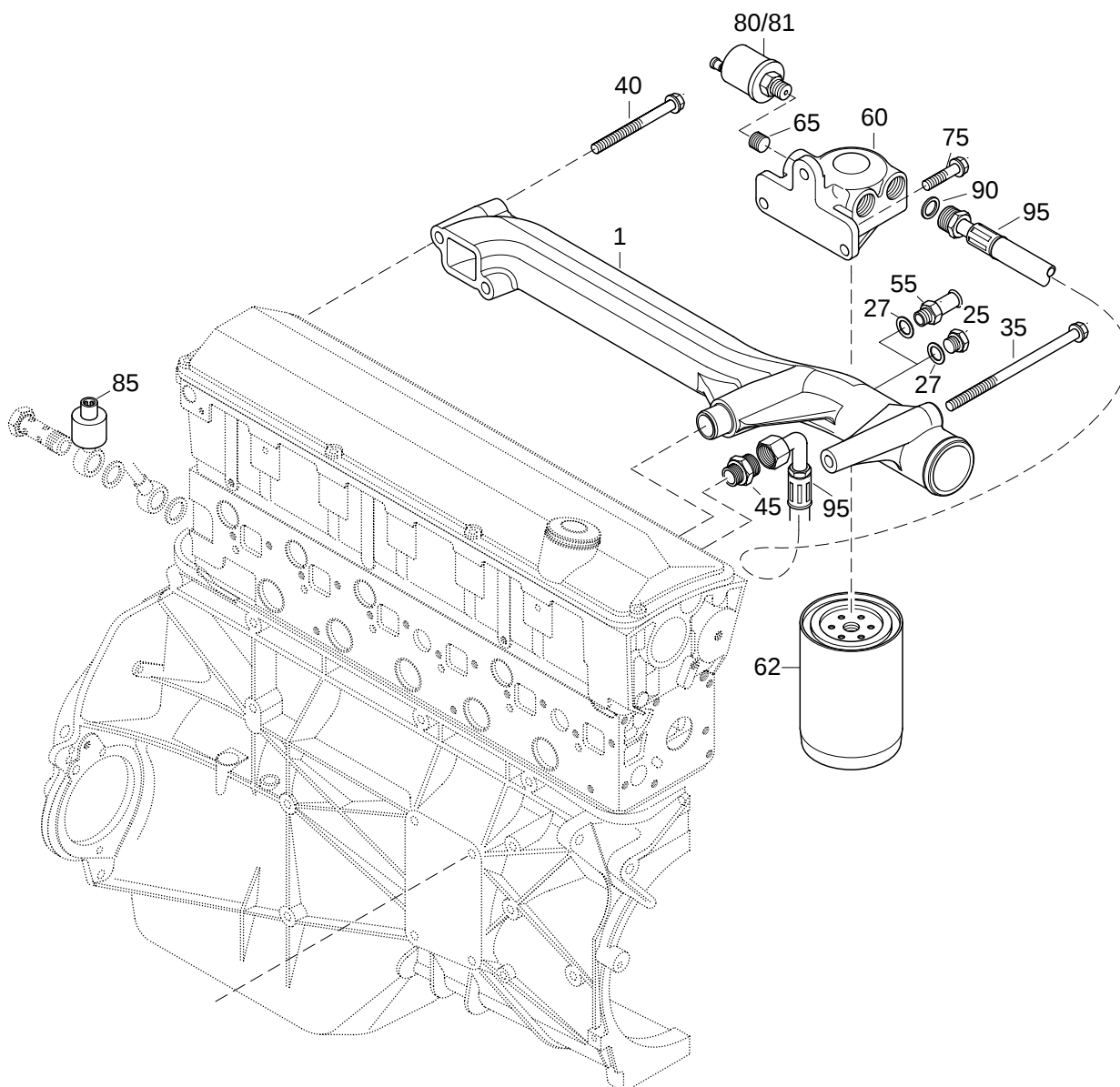


**246 MARINE**  
HIGH POWER  
+ **SOLAS**

Motorölkühler, Filter 68222238 >

Engine oil cooler, Filter 68222238 >

01136194/1



|                                      |                                                                                     |
|--------------------------------------|-------------------------------------------------------------------------------------|
| Motorölkühler, Filter 68222238 >     |  |
| Engine oil cooler, Filter 68222238 > |                                                                                     |

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[illegible]

TA 0114

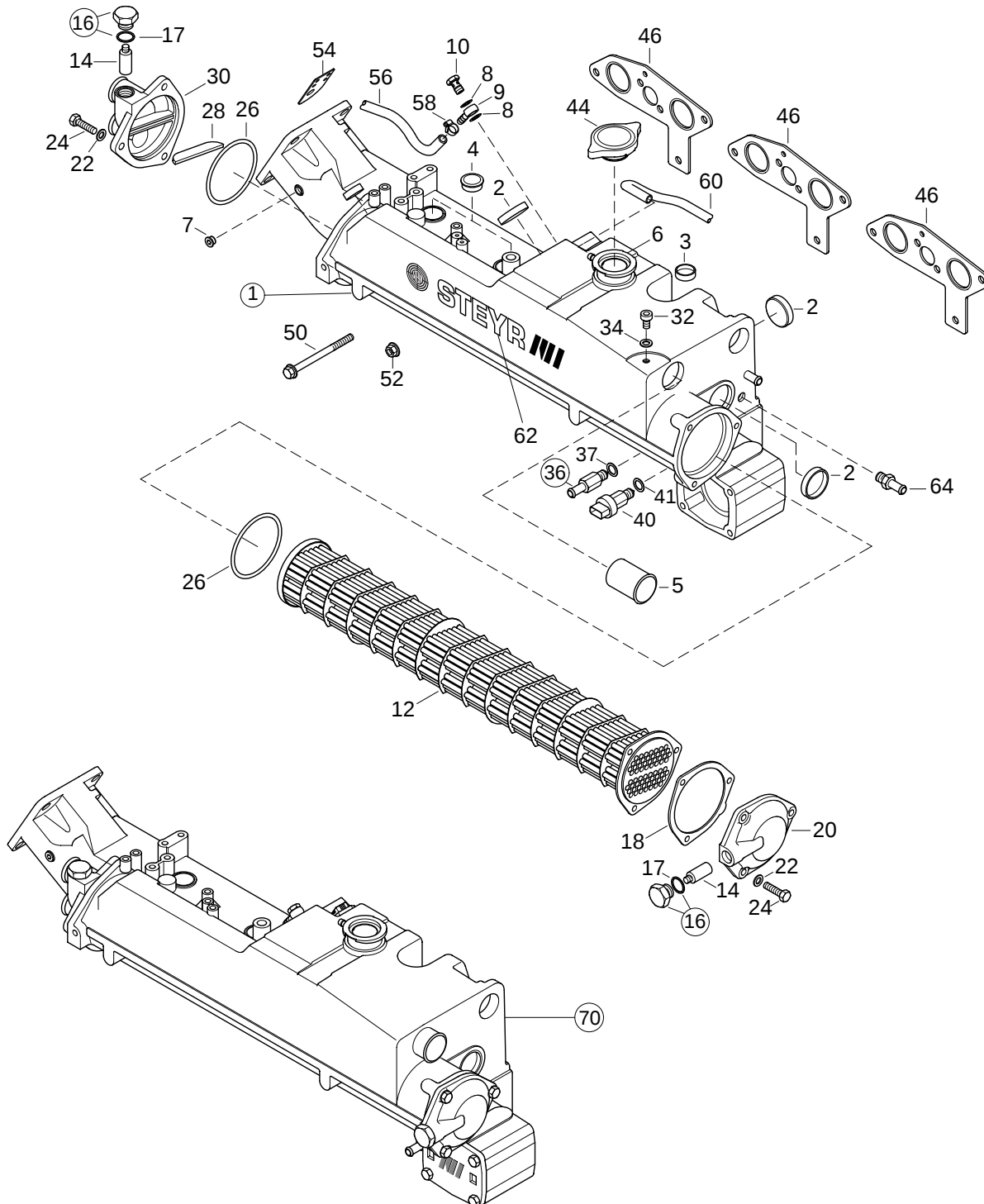


**246 MARINE**  
HIGH POWER  
+ **SOLAS**

Abgaskrümmer, Wärmetauscher, Dichtungen

Exhaust, Heat exchanger, Gasket

01146184/0





|                                                |                                                   |
|------------------------------------------------|---------------------------------------------------|
| <b>Abgaskrümmer, Wärmetauscher, Dichtungen</b> | <b>246 MARINE</b><br>HIGH POWER<br>+ <b>SOLAS</b> |
| <b>Exhaust, Heat exchanger, Gasket</b>         |                                                   |

01146184/0

| Pos.<br>Pos. | Art.-Nr.<br>Part.-No. | Stk ME<br>Qty Unit | Benennung<br>Designation                                                             | Stufe<br>Step |
|--------------|-----------------------|--------------------|--------------------------------------------------------------------------------------|---------------|
| 1            | Z002019/1             | 1 ST               | AUSPUFFKRUEMMERGEHAUESE, LACKIERT<br>EXHAUST & HEATEXCHANGER HSG, PAINTED            | .2            |
| 2            | 2178112/0             | 3 ST               | KERNLOCHVERSCHLUSS 40/8<br>CORE HOLE PLUG 40/8                                       | ..3           |
| 3            | 2178111/0             | 6 ST               | KERNLOCHVERSCHLUSS 25/8<br>CORE HOLE PLUG 25/8                                       | ..3           |
| 4            | Z002048/0             | 4 ST               | KERNLOCHVERSCHLUSS MIT O-RING<br>CORE PLUG WITH O-RING                               | ..3           |
| 5            | 2174617/0             | 1 ST               | ROHRSTUTZEN<br>PIPE FITTING                                                          | ..3           |
| 6            | 2178331/0             | 1 ST               | EINFUELLSTUTZEN<br>FILLER NECK                                                       | ..3           |
| 7            | 2170217/0             | 1 ST               | VERSCHLUSSSCHRAUBE M10X1<br>SCREW PLUG M10X1                                         | ..3           |
| 8            | 3098011/0             | 2 ST               | DICHTRING DIN 7603-A10x16-CU<br>SEALING RING DIN 7603-A10X16-CU                      | ..3           |
| 9            | 2174384/1             | 1 ST               | RINGNIPPEL DN6 DIN 7642<br>BANJO                                                     | ..3           |
| 10           | 9000010/1             | 1 ST               | HOHLSCHRAUBE DIN 7643-6-A3C<br>HOLLOW SCREW DIN 7643-6-A3C                           | ..3           |
| 12           | 2177613/0             | 1 ST               | WAERMETAUSCHEREINSATZ<br>HEAT EXCHANGER                                              | .2            |
| 14           | 2178413/1             | 2 ST               | ZINKSCHUTZSTAB<br>ZINC ANODE                                                         | .2            |
| 16           | Z002017/0             | 2 ST               | VERSCHLUSZSCHR. MIT DICHTRING<br>PLUG & SEAL FOR ZINC-ANODE                          | .2            |
| 17           | 3098020/0             | 1 ST               | DICHTRING DIN 7603-A18x22-CU<br>SEALING RING DIN 7603-A18X22-CU                      | ..3           |
| 18           | 2174155/1             | 1 ST               | DICHTUNG WAERMETAUSCHERDECKEL<br>GASKET, HEAT EXCHANGER COVER                        | .2            |
| 20           | 2173510/9             | 1 ST               | WAERMETAUSCHERDECKEL VORNE, LACKIERT<br>COVER HEAT EXCHANGER, FRONT PAINTED          | .2            |
| 22           | 3930261/0             | 6 ST               | SCHEIBE DIN 125-A8.4-140HV A3C<br>WASHER DIN 125-A8.4-140HV-A3C                      | .2            |
| 24           | 3802432/0             | 6 ST               | SK.SCHR.GEW.BIS KOPF ISO 4017-M8X30-8.8-A2C<br>HEX.HD.SCR. ISO 4017-M8X30-8.8-A2C    | .2            |
| 26           | 2173636/0             | 2 ST               | O-RING 90 X 3<br>O-RING 90 X 3                                                       | .2            |
| 28           | 2174073/0             | 1 ST               | DICHTUNG, WAERMETAUSCHERDECKEL<br>SEAL FOR HEAT EXCHANGER COVER                      | .2            |
| 30           | 2177450/9             | 1 ST               | WAERMETAUSCHERDECKEL HINTEN, LACKIERT<br>COVER HEAT EXCHANGER REAR, PAINTED          | .2            |
| 32           | 3860152/0             | 1 ST               | ZYL.SCHR.M.INNENSK. DIN 912-M8X16-A2-70<br>HEX.SOCK. HD.CAP SCR. DIN 912-M8X16-A2-70 | .2            |
| 34           | 3098009/0             | 1 ST               | DICHTRING DIN 7603-A8X14-CU<br>SEALING RING DIN 7603-A8X14-CU                        | .2            |
| 36           | Z002000/0             | 1 ST               | ABLASSHAHN, KUEHLMITTEL MIT DICHTUNG<br>DRAIN, COOLANT WITH SEALING RING             | .2            |



TA 0114

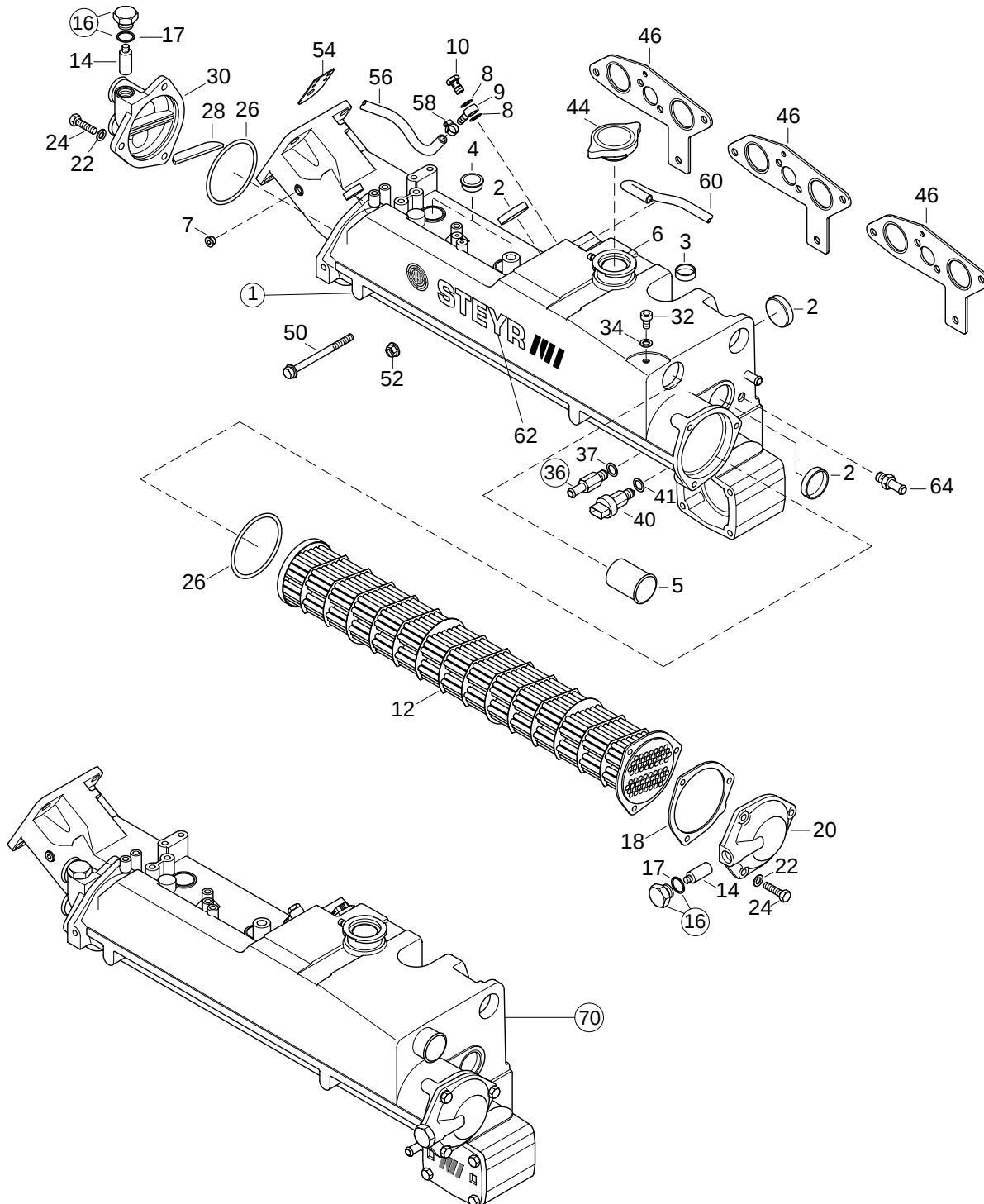


**246 MARINE**  
HIGH POWER  
+ **SOLAS**

Abgaskrümmer, Wärmetauscher, Dichtungen

Exhaust, Heat exchanger, Gasket

01146184/0



|                                         |                                                                                     |
|-----------------------------------------|-------------------------------------------------------------------------------------|
| Abgaskrümmer, Wärmetauscher, Dichtungen |  |
| <i>Exhaust, Heat exchanger, Gasket</i>  |                                                                                     |

01146184/0

[illegible]



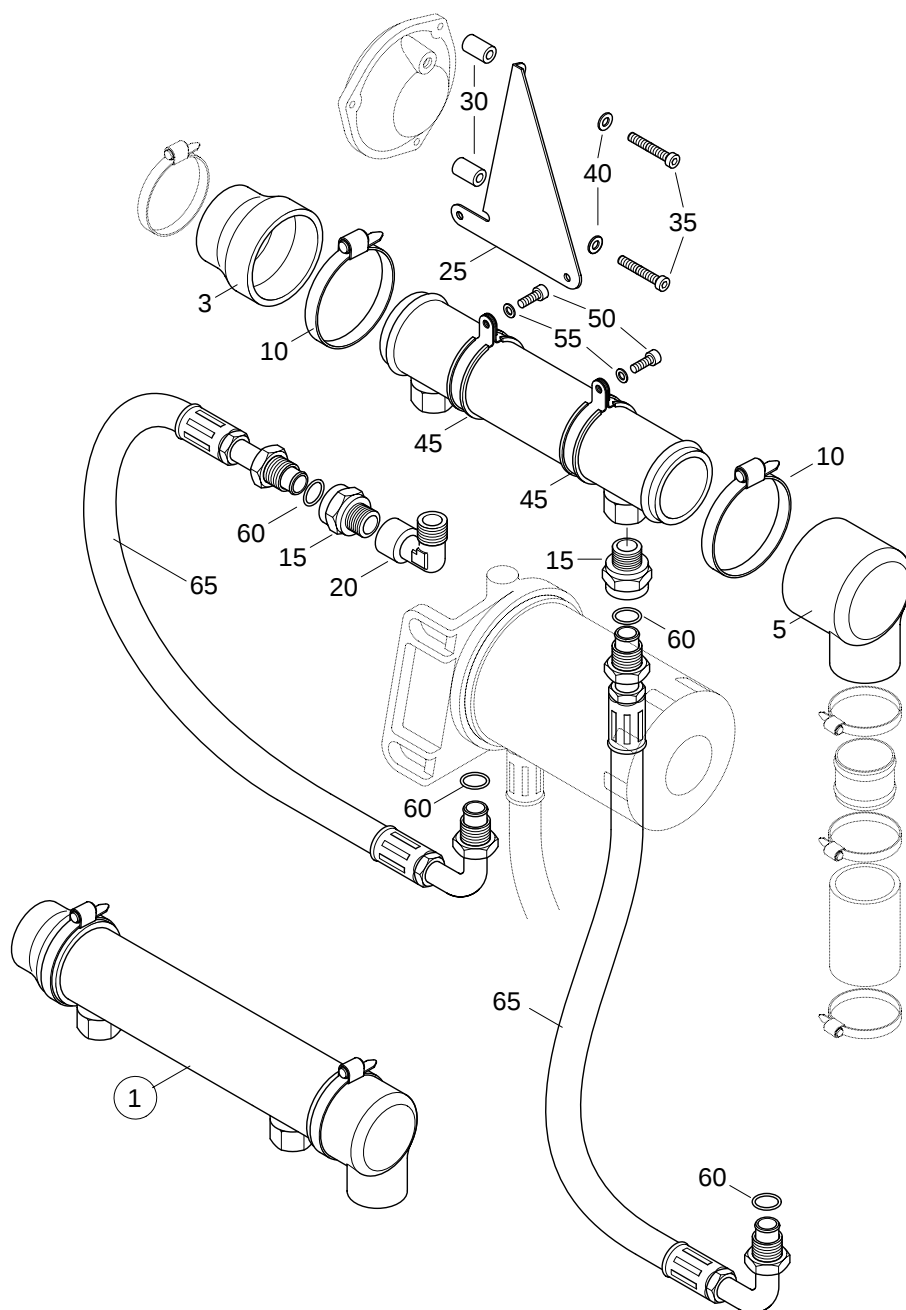
TA 0115

**246 MARINE**  
HIGH POWER  
+ **SOLAS**

Ölkühler Rohwasser > 68222237

Oilcooler Raw water > 68222237

01156194/0



|                                       |                                                                                     |
|---------------------------------------|-------------------------------------------------------------------------------------|
| Ölkühler Rohwasser > 68222237         |  |
| <i>Oilcooler Raw water</i> > 68222237 |                                                                                     |

01156194/0

[illegible]

TA 0115

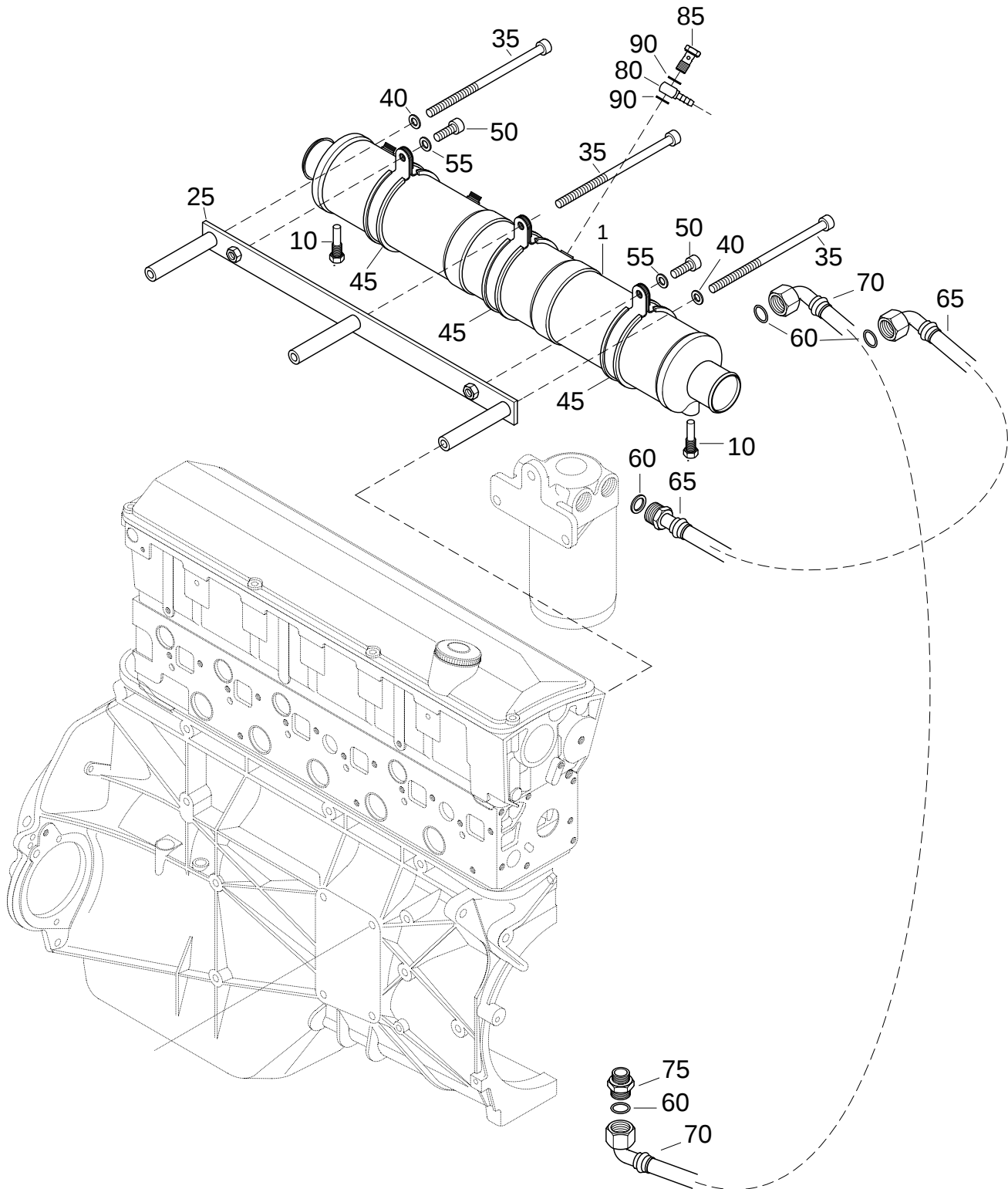


**246 MARINE**  
HIGH POWER  
+ **SOLAS**

Ölkühler Rohwasser 68222238 >

Oilcooler Raw water 68222238 >

01156196/0



|                                       |                                                                                     |
|---------------------------------------|-------------------------------------------------------------------------------------|
| Ölkühler Rohwasser 68222238 >         |  |
| <i>Oilcooler Raw water</i> 68222238 > |                                                                                     |

01156196/0

[illegible]

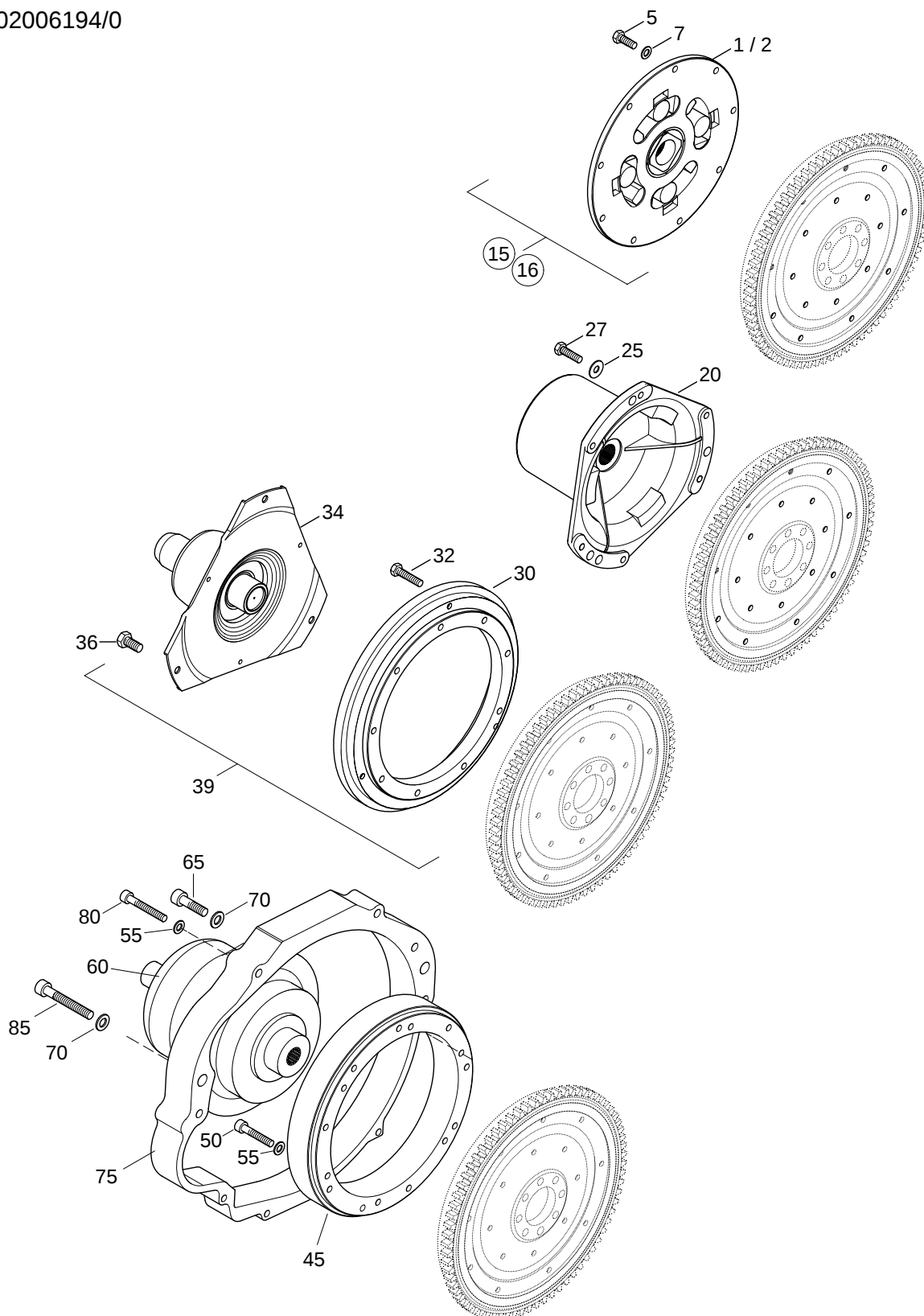


**246 MARINE**  
HIGH POWER  
+ **SOLAS**

Torsionskupplung

*Coupler*

02006194/0





|                         |                                                   |
|-------------------------|---------------------------------------------------|
| <b>Torsionskupplung</b> | <b>246 MARINE</b><br>HIGH POWER<br>+ <b>SOLAS</b> |
| <b>Coupler</b>          |                                                   |

02006194/0

| Pos.<br>Pos. | Art.-Nr.<br>Part.-No. | Stk ME<br>Qty Unit | Benennung<br>Designation                                                                            | Stufe<br>Step |
|--------------|-----------------------|--------------------|-----------------------------------------------------------------------------------------------------|---------------|
| 1            | 2178860/X             | 1 ST               | KUPPLUNG ZWEISTUFIG 20/40-26T (FUER ZF GETRIEBE)<br>COUPLING DUAL STAGE 20/40-26T (FOR ZF GEAR-BOX) | .2            |
| 2            | 2178860/Y             | 1 ST               | KUPPLUNG ZWEISTUFIG 16/32-17T (NEWAGE)<br>COUPLING DUAL STAGE 16/32-17T (NEWAGE)                    | .2            |
| 5            | 3802424/0             | 9 ST               | SK.SCHR.GEW.BIS KOPF ISO 4017-M8X25-8.8-A2C<br>HEX.HD.SCR. ISO 4017-M8X25-8.8-A2C                   | .2            |
| 7            | 3930261/0             | 9 ST               | SCHEIBE DIN 125-A8.4-140HV A3C<br>WASHER DIN 125-A8.4-140HV-A3C                                     | .2            |
| 15           | Z002066/0             | 1 ST               | KUPPLUNGSSET 20/40-26T 2178860/X + SCHRAUBEN<br>COUPLING KIT 20/40-26T 2178860/X + SCREWS           | .2            |
| 16           | Z002066/1             | 1 ST               | KUPPLUNGSSET 16/32-17T 2178860/Y + SCHRAUBEN<br>COUPLING KIT 16/32-17T 2178860/Y + SCREWS           | .2            |
| 20           | O987134/0             | 1 ST               | KUPPLUNG SCHWUNGRAD 17T-16/32<br>COUPLING FLYWHEEL 17T-16/32                                        | .2            |
| 25           | 3936103/0             | 6 ST               | SCHEIBE GROSSE REIHE ISO 7093-1-8-200HV-A3C<br>WASHER LARGE SERIES ISO 7093-1-8-200HV-A3C           | .2            |
| 27           | 3802430/0             | 6 ST               | SK.SCHR.GEW.BIS KOPF ISO 4017-M8X30-10.9-A2C<br>HEX.HD.SCR. ISO 4017-M8X30-10.9-A2C                 | .2            |
| 30           | 2178737/3             | 1 ST               | SCHWUNGRADADAPTER MERCURY Z-TRIEB<br>ADAPTER FLY-WHEEL MERCURY STERN-DRIVE                          | .2            |
| 32           | 3802430/0             | 9 ST               | SK.SCHR.GEW.BIS KOPF ISO 4017-M8X30-10.9-A2C<br>HEX.HD.SCR. ISO 4017-M8X30-10.9-A2C                 | .2            |
| 34           | 2178860/A             | 1 ST               | KUPPLUNG MERCURY-BRAVO<br>COUPLER MERCURY-BRAVO                                                     | .2            |
| 36           | O914544/0             | 3 ST               | SK.SCHR.M.FLANSCH 3/8-16UNCX1"-8.8<br>HEX. BOLT WITH FLANGE 3/8-16UNCX1"-8.8                        | .2            |
| 39           | Z002066/3             | 1 ST               | KUPPLUNGSSET MERCURY-BRAVO Z-TRIEB<br>COUPLING KIT MERCURY-BRAVO STERN-DRIVE                        | .2            |
| 45           | 2179073/0             | 1 ST               | SCHWUNGRADADAPT. MERCURY ZWEI-STUFENKUPPLUNG<br>ADAPTER FLY-WHEEL MERCURY DUAL STAGE                | .2            |
| 50           | 3862452/0             | 9 ST               | ZYL.SCHR.M.INNENSK. DIN 912-M8X50-8.8-A2C<br>HEX.SOCK. HD.CAP SCR. DIN 912-M8X50-8.8-A2C            | .2            |
| 55           | 3930103/0             | 13 ST              | SCHEIBE DIN 125-8.4-140HV-A2<br>WASHER DIN 125-8.4-140HV-A2                                         | .2            |
| 60           | 2178860/S             | 1 ST               | KUPPLUNG MERCURY-BRAVO ZWEISTUFIG<br>COUPLER MERCURY-BRAVO DUAL STAGE                               | .2            |
| 65           | 3860149/0             | 6 ST               | ZYL.SCHR.M.INNENSK. DIN 912-M10X40-8.8-A3C<br>HEX.SOCK. HD.CAP SCR. DIN 912-M10X40-8.8-A3C          | .2            |
| 70           | 3930075/0             | 11 ST              | SCHEIBE DIN 125 A10.5-140HV-A2<br>WASHER DIN 125 A10.5 140HV A2                                     | .2            |
| 75           | 2179072/9             | 1 ST               | ZWISCHENFLANSCH MERCURY LACKIERT<br>INTERMEDIATE FLANGE PAINTED                                     | .2            |
| 80           | 3862478/0             | 4 ST               | ZYL.SCHR.M.INNENSK. DIN 912-M8X80-8.8-A2C<br>HEX.SOCK. HD.CAP SCR. DIN 912-M8X80-8.8-A2C            | .2            |
| 85           | 3862680/0             | 5 ST               | ZYL.SCHR.M.INNENSK. DIN 912-M10X90-8.8-A3C<br>HEX.SOCK. HD.CAP SCR. DIN 912-M10X90-8.8-A2C          | .2            |
|              |                       |                    |                                                                                                     |               |
|              |                       |                    |                                                                                                     |               |





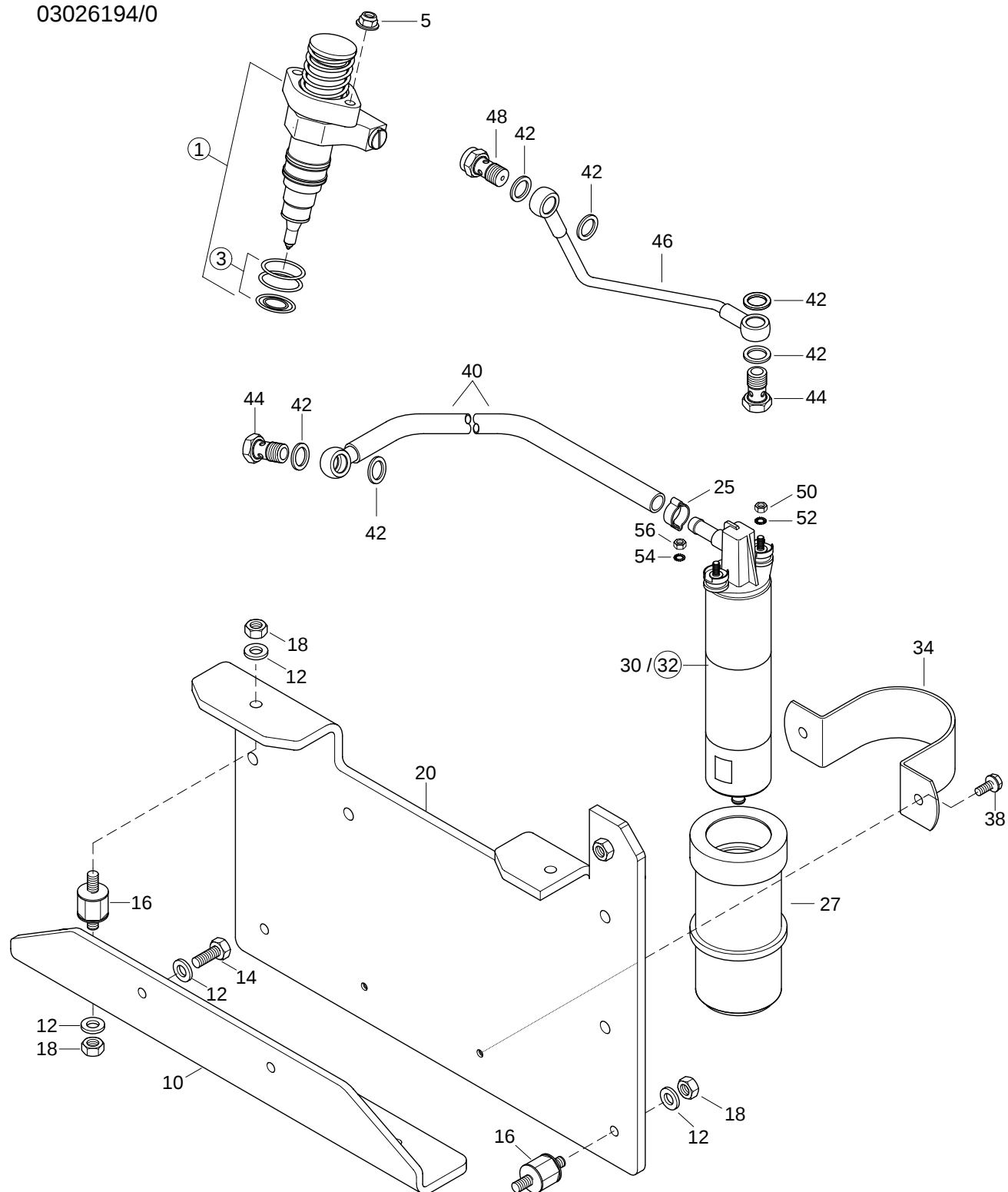
TA 0302

**246 MARINE**  
HIGH POWER  
+ **SOLAS**

Kraftstoffpumpe, Pumpendüse, Leitungen

Fuel pump, Unit injector, Pipe

03026194/0





|                                        |                                                   |
|----------------------------------------|---------------------------------------------------|
| Kraftstoffpumpe, Pumpendüse, Leitungen | <b>246 MARINE</b><br>HIGH POWER<br>+ <b>SOLAS</b> |
| Fuel pump, Unit injector, Pipe         |                                                   |

03026194/0

| Pos.<br>Pos. | Art.-Nr.<br>Part.-No. | Stk ME<br>Qty Unit | Benennung<br>Designation                                                         | Stufe<br>Step |
|--------------|-----------------------|--------------------|----------------------------------------------------------------------------------|---------------|
| 1            | Z002030/7             | 6 ST               | PUMPEDUESE 557/0 MIT DICHTRING MARINE HP<br>UNIT INJECTOR ASSY 557/0 & SEAL RING | .2            |
| 3            | Z002031/0             | 1 ST               | DICHTSATZ FUER PUMPEDUESE<br>SEAL KIT, UNIT INJECTOR                             | ..3           |
| 5            | 9000056/1             | 12 ST              | SK.MUTTER M.FLANSCH<br>HEX.FLANGE NUT                                            | .2            |
|              |                       |                    | DIN 6923-M8-8-A2C<br>DIN 6923-M8-8-A2C                                           |               |
| 10           | 2177634/0             | 1 ST               | MONTAGEWINKEL<br>ANGLE BRACKET                                                   | .2            |
| 12           | 3930103/0             | 8 ST               | SCHEIBE<br>WASHER                                                                | .2            |
|              |                       |                    | DIN 125-8.4-140HV-A2<br>DIN 125-8.4-140HV-A2                                     |               |
| 14           | 3800224/0             | 2 ST               | SK.SCHR.GEW.BIS KOPF<br>HEX.HD.SCR.                                              | .2            |
|              |                       |                    | ISO 4017-M8X20-A2-70<br>ISO 4017-M8X20-A2-70                                     |               |
| 16           | 2177619/1             | 4 ST               | GUMMILAGER M8<br>SILENT BLOCK M8                                                 | .2            |
| 18           | 3870045/0             | 6 ST               | SK.MUTTER<br>HEX.NUT                                                             | .2            |
|              |                       |                    | ISO 4032-M8-A2-70<br>ISO 4032-M8-A2-70                                           |               |
| 20           | 2178294/9             | 1 ST               | FILTERKONSOLE, LACKIERT<br>FILTER PLATE, PAINTED                                 | .2            |
| 25           | 2178995/0             | 1 ST               | SCHLAUCHSCHELLE 17,5MM<br>CLAMP 17,5MM                                           | .2            |
| 27           | 2173396/I             | 1 ST               | ISOLIERMANTEL KRAFTSTOFFPUMPE<br>ISOLATING SLEEVE FUEL PUMP                      | .2            |
| 30           | 2173396/3             | 1 ST               | KRAFTSTOFFPUMPE 12V<br>FUEL PUMP 12V                                             | .2            |
| 32           | Z002054/1             | 1 ST               | ZB KRAFTSTOFFPUMPE + LEITUNGEN (SCHLAEUCHE)<br>FUEL PUMP ASSY & LINES            | .2            |
| 34           | 2178690/0             | 1 ST               | BEFESTIGUNGSSCHELLE<br>RETAINING STRAP                                           | .2            |
| 38           | 9000287/0             | 2 ST               | SK-SCHR.M.FLANSCH<br>HEX.FLANGE BOLT                                             | .2            |
|              |                       |                    | DIN 6921-M6X12-8.8-A3C<br>DIN 6921-M6X12-8.8-A3C                                 |               |
| 40           | 2203766/1             | 1 ST               | KRAFTSTOFFLEITUNG PUMPE/BLOCK<br>FUEL HOSE PUMP/BLOCK                            | .2            |
| 42           | 3098015/0             | 6 ST               | DICHTRING<br>SEALING RING                                                        | .2            |
|              |                       |                    | DIN 7603-A14X20-CU<br>DIN 7603-A14X20-CU                                         |               |
| 44           | 9000053/0             | 2 ST               | HOHLSCHRAUBE<br>HOLLOW SCREW                                                     | .2            |
|              |                       |                    | DIN 7643-10-DAC A500<br>DIN 7643-10-DAC A500                                     |               |
| 46           | 2203776/0             | 1 ST               | KRAFTSTOFFLEITUNG BLOCK-TANDEM KUEHLER<br>FUEL PIPE BLOCK-TANDEM COOLER          | .2            |
| 48           | 2178572/1             | 1 ST               | HOHLSCHRAUBE GEDROSSELT<br>HOLLOW SCREW THROTTLED                                | .2            |
| 50           | 3870050/0             | 1 ST               | SK.MUTTER<br>HEX.NUT                                                             | .2            |
|              |                       |                    | DIN 934-M5-A2-70<br>DIN 934-M5-A2-70                                             |               |
| 52           | 9000040/0             | 1 ST               | ZAHNSCHEIBE AUSSERGEZAHNT<br>TOOTHED LOCK WASHER EXTERNAL                        | .2            |
|              |                       |                    | DIN 6797-A5,3-1.4310<br>DIN 6797-A5,3-1.4310                                     |               |
| 54           | 9000039/0             | 1 ST               | ZAHNSCHEIBE AUSSERGEZAHNT<br>TOOTHED LOCK WASHER EXTERNAL                        | .2            |
|              |                       |                    | DIN 6797-A4,3-1.4310<br>DIN 6797-A4,3-1.4310                                     |               |
| 56           | 3870051/0             | 1 ST               | SK.MUTTER<br>HEX.NUT                                                             | .2            |
|              |                       |                    | ISO 4032-M4-A2-70<br>ISO 4032-M4-A2-70                                           |               |





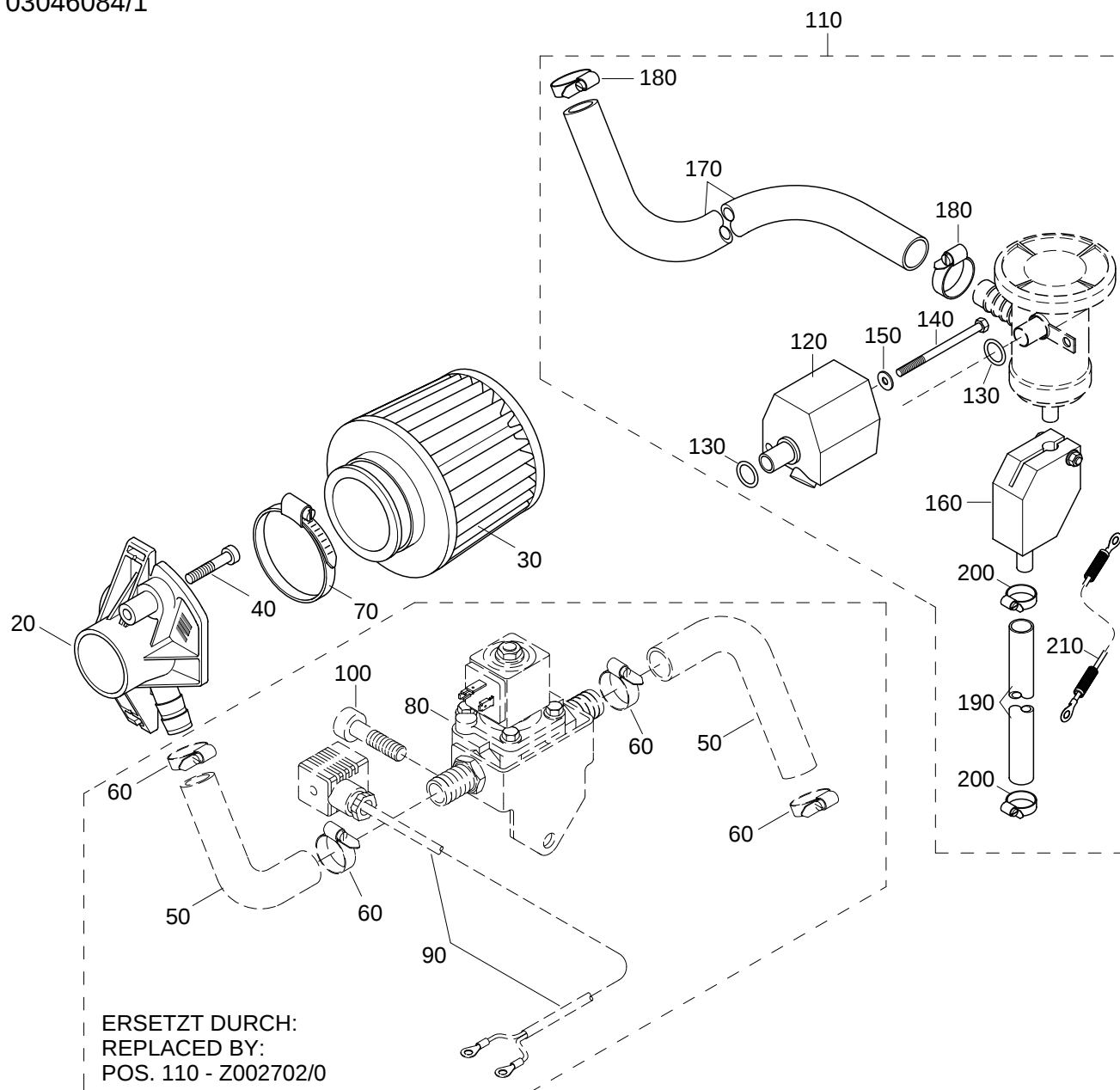
TA 0304

**246 MARINE**  
HIGH POWER  
+ **SOLAS**

Luftfilter, Konsolen

*Airfilter, Bracket*

03046084/1



|                           |                                                                                     |
|---------------------------|-------------------------------------------------------------------------------------|
| Luftfilter, Konsolen      |  |
| <i>Airfilter, Bracket</i> |                                                                                     |

03046084/1

| Pos.<br>Pos. | Art.-Nr.<br>Part.-No. | Stk ME<br>Qty Unit | Benennung<br>Designation                                                                   | Stufe<br>Step |
|--------------|-----------------------|--------------------|--------------------------------------------------------------------------------------------|---------------|
| 20           | 2178308/9             | 1 ST               | LUFTFILTERKOPF LACKIERT<br>BRACKET AIR FILTER ASSY. PAINTED                                | .2            |
| 30           | 2178992/0             | 1 ST               | LUFTFILTER WASCHBAR<br>AIR FILTER WASHABLE                                                 | .2            |
| 40           | 3862447/0             | 1 ST               | ZYL.SCHR.M.INNENSK. DIN 912-M8X45-8.8-A2C<br>HEX.SOCK. HD.CAP SCR. DIN 912-M8X45-8.8-A2C   | .2            |
| 50           | 2178581/0             | 1 ST               | FORMSCHLAUCH OELABSCHIEDER<br>HOSE OIL SEPARATOR                                           | .2            |
| 60           | 2177753/0             | 4 ST               | SCHLAUCHSCHELLE 16-25/9<br>CLAMP 16-25/9                                                   | .2            |
| 70           | 2174417/1             | 1 ST               | SCHLAUCHSCHELLE 70-90/9<br>CLAMP 70-90/9                                                   | .2            |
| 80           | 2178973/G             | 1 ST               | ZB MAGNETVENTIL BLOWBY (SOLAS)<br>SOLENOID VALVE ASSY. (SOLAS)                             | .2            |
| 90           | 2178976/0             | 1 ST               | KABEL MAGNETVENTIL SOLAS<br>CABLE SOLENOID VALVE SOLAS                                     | .2            |
| 100          | 3860149/0             | 1 ST               | ZYL.SCHR.M.INNENSK. DIN 912-M10X40-8.8-A3C<br>HEX.SOCK. HD.CAP SCR. DIN 912-M10X40-8.8-A3C | .2            |
| 110          | Z002702/0             | 1 ST               | KUGELVENTIL SET SOLAS<br>BALL VALVE KIT SOLAS                                              | .2            |
| 120          | 2179069/0             | 1 ST               | ZB KUGELVENTIL<br>BALL VALVE ASSY.                                                         | ..3           |
| 130          | 2178310/1             | 2 ST               | O-RING 17 X 3,53<br>O-RING 17 X 3,53                                                       | ..3           |
| 140          | 9000452/0             | 1 ST               | SK.SCHR.M.SCHAFT ISO 4014-M6x75-A2-70<br>HEX.HD.BOLT ISO 4014-M6X75-A2-70                  | ..3           |
| 150          | 9000012/0             | 1 ST               | SCHEIBE GROSSE REIHE DIN 9021-6.4-140HV A2<br>WASHER LARGE SERIES DIN 9021-6.4-140HV-A2    | ..3           |
| 160          | 2179070/0             | 1 ST               | ZB KUGELVENTIL<br>BALL VALVE ASSY.                                                         | ..3           |
| 170          | 2178581/2             | 1 ST               | FORMSCHLAUCH OELABSCHIEDER<br>HOSE OIL SEPERATOR                                           | ..3           |
| 180          | 2177753/0             | 2 ST               | SCHLAUCHSCHELLE 16-25/9<br>CLAMP 16-25/9                                                   | ..3           |
| 190          | 2178287/1             | 1 ST               | SCHLAUCH OELABSCHIEDER<br>HOSE, OIL DRAIN                                                  | ..3           |
| 200          | 2174405/0             | 2 ST               | SCHLAUCHSCHELLE 10-16/7,5<br>HOSE CLAMP 10-16/7,5                                          | ..3           |
| 210          | 2206210/1             | 1 ST               | ZB MASSEKABEL<br>GROUND WIRE ASSY.                                                         | ..3           |
|              |                       |                    |                                                                                            |               |
|              |                       |                    |                                                                                            |               |
|              |                       |                    |                                                                                            |               |
|              |                       |                    |                                                                                            |               |
|              |                       |                    |                                                                                            |               |

TA 0305

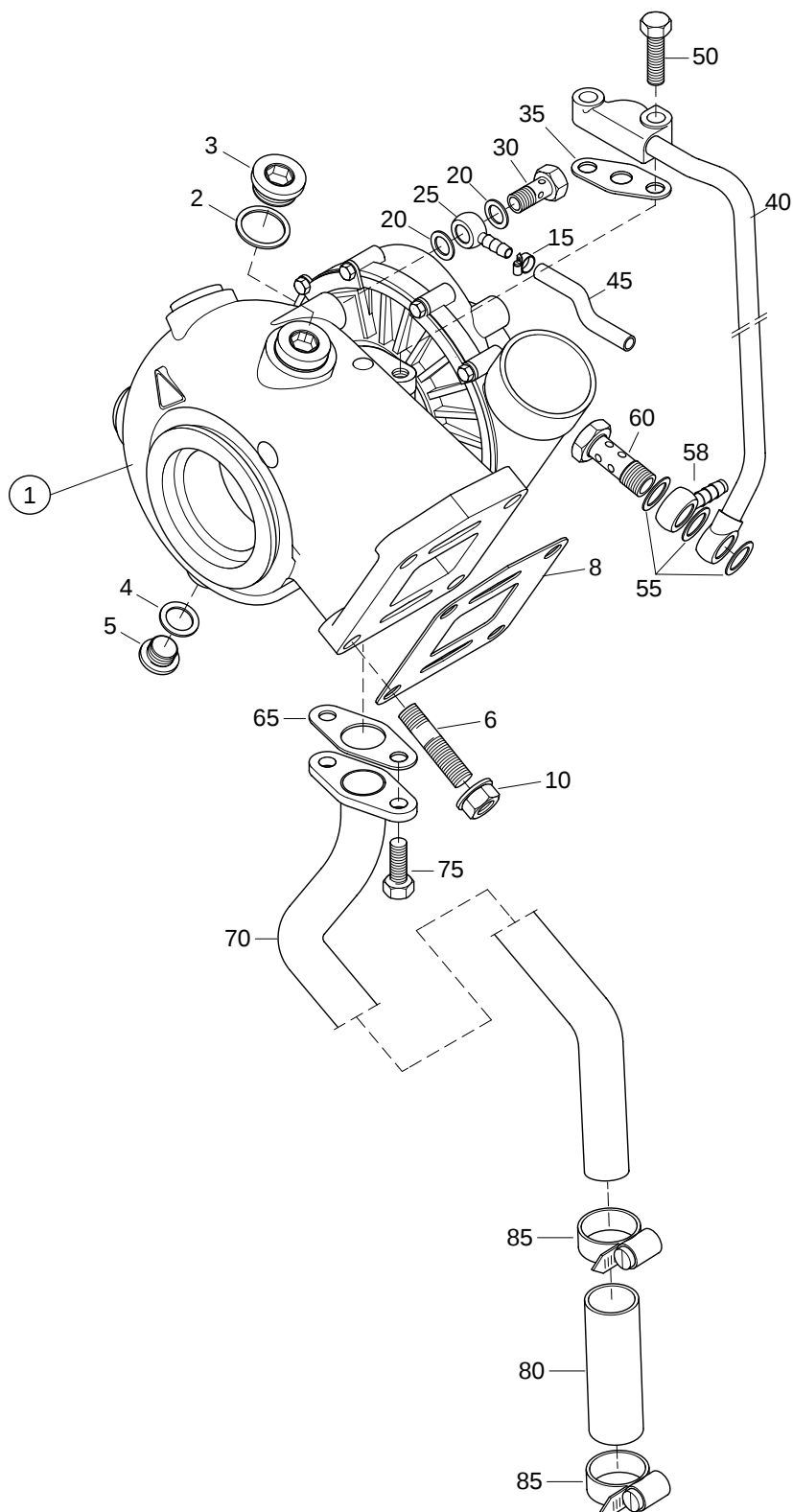


**246 MARINE**  
HIGH POWER  
+ **SOLAS**

**Turbolader**

**Turbocharger**

03056194/0





|                     |                                                   |
|---------------------|---------------------------------------------------|
| <b>Turbolader</b>   | <b>246 MARINE</b><br>HIGH POWER<br>+ <b>SOLAS</b> |
| <b>Turbocharger</b> |                                                   |

03056194/0

| Pos.<br>Pos. | Art.-Nr.<br>Part.-No. | Stk ME<br>Qty Unit | Benennung<br>Designation                                      | Stufe<br>Step |
|--------------|-----------------------|--------------------|---------------------------------------------------------------|---------------|
| 1            | 2173969/9             | 1 ST               | TURBOLADER<br>TURBOCHARGER                                    | ..2           |
| 2            | 3098026/0             | 3 ST               | DICHTRING<br>SEALING RING                                     | ..3           |
| 3            | 3961309/0             | 3 ST               | VSL.SCHR.BU.INNENSK.<br>HEX.SOCK.SCR.PLUG                     | ..3           |
| 4            | 3098015/0             | 1 ST               | DICHTRING<br>SEALING RING                                     | ..3           |
| 5            | 9000046/0             | 1 ST               | VSL.SCHR.BU.INNENSK.<br>HEX.SOCK.SCR.PLUG                     | ..3           |
| 6            | Z002022/0             | 4 ST               | STIFTSCHRAUBE M10X30<br>STUD M10X30                           | ..3           |
| 8            | 2178487/2             | 1 ST               | DICHTUNG TURBOLADER<br>GASKET, TURBOCHARGER                   | .2            |
| 10           | 9000042/0             | 4 ST               | SK.MUTTER M.FLANSCH<br>HEX.FLANGE NUT                         | .2            |
| 15           | 2174405/0             | 1 ST               | SCHLAUCHSCHELLE<br>HOSE CLAMP                                 | .2            |
| 20           | 3098011/0             | 2 ST               | DICHTRING<br>SEALING RING                                     | .2            |
| 25           | 2174384/1             | 1 ST               | RINGNIPPEL DN6<br>BANJO                                       | .2            |
| 30           | 2178569/0             | 1 ST               | HOHLSCHRAUBE M10X1,5<br>BANJO BOLT M10X1,5                    | .2            |
| 35           | 2170259/0             | 1 ST               | DICHTUNG OELZULAUF TURBOLADER<br>GASKET PIPE TURBO OIL SUPPLY | .2            |
| 40           | 2178461/0             | 1 ST               | ZBOELZULAUFLEITUNG TURBOLADER<br>OIL LINE ASSY TURBOCHARGER   | .2            |
| 45           | 2178552/0             | 1 ST               | SCHLAUCHENTLUEFTUNG<br>HOSE VENTING                           | .2            |
| 50           | 3802432/0             | 2 ST               | SK.SCHR.GEW.BIS KOPF<br>HEX.HD.SCR.                           | .2            |
| 55           | 3098015/0             | 3 ST               | DICHTRING<br>SEALING RING                                     | .2            |
| 58           | 2178666/2             | 1 ST               | RINGSTUTZEN B10 1/8-27 NPT<br>RING NIPPLE B10 1/8-27 NPT      | .2            |
| 60           | 2203591/1             | 1 ST               | DOPPELHOHLSCHRAUBE M14X1,5<br>DOUBLE HOLLOW SCREW             | .2            |
| 65           | 2170460/0             | 1 ST               | DICHTUNG OELABLAUF TURBOLADER<br>GASKET TURBO OIL RETURN      | .2            |
| 70           | 2178304/0             | 1 ST               | ZBOELRUECKKLAUFROHR<br>TUBE OIL-RETURN ASSY                   | .2            |
| 75           | 3802419/0             | 2 ST               | SK.SCHR.GEW.BIS KOPF<br>HEX.HD.SCR.                           | .2            |
| 80           | 2178298/0             | 1 ST               | SCHLAUCHOELRUECKKLAUF<br>HOSE, RETURN OIL                     | .2            |
| 85           | 2177464/0             | 2 ST               | SCHLAUCHSCHELLE 20-32/12<br>CLAMP 20-32/12                    | .2            |



TA 0308

**STEYRMOTORS**  
INNOVATION WITH LIGHTNESS

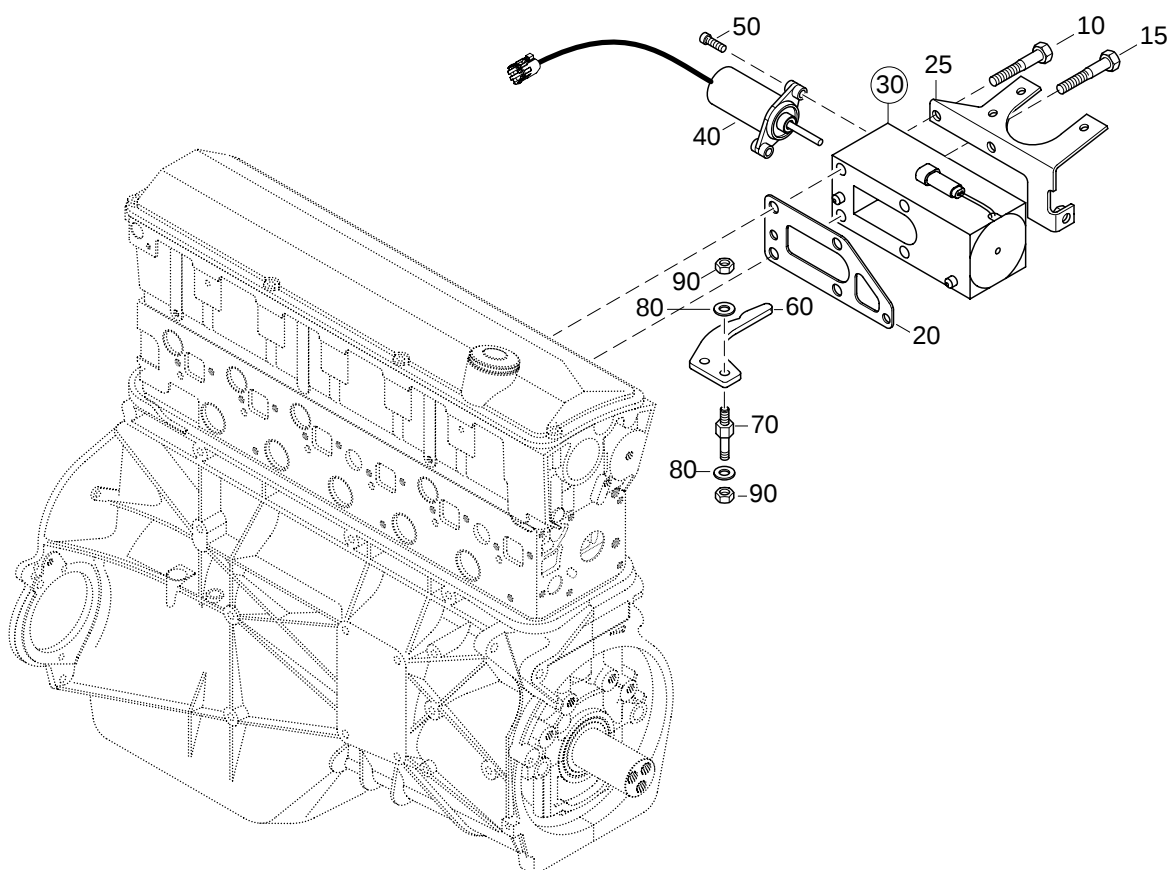


**246 MARINE**  
HIGH POWER  
+ **SOLAS**

STEUERMAGNET, POTENTIOMETER

CONTR. SOLENOID, POTENTIOMETER

03086184/0



**246 MARINE**  
HIGH POWER  
+ **SOLAS**

03086184/0

[illegible]

TA 0309

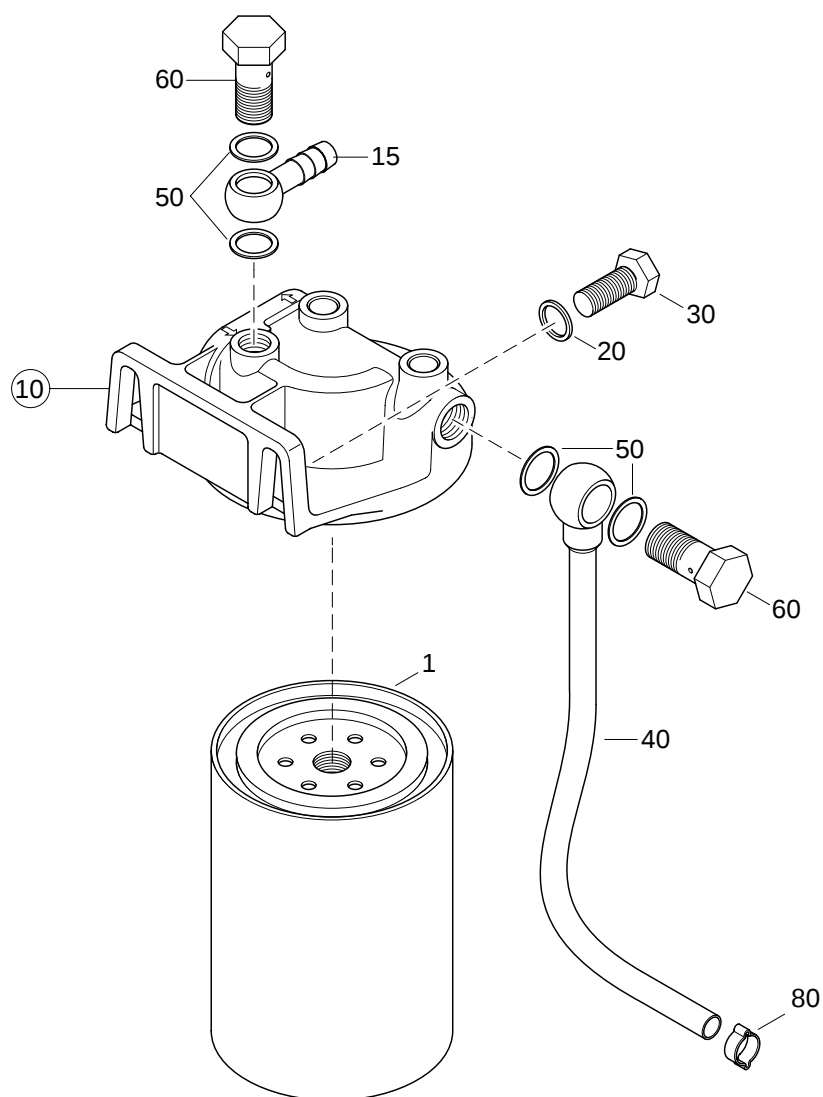


**246 MARINE**  
HIGH POWER  
+ **SOLAS**

Kraftstoff-Filter

*Fuel filter*

03096184/1



|                    |                                                                                     |
|--------------------|-------------------------------------------------------------------------------------|
| Kraftstoff-Filter  |  |
| <i>Fuel filter</i> |                                                                                     |

03096184/1

[illegible]

TA 0311

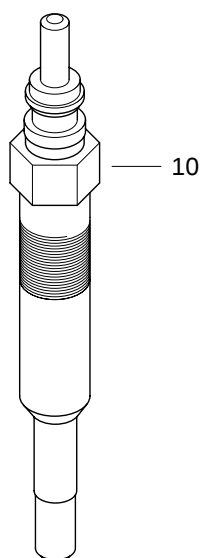
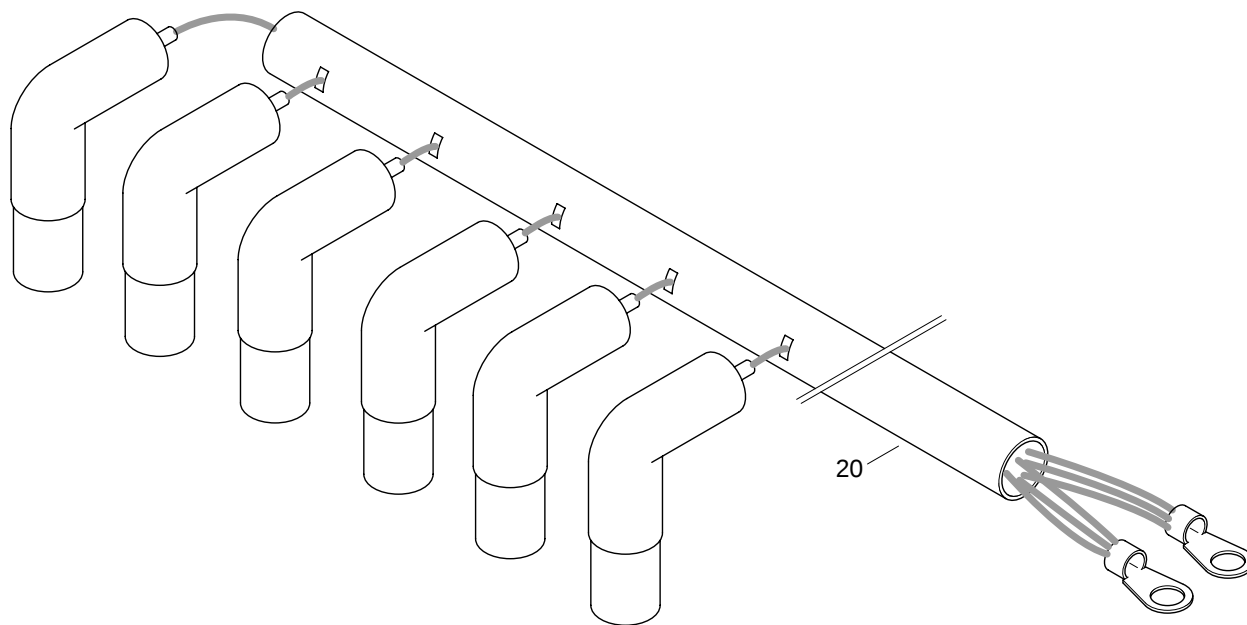


**246 MARINE**  
HIGH POWER  
+ **SOLAS**

Glühstifte

*Glow pin*

03116084/0



### *Glow pin*

03116084/0

.2

TA 0312

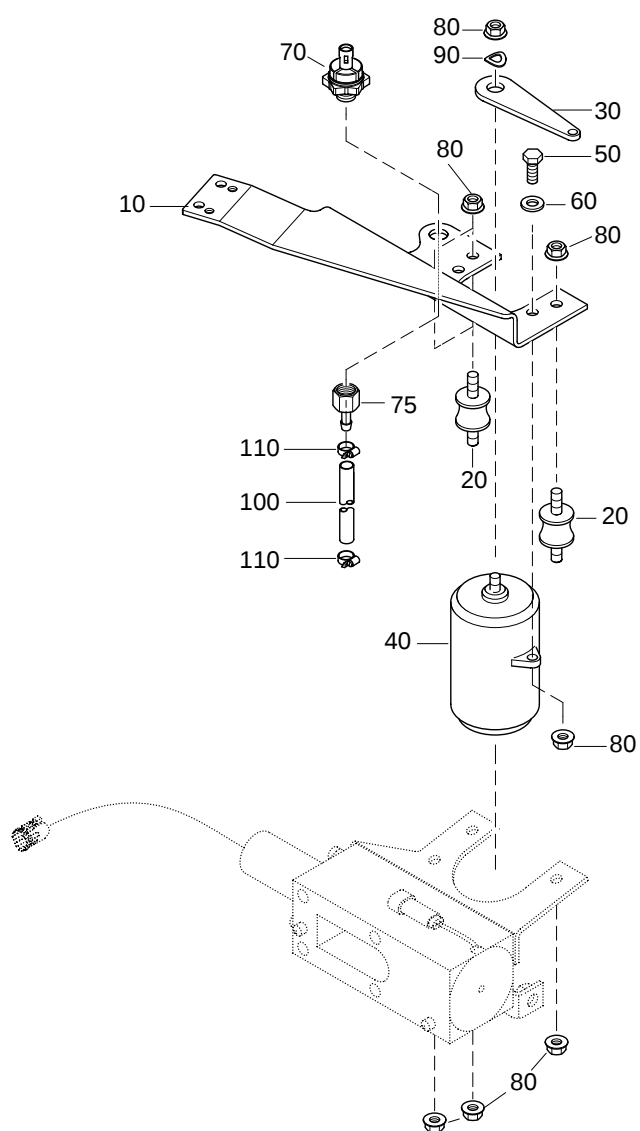


**246 MARINE**  
HIGH POWER  
+ **SOLAS**

Fahrhebelpotentiometer, Ladedrucksensor

*Remote control potentiometer, Boost pressure sensor*

03126194/0



|                                                            |                                                                                     |
|------------------------------------------------------------|-------------------------------------------------------------------------------------|
| Fahrhebelpotentiometer, Ladedrucksensor                    |  |
| <i>Remote control potentiometer, Boost pressure sensor</i> |                                                                                     |

03126194/0

[illegible]

TA 0401

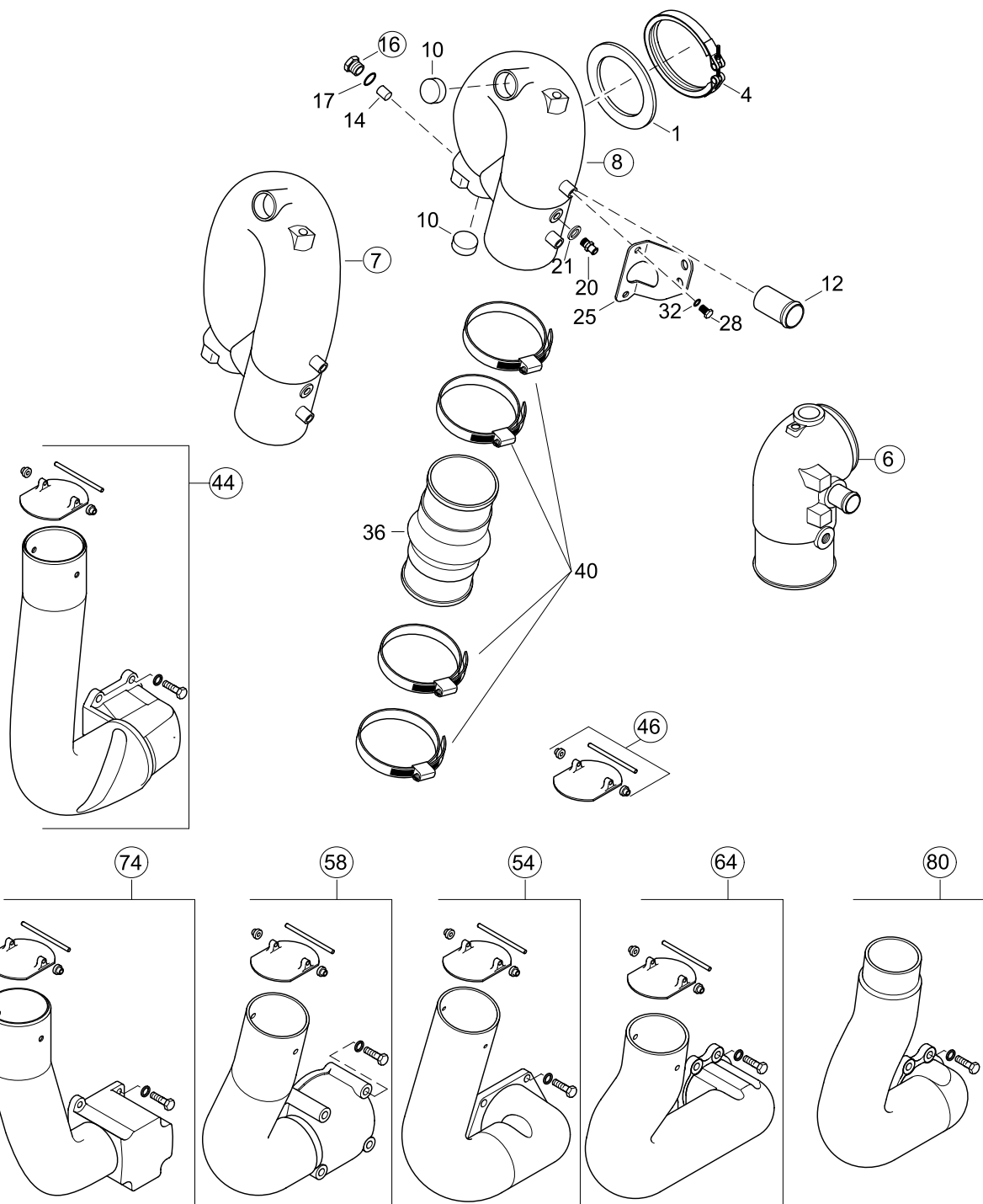


**246 MARINE**  
HIGH POWER  
+ **SOLAS**

Schalldämpfer, Leitungen

Silencer, Exhaustpipe

04016184/0





|                          |                                                   |
|--------------------------|---------------------------------------------------|
| Schalldämpfer, Leitungen | <b>246 MARINE</b><br>HIGH POWER<br>+ <b>SOLAS</b> |
| Silencer, Exhaustpipe    |                                                   |

04016184/0

| Pos.<br>Pos. | Art.-Nr.<br>Part.-No. | Stk ME<br>Qty Unit | Benennung<br>Designation                                    | Stufe<br>Step |
|--------------|-----------------------|--------------------|-------------------------------------------------------------|---------------|
| 1            | 2178505/2             | 1 ST               | DICHTUNG BRAUSE<br>GASKET ELBOW EXHAUST                     | .2            |
| 4            | 2173297/0             | 1 ST               | PROFILSCHELLE<br>CLAMP                                      | .2            |
| 6            | 2179008/9             | 1 ST               | ZB BRAUSE SCHWENKBAR<br>ELBOW ASSY, EXHAUST                 | .2            |
| 7            | 2178343/6             | 1 ST               | ZB BRAUSE HOCH +76MM<br>ELBOW ASSY, EXHAUST, 3" HIGHER      | .2            |
| 8            | 2178343/7             | 1 ST               | ZB BRAUSE<br>ELBOW ASSY, EXHAUST,                           | .2            |
| 10           | 2178390/1             | 2 ST               | VERSCHLUSSDECKEL<br>CORE HOLE PLUG                          | ..3           |
| 12           | 2177698/0             | 1 ST               | ROHRSTUTZEN ABGASBRAUSE<br>PIPE FITTING, EXHAUST SPRINKLER  | ..3           |
| 14           | 2178413/1             | 1 ST               | ZINKSCHUTZSTAB<br>ZINC ANODE                                | ..3           |
| 16           | Z002017/0             | 1 ST               | VERSCHLUSZSCHR. MIT DICHTRING<br>PLUG & SEAL FOR ZINC-ANODE | ..3           |
| 17           | 3098020/0             | 1 ST               | DICHTRING<br>SEALING RING                                   | ..3           |
| 20           | 2174623/3             | 1 ST               | KUEHLWASSERTEMPERATURGEBER<br>COOLANT TEMPERATURE SENSOR    | .2            |
| 21           | 3098013/0             | 1 ST               | DICHTRING<br>SEALING RING                                   | .2            |
| 25           | 2178350/1             | 1 ST               | ABSTUETZUNG BRAUSE<br>SUPPORT, ELBOW EXHAUST                | .2            |
| 28           | 3802419/0             | 3 ST               | SK. SCHR. GEW. BIS KOPF<br>HEX. HD. SCR.                    | .2            |
| 32           | 3930261/0             | 1 ST               | SCHEIBE<br>WASHER                                           | .2            |
| 36           | O913591/0             | 1 ST               | WULSTSCHLAUCH ABGASROHR<br>HOSE-EXHAUST PIPE                | .2            |
| 40           | 2178943/0             | 4 ST               | SCHLAUCHSCHELLE 90-110/12<br>CLAMP 90-110/12                | .2            |
| 44           | 2178896/0             | 1 ST               | ZB ABGASROHR<br>EXHAUST PIPE ASSY.                          | .2            |
| 46           | Z002063/0             | 1 ST               | KLAPPENSET AUSPUFFLEITUNG<br>FLAP KIT, EXHAUST PIPE         | ..3           |
| 54           | 2178885/0             | 1 ST               | ZB ABGASROHR<br>EXHAUST PIPE ASSY.                          | .2            |
| 58           | 2178885/1             | 1 ST               | ZB ABGASROHR<br>EXHAUST PIPE ASSY.                          | .2            |
| 64           | 2178886/1             | 1 ST               | ZB ABGASROHR<br>EXHAUST PIPE ASSY.                          | .2            |
| 74           | 2178925/0             | 1 ST               | ZB ABGASROHR<br>EXHAUST PIPE ASSY.                          | .2            |
| 80           | 2178886/2             | 1 ST               | ZB ABGASROHR<br>EXHAUST PIPE ASSY.                          | .2            |

TA 0503

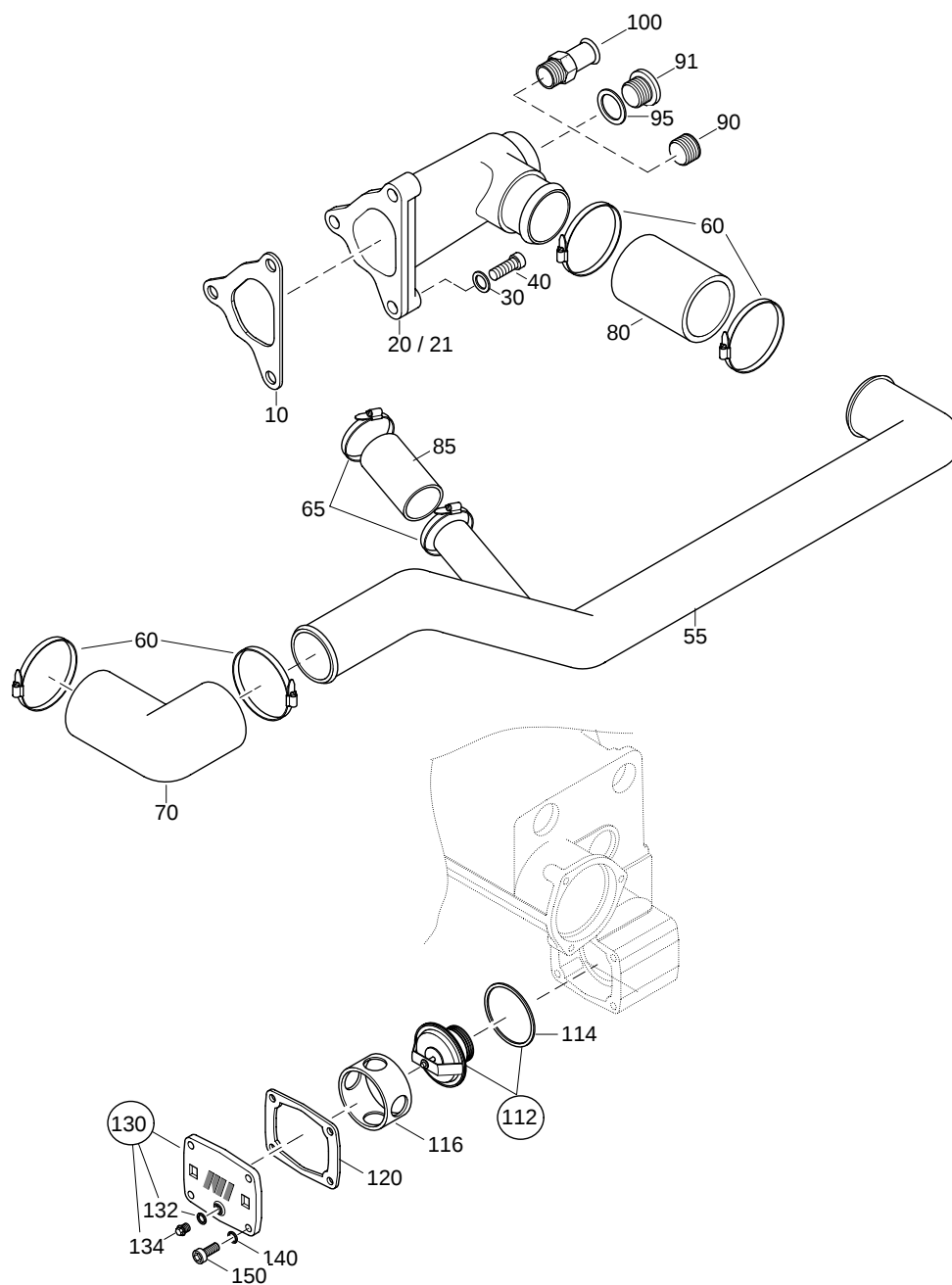


**246 MARINE**  
HIGH POWER  
+ **SOLAS**

Leitungen, Thermostat

Waterpipe, Thermostat

05036184/0





|                       |                                                   |
|-----------------------|---------------------------------------------------|
| Leitungen, Thermostat | <b>246 MARINE</b><br>HIGH POWER<br>+ <b>SOLAS</b> |
| Waterpipe, Thermostat |                                                   |

05036184/0

| Pos.<br>Pos. | Art.-Nr.<br>Part.-No.  | Stk ME<br>Qty Unit | Benennung<br>Designation                                                                 | Stufe<br>Step |
|--------------|------------------------|--------------------|------------------------------------------------------------------------------------------|---------------|
| 10           | 2177572/0              | 1 ST               | DICHTUNG-ZULAUFROHR<br>GASKET MANIFOLD                                                   | .2            |
| 20           | 2177571/9<br>>68218999 | 1 ST               | ZULAUFROHR KUEHLM. 1/2-14NPT LACKIERT<br>MANIF.COOLANT INLET, 1/2-14NPT PAINTED          | .2            |
| 21           | 2177571/7<br>68219000> | 1 ST               | ZULAUFROHR KUEHLM. M22X1,5 LACKIERT<br>MANIF.COOLANT INLET, M22X1,5 PAINTED              | .2            |
| 30           | 3932008/0              | 3 ST               | FEDERSCHEIBE DIN 137-B6-FST-A3C<br>SPRING WASHER DIN 137-B6-FST-A3C                      | .2            |
| 40           | 3862327/0              | 3 ST               | ZYL.SCHR.M.INNENSK. DIN 912-M6X25-8.8-A2C<br>HEX.SOCK. HD.CAP SCR. DIN 912-M6X25-8.8-A2C | .2            |
| 55           | 2177803/1              | 1 ST               | ZB ROHR-KUEHLWASSER<br>PIPE ENGINE-COOLANT                                               | .2            |
| 60           | 2174406/0              | 4 ST               | SCHLAUCHSCHELLE 25-40/9<br>CLAMP 25-40/9                                                 | .2            |
| 65           | 2177753/0              | 2 ST               | SCHLAUCHSCHELLE 16-25/9<br>CLAMP 16-25/9                                                 | .2            |
| 70           | 2173704/0              | 1 ST               | SCHLAUCHKRUEMMER 32/90<br>HOSE-ELBOW                                                     | .2            |
| 80           | 2177867/0              | 1 ST               | MOTORWASSERSCHLAUCH<br>HOSE, ENGINE COOLANT                                              | .2            |
| 85           | 2178619/2              | 1 ST               | SCHLAUCH MOTORWASSER AB MODELLJ. 98<br>HOSE ENGINE COOLANT FROM MODEL YEAR 98            | .2            |
| 90           | O913564/0<br>>68218999 | 1 ST               | VERSCHLUSSCHRAUBE 1/2-14 NPTF<br>SCREW PLUG 1/2-14 NPTF                                  | .2            |
| 91           | 3961309/0<br>68219000> | 1 ST               | VSL.SCHR.BU.INNENSK. DIN 908-M22X1,5-ST-A3C<br>HEX.SOCK.SCR.PLUG DIN 908-M22X1.5-ST-A3C  | .2            |
| 95           | 3098026/0<br>68219000> | 1 ST               | DICHTRING DIN 7603-A22X27-CU<br>SEALING RING DIN 7603-A22X27-CU                          | .2            |
| 100          | 2178607/1<br>>68218999 | 1 ST               | SCHLAUCHSTUTZEN HEIZUNGS RUECKLAUF<br>HOSE CONNECTOR HEATER RETURN                       | .2            |
| 112          | 2173621/1              | 1 ST               | THERMOSTAT MIT DICHTRING 80°C<br>THERMOSTAT WITH SEALING RING 80°C                       | .2            |
| 114          | 2178414/0              | 1 ST               | DICHTRING F. THERMOSTAT<br>SEALING RING THERMOSTAT                                       | ..3           |
| 116          | 2178946/0              | 1 ST               | DISTANZSTUECK THERMOSTAT<br>RETAINER THERMOSTAT                                          | .2            |
| 120          | 2178339/0              | 1 ST               | DICHTUNG THERMOSTATDECKEL<br>GASKET THERMOSTAT COVER                                     | .2            |
| 130          | 2178204/9              | 1 ST               | THERMOSTATGEHAEUSEDECKEL LACKIERT<br>COVER, THERMOSTAT HOUSING PAINTED                   | .2            |
| 132          | 3098013/0              | 1 ST               | DICHTRING DIN 7603-A12x18-CU<br>SEALING RING DIN 7603-A12X18-CU                          | ..3           |
| 134          | 3960030/0              | 1 ST               | VSL.SCHR.BU.AUSSENSK. DIN 910-M12x1,5-CU3<br>HEX.HD.SCR.PLUG DIN 910-M12X1.5-CU3         | ..3           |
| 140          | 3932008/0              | 4 ST               | FEDERSCHEIBE DIN 137-B6-FST-A3C<br>SPRING WASHER DIN 137-B6-FST-A3C                      | .2            |
| 150          | 3862320/0              | 4 ST               | ZYL.SCHR.M.INNENSK. DIN 912-M6X20-8.8-A2C<br>HEX.SOCK. HD.CAP SCR. DIN 912-M6X20-8.8-A2C | .2            |



TA 0504

**STEYRMOTORS**  
INNOVATION WITH LIGHTNESS

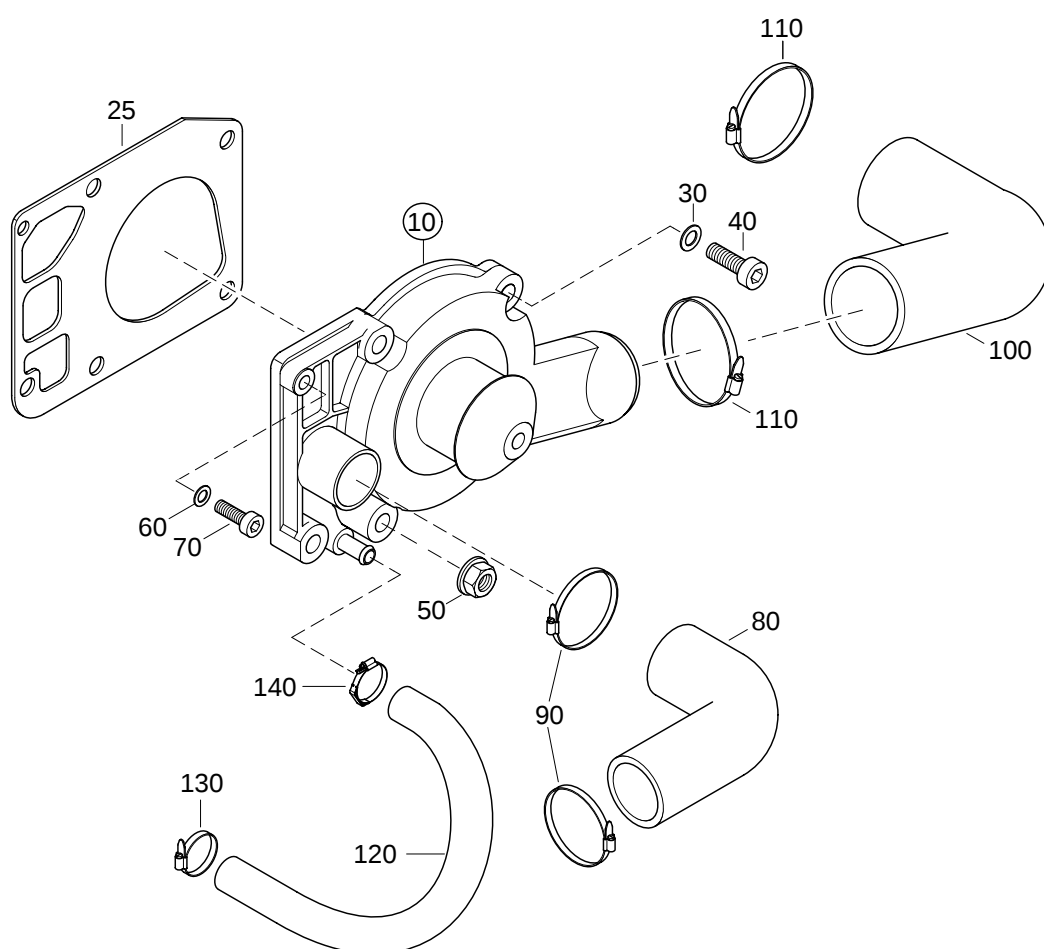


**246 MARINE**  
HIGH POWER  
+ **SOLAS**

Wasserpumpe

Waterpump

05046184/0



|             |                                                                                     |
|-------------|-------------------------------------------------------------------------------------|
| Wasserpumpe |  |
| Waterpump   |                                                                                     |

05046184/0

[illegible]

TA 0510

**STEYRMOTORS**  
INNOVATION WITH LIGHTNESS

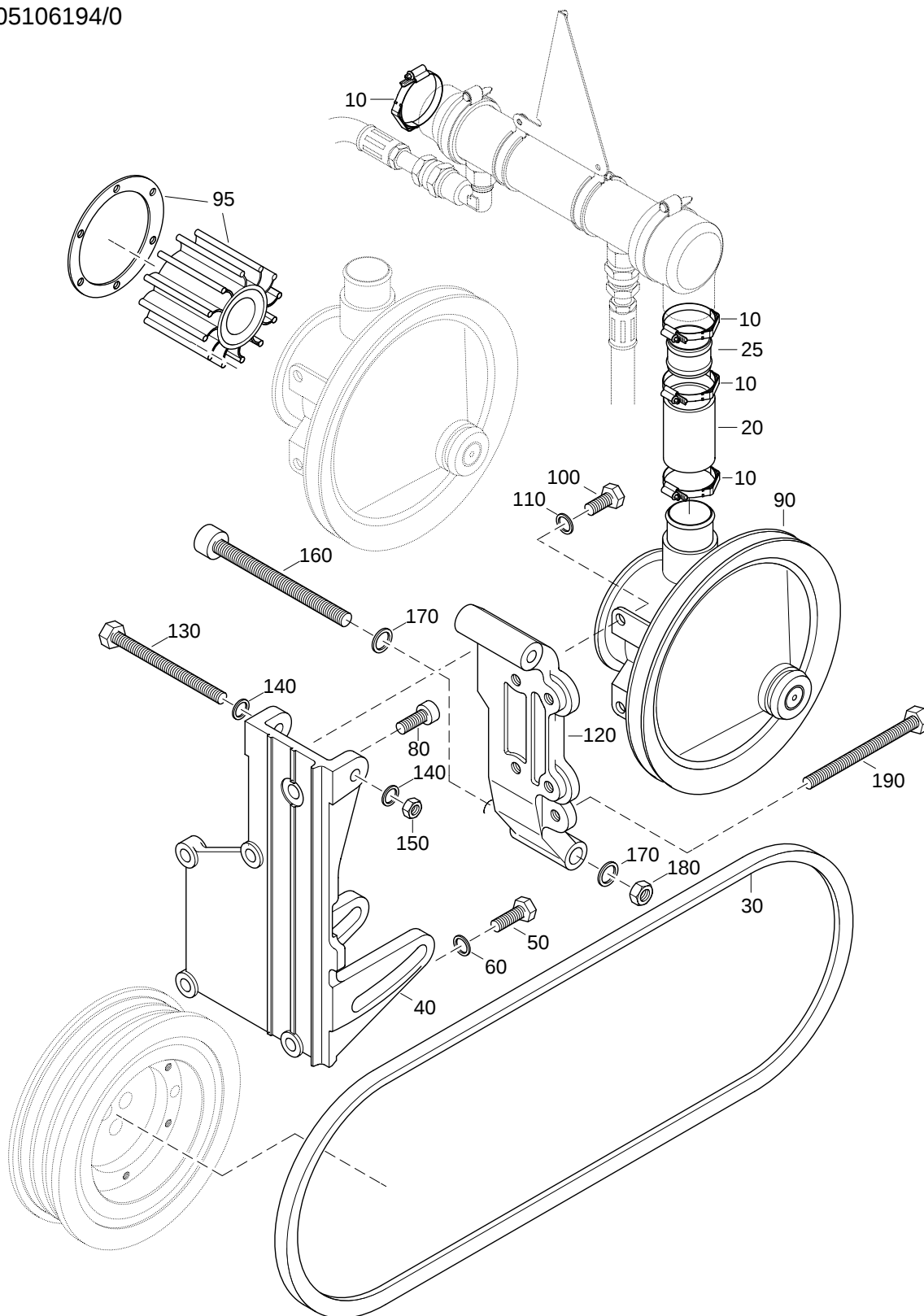


**246 MARINE**  
HIGH POWER  
+ **SOLAS**

Rohwasserpumpe, seitlich > 68222237

Raw water pump, beside > 68222237

05106194/0





|                                     |                                                   |
|-------------------------------------|---------------------------------------------------|
| Rohwasserpumpe, seitlich > 68222237 | <b>246 MARINE</b><br>HIGH POWER<br>+ <b>SOLAS</b> |
| Raw water pump, beside > 68222237   |                                                   |

05106194/0

| Pos.<br>Pos. | Art.-Nr.<br>Part.-No. | Stk ME<br>Qty Unit | Benennung<br>Designation                                                                                | Stufe<br>Step |
|--------------|-----------------------|--------------------|---------------------------------------------------------------------------------------------------------|---------------|
| 10           | 2179044/0             | 4 ST               | SCHLAUCHSCHELLE MIT FEDER 25-40/9<br>HOSE CLAMP TORRO WITH SPRING 25-40/9                               | .2            |
| 20           | 2174189/3             | 1 ST               | KUEHLWASSERSCHLAUCH<br>COOLING WATER HOSE                                                               | .2            |
| 25           | 2177698/A             | 1 ST               | ROHRSTUTZEN DM32<br>PIPE FITTING DM32                                                                   | .2            |
| 30           | 2174979/0             | 1 ST               | SCHMALKEILRIEMEN AVX 10X1050 DIN 7753<br>V-BELT AVX 10X1050 DIN 7753                                    | .2            |
| 40           | 2178881/9             | 1 ST               | KONSOLE ROHWASSERPUMPE LACKIERT<br>WATER PUMP BRACKET PAINTED                                           | .2            |
| 50           | 3802432/0             | 4 ST               | SK.SCHR.GEW.BIS KOPF ISO 4017-M8X30-8.8-A2C<br>HEX.HD.SCR. ISO 4017-M8X30-8.8-A2C                       | .2            |
| 60           | 3930074/0             | 4 ST               | SCHEIBE ISO 7089-8-200HV-DAC A500<br>WASHER ISO 7089-8-200HV-DAC A500                                   | .2            |
| 80           | 9000063/0             | 1 ST               | ZYL.SCHR.M.INNENSK. DIN 912-M8X20-A2-70<br>HEX.SOCK. HD.CAP SCR. DIN 912-M8X20-A2-70                    | .2            |
| 90           | 2178721/8             | 1 ST               | ZB ROHWASSERPUMPE LACKIERT<br>RAW WATER PUMP ASSY PAINTED                                               | .2            |
| 95           | Z011753/2             | 1 ST               | REPARATURSATZ ROHWASSERPUMPE MIT FETT<br>SERVICE KIT, RAW WATER PUMP WITH GREASE                        | .2            |
| 100          | 3800224/0             | 4 ST               | SK.SCHR.GEW.BIS KOPF ISO 4017-M8X20-A2-70<br>HEX.HD.SCR. ISO 4017-M8X20-A2-70                           | .2            |
| 110          | 3930103/0             | 4 ST               | SCHEIBE DIN 125-8.4-140HV-A2<br>WASHER DIN 125-8.4-140HV-A2                                             | .2            |
| 120          | 2178882/9             | 1 ST               | SPANNER ROHWASSERPUMPE LACKIERT<br>WATER PUMP TENSIONER PAINTED                                         | .2            |
| 130          | 3800225/0             | 1 ST               | SK.SCHR.GEW.BIS KOPF ISO 4017-M8X90-A2-70<br>HEX.HD.SCR. ISO 4017-M8X90-A2-70                           | .2            |
| 140          | 3930103/0             | 2 ST               | SCHEIBE DIN 125-8.4-140HV-A2<br>WASHER DIN 125-8.4-140HV-A2                                             | .2            |
| 150          | 3870045/0             | 1 ST               | SK.MUTTER ISO 4032-M8-A2-70<br>HEX.NUT ISO 4032-M8-A2-70                                                | .2            |
| 160          | 9000185/0             | 1 ST               | ZYL.SCHR.M.INNENSK. DIN 912-M10X100-A2-70<br>HEX.SOCK. HD.CAP SCR. DIN 912-M10X100-A2-70                | .2            |
| 170          | 3936107/0             | 2 ST               | SCHEIBE GROSSE REIHE DIN 9021-10.5-140HV-A4<br>WASHER LARGE SERIES DIN 9021-10.5-140HV-A4               | .2            |
| 180          | 9000052/0             | 1 ST               | SK.MUTTER M.FL., KLEMMT. DIN 6927-M10-8-DAC A500<br>HEX.FLANGE NUT, PREV.G.TOR. DIN 6927-M10-8-DAC A500 | .2            |
| 190          | 3800225/0             | 1 ST               | SK.SCHR.GEW.BIS KOPF ISO 4017-M8X90-A2-70<br>HEX.HD.SCR. ISO 4017-M8X90-A2-70                           | .2            |
|              |                       |                    |                                                                                                         |               |
|              |                       |                    |                                                                                                         |               |
|              |                       |                    |                                                                                                         |               |
|              |                       |                    |                                                                                                         |               |
|              |                       |                    |                                                                                                         |               |
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TA 0510

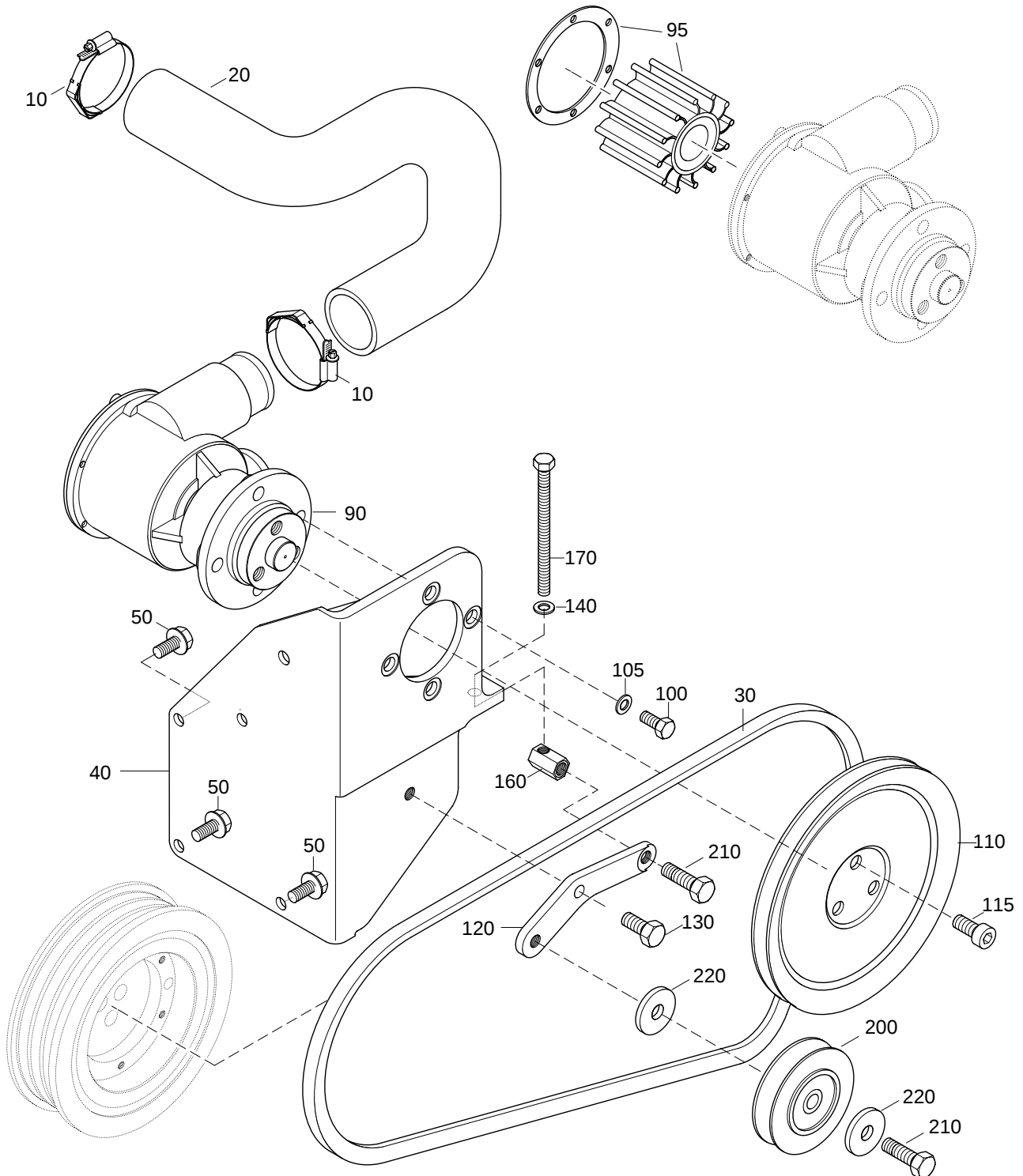


**246 MARINE**  
HIGH POWER  
+ **SOLAS**

Rohwasserpumpe, seitlich 68222238 >

Raw water pump, beside 68222238 >

05106184/1

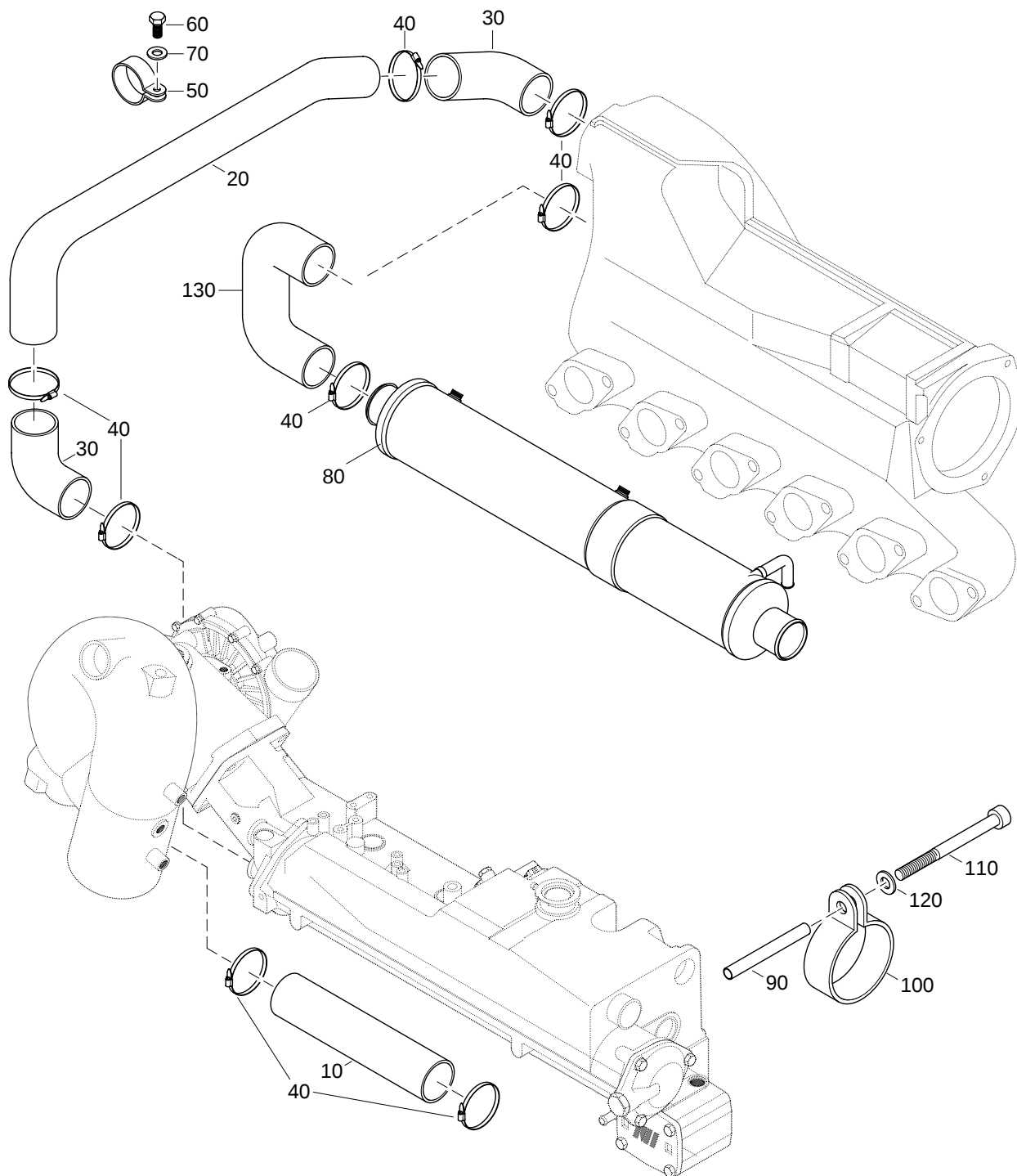


|                                             |                                                                                     |
|---------------------------------------------|-------------------------------------------------------------------------------------|
| Rohwasserpumpe, seitlich 68222238 >         |  |
| <i>Raw water pump, beside 68222238 &gt;</i> |                                                                                     |

05106184/1

[illegible]

05126194/0

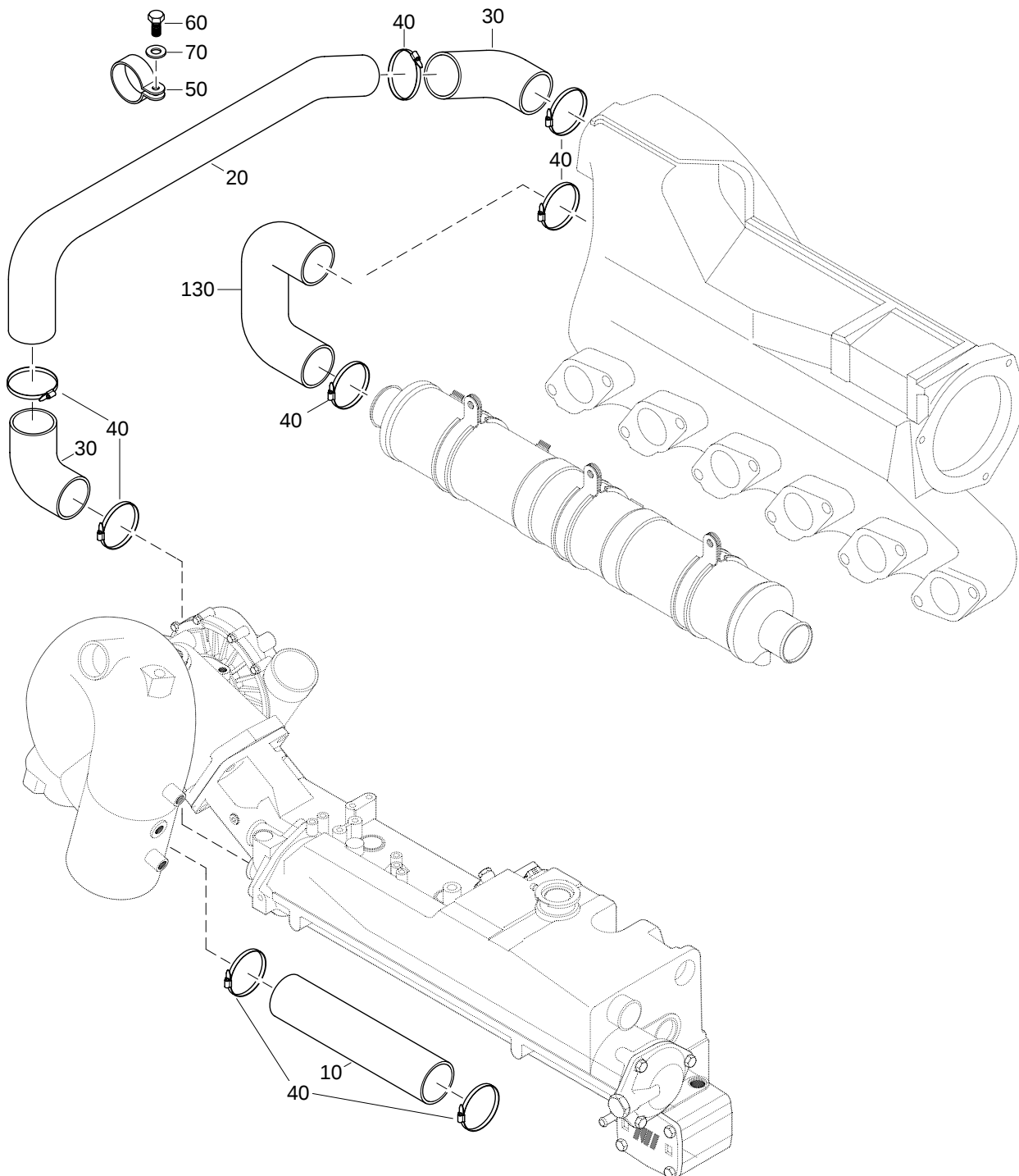


|                                                                 |                                                                                     |
|-----------------------------------------------------------------|-------------------------------------------------------------------------------------|
| Kraftstoff-Hydraulikölkühler, Rohwasserleitungen > 68222237     |  |
| <i>Raw water pipes, Fuel-Hydraulic oil cooler &gt; 68222237</i> |                                                                                     |

05126194/0

[illegible]

05126196/0



|                                                                 |                                                                                     |
|-----------------------------------------------------------------|-------------------------------------------------------------------------------------|
| Kraftstoff-Hydraulikölkühler, Rohwasserleitungen 68222238 >     |  |
| <i>Raw water pipes, Fuel-Hydraulic oil cooler 68222238 &gt;</i> |                                                                                     |

05126196/0

[illegible]

TA 0601

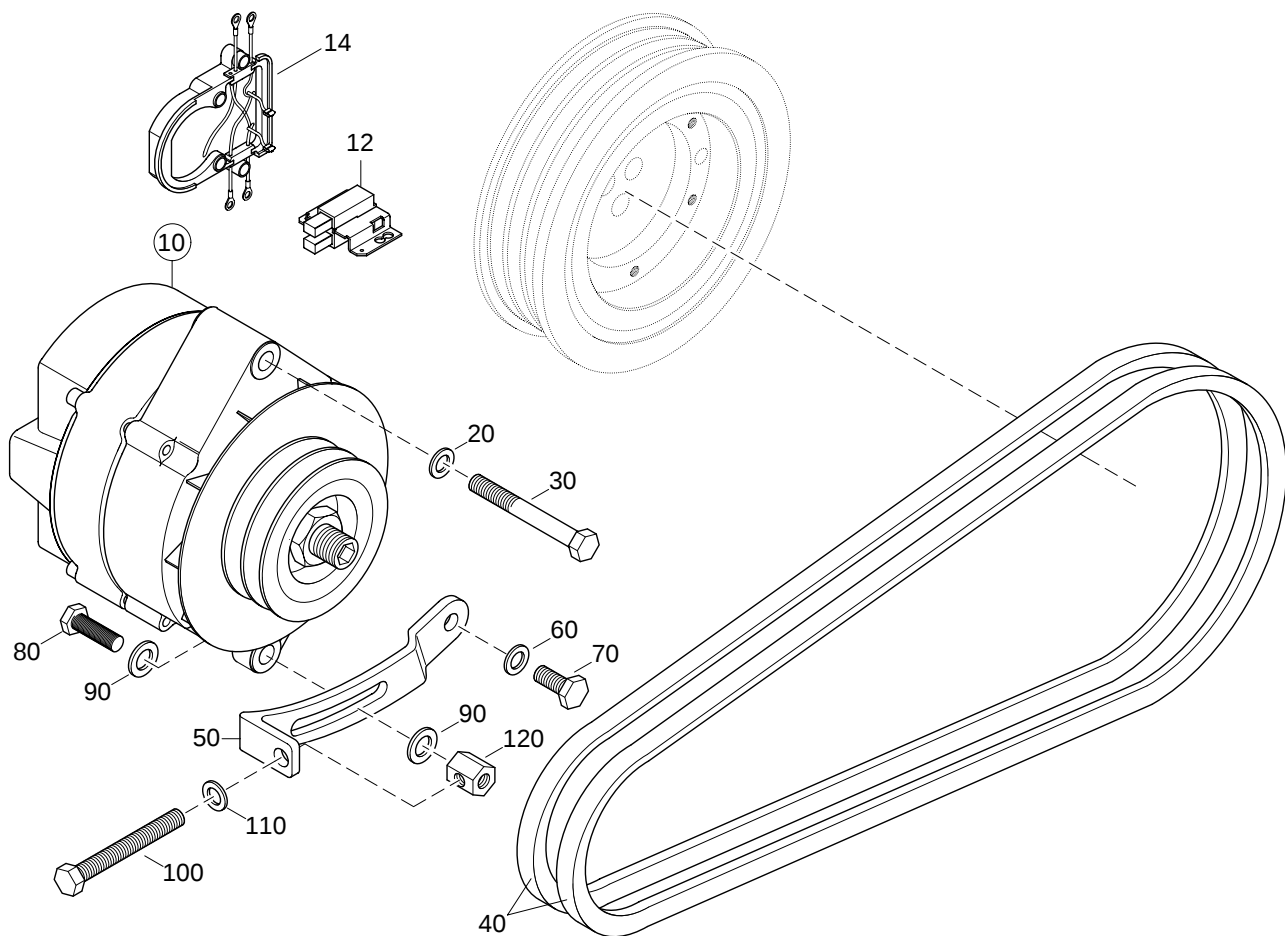


**246 MARINE**  
HIGH POWER  
+ **SOLAS**

Drehstromlichtmaschine 12V / 90A

Alternator 12V / 90A

06016184/0



|                                  |                                                                                     |
|----------------------------------|-------------------------------------------------------------------------------------|
| Drehstromlichtmaschine 12V / 90A |  |
| <i>Alternator 12V / 90A</i>      |                                                                                     |

06016184/0

TA 0603

**STEYRMOTORS**  
INNOVATION WITH LIGHTNESS

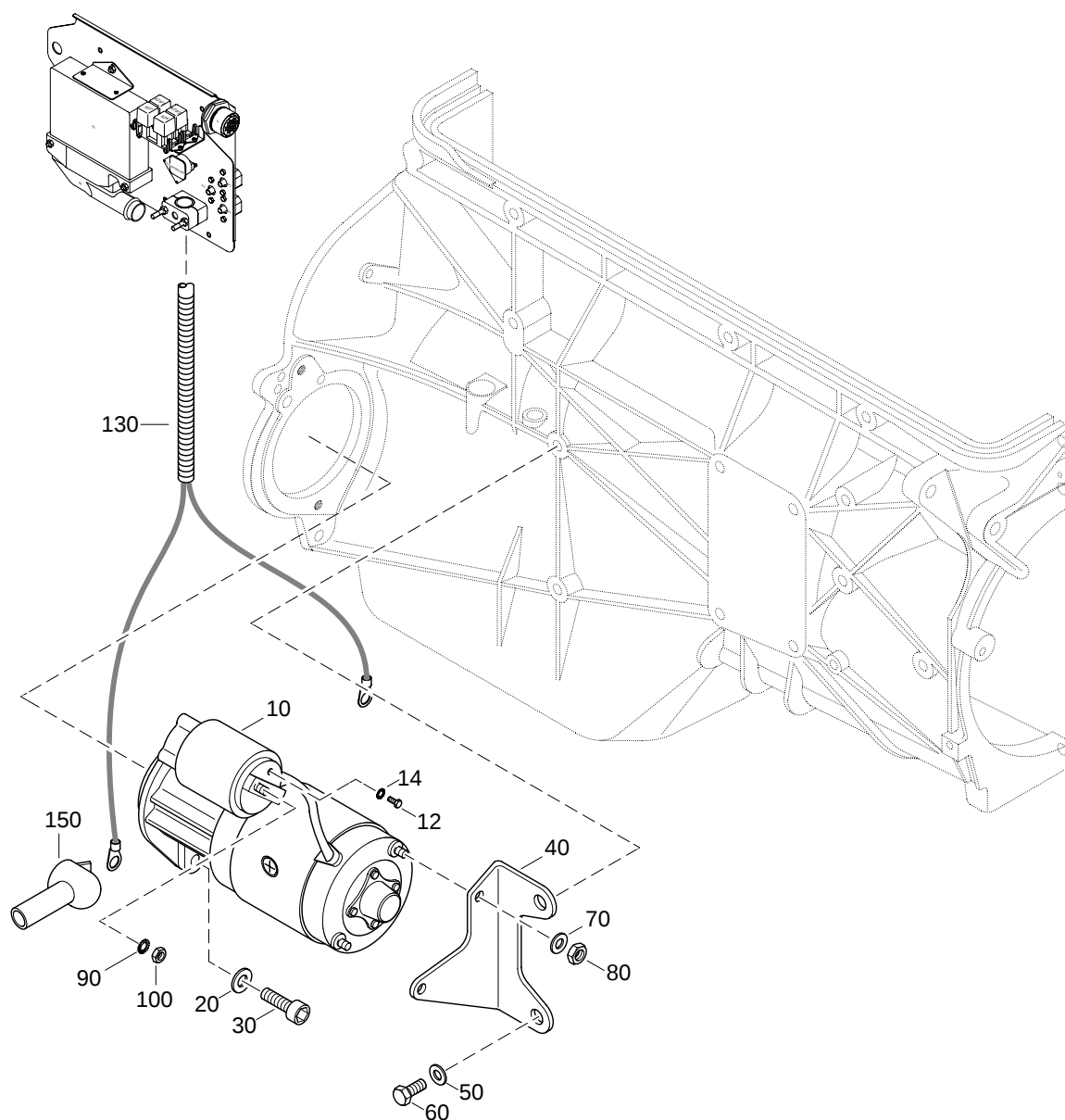


**246 MARINE**  
HIGH POWER  
+ **SOLAS**

Starter

Starting motor

06036084/0



|                       |                                                                                     |
|-----------------------|-------------------------------------------------------------------------------------|
| Starter               |  |
| <i>Starting motor</i> |                                                                                     |

06036084/0



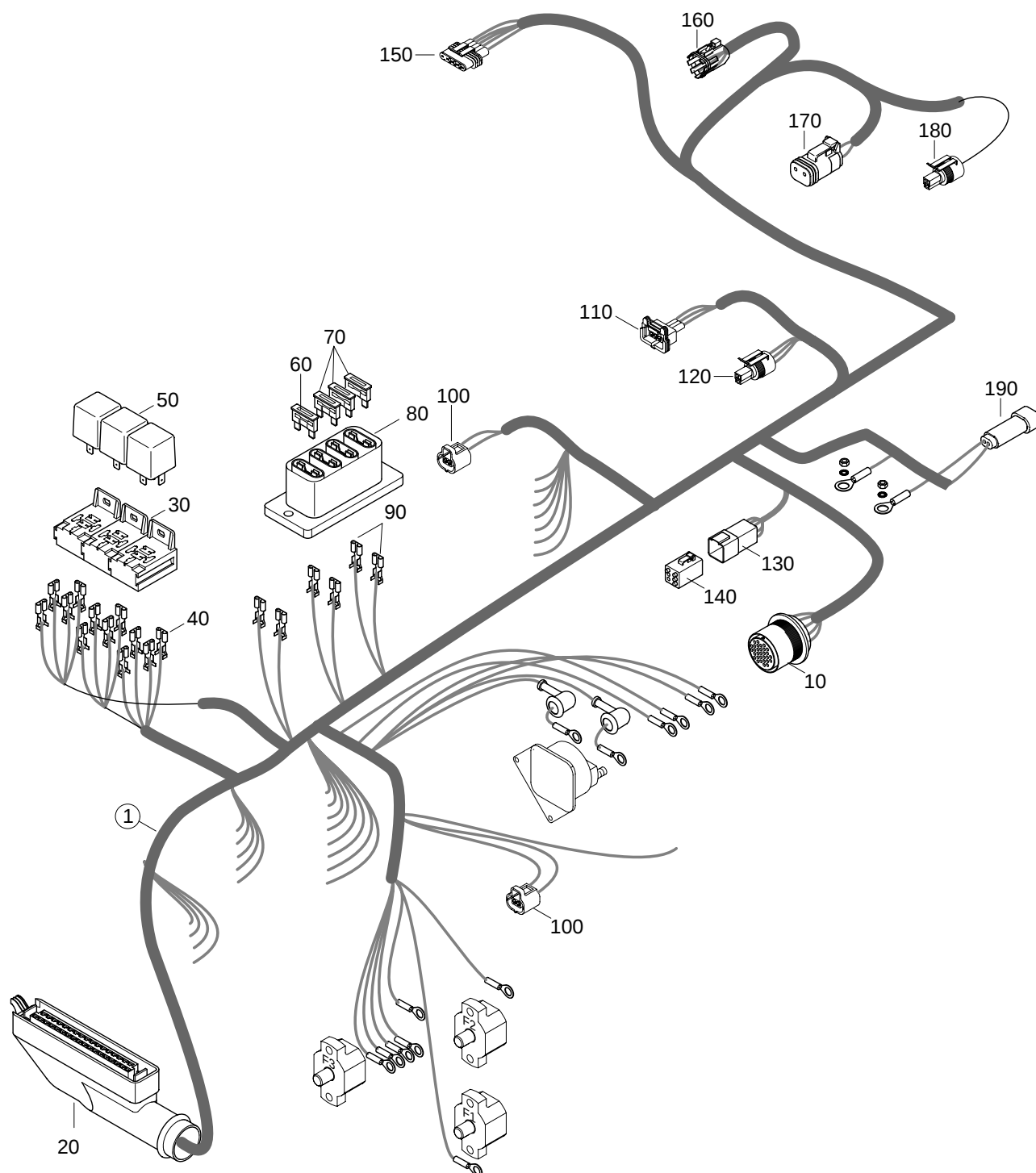
TA 0605

**246 MARINE**  
HIGH POWER  
+ **SOLAS**

Motorkabelbaum

Engine harness

06056194/0





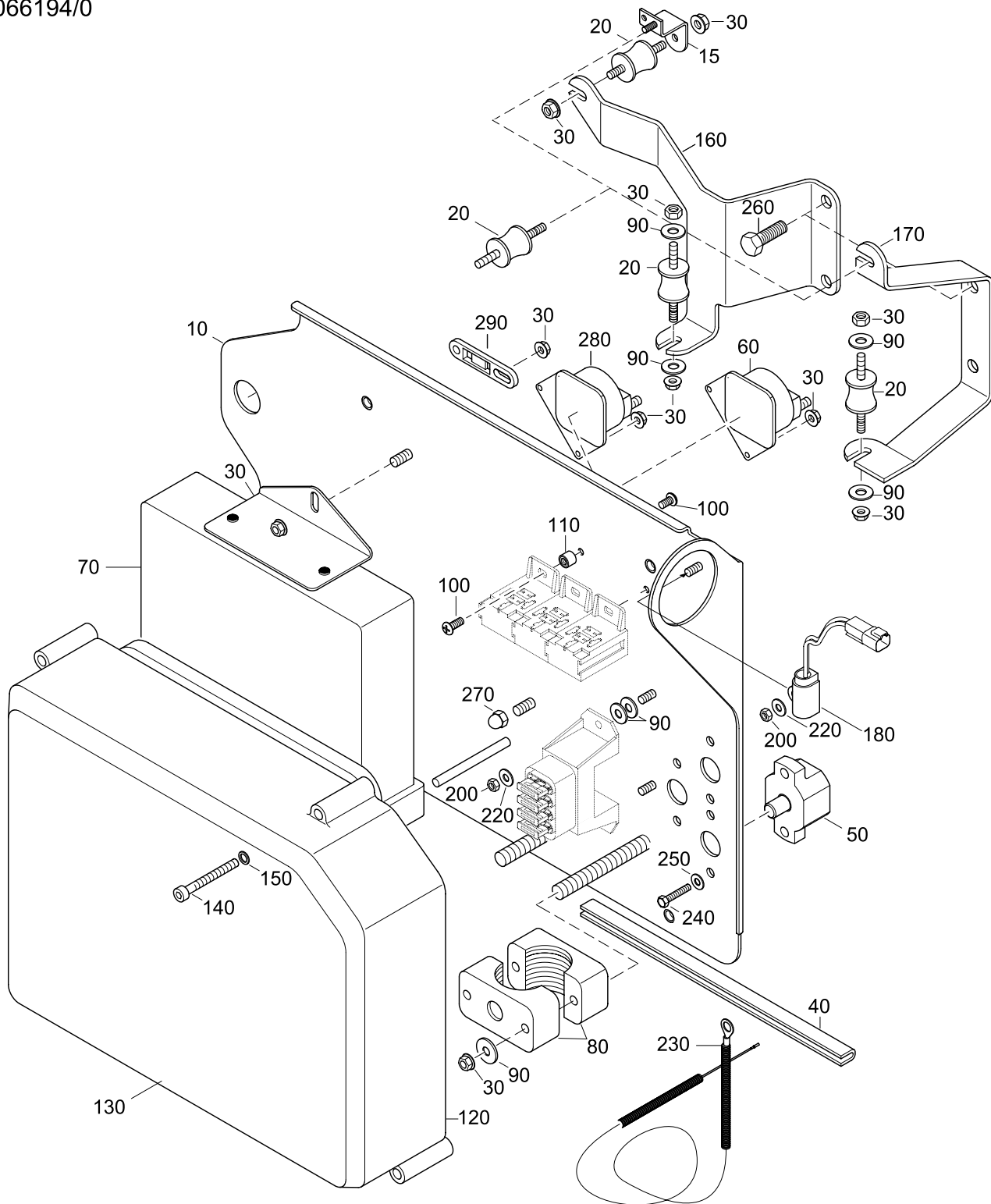
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|-----------------------|---------------------------------------------------|
| <b>Motorkabelbaum</b> | <b>246 MARINE</b><br>HIGH POWER<br>+ <b>SOLAS</b> |
| <b>Engine harness</b> |                                                   |

06056194/0

| Pos.<br>Pos. | Art.-Nr.<br>Part.-No. | Stk ME<br>Qty Unit | Benennung<br>Designation                                                                    | Stufe<br>Step |
|--------------|-----------------------|--------------------|---------------------------------------------------------------------------------------------|---------------|
| 1            | 2206207/3             | 1 ST               | ZB MOTORKABELSTRANG<br>ENGINE HARNESS ASSY.                                                 | .2            |
| 10           | Z002410/0             | 1 ST               | KABELSTECKERPAAR KOMPLETT 23-POLIG<br>CABLE-PLUG PAIR COMPL. (MALE&FEMALE) 23-CONTACTS      | ..3           |
| 20           | Z002411/0             | 1 ST               | STECKER KOMPL. MOTORSTEUEREINHEIT<br>RECEPTACLE COMPL. ECU                                  | ..3           |
| 30           | 9000421/0             | 3 ST               | RELAISOCKEL<br>RELAY SOCKET                                                                 | ..3           |
| 40           | 3499650/0             | 19 ST              | STECKHUELSE 6,3-2,5<br>RECEPTACLE 6,3-2,5                                                   | ..3           |
| 50           | 9000183/0             | 3 ST               | SCHLIESSRELAIS 12V 40A<br>RELAY 12V 40A                                                     | ..3           |
| 60           | 12156                 | 1 ST               | SICHERUNG 5A, HELLBRAUN<br>FUSE 5A, LIGHTBRAUN                                              | ..3           |
| 70           | 11345                 | 3 ST               | SICHERUNG 10A, ROT<br>FUSE 10A, RED                                                         | ..3           |
| 80           | 2206152/0             | 1 ST               | SICHERUNGSHALTER 4 POLIG<br>FUSE CARRIER 4 WAY                                              | ..3           |
| 90           | 9000125/0             | 6 ST               | FLACHSTECKER 6,3x2,5 / 1,5-2,5<br>BLADE TERMINAL 6,3X2,5 / 1,5-2,5                          | ..3           |
| 100          | Z002046/1             | 2 ST               | STECKER KUEHLWASSERTEMPERATURGEBER KOMPL.<br>CONNECTOR COMPL. COOLANT TEMPERATURE SENSOR    | ..3           |
| 110          | Z002412/0             | 1 ST               | STECKER KOMPL. DREHZAHLSENSOR<br>PLUG COMPL. REVOLUTION SENSOR                              | ..3           |
| 120          | Z002413/0             | 1 ST               | STECKER KOMPL. OELDRUCKSENSOR<br>CONNECTOR COMPL. ENGINE OIL PRESSURE                       | ..3           |
| 130          | Z002415/0             | 1 ST               | STECKER KOMPL. DIAGNOSE 6 POLIG<br>PLUG COMPL. DIAGNOSTIC 6 WAY                             | ..3           |
| 140          | 2178729/3             | 1 ST               | DIAGNOSE BLINDSTECKER 6-POLIG<br>DIAGNOSTIC PLUG 6-WAY                                      | ..3           |
| 150          | Z002414/0             | 1 ST               | STECKER KOMPL. POTENTIOMETER FAHRHEBEL<br>CONNECTOR COMPL. POTENTIOMETER ACCELERATOR        | ..3           |
| 160          | Z002416/0             | 1 ST               | STECKER KOMPL. POTI REGELSTANGENPOS. 3 POLIG<br>PLUG COMPL. POTI CONTROL ROD POSITION 3 WAY | ..3           |
| 170          | Z002417/0             | 1 ST               | STECKER KOMPL. STEUERMAGNET 2 POLIG<br>PLUG COMPL. CONTROL SOLENOID 2 WAY                   | ..3           |
| 180          | Z002418/1             | 1 ST               | STECKER KOMPL. LADED RUCKSENSOR 3 POLIG<br>PLUG COMPL. BOOST PRESSURE SENSOR 3 WAY          | ..3           |
| 190          | Z002419/0             | 1 ST               | STECKER KOMPL. GETRIEBESCHALTER 2 POLIG<br>PLUG COMPL. GEAR SWITCH 2 WAY                    | ..3           |
|              |                       |                    |                                                                                             |               |
|              |                       |                    |                                                                                             |               |
|              |                       |                    |                                                                                             |               |
|              |                       |                    |                                                                                             |               |
|              |                       |                    |                                                                                             |               |



06066194/0





|                                            |                                                   |
|--------------------------------------------|---------------------------------------------------|
| Sicherheitssystem, Sicherungen, EMS, E-Box | <b>246 MARINE</b><br>HIGH POWER<br>+ <b>SOLAS</b> |
| Securctysystem, Fuses, EMS, E-Box          |                                                   |

06066194/0

| Pos.<br>Pos. | Art.-Nr.<br>Part.-No. | Stk ME<br>Qty Unit | Benennung<br>Designation                                               | Stufe<br>Step |
|--------------|-----------------------|--------------------|------------------------------------------------------------------------|---------------|
| 10           | 2203723/1             | 1 ST               | GRUNDPLATTE ELEKTRIK<br>BASE-PLATE                                     | .2            |
| 15           | 2203723/B             | 2 ST               | BUEGEL GRUNDPLATTE ELEKTRIK<br>BRACKET BASE-PLATE                      | ..3           |
| 20           | 2203744/0             | 4 ST               | GUMMILAGER<br>RUBBER MOUNT                                             | .2            |
| 30           | 3880049/0             | 13 ST              | SK.MUTTER M.FLANSCH<br>HEX.FLANGE NUT                                  | .2            |
| 40           | 2173329/0             | 0,2 M              | KANTENSCHUTZPROFIL<br>EDGE PROTECTOR                                   | .2            |
| 50           | O913774/0             | 3 ST               | SICHERUNGSAUTOMAT 50A<br>AUTOMATIC CIRCUIT BREAKER 50A                 | .2            |
| 60           | 9000187/0             | 1 ST               | STARTER RELAIS<br>SOLENOID STARTER                                     | .2            |
| 70           | 2176806/H             | 1 ST               | MOTORSTEUEREINHEIT 246<br>ENGINE CONTROL UNIT 246                      | .2            |
| 80           | 2203753/0             | 2 ST               | SCHELLE, BEFESTIGUNG MOTORKABELBAUM<br>CLAMP, FASTENING ENGINE-HARNESS | .2            |
| 90           | 9000012/0             | 10 ST              | SCHEIBE GROSSE REIHE<br>WASHER LARGE SERIES                            | .2            |
| 100          | 9000215/1             | 4 ST               | FLACHKOPFSCHR.M.KREUZSCHLITZ<br>CROSS RECESS PAN HD.SCR.               | .2            |
| 110          | 2179004/0             | 2 ST               | GUMMILAGER M5<br>SILENT BLOCK M5                                       | .2            |
| 120          | 2203720/0             | 1 ST               | ABDECKUNG, MOTORELEKTRIK<br>COVERING, ENGINE ELECTRIC                  | .2            |
| 130          | 2171410/1             | 1 ST               | DICHTUNG, ABDECKUNG MOTORELEKTRIK<br>SEAL, COVERING ENGINE ELECTRIC    | .2            |
| 140          | 9000003/0             | 5 ST               | ZYL.SCHR.M.INNENSK.<br>HEX.SOCK. HD.CAP SCR.                           | .2            |
| 150          | 3930069/0             | 5 ST               | SCHEIBE<br>WASHER                                                      | .2            |
| 160          | 2178951/0             | 1 ST               | E-BOX BUEGEL HINTEN<br>REAR E-BOX BOW                                  | .2            |
| 170          | 2178950/0             | 1 ST               | E-BOX BUEGEL VORNE<br>E-BOX BOW                                        | .2            |
| 180          | 2178971/G             | 1 ST               | ZB INVERSIONSSCHALTER<br>INVERSION-SWITCH ASSY                         | .2            |
| 200          | 3870050/0             | 3 ST               | SK.MUTTER<br>HEX.NUT                                                   | .2            |
| 220          | 3930069/0             | 3 ST               | SCHEIBE<br>WASHER                                                      | .2            |
| 230          | 2178975/0             | 1 ST               | KABEL INVERSIONSSCHALTER<br>CABLE INVERSION-SWITCH SOLAS               | .2            |
| 240          | 9000424/0             | 6 ST               | SK.SCHR.GEW.BIS KOPF<br>HEX.HD.SCR.                                    | .2            |
| 250          | 3930072/0             | 6 ST               | SCHEIBE GROSSE REIHE<br>WASHER LARGE SERIES                            | .2            |

TA 0606

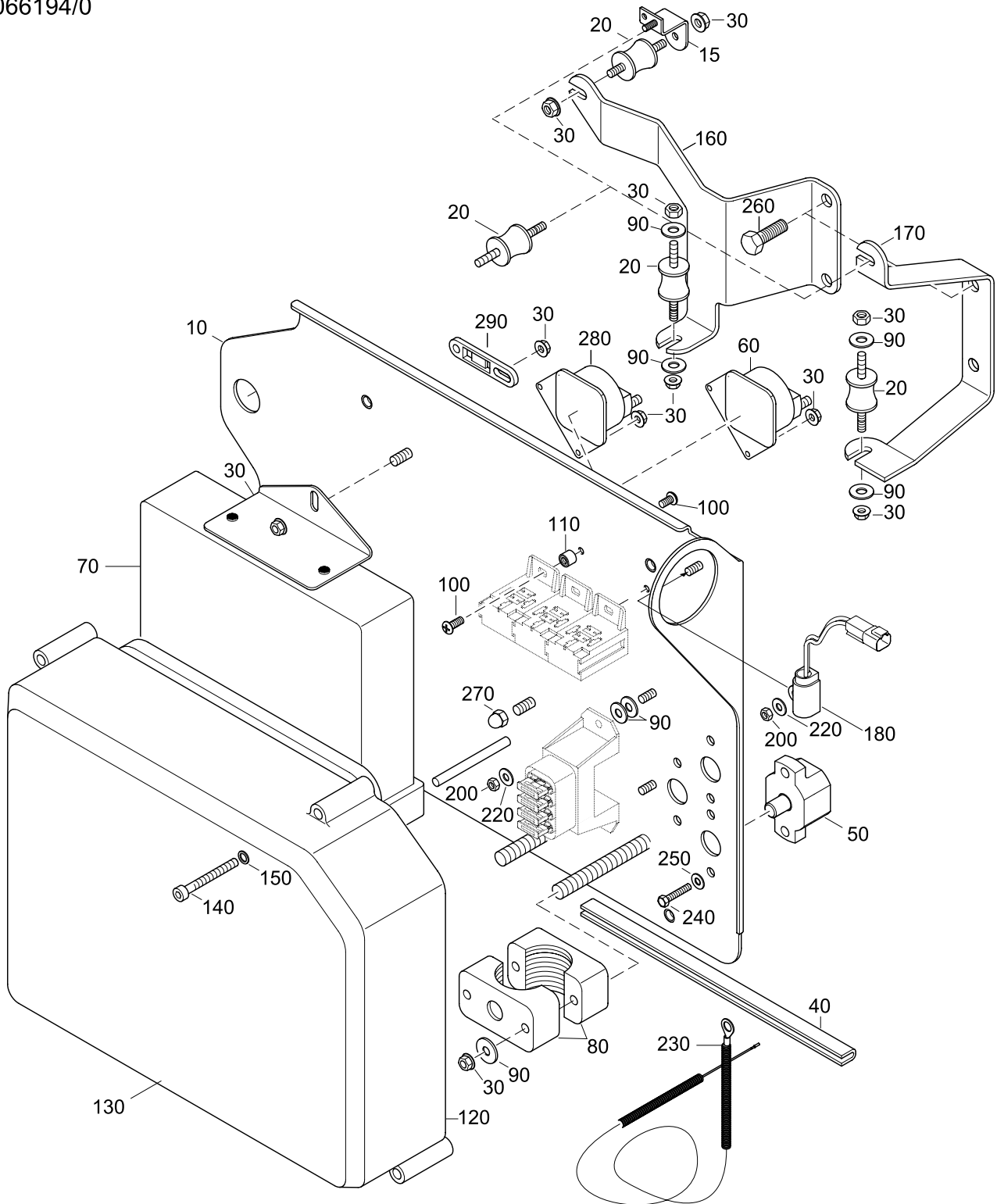


**246 MARINE**  
HIGH POWER  
+ **SOLAS**

Sicherheitssystem, Sicherungen, EMS, E-Box

Securetyssystem, Fuses, EMS, E-Box

06066194/0



## Securetyssystem, Fuses, EMS, E-Box

06066194/0

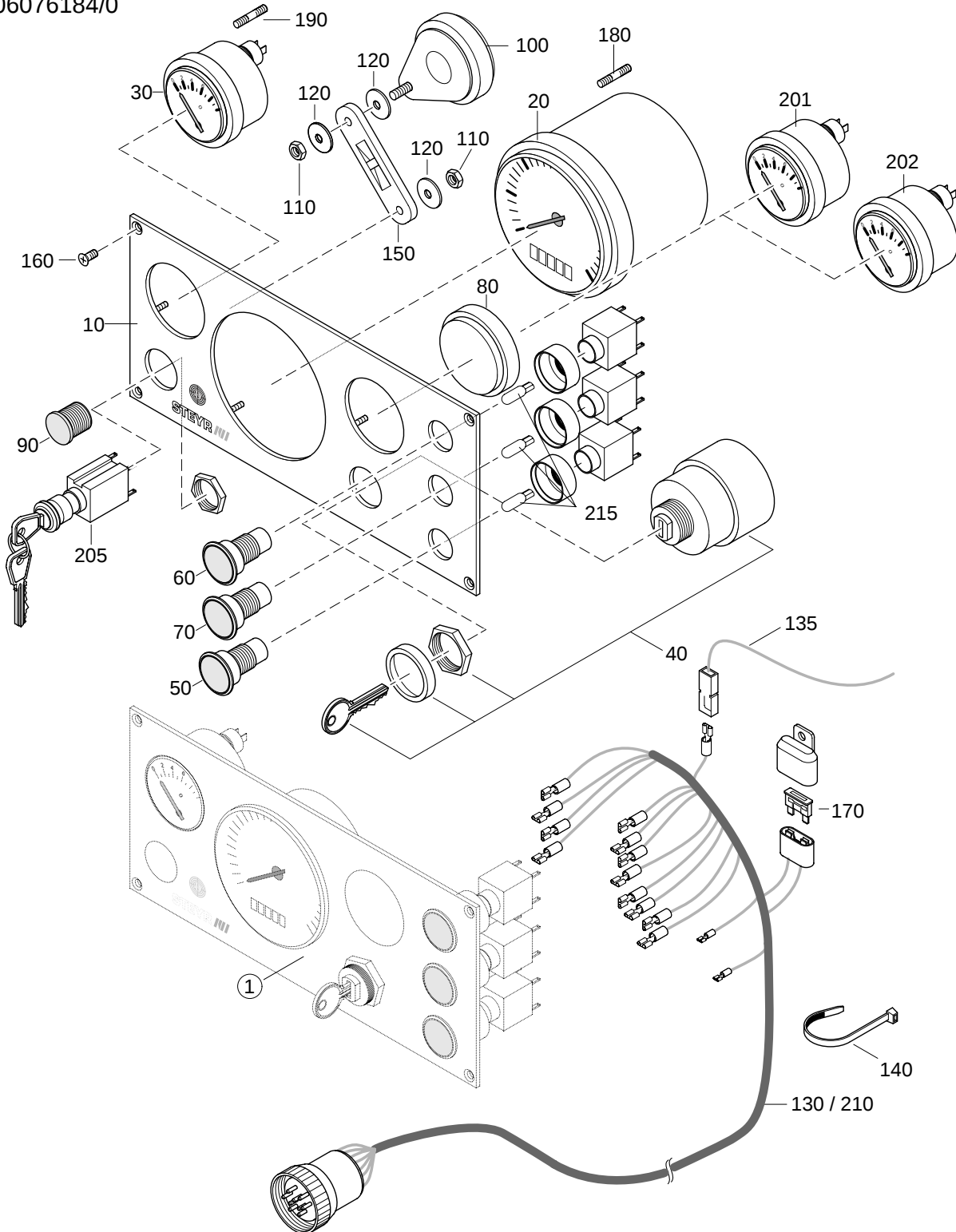
TA 0607

**246 MARINE**  
HIGH POWER  
+ **SOLAS**

Instrumententafel, Leitungen (STANDARD)

Instrumentpanel (STANDARD)

06076184/0





|                                         |                                                   |
|-----------------------------------------|---------------------------------------------------|
| Instrumententafel, Leitungen (STANDARD) | <b>246 MARINE</b><br>HIGH POWER<br>+ <b>SOLAS</b> |
| Instrumentpanel (STANDARD)              |                                                   |

06076184/0

| Pos.<br>Pos. | Art.-Nr.<br>Part.-No. | Stk ME<br>Qty Unit | Benennung<br>Designation                                                       | Stufe<br>Step                          |
|--------------|-----------------------|--------------------|--------------------------------------------------------------------------------|----------------------------------------|
| 1            | 2178947/2             | 1 ST               | ZB INSTRUMENTENTAFEL 236<br>INSTRUMENT PANEL ASSY. 236                         | .2                                     |
| 10           | 2178831/3             | 1 ST               | ARMATURENBRETT MOTORUEBERW.<br>INSTRUMENT PANEL                                | ..3                                    |
| 20           | 2178756/3             | 1 ST               | DREHZAHLMESSER & BETRIEBSSTUNDENZAehler<br>REVOLUTION & OPERATION HOUR COUNTER | ..3                                    |
| 30           | 2178229/2             | 1 ST               | TEMPERATURANZEIGER, KUEHLFLUESSIGKEIT<br>COOLANT TEMPERATURE GAUGE             | ..3                                    |
| 40           | 2178761/4             | 1 ST               | ZB GLUEHSTARTSCHALTER<br>GLOW-START SWITCH ASSY                                | ..3                                    |
| 50           | 2178948/5             | 1 ST               | WARNLEUCHTE MOTORUEBERWACHUNG<br>WARNING-LIGHT CHECK ENGINE                    | ..3                                    |
| 60           | 2178948/6             | 1 ST               | WARNLEUCHTE BATTERIELADUNG<br>WARNING-LIGHT BATTERY CHARGE                     | ..3                                    |
| 70           | 2178948/7             | 1 ST               | WARNLEUCHTE MOTOROELDRUCK<br>WARNING-LIGHT                                     | ..3                                    |
| 80           | 2178759/2             | 1 ST               | BLINDDECKEL<br>BLIND COVER                                                     | ..3                                    |
| 90           | 2178758/0             | 1 ST               | BLINDVERSCHRAUBUNG<br>BLIND PLUG                                               | ..3                                    |
| 100          | 2178760/1             | 1 ST               | AKUSTISCHER WARNER<br>HORN AUDIBLE WARNING                                     | ..3                                    |
| 110          | 3870051/0             | 4 ST               | SK.MUTTER<br>HEX.NUT                                                           | ISO 4032-M4-A2-70<br>ISO 4032-M4-A2-70 |
| 120          | 3930072/0             | 6 ST               | SCHEIBE GROSSE REIHE<br>WASHER LARGE SERIES                                    | DIN 9021-4.3-A2<br>DIN 9021-4.3-A2     |
| 130          | 2206290/1             | 1 ST               | KABELBAUM INSTRUMENTENTAFEL 7M<br>CABLE ASSY. INSTRUMENT 7M                    | ..3                                    |
| 135          | 2206293/0             | 1 ST               | ZWISCHENKABEL LADEKONTROLLE<br>CABLE ASSY BATTERY CHARGE LIGHT                 | ..3                                    |
| 140          | 3171034/0             | 1 ST               | KABELBINDER<br>TIE STRAP                                                       | N 05199-A4,5x160<br>N 05199-A4,5X160   |
| 150          | 2178870/1             | 1 ST               | LASCHE KABELBINDER<br>FIXTURE, CABLE TIE                                       | ..3                                    |
| 160          | 9000192/0             | 4 ST               | SENKK.BL.SCHR.M.KREUZSCHLI.<br>CR.REC.COUNT.SUNK HD.TPG.SCR.                   | ISO 7050-ST3,5x16<br>ISO 7050-ST3.5X16 |
| 170          | 11345                 | 1 ST               | SICHERUNG 10A, ROT<br>FUSE 10A, RED                                            | ..3                                    |
| 180          | 2206167/0             | 1 ST               | GEWINDEBOLZEN<br>STUD                                                          | ..3                                    |
| 190          | 2206167/1             | 1 ST               | GEWINDEBOLZEN<br>STUD                                                          | ..3                                    |
| 201          | 2178227/2             | 1 ST               | OELDRUCKANZEIGER<br>OIL PRESSURE GAUGE                                         | (ZUBEHOER)<br>(ACCESSORY)              |
| 202          | 2178231/1             | 1 ST               | VOLTMETER 12V<br>VOLTMETER 12V                                                 | (ZUBEHOER)<br>(ACCESSORY)              |
| 205          | 2178761/2             | 1 ST               | SCHLUESSELSCHALTER FIXDREHZAHL<br>KEY-SWITCH CONSTANT REVOLUTION               | (ZUBEHOER)<br>(ACCESSORY)              |



TA 0607

**STEYRMOTORS**  
INNOVATION WITH LIGHTNESS

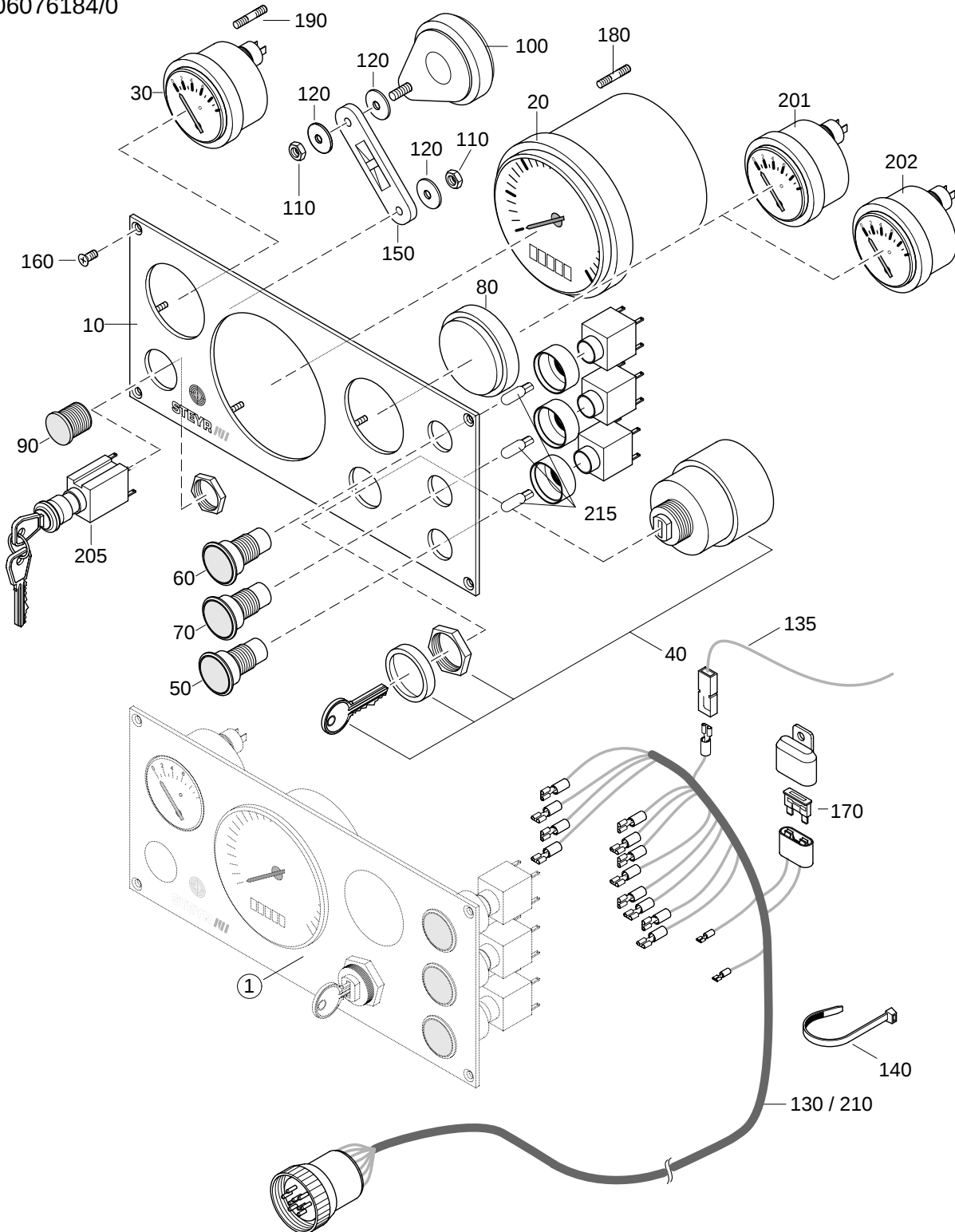


**246 MARINE**  
HIGH POWER  
+ **SOLAS**

Instrumententafel, Leitungen

*Instrumentpanel*

06076184/0



|                              |                                                                                     |
|------------------------------|-------------------------------------------------------------------------------------|
| Instrumententafel, Leitungen |  |
| <i>Instrumentpanel</i>       |                                                                                     |

06076184/0

[illegible]

TA 0609

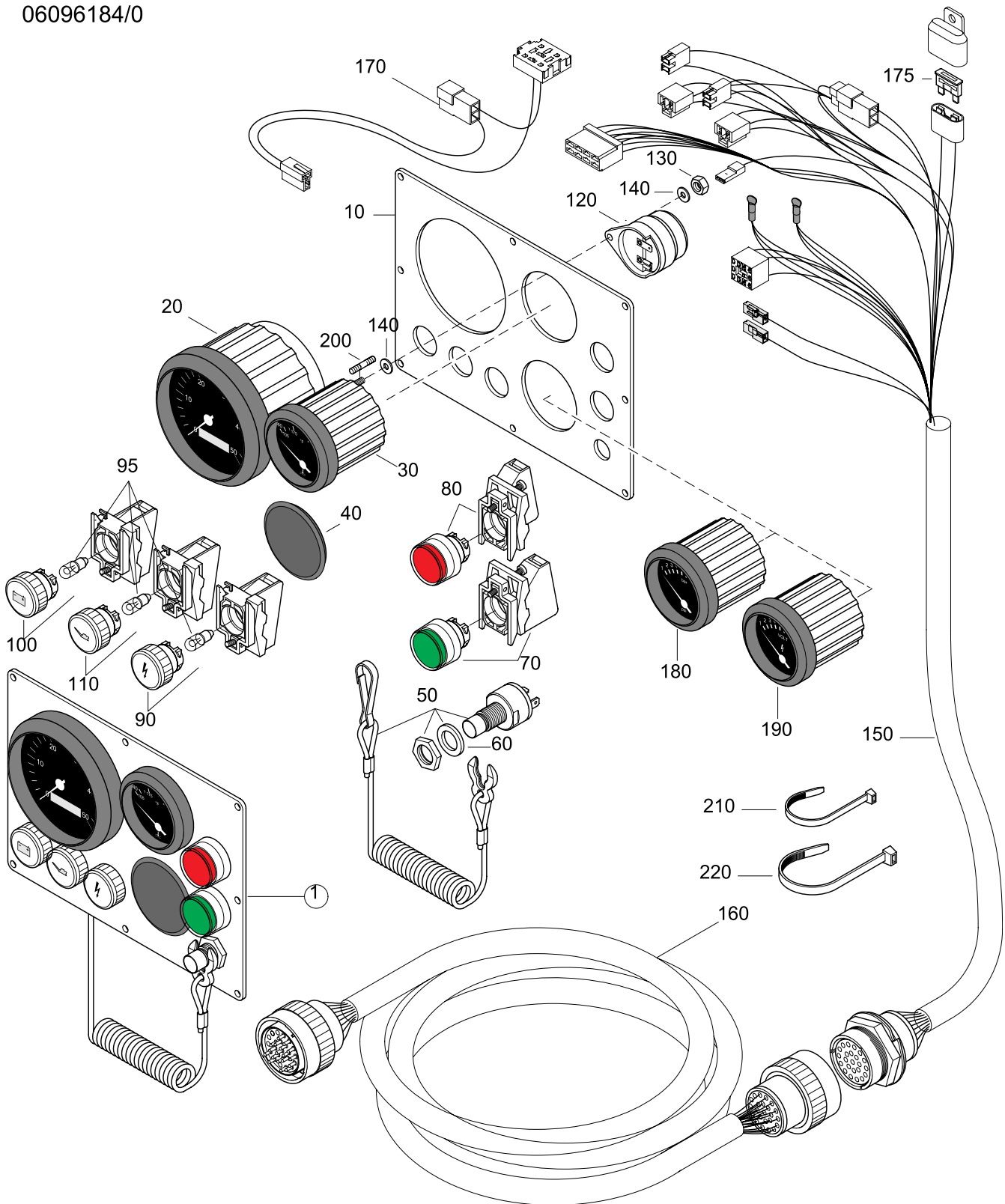


**246 MARINE**  
HIGH POWER  
+ **SOLAS**

Instrumententafel, Leitungen SOLAS (STANDARD)

*Instrumentpanel SOLAS (STANDARD)*

06096184/0





|                                                      |                                                   |
|------------------------------------------------------|---------------------------------------------------|
| <b>Instrumententafel, Leitungen SOLAS (STANDARD)</b> | <b>246 MARINE</b><br>HIGH POWER<br><b>+ SOLAS</b> |
| <b>Instrumentpanel SOLAS (STANDARD)</b>              |                                                   |

06096184/0

| Pos.<br>Pos. | Art.-Nr.<br>Part.-No. | Stk ME<br>Qty Unit | Benennung<br>Designation                                                          | Stufe<br>Step |
|--------------|-----------------------|--------------------|-----------------------------------------------------------------------------------|---------------|
| 1            | 2178947/6             | 1 ST               | ZBINSTRUMENTENTAFEL 236 SOLAS<br>INSTR. PANEL ASSY. 236 SOLAS                     | .2            |
| 10           | 2178831/4             | 1 ST               | ARMATURENBRETT MOTORUEBERW. SOLAS<br>INSTRUMENT PANEL SOLAS                       | .2            |
| 20           | 2178756/3             | 1 ST               | DREHZAHLMESSER & BETRIEBSSTUNDENZAehler<br>REVOLUTION & OPERATION HOUR COUNTER    | .2            |
| 30           | 2178229/2             | 1 ST               | TEMPERATURANZEIGER, KUEHLFLUESSIGKEIT<br>COOLANT TEMPERATURE GAUGE                | .2            |
| 40           | 2178759/2             | 1 ST               | BLINDDECKEL<br>BLIND COVER                                                        | .2            |
| 50           | Z002073/0             | 1 ST               | SET SICHERHEITSAUSSCHALTER<br>EMERGENCY CUTOFF SWITCH KIT                         | .2            |
| 60           | 2176170/0             | 1 ST               | O-RING 15 X 2<br>O-RING 15 X 2                                                    | .2            |
| 70           | 2178984/0             | 1 ST               | STARTTASTERGRUEN<br>SWITCH ASSY. START GREEN                                      | .2            |
| 80           | 2178985/0             | 1 ST               | RASTTASTER ZUENDUNG ROT<br>IGNITION SWITCH RED                                    | .2            |
| 90           | 2178986/0             | 1 ST               | WARNLEUCHTE MOTORUEBERWACHUNG<br>WARNING-LIGHT CHECK ENGINE                       | .2            |
| 95           | 2179162/0             | 1 ST               | MINIATURLAMPE 12V/2W 10X28<br>MINIATUR LAMP 12V/2W 10X28                          | ..3           |
| 100          | 2178986/2             | 1 ST               | WARNLEUCHTE BATTERIELADUNG<br>WARNING-LIGHT BATTERY CHARGE                        | .2            |
| 95           | 2179162/0             | 1 ST               | MINIATURLAMPE 12V/2W 10X28<br>MINIATUR LAMP 12V/2W 10X28                          | ..3           |
| 110          | 2178986/4             | 1 ST               | WARNLEUCHTE MOTOROELDRUCK<br>WARNING-LIGHT                                        | .2            |
| 95           | 2179162/0             | 1 ST               | MINIATURLAMPE 12V/2W 10X28<br>MINIATUR LAMP 12V/2W 10X28                          | ..3           |
| 120          | 2178760/1             | 1 ST               | AKUSTISCHER WARNER<br>HORN AUDIBLE WARNING                                        | .2            |
| 130          | 3870051/0             | 2 ST               | SK.MUTTER ISO 4032-M4-A2-70<br>HEX.NUT ISO 4032-M4-A2-70                          | .2            |
| 140          | 3930072/0             | 2 ST               | SCHEIBE GROSSE REIHE DIN 9021-4.3-A2<br>WASHER LARGE SERIES DIN 9021-4.3-A2       | .2            |
| 150          | 2206290/3             | 1 ST               | KABELBAUM INSTR.TAFEL 1,2M SOLAS<br>CABLE ASSY. INSTRUMENT 1,2M SOLAS             | .2            |
| 160          | 2206291/1             | 1 ST               | VERBINDUNGSKABEL 5M GLEICHE 23 POL. ST.<br>INTERMEDIATE CABLE 5M SAME 23-WAY CON. | .2            |
| 170          | 2206293/0             | 1 ST               | ZWISCHENKABEL LADEKONTROLLE<br>CABLE ASSY BATTERY CHARGE LIGHT                    | .2            |
| 175          | 11345                 | 1 ST               | SICHERUNG 10A, ROT<br>FUSE 10A, RED                                               | .2            |
| 180          | 2178227/2             | 1 ST               | OELDRUCKANZEIGER (ZUBEHOER)<br>OIL PRESSURE GAUGE (ACCESSORY)                     | .2            |
| 190          | 2178231/1             | 1 ST               | VOLTMETER 12V (ZUBEHOER)<br>VOLTMETER 12V (ACCESSORY)                             | .2            |



TA 0609

**STEYRMOTORS**  
INNOVATION WITH LIGHTNESS

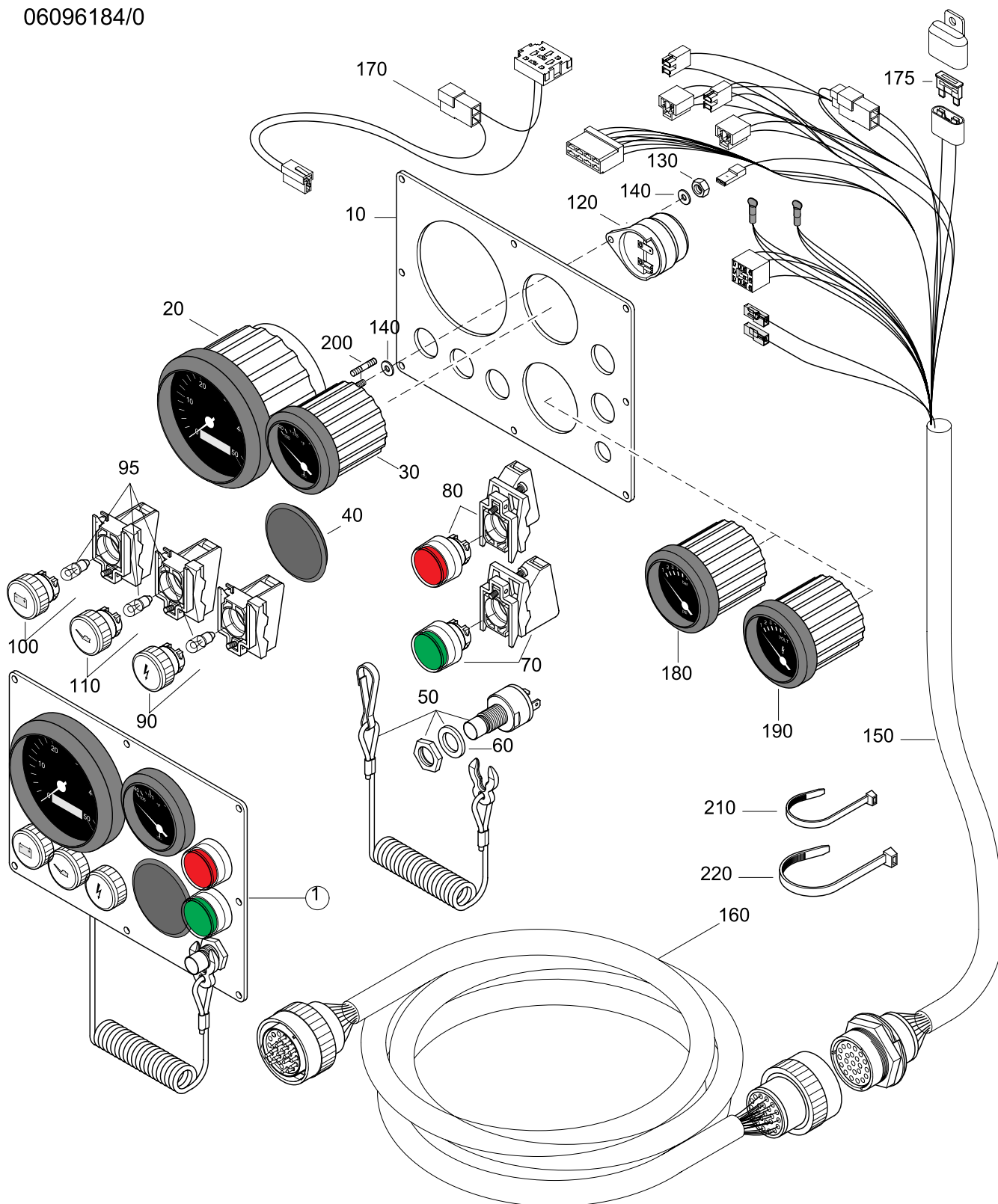


**246 MARINE**  
HIGH POWER  
+ **SOLAS**

Instrumententafel, Leitungen SOLAS (STANDARD)

*Instrumentpanel SOLAS (STANDARD)*

06096184/0



### Instrumentpanel SOLAS (STANDARD)

06096184/0

|     |           |   |    |                          |                                    |    |
|-----|-----------|---|----|--------------------------|------------------------------------|----|
| 200 | 2206167/1 | 1 | ST | GEWINDEBOLZEN<br>STUD    |                                    | .2 |
| 210 | 3171034/0 | 1 | ST | KABELBINDER<br>TIE STRAP | N05199-A4,5X160<br>N05199-A4,5X160 | .2 |
| 220 | 3171392/0 | 1 | ST | KABELBINDER<br>TIE STRAP | N05199-B7,8X368<br>N05199-B7,8X368 | .2 |

TA 0610

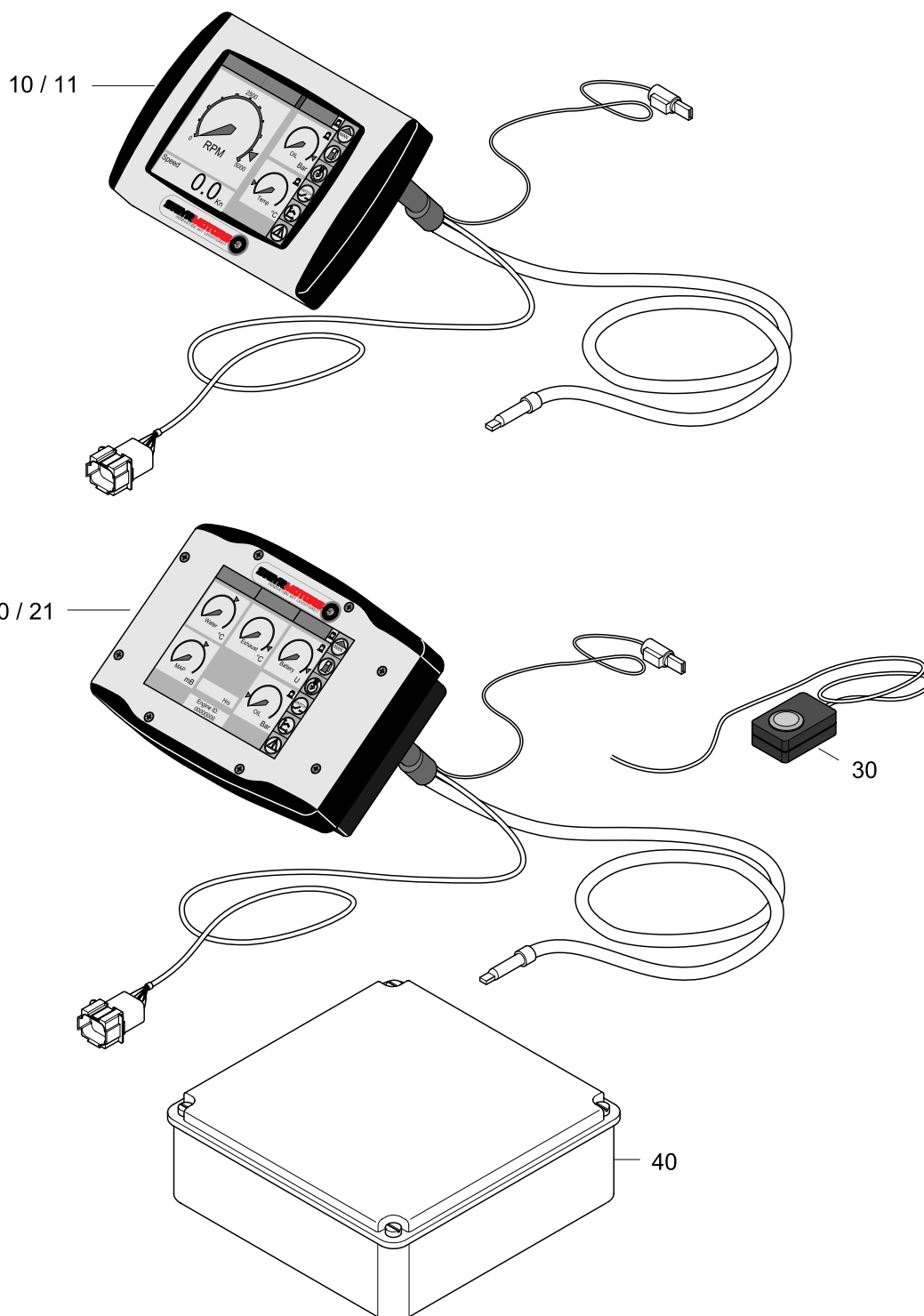


**246 MARINE**  
HIGH POWER  
+ **SOLAS**

Display (Zubehör)

Display (Accessory)

06106184/0



|                     |                                                                                     |
|---------------------|-------------------------------------------------------------------------------------|
| Display (Zubehör)   |  |
| Display (Accessory) |                                                                                     |

06106184/0

[illegible]

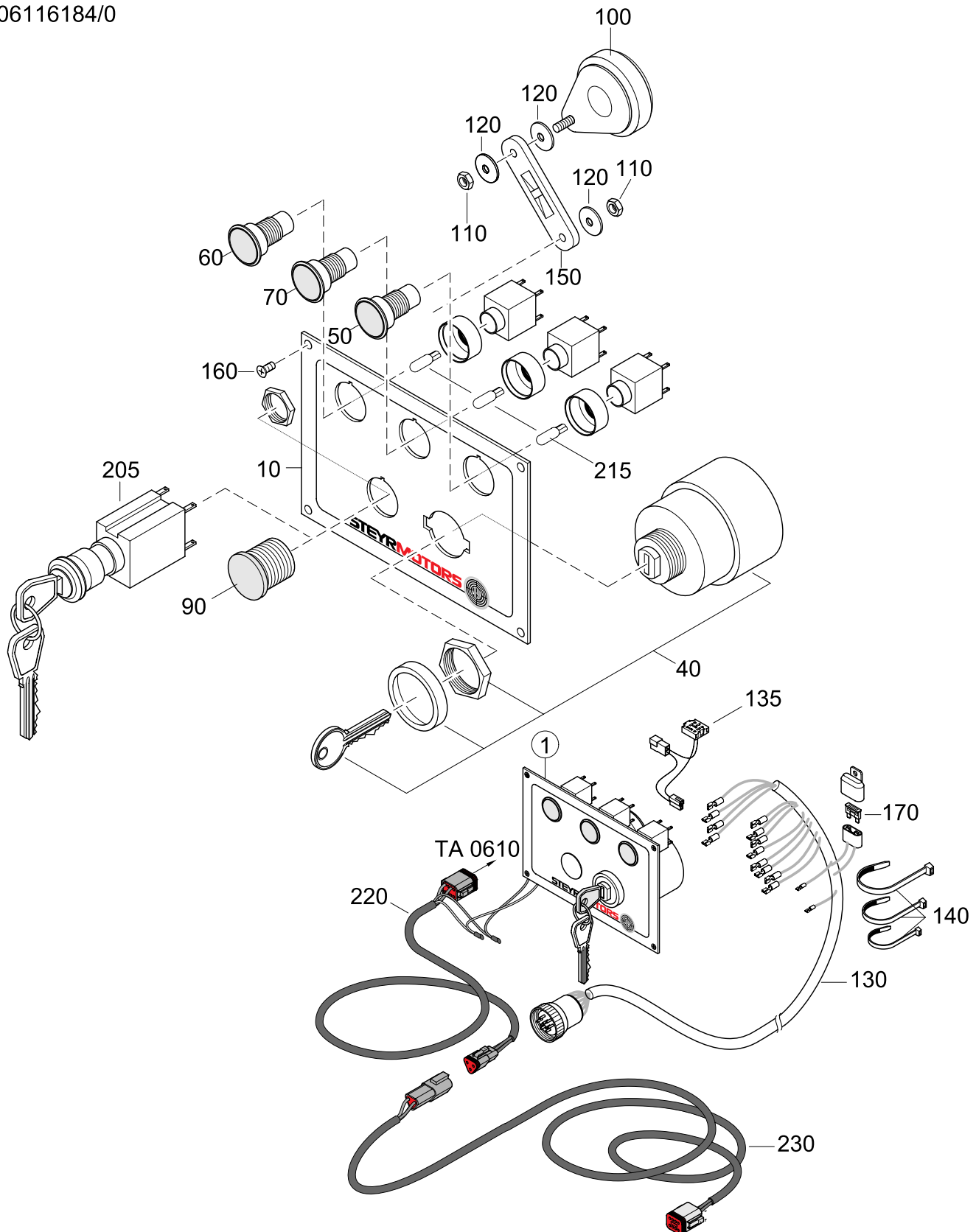
TA 0611

**246 MARINE**  
HIGH POWER  
+ **SOLAS**

SCHALTPANEEL ZU DISPLAY (ZUBEHOER)

SWITCH PANEL FOR DISPLAY (ACCESSORY)

06116184/0





|                                      |                                                   |
|--------------------------------------|---------------------------------------------------|
| SCHALTPANEEL ZU DISPLAY (ZUBEHOER)   | <b>246 MARINE</b><br>HIGH POWER<br>+ <b>SOLAS</b> |
| SWITCH PANEL FOR DISPLAY (ACCESSORY) |                                                   |

06116184/0

| Pos.<br>Pos. | Art.-Nr.<br>Part.-No. | Stk ME<br>Qty Unit | Benennung<br>Designation                                                                         | Stufe<br>Step |
|--------------|-----------------------|--------------------|--------------------------------------------------------------------------------------------------|---------------|
| 1            | 2179132/5             | 1 ST               | ZB SCHALTPANEEL 6 ZYL. (SPORTLINE D.)<br>SWITCH PANEL ASSY. 6 CYL. (SPORTLINE D.)                | .2            |
| 10           | 2179134/0             | 1 ST               | ARMATURENGRUNDPLATTE<br>INSTRUMENT PANEL                                                         | .2            |
| 40           | 2178761/4             | 1 ST               | ZBGLUEHSTARTSCHALTER<br>GLOW-START SWITCH ASSY                                                   | .2            |
| 50           | 2178948/5             | 1 ST               | WARNLEUCHTE MOTORUEBERWACHUNG<br>WARNING-LIGHT CHECK ENGINE                                      | .2            |
| 60           | 2178948/6             | 1 ST               | WARNLEUCHTE BATTERIELADUNG<br>WARNING-LIGHT BATTERY CHARGE                                       | .2            |
| 70           | 2178948/7             | 1 ST               | WARNLEUCHTE MOTOROELDRUCK<br>WARNING-LIGHT OIL PRESSURE                                          | .2            |
| 90           | 2178758/0             | 1 ST               | BLINDVERSCHRAUBUNG<br>BLIND PLUG                                                                 | .2            |
| 100          | 2178760/1             | 1 ST               | AKUSTISCHER WARNER<br>HORN AUDIBLE WARNING                                                       | .2            |
| 110          | 3870051/0             | 4 ST               | SK.MUTTER ISO 4032-M4-A2-70<br>HEX.NUT ISO 4032-M4-A2-70                                         | .2            |
| 120          | 3930072/0             | 6 ST               | SCHEIBE GROSSE REIHE DIN 9021-4.3-A2<br>WASHER LARGE SERIES DIN 9021-4.3-A2                      | .2            |
| 130          | 2206290/1             | 1 ST               | KABELBAUMINSTRUMENTENTAFEL 7M<br>CABLE ASSY. INSTRUMENT 7M                                       | .2            |
| 135          | 2206293/0             | 1 ST               | ZWISCHENKABEL LADEKONTROLLE<br>CABLE ASSY BATTERY CHARGE LIGHT                                   | .2            |
| 140          | 3171034/0             | 4 ST               | KABELBINDER N05199-A4,5X160<br>TIE STRAP N05199-A4,5X160                                         | .2            |
| 140          | 3171036/0             | 5 ST               | KABELBINDER N05199-B2,5X99<br>TIE STRAP N05199-B2,5X99                                           | .2            |
| 140          | 3171392/0             | 2 ST               | KABELBINDER N05199-B7,8X368<br>TIE STRAP N05199-B7,8X368                                         | .2            |
| 150          | 2178870/1             | 1 ST               | LASCHE KABELBINDER<br>FIXTURE, CABLE TIE                                                         | .2            |
| 160          | 9000192/0             | 4 ST               | SENKK.BL.SCHR.M.KREUZSCHLI. ISO 7050-ST3,5X16<br>CR.REC.COUNT.SUNK HD.TPG.SCR. ISO 7050-ST3,5X16 | .2            |
| 170          | 11345                 | 1 ST               | SICHERUNG 10A, ROT<br>FUSE 10A, RED                                                              | .2            |
| 205          | 2178761/2             | 1 ST               | SCHLUESSELSCHALTER FIXDREHZAHL (ZUBEHOER)<br>KEY-SWITCH CONSTANT REVOLUTION (ACCESSORY)          | .2            |
| 215          | 2178242/4             | 3 ST               | GLASSOCKELLAMPE 12V 2W X 4,6D<br>CAPLESS LAMP 12V 2W X 4,6D                                      | .2            |
| 220          | 2179152/1             | 1 ST               | ANSCHLUSSKABEL CANBUS<br>CONNECTING CABLE - CANBUS                                               | .2            |
| 230          | 2179150/1             | 1 ST               | VERBINDUNGSKABEL CANBUS<br>INTERMEDIATE CABLE - CANBUS                                           | .2            |
|              |                       |                    |                                                                                                  |               |
|              |                       |                    |                                                                                                  |               |
|              |                       |                    |                                                                                                  |               |



TA 0612

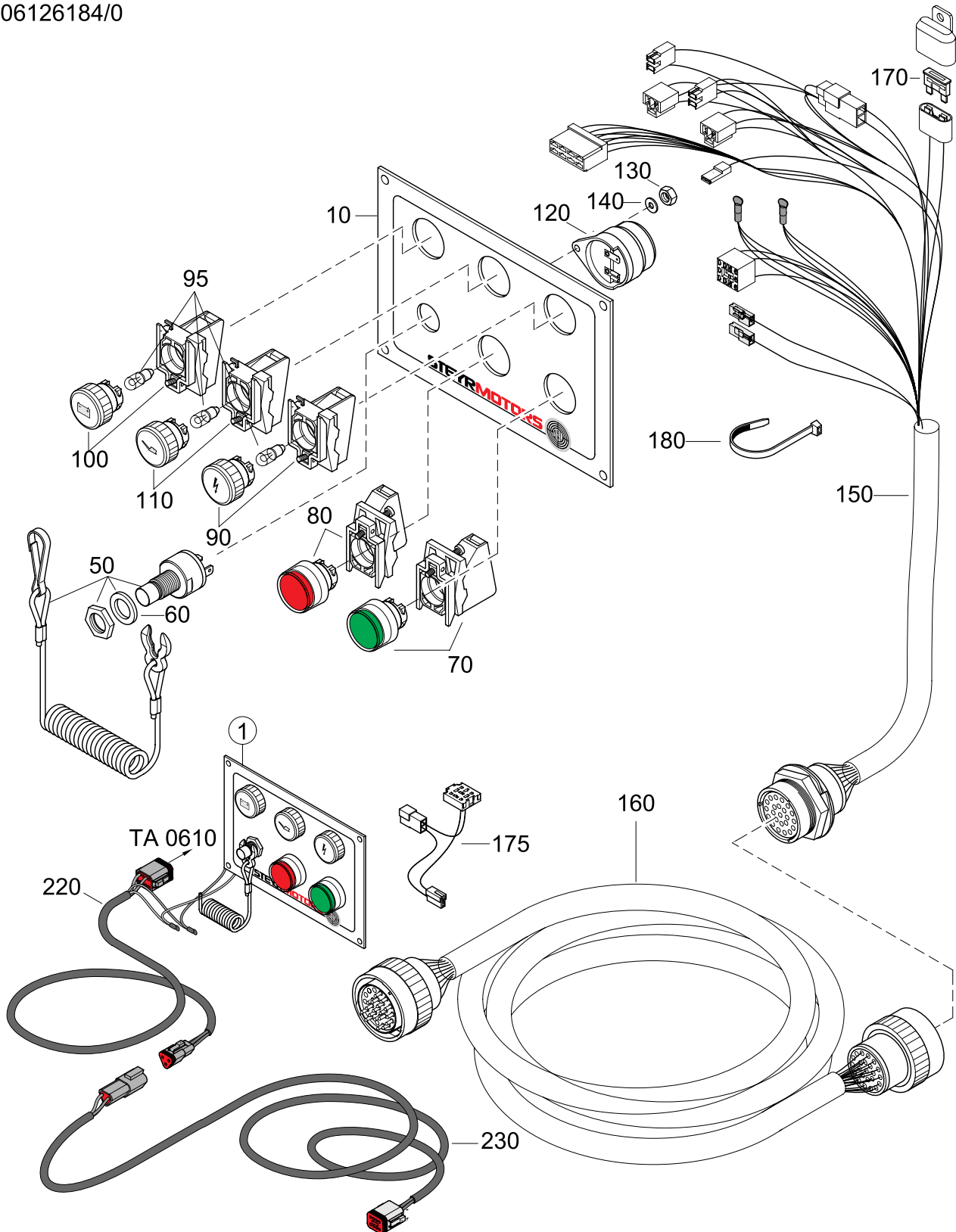


**246 MARINE**  
HIGH POWER  
+ **SOLAS**

TASTERPANEEL SOLAS ZU DISPLAY (ZUBEHOER)

PUSH BUTTON PANEL SOLASFOR DISPLAY (ACCESSORY)

06126184/0





|                                                        |                                                   |
|--------------------------------------------------------|---------------------------------------------------|
| <b>TASTERPANEEL SOLAS ZU DISPLAY (ZUBEHOER)</b>        | <b>246 MARINE</b><br>HIGH POWER<br>+ <b>SOLAS</b> |
| <b>PUSH BUTTON PANEL SOLASFOR DISPLAY (ACCSESSORY)</b> |                                                   |

06126184/0

| Pos.<br>Pos. | Art.-Nr.<br>Part.-No. | Stk ME<br>Qty Unit | Benennung<br>Designation                                                                   | Stufe<br>Step |
|--------------|-----------------------|--------------------|--------------------------------------------------------------------------------------------|---------------|
| 1            | 2179133/5             | 1 ST               | ZB TASTERPANEEL 6 ZYL. SOLAS (SPORTLINED.)<br>PUSH BUTTON PANEL 6 CYL. SOLAS (SPORTLINED.) | .2            |
| 10           | 2179135/0             | 1 ST               | ARMATURENGRUNDPLATTE SOLAS<br>BASE PLATE INSTRUMENT PANEL SOLAS                            | .2            |
| 50           | Z002073/0             | 1 ST               | SET SICHERHEITSAUSSCHALTER<br>EMERGENCY CUTOFF SWITCH KIT                                  | .2            |
| 60           | 2176170/0             | 1 ST               | O-RING 15 X 2<br>O-RING 15 X 2                                                             | .2            |
| 70           | 2178984/0             | 1 ST               | STARTTASTERGRUEN<br>SWITCH ASSY. START GREEN                                               | .2            |
| 80           | 2178985/0             | 1 ST               | RASTTASTERZUENDUNG ROT<br>IGNITION SWITCH RED                                              | .2            |
| 90           | 2178986/0             | 1 ST               | WARNLEUCHTE MOTORUEBERWACHUNG<br>WARNING-LIGHT CHECK ENGINE                                | .2            |
| 95           | 2179162/0             | 1 ST               | MINIATURLAMPE 12V/2W 10X28<br>MINIATUR LAMP 12V/2W 10X28                                   | ..3           |
| 100          | 2178986/2             | 1 ST               | WARNLEUCHTE BATTERIELADUNG<br>WARNING-LIGHT BATTERY CHARGE                                 | .2            |
| 95           | 2179162/0             | 1 ST               | MINIATURLAMPE 12V/2W 10X28<br>MINIATUR LAMP 12V/2W 10X28                                   | ..3           |
| 110          | 2178986/4             | 1 ST               | WARNLEUCHTE MOTOROELDRUCK<br>WARNING-LIGHT                                                 | .2            |
| 95           | 2179162/0             | 1 ST               | MINIATURLAMPE 12V/2W 10X28<br>MINIATUR LAMP 12V/2W 10X28                                   | ..3           |
| 120          | 2178760/1             | 1 ST               | AKUSTISCHER WARNER<br>HORN AUDIBLE WARNING                                                 | .2            |
| 130          | 3870051/0             | 2 ST               | SK.MUTTER ISO 4032-M4-A2-70<br>HEX.NUT ISO 4032-M4-A2-70                                   | .2            |
| 140          | 3930072/0             | 2 ST               | SCHEIBE GROSSE REIHE DIN 9021-4.3-A2<br>WASHER LARGE SERIES DIN 9021-4.3-A2                | .2            |
| 150          | 2206290/3             | 1 ST               | KABELBAUM INSTR.TAFEL 1,5M SOLAS<br>CABLE ASSY. INSTRUMENT 1,5M SOLAS                      | .2            |
| 160          | 2206291/1             | 1 ST               | VERBINDUNGSKABEL 5M GLEICHE 23 POL. STECKER<br>INTERMEDIATE CABLE 5M SAME 23-WAY CON.      | .2            |
| 170          | 11345                 | 1 ST               | SICHERUNG 10A, ROT<br>FUSE 10A, RED                                                        | .2            |
| 175          | 2206293/0             | 1 ST               | ZWISCHENKABEL LADEKONTROLLE<br>CABLE ASSY BATTERY CHARGE LIGHT                             | .2            |
| 180          | 3171035/0             | 6 ST               | KABELBINDER N05199-B4,8X180 .2<br>TIE STRAP N05199-B4,8X180                                | .2            |
| 220          | 2179152/1             | 1 ST               | ANSCHLUSSKABEL CANBUS<br>CONNECTING CABLE - CANBUS                                         | .2            |
| 230          | 2179150/1             | 1 ST               | VERBINDUNGSKABEL CANBUS<br>INTERMEDIATE CABLE - CANBUS                                     | .2            |
|              |                       |                    |                                                                                            |               |
|              |                       |                    |                                                                                            |               |
|              |                       |                    |                                                                                            |               |



TA 0613



**246 MARINE**  
HIGH POWER  
+ **SOLAS**

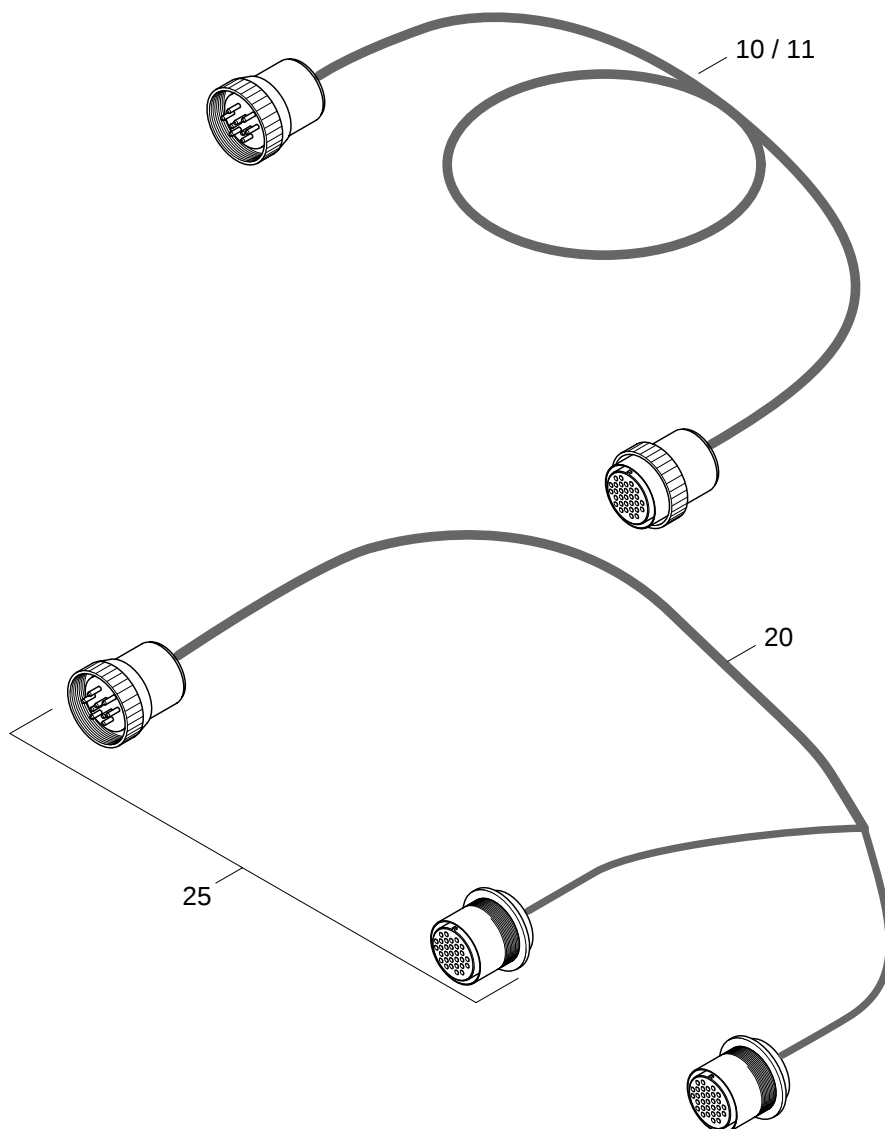
Verlängerungskabel Instrumententafel (ZUBEHÖR)

*Extension cable instruments (ACCESSORY)*

06136184/0

**ACHTUNG: NICHT PASSEND ZU "SOLAS" INSTRUMENTENTAFEL**

**NOTE: NOT COMPATIBLE WITH "SOLAS" INSTRUMENT PANEL**



### ***Extension cable instruments (ACCESSORY)***

06136184/0

**NOTE: NOT COMPATIBLE WITH "SOLAS" INSTRUMENT PANEL**

TA 0700

**STEYRMOTORS**  
INNOVATION WITH LIGHTNESS



**246 MARINE**  
HIGH POWER  
+ **SOLAS**

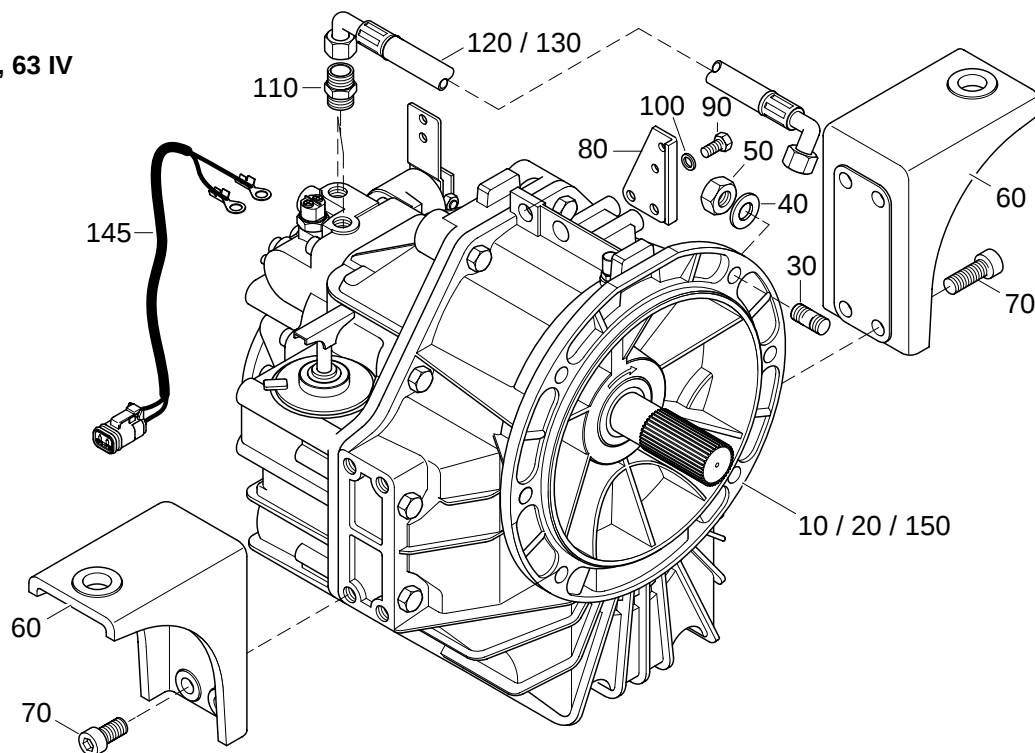
Getriebe, Gehäuse, Konsolen, Leitungen

*Transmission, Case, Mountingbrackets, Filler pipes*

07006184/0

**ZF 45, 45A, 45C SEE TA 0700 AT CATALOGUE 144/164**

**ZF 63, 63A, 63 IV**





|                                                    |                                                   |
|----------------------------------------------------|---------------------------------------------------|
| Getriebe, Gehäuse, Konsolen, Leitungen             | <b>246 MARINE</b><br>HIGH POWER<br>+ <b>SOLAS</b> |
| Transmission, Case, Mountingbrackets, Filler pipes |                                                   |

07006184/0

| Pos.<br>Pos. | Art.-Nr.<br>Part.-No. | Stk ME<br>Qty Unit | Benennung<br>Designation                                                                | Stufe<br>Step |
|--------------|-----------------------|--------------------|-----------------------------------------------------------------------------------------|---------------|
| 10           | 2178651/0             | 1 ST               | GETRIEBE ZF 63 A l=1.56 (HSW 630A)<br>GEARBOX ZF 63 A l=1.56 (HSW 630A)                 | .2            |
| 10           | 2178651/1             | 1 ST               | GERTIEBE ZF 63 A l=2.04 (HSW 630A)<br>GEARBOX ZF 63 A l=2.04 (HSW 630A)                 | .2            |
| 10           | 2178651/2             | 1 ST               | GETRIEBE ZF 63 A l=2.52 (HSW 630A)<br>GEARBOX ZF 63 A l=2.52 (HSW 630A)                 | .2            |
| 10           | 2178651/3             | 1 ST               | GETRIEBE ZF 63 A l=1.22 (HSW 630A)<br>GEARBOX ZF 63 A l=1.22 (HSW 630A)                 | .2            |
| 20           | 2178766/0             | 1 ST               | GETRIEBE ZF 63 l=1.51 (HSW 630H)<br>GEARBOX ZF 63 l=1.51 (HSW 630H)                     | .2            |
| 20           | 2178766/1             | 1 ST               | GETRIEBE ZF 63 l=2.48 (HSW 630H)<br>GEARBOX ZF 63 l=2.48 (HSW 630H)                     | .2            |
| 20           | 2178766/2             | 1 ST               | GETRIEBE ZF 63 l=2.78 (HSW 630H)<br>GEARBOX ZF 63 l=2.78 (HSW 630H)                     | .2            |
| 30           | 9000082/0             | 6 ST               | STIFTSCHR. 2D DIN835-M12X25-8.8-A3C<br>STUD DIN835-M12X25-8.8-A3C                       | .2            |
| 40           | 3930282/0             | 6 ST               | SCHEIBE DIN125-A13-140HV-A3C<br>WASHER DIN125-A13-140HV-A3C                             | .2            |
| 50           | 3871319/0             | 6 ST               | SK.MUTTER ISO 4032-M12-8-A3C<br>HEX.NUT ISO 4032-M12-8-A3C                              | .2            |
| 60           | 2178710/V             | 2 ST               | GETRIEBEKONSOLE ZF-A<br>BRACKET GEAR-BOX DOWN ANGLE                                     | .2            |
| 70           | 9000081/0             | 8 ST               | ZYL.SCHR.M.INNENSK. DIN912-M12X35-8.8-A3C<br>HEX.SOCK.HD.CAP SCR. DIN912-M12X35-8.8-A3C | .2            |
| 80           | 2178711/9             | 1 ST               | KONSOLE SCHALTSEILZUG LACKIERT<br>BRACKET SHIFT CABLE PAINTED                           | .2            |
| 90           | 3802419/0             | 2 ST               | SK.SCHR.GEW.BIS KOPF ISO 4017-M8X20-8.8-A2C<br>HEX.HD.SCR. ISO 4017-M8X20-8.8-A2C       | .2            |
| 100          | 3930261/0             | 2 ST               | SCHEIBE DIN 125-A8.4-140HVA3C<br>WASHER DIN 125-A8.4-140HV-A3C                          | .2            |
| 110          | Z011655/0             | 2 ST               | EINSCHRAUBSTUTZEN 3/8NPT-M18X1,5<br>THREADED SOCKET 3/8NPT-M18X1,5                      | .2            |
| 120          | 2178731/0             | 1 ST               | OELSCHLAUCH L=690MM<br>OIL HOSE L=690MM                                                 | .2            |
| 130          | 2178732/0             | 1 ST               | OELSCHLAUCH L=825MM<br>OIL HOSE L=825MM                                                 | .2            |
| 145          | 2178745/1             | 1 ST               | KABEL GETRIEBESCHALTER<br>HARNESS GEAR-SWITCH                                           | .2            |
| 150          | 2178652/1             | 1 ST               | GETRIEBE ZF 63 IV l=2.00 (HSW 630V)<br>GEARBOX ZF 63 IV l=2.00 (HSW 630V)               | .2            |
| 150          | 2178652/2             | 1 ST               | GETRIEBE ZF 63 IV l=2.48 (HSW 630V)<br>GEARBOX ZF 63 IV l=2.48 (HSW 630V)               | .2            |
| 150          | 2178652/3             | 1 ST               | GETRIEBE ZF 63 IV l=1.29 (HSW 630V)<br>GEARBOX ZF 63 IV l=1.29 (HSW 630V)               | .2            |
| 150          | 2178652/0             | 1 ST               | GETRIEBE ZF 63 IV l=1.56 (HSW 630V)<br>GEARBOX ZF 63 IV l=1.56 (HSW 630V)               | .2            |
|              |                       |                    |                                                                                         |               |
|              |                       |                    |                                                                                         |               |



TA 0701

**STEYRMOTORS**  
INNOVATION WITH LIGHTNESS

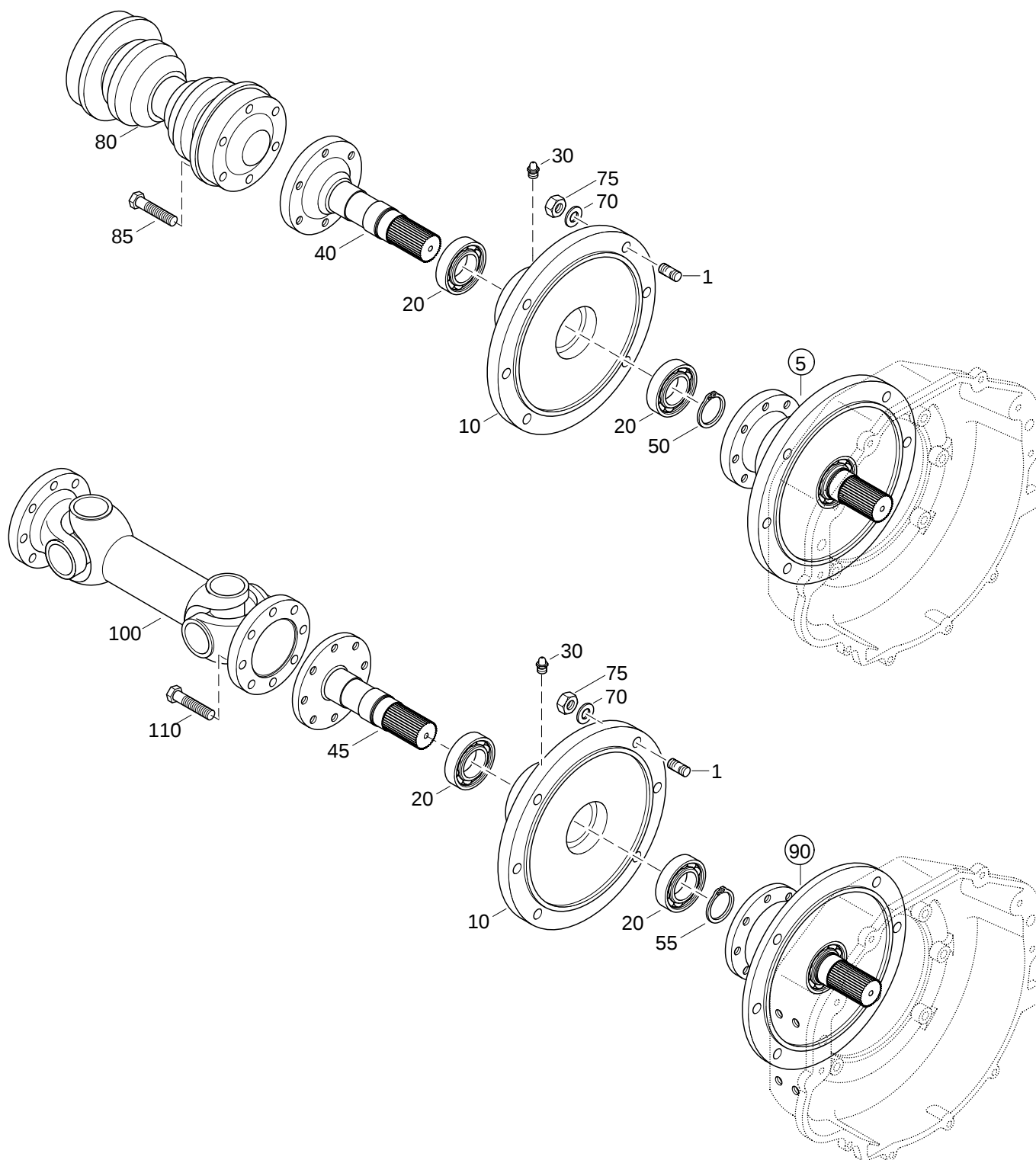


**246 MARINE**  
HIGH POWER  
+ **SOLAS**

Getriebe, Wellen, Lagergelenkwelle

Transmission-shafts, Bearings, Power-take-off shaft

07016084/0



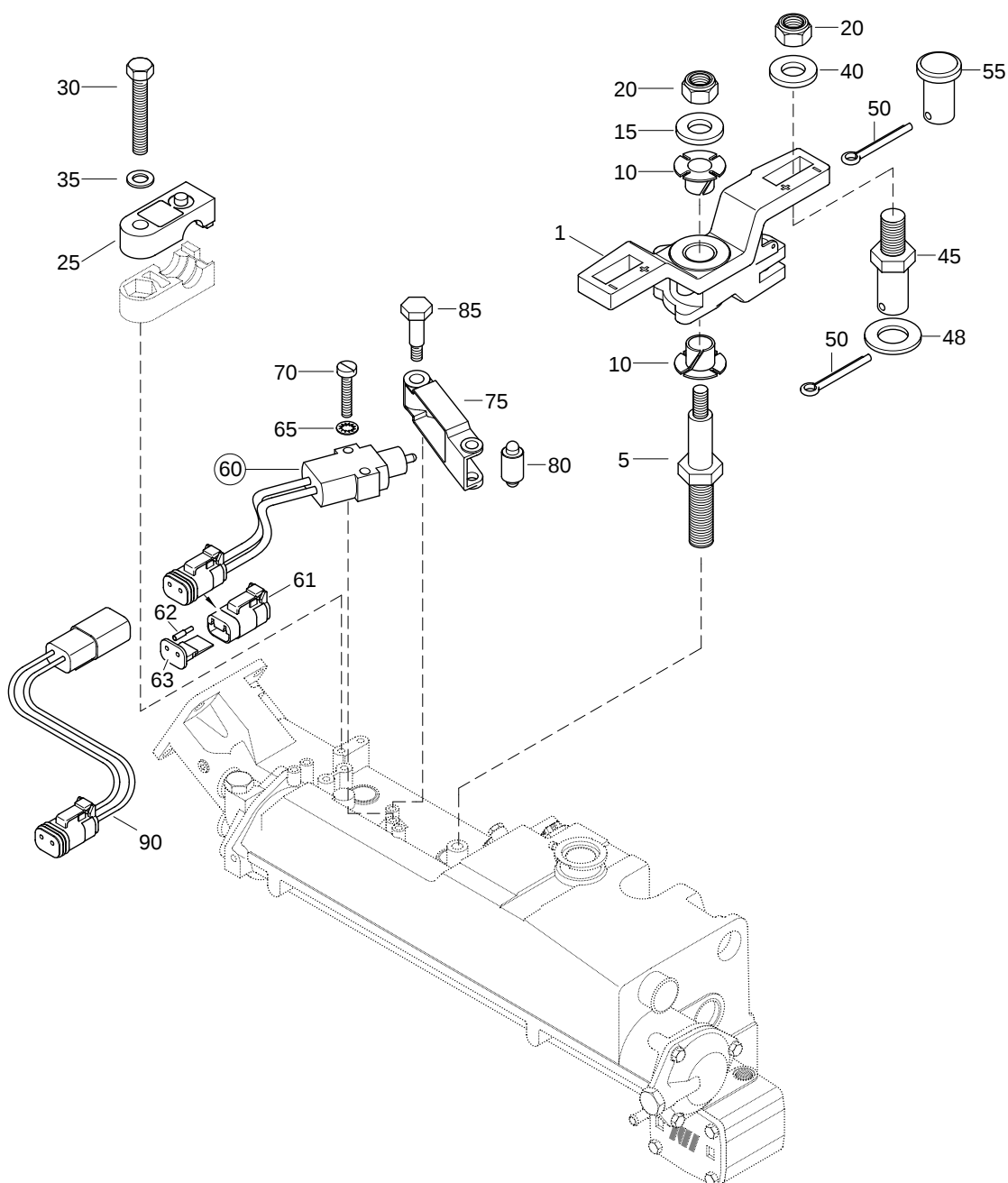
|                                                            |                                                                                     |
|------------------------------------------------------------|-------------------------------------------------------------------------------------|
| Getriebe, Wellen, Lagergelenkwelle                         |  |
| <i>Transmission-shafts, Bearings, Power-take-off shaft</i> |                                                                                     |

07016084/0

[illegible]



07056084/0





|                                                       |                                                   |
|-------------------------------------------------------|---------------------------------------------------|
| Getriebe, Schaltungen, Unterstützung u. Überwachung   | <b>246 MARINE</b><br>HIGH POWER<br>+ <b>SOLAS</b> |
| Transmission, Gear shift, Vacuum booster and controls |                                                   |

07056084/0

| Pos.<br>Pos. | Art.-Nr.<br>Part.-No. | Stk ME<br>Qty Unit | Benennung<br>Designation                                                      | Stufe<br>Step |
|--------------|-----------------------|--------------------|-------------------------------------------------------------------------------|---------------|
| 1            | O915911/0             | 1 ST               | BETAETIGUNGSHABEL<br>CONTROL LEVER                                            | .2            |
| 5            | O914626/0             | 1 ST               | STIFTSCHRAUBE BETAETIGUNGSHABEL<br>STUD CONTROL LEVER                         | .2            |
| 10           | O311015/0             | 2 ST               | LAGERBUECHSE<br>BUSHING                                                       | .2            |
| 15           | O328738/0             | 1 ST               | SCHEIBE 1/4<br>PLAIN WASHER                                                   | .2            |
| 20           | O121731/0             | 2 ST               | SICH.MUTTER 1/4-28 SST<br>NUT, LOCK 1/4-28 SST                                | .2            |
| 25           | O913795/0             | 4 ST               | KLEMME BOWDENZUG<br>CLAMP BOWDEN WIRE                                         | .2            |
| 30           | 3800222/0             | 2 ST               | SK.SCHR.GEW.BIS KOPF ISO 4017-M6X35-A2-70<br>HEX.HD.SCR. ISO 4017-M6X35-A2-70 | .2            |
| 35           | 3930070/0             | 2 ST               | SCHEIBE DIN 125-6-140HV-A2<br>WASHER DIN 125-6-140HV-A2                       | .2            |
| 40           | O328703/0             | 1 ST               | SCHEIBE 1/4X5/8 SST<br>PLAIN WASHER 1/4X5/8 SST                               | .2            |
| 45           | O914727/0             | 1 ST               | GEWINDEBOLZEN<br>STUD BOLT                                                    | .2            |
| 48           | O304051/0             | 1 ST               | SCHEIBE SCHALTKABEL<br>WASHER, SHIFT CABLE                                    | .2            |
| 50           | O305650/0             | 2 ST               | SPLINT<br>COTTER PIN                                                          | .2            |
| 55           | O913791/0             | 1 ST               | BOLZEN<br>BOLT                                                                | .2            |
| 60           | O986368/0             | 1 ST               | ZBGERTIEBESCHALTER<br>TRANSMISSION SWITCH ASSY.                               | .2            |
| 61           | 9000132/0             | 1 ST               | BUECHSENGEHAEUSE 2 POLIG<br>SOCKET HOUSING 2 WAY                              | ..3           |
| 62           | 3490731/0             | 2 ST               | KONTAKTBUCHSE 1,0-2,0MM2<br>CONTACT BUSHING 1.0-2.0MM2                        | ..3           |
| 63           | 9000133/0             | 1 ST               | KONTAKTKEIL 2 POLIG<br>RETAINER 2 WAY                                         | ..3           |
| 65           | O307247/0             | 2 ST               | ZAHNSCHEIBE<br>LOCK WASHER                                                    | .2            |
| 70           | 3820053/0             | 2 ST               | ZYL.SCHR.M.SCHLITZ DIN 84-M3X20-A2-70<br>SL.CHEESE HD.SCR. DIN 84-M3X20-A2-70 | .2            |
| 75           | O914486/0             | 1 ST               | SCHALTHEBEL<br>SHIFT LEVER                                                    | .2            |
| 80           | O914481/0             | 1 ST               | ROLLE SCHALTHEBEL<br>ROLLER SHIFT LEVER                                       | .2            |
| 85           | O914482/0             | 1 ST               | SCHRAUBE SCHALTHEBEL<br>SCREW SHIFT LEVER                                     | .2            |
| 90           | 2206214/0             | 1 ST               | ZB VERLAENGERUNGSKABEL GETRIEBESCHALTER<br>EXTENSION CABLE ASSY. GEAR SWITCH  | .2            |
|              |                       |                    |                                                                               |               |
|              |                       |                    |                                                                               |               |





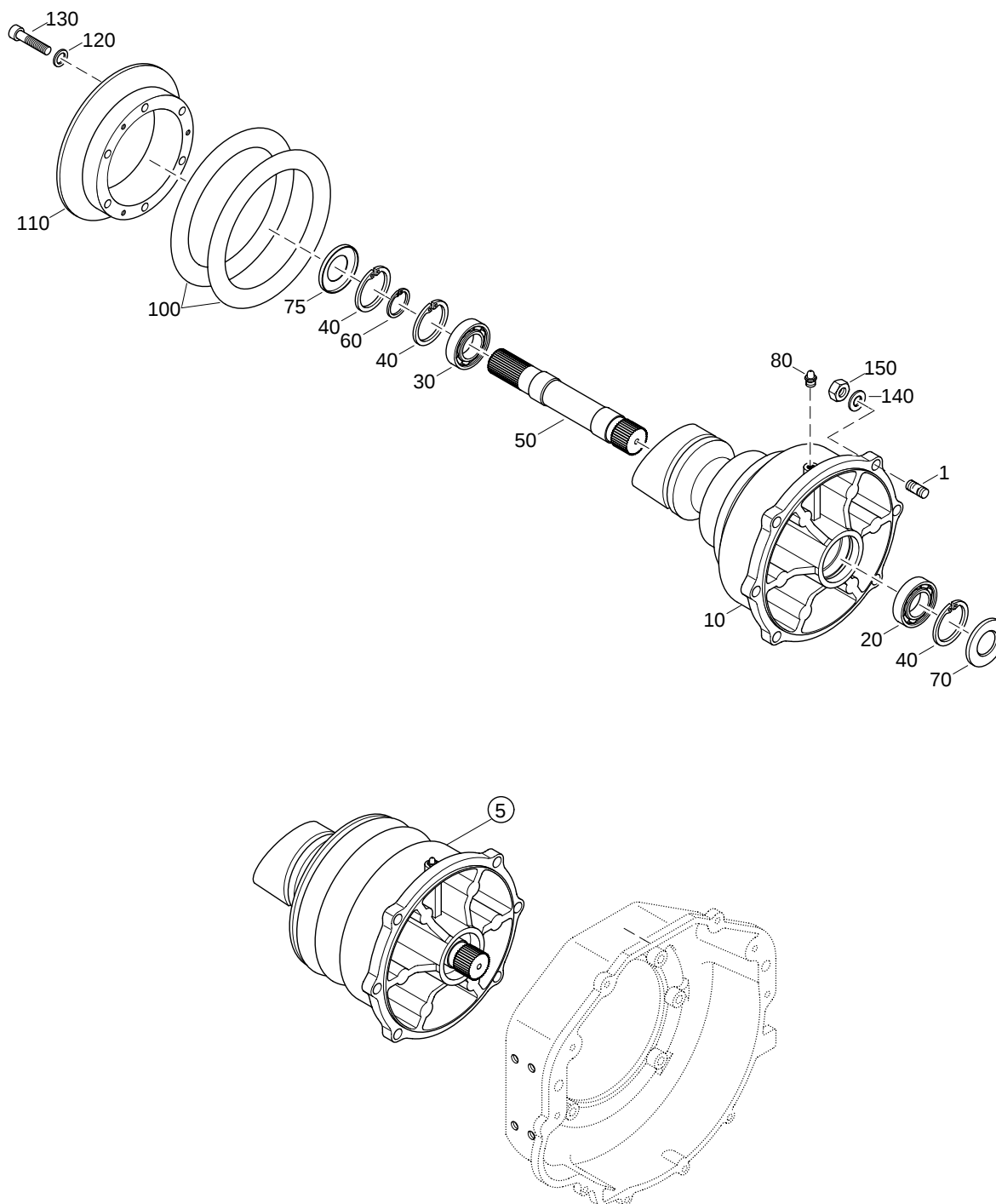
TA 0720

**246 MARINE**  
HIGH POWER  
+ **SOLAS**

Getriebe Adapter Volvo Sterndrive

*Accessory Drive Adaptor Volvo Sterndrive*

07206084/0



|                                                |                                                                                     |
|------------------------------------------------|-------------------------------------------------------------------------------------|
| Getriebe Adapter Volvo Sterndrive              |  |
| <i>Acessory Drive Adaptor Volvo Sterndrive</i> |                                                                                     |

07206084/0

[illegible]

TA 1408

**STEYRMOTORS**  
INNOVATION WITH LIGHTNESS

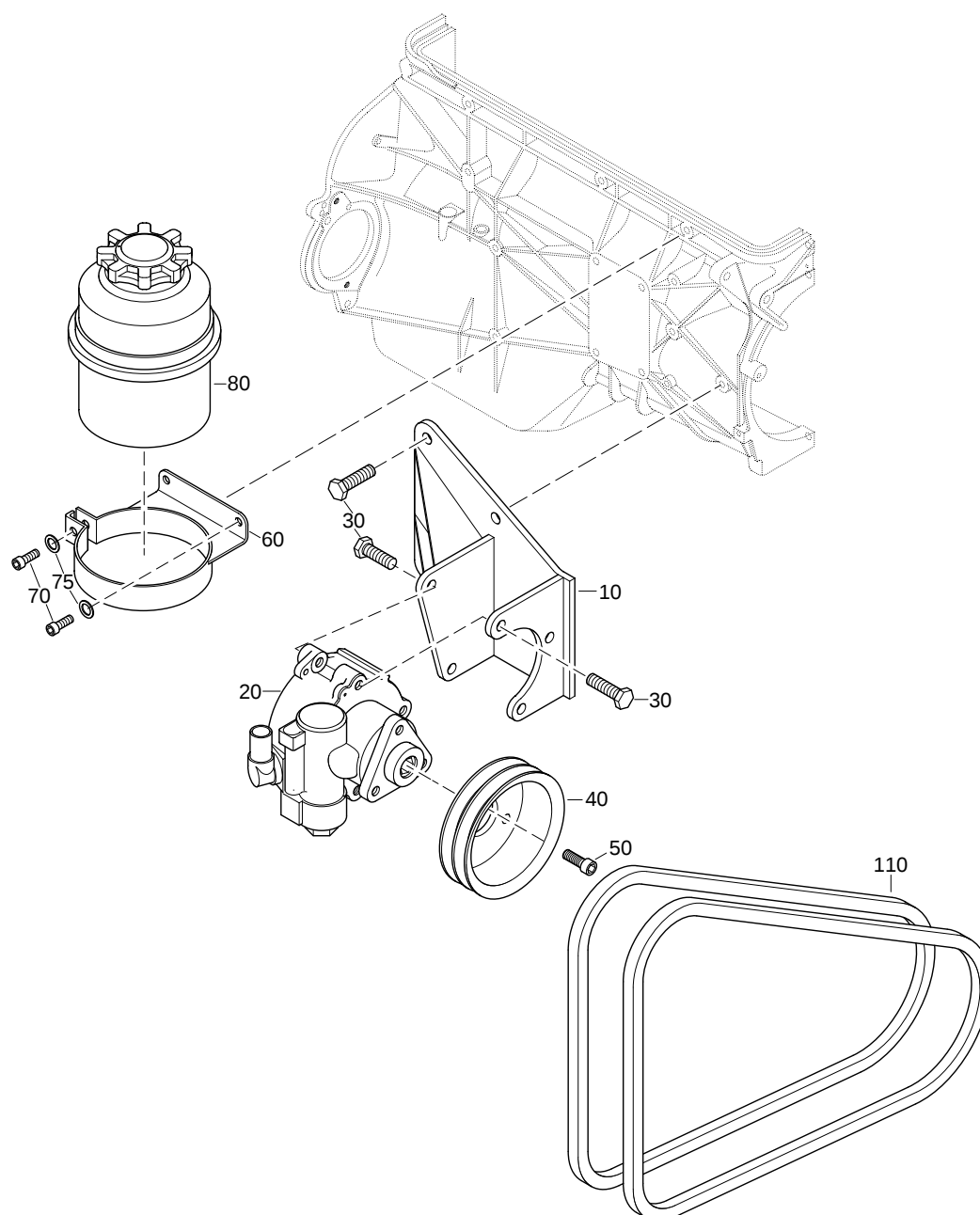


**246 MARINE**  
HIGH POWER  
+ **SOLAS**

Hydraulikpumpe

Hydraulic pump

14086184/0



|                       |                                                                                     |
|-----------------------|-------------------------------------------------------------------------------------|
| Hydraulikpumpe        |  |
| <i>Hydraulic pump</i> |                                                                                     |

14086184/0

[illegible]

TA 1409

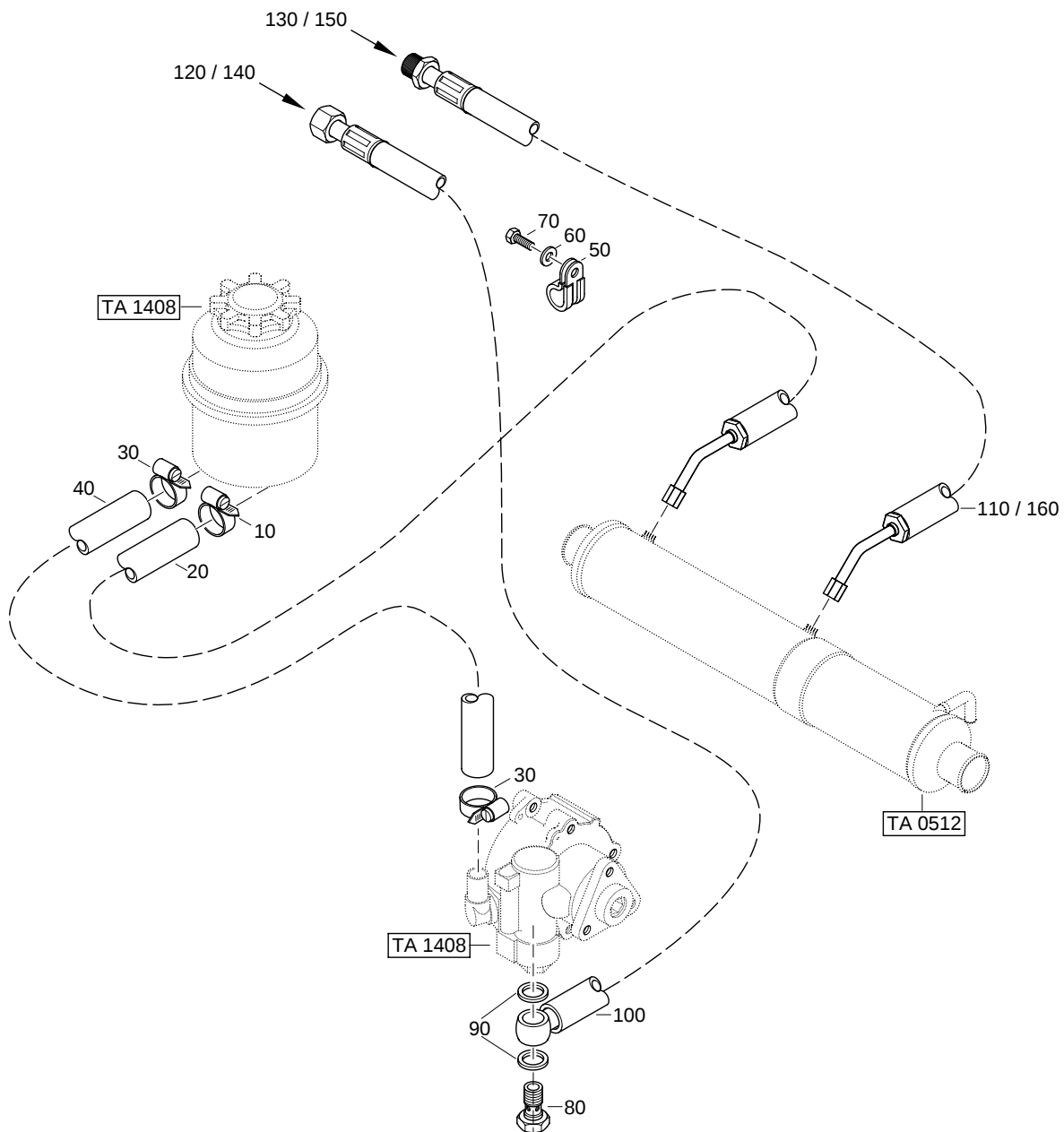


**246 MARINE**  
HIGH POWER  
+ **SOLAS**

Hydraulikleitungen

Hydraulic pipes

14096184/0



|                        |                                                                                     |
|------------------------|-------------------------------------------------------------------------------------|
| Hydraulikleitungen     |  |
| <i>Hydraulic pipes</i> |                                                                                     |

14096184/0

[illegible]

TA 2207

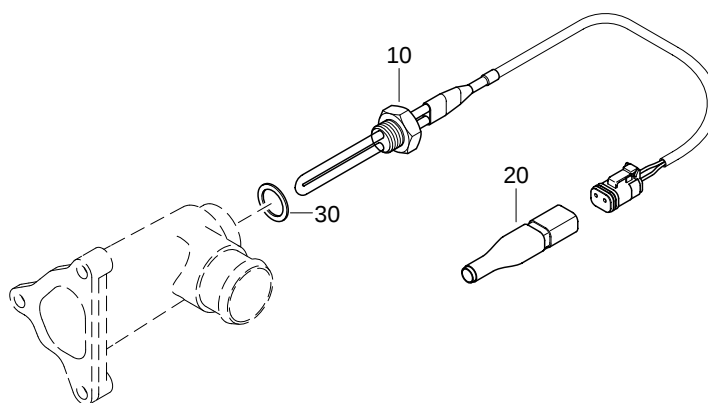


**246 MARINE**  
HIGH POWER  
+ **SOLAS**

Motorvorwaermung (ZUBEHÖR)

Engine preheating (ACCESSORY)

22076184/0



|                                      |                                                                                     |
|--------------------------------------|-------------------------------------------------------------------------------------|
| Motorvorwaermung (ZUBEHÖR)           |  |
| <i>Engine preheating (ACCESSORY)</i> |                                                                                     |

22076184/0

[illegible]



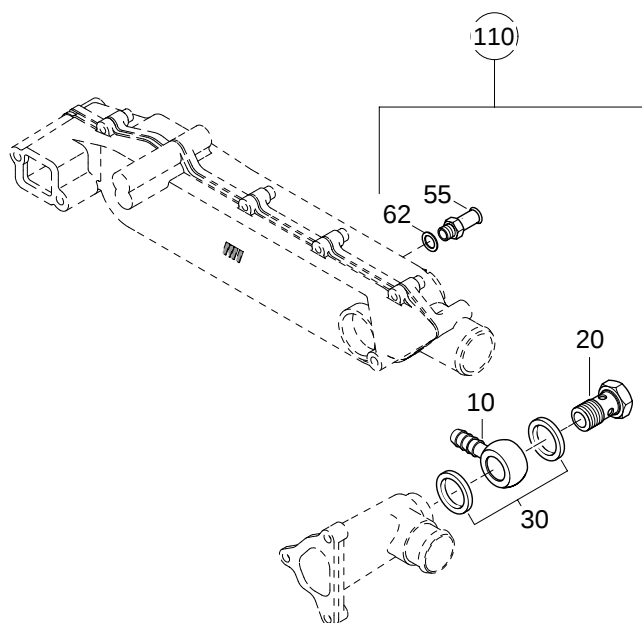
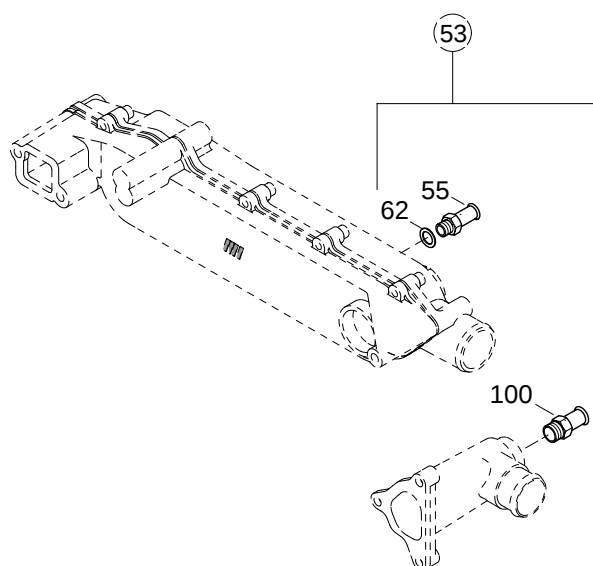
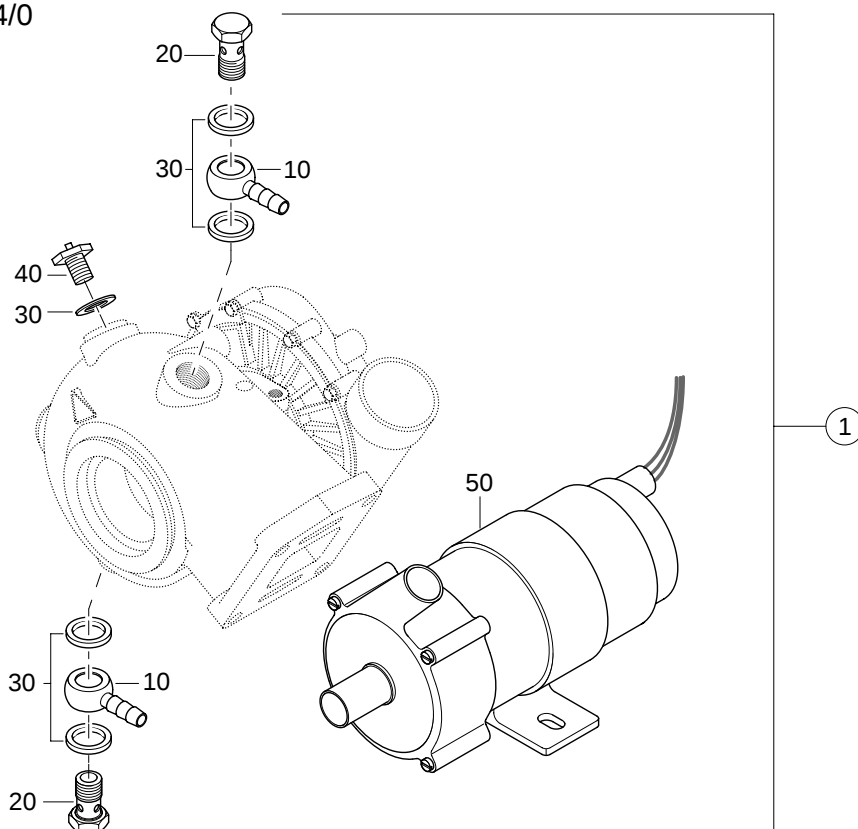
TA 6012

**246 MARINE**  
HIGH POWER  
+ **SOLAS**

Heizung, Kabinenheizung-Umwälzpumpe (ZUBEHÖR)

Heating unit, Circulation pump (ACCESSORY)

60126084/0



|                                                   |                                                                                     |
|---------------------------------------------------|-------------------------------------------------------------------------------------|
| Heizung, Kabinenheizung-Umwälzpumpe (ZUBEHÖR)     |  |
| <i>Heating unit, Circulation pump (ACCESSORY)</i> |                                                                                     |

60126084/0

[illegible]