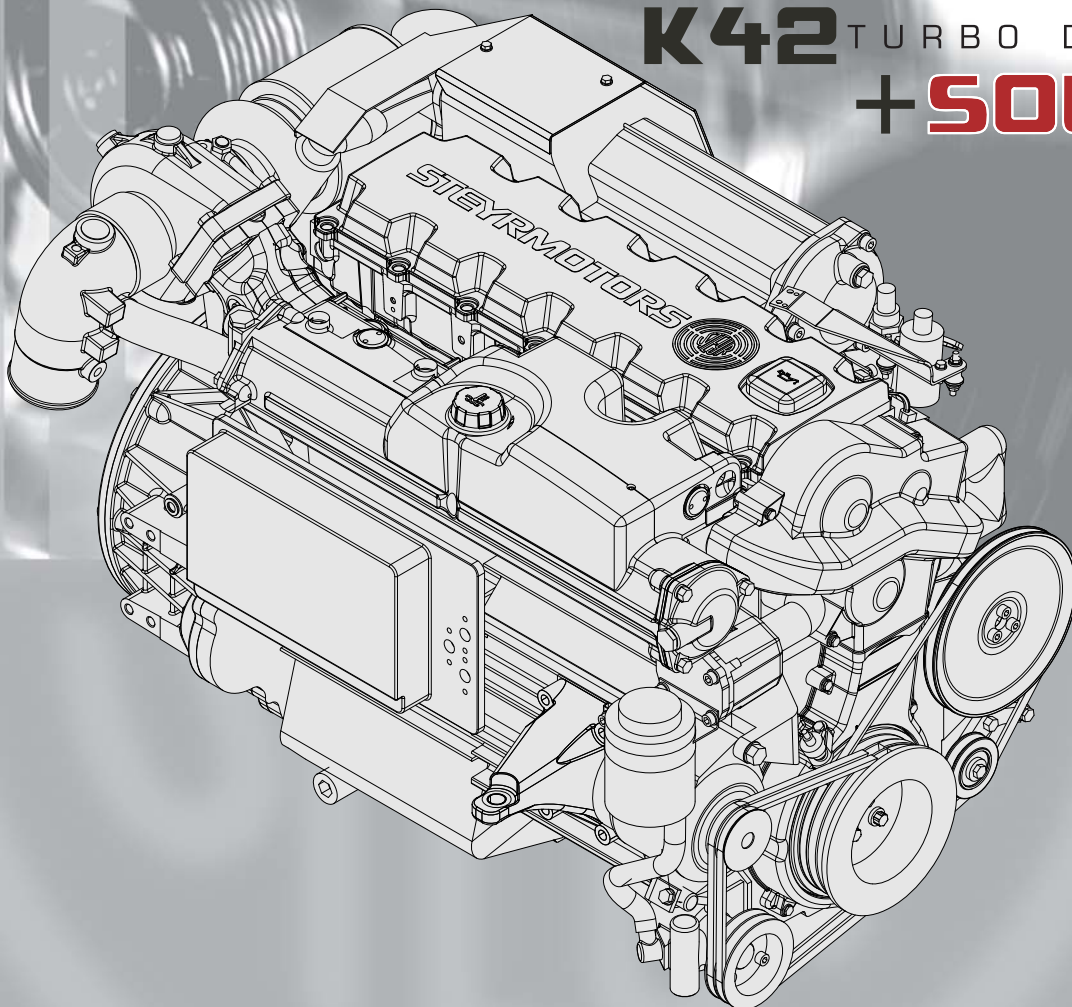




STEYR MARINE ENGINES

236 MARINE
K42 TURBO DIESEL
+ SOLAS



Serial no.: 68227001 -->

SPARE PARTS CATALOGUE

P/N Z011796-2 4th Edition, July 2012

TEL ++43 / 7252 / 222 / 20

FAX ++43 / 7252 / 222 / 29

@ e.sales@steyr-motors.com



STEYRMOTORS
INNOVATION WITH LIGHTNESS

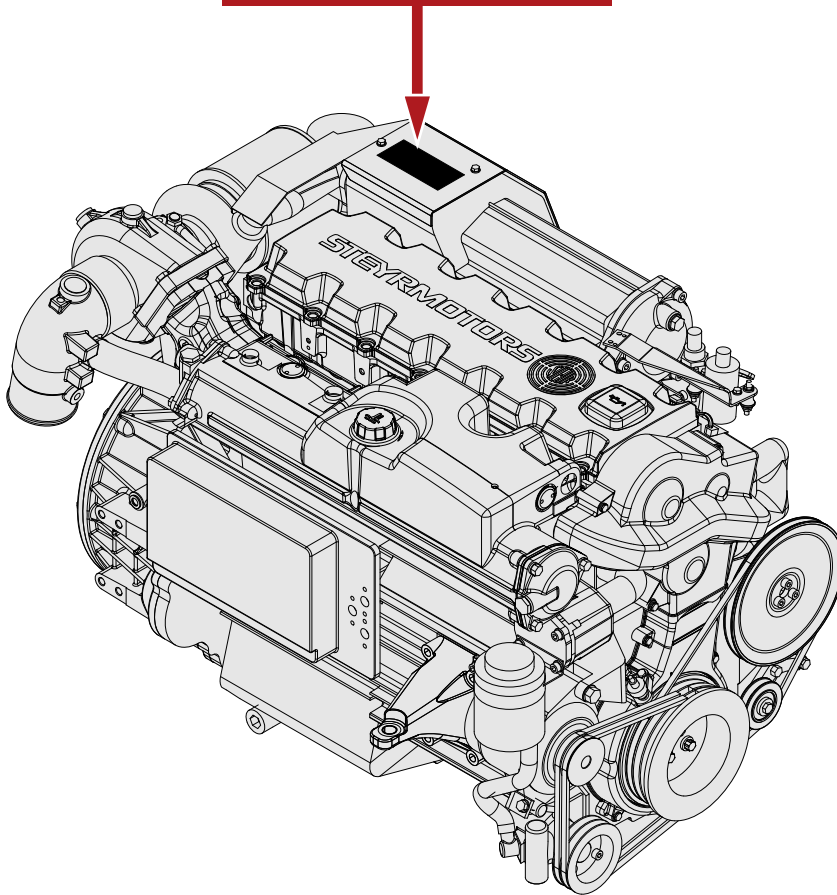


236 MARINE
K42 TURBO DIESEL
+ SOLAS

When ordering spare parts are always indicate serial engine number.
This will speed up delivery and help to avoid mistakes.

The primary model and serial number is located on the engine as illustrated. These numbers are required when requesting warranty and ordering parts.

Model identification



Substituting automotive or generally supplied parts and hardware will often result in less than desired performance. For this reason, you should insist on the known quality of genuine STEYR Marine matched replacement parts, and should never use parts of unknown quality.

We reserve the right to make changes in design and execution which incorporate advances in technology!



SIGNS AND SYMBOLS

1



TA 0101

CYLINDERBLOCK

236 MARINE
K42 TURBO DIESEL
+ SOLAS

2 _____

01016084-0

3 Pos.	4 Part.-No.	5 Qty	6 Designation	7 Step
24	Z002676-0	1	SPARE PART COVER T-BELT —>68226146	.2
26	2203711-1	1	COVER T-BELT, UPPER PART 68226147—>	.2
28	9000538-0	3	HEX.FLANGE BOLT EN 1665-M6x50 A2-70	.2

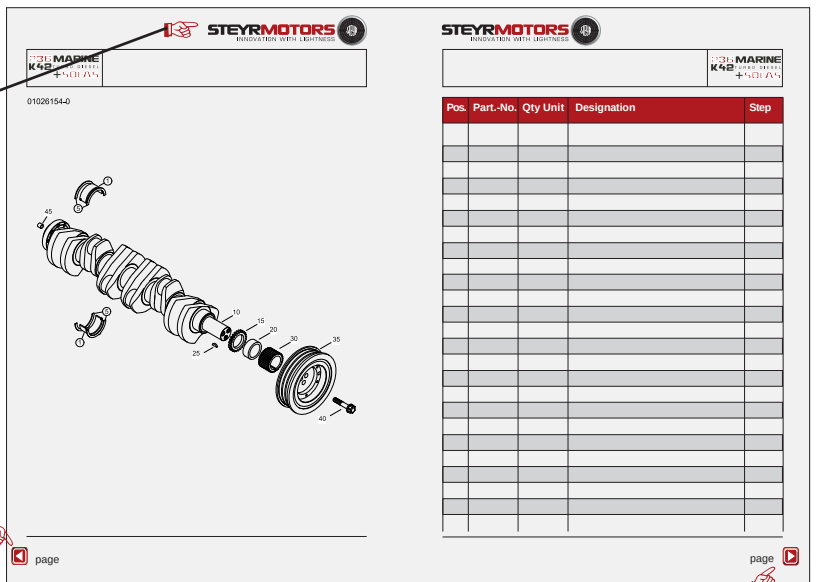
- | | | | |
|----------|--|----------|---|
| 1 | Table number | 6 | Designation and description of spare part |
| 2 | Partlist number for whole table/
functional groups | 7 | Group parts are marked with a circle around the
position number. Parts in the list below these,
which had an increased step number by one, will
be included at delivery. |
| 3 | Positions number | | |
| 4 | Spare part number | 8 | —> 6..... Arrow before engine number:
Spare part UNTIL and LOWER |
| 5 | Quantity for one engine respectively
assembly group | 9 | 6..... —> Arrow past engine number:
Spare part FROM and HIGHER |

ACROBAT

... back to "starting point"

... one page back

... one page vorward





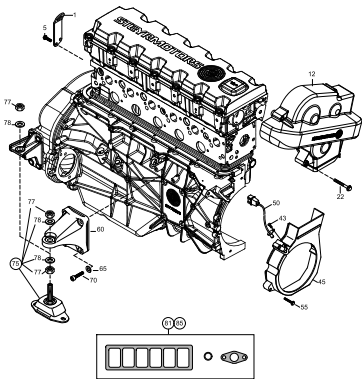
236 MARINE
K42 TURBO DIESEL
+ SOLAS

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MOUNT BRACKET, LIFTING EYE, GASKET SET

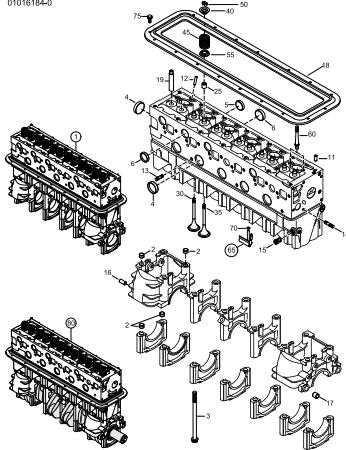
01006184-2



TA 0101 Page 14

CRANKCASE

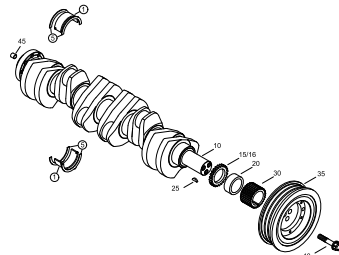
01016184-0



TA 0102 Page 16

CRANKSHAFT, BEARING, DAMPER

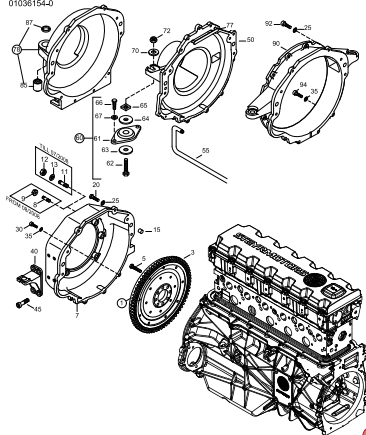
01026154-1



TA 0103 Page 18

FLYWHEEL, FLYWHEELHOUSING

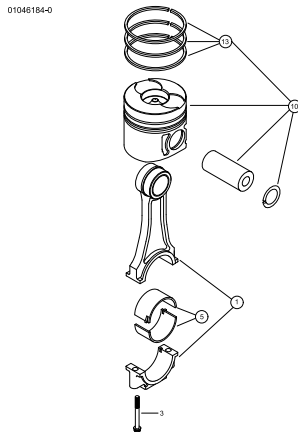
01036154-0



TA 0104 Page 22

PISTON, RINGS AND PIN, CONNECTION ROD

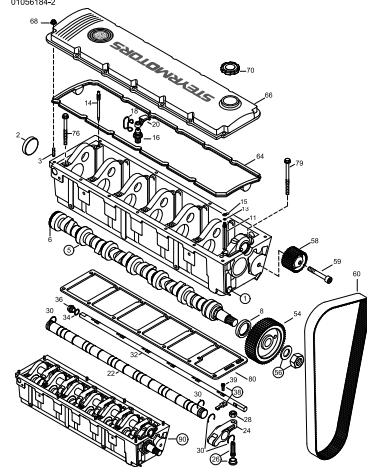
01046184-0



TA 0105 Page 24

CAMSHAFT HOUSING, TILL -->682300699

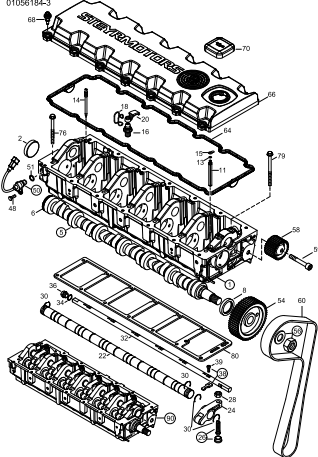
01056184-2



TA 0105 Page 28

CAMSHAFT HOUSING, FROM 682300700-->

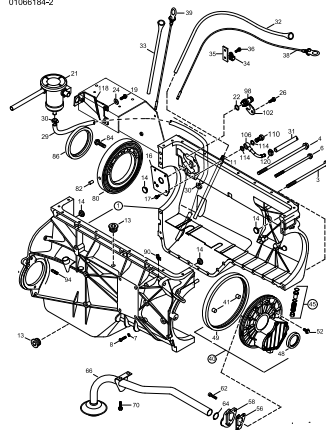
01056184-3



TA 0106 Page 32

OILPUMP, OILPIPE, OILPAN, OIL DIPSTICK

01066184-2



TA 0108 Page 36

INTERCOOLER

01086184-1

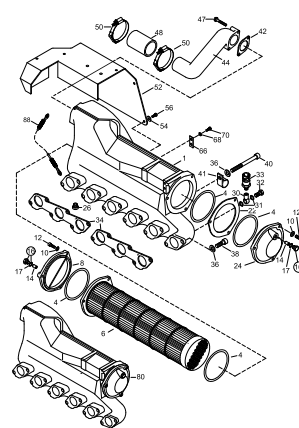




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K42 TURBO DIESEL
+ SOLAS

TA 0109 Page 40 POWER TAKE OFF FRONT 01090184-0	TA 0113 Page 42 OILCOOLER , OILFILTER, OILHOSES 01130184-1	TA 0114 Page 44 EXHAUST, HEAT EXCHANGER, GASKET 01140184-1
TA 0200 Page 46 TORSIONAL COUPLING 02000184-2	TA 0210 Page 48 COUPLER 02100184-0	TA 0302 Page 50 FUEL PUMP, UNIT INJECTOR, PIPE 03020184-2
TA 0304 Page 52 AIRFILTER, INVERSION VALVE SOLAS 03040184-0	TA 0305 Page 54 TURBOCHARGER 03050184-1	TA 0308 Page 56 CONTR. SOLENOID, SENSOR CONTR. RACK POS. 03080184-1





236 MARINE
K42 TURBO DIESEL
+ SOLAS

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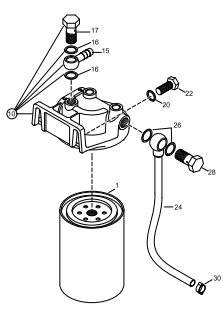
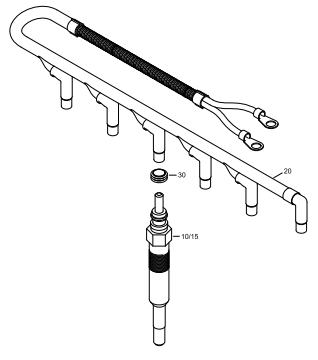
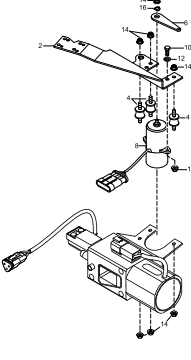
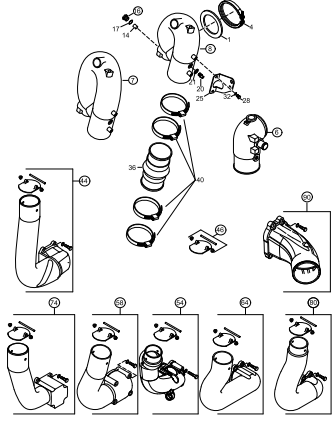
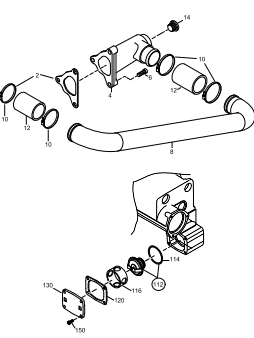
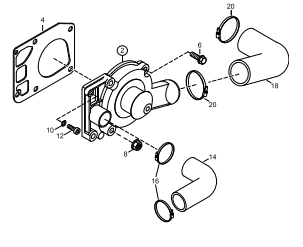
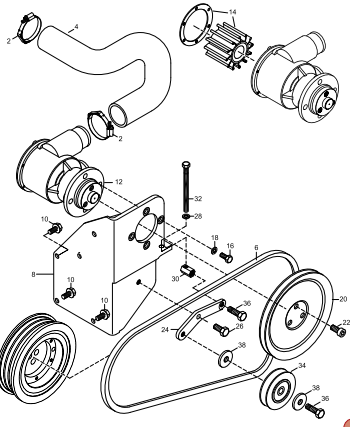
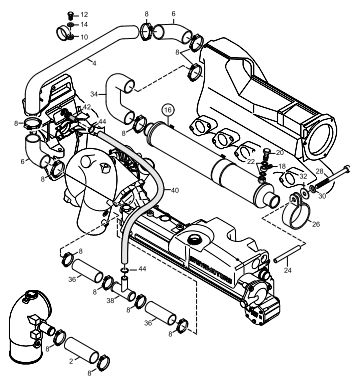
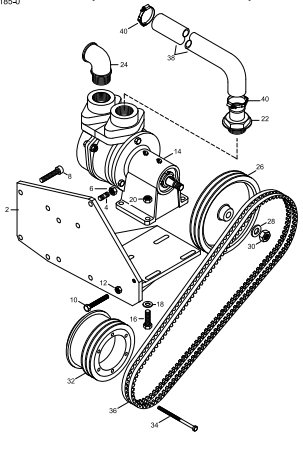
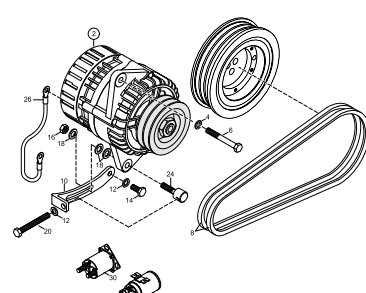
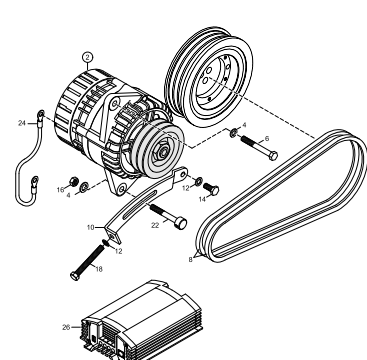
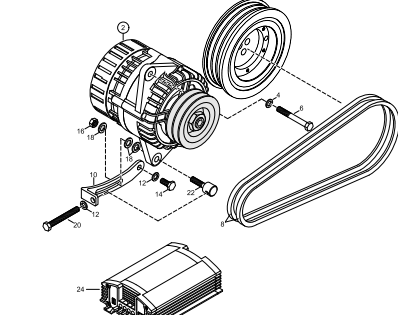
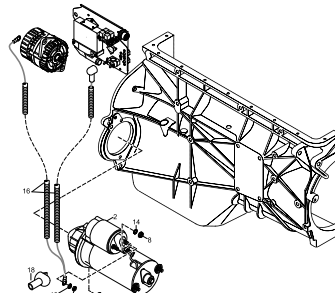
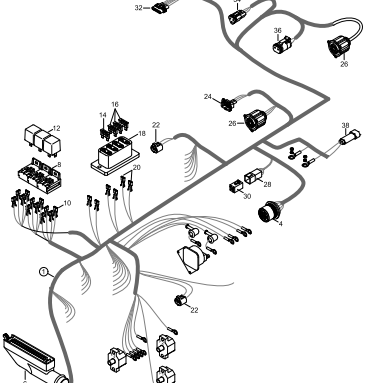
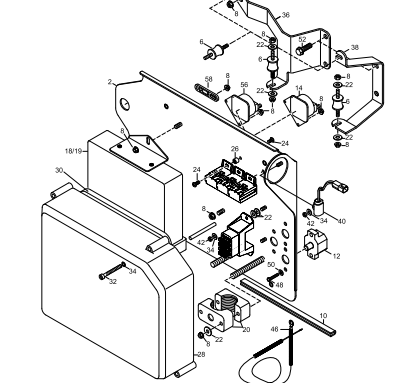
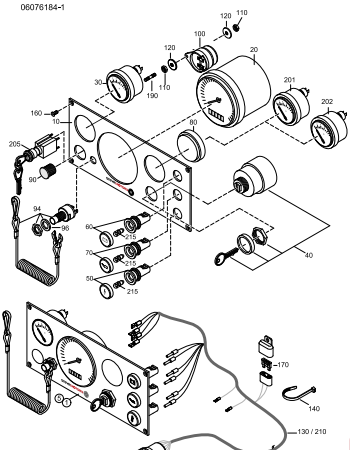
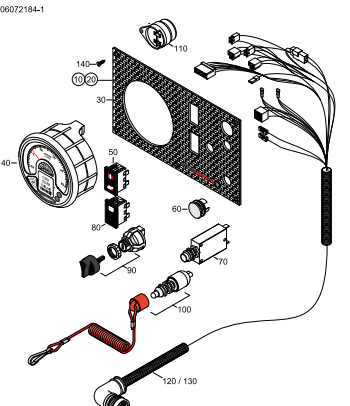
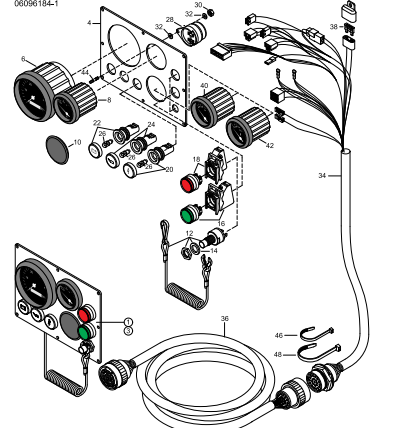
TA 0309 Page 58 FUEL FILTER 	TA 0311 Page 60 GLOW PIN 	TA 0312 Page 62 POTENTIOMETER ACCELERATOR 
TA 0401 Page 64 HIGH RISER, EXHAUSTPIPE 	TA 0503 Page 66 WATERPIPE, THERMOSTAT 	TA 0504 Page 68 WATERPUMP 
TA 0510 Page 70 RAW WATER PUMP 	TA 0512 Page 72 RAW WATER PIPES, FUEL-HYDR. OIL COOLER 	TA 0512 Page 74 (SPECIAL-OPTION) CENTRIFUGAL RAW WATER PUMP 





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TA 0603 Page 82 STARTING MOTOR 06036084-3  	TA 0605 Page 84 ENGINE HARNESS 06056184-2  	TA 0606 Page 86 SECURETYSYSTEM, FUSES, ECU, E-BOX 06066184-2  
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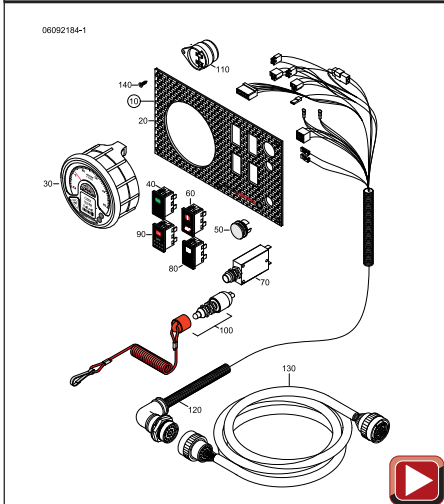


236 MARINE
K42 TURBO DIESEL
+ SOLAS

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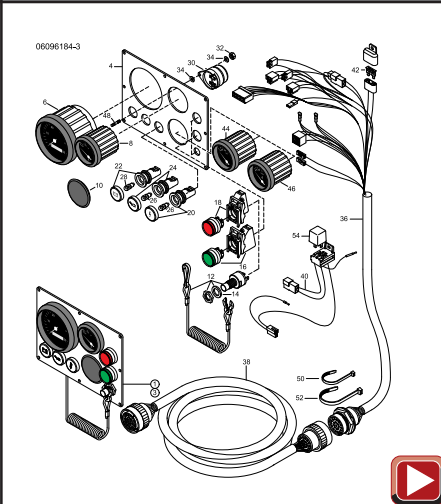
TA 0609 Page 94

INSTR.PANEL SOLAS (STANDARD) FROM 2010-->



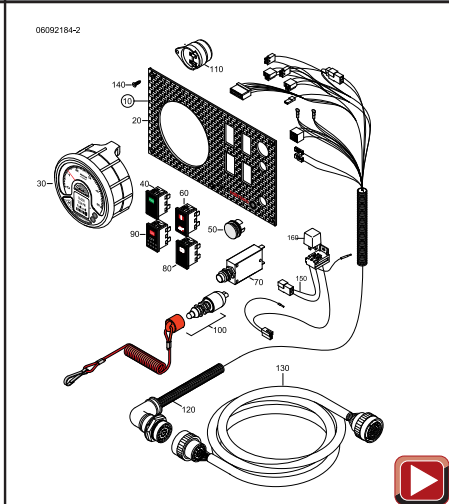
TA 0609 Page 96

INSTRUMENTPANEL SOLAS 24V - TILL -->2010



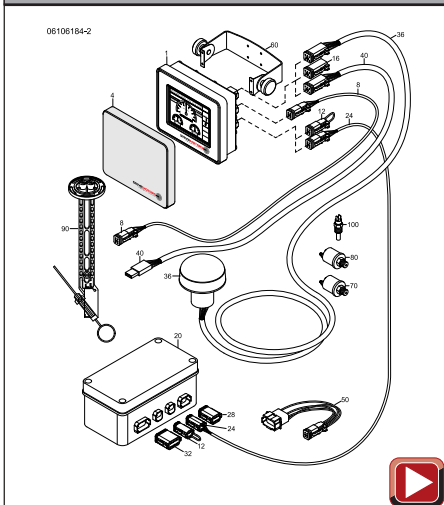
TA 0609 Page 98

INSTRUMENTPANEL SOLAS 24V - FROM 2010-->



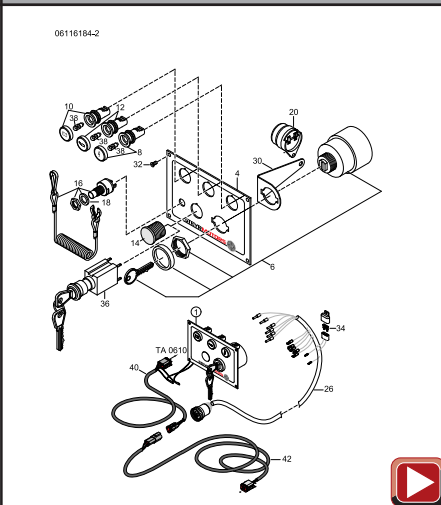
TA 0610 Page 100

SCC - DISPLAY



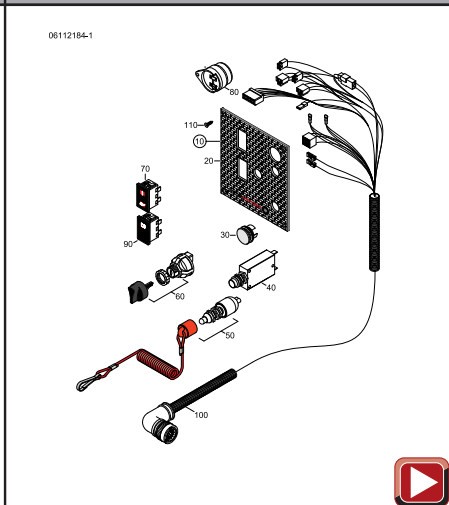
TA 0611 Page 102

SWITCH PANEL FOR DISPLAY - TILL -->2010



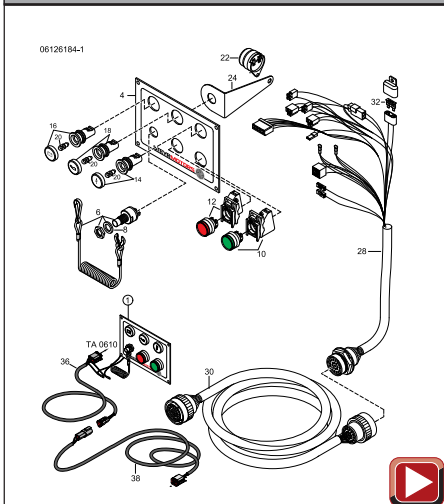
TA 0611 Page 104

SWITCH PANEL FOR DISPLAY - FROM 2010-->



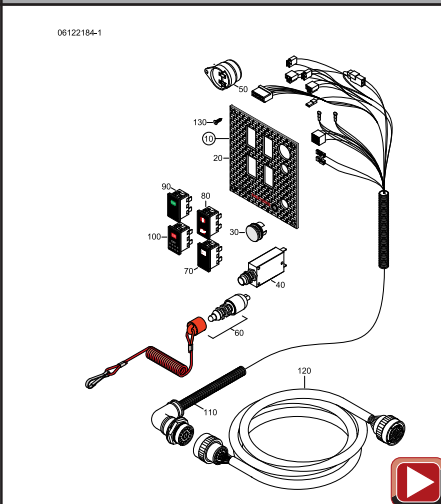
TA 0612 Page 106

PUSH BUTT. P. SOLAS F. DISPLAY TILL -->2010



TA 0612 Page 108

PUSH BUTT. P. SOLAS F. DISPLAY FROM 2010-->



TA 0613 Page 110

EXTENSION CABLE INSTRUMENTS

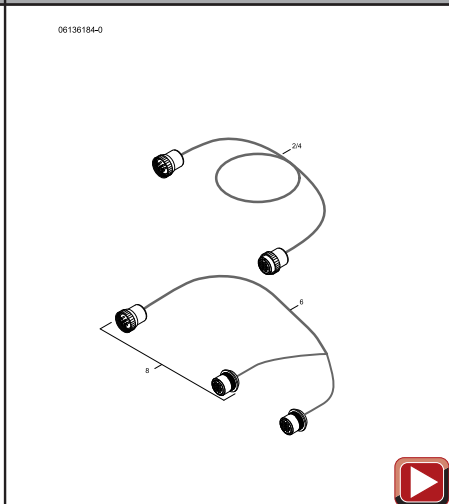




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K42 TURBO DIESEL
+ SOLAS

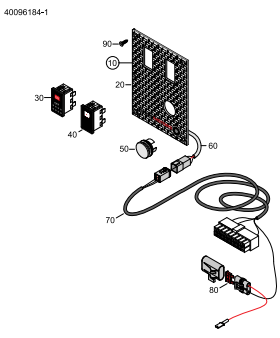
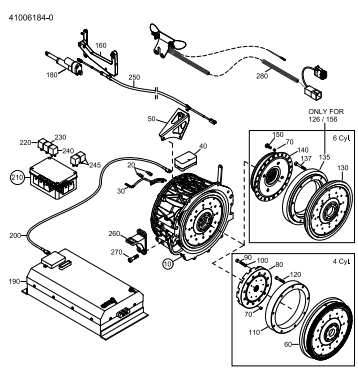
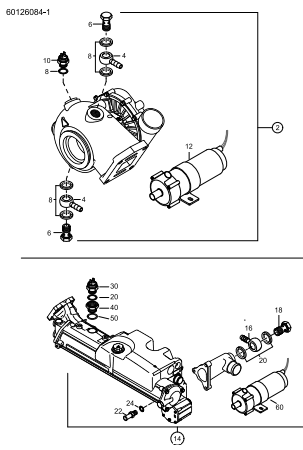
TA 0700 Page 112 TRANSMISS., MOUNTING BRACKETS, PIPES 07006184-0 ZF 63, 63A, 63 IV, 63 C 24/26 22 20 16 12 14 28 30/32/34/36/38 30/42/44/46/48/50 52/54/56/58	TA 0701 Page 114 TRANSMISSION-SHAFT, PTO-SHAFT (ALU) 07016184-0 64 66 68 70 45 22 16 30 54 56 10	TA 0720 Page 116 DRIVE ADAPTOR VOLVO STERNDRIVE 07206084-0 32 30 28 26 24 14 12 10 8 21 16 14 12
TA 0730 Page 118 DRIVE SHAFT EXT. MERCURY STERNDRIVE 07306184-0 (ACCESSORY) 38 34 32 30 28 26 24 22 20 18 16 14 12 10 8 6 54 56 58 60	TA 1408 Page 120 HYDRAULIC PUMP 14086184-1 14 12 10 8 6 4 2 30	TA 1409 Page 122 HYDRAULIC PIPES 14096184-0 30/32/34 28 26 24 22 20 18 16 14 12 10 8 6 54 56 58 60
TA 2207 Page 124 ENGINE PREHEATING 22076184-0 2 1 10 12 14 16 18 20 22 24 26 28 30 32 34 36 38 40 42 44 46 48 50 52 54 56 58 60	TA 4000 Page 126 INTEGR. FLYWHEELGENERATOR (IFG) 40006184-0 TA 4000 8 10 12 14 16 18 20 22 24 26 28 30 32 34 36 38 40 42 44 46 48 50 52 54 56 58 60	TA 4009 Page 128 PUSH BUTTON PANEL „IFG“ - TILL -->2010 40096184-0 TA 4009 12 10 8 6 4 2 30 32 34 36 38 40 42 44 46 48 50 52 54 56 58 60





236 MARINE
K42 TURBO DIESEL
+ SOLAS

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TA 4009 Page 130 PUSH BUTTON PANEL „IFG“ - FROM 2010-->	TA 4100 Page 132 HYBRID	TA 6012 Page 134 HEATING UNIT, CIRCULATION PUMP
 	 	 



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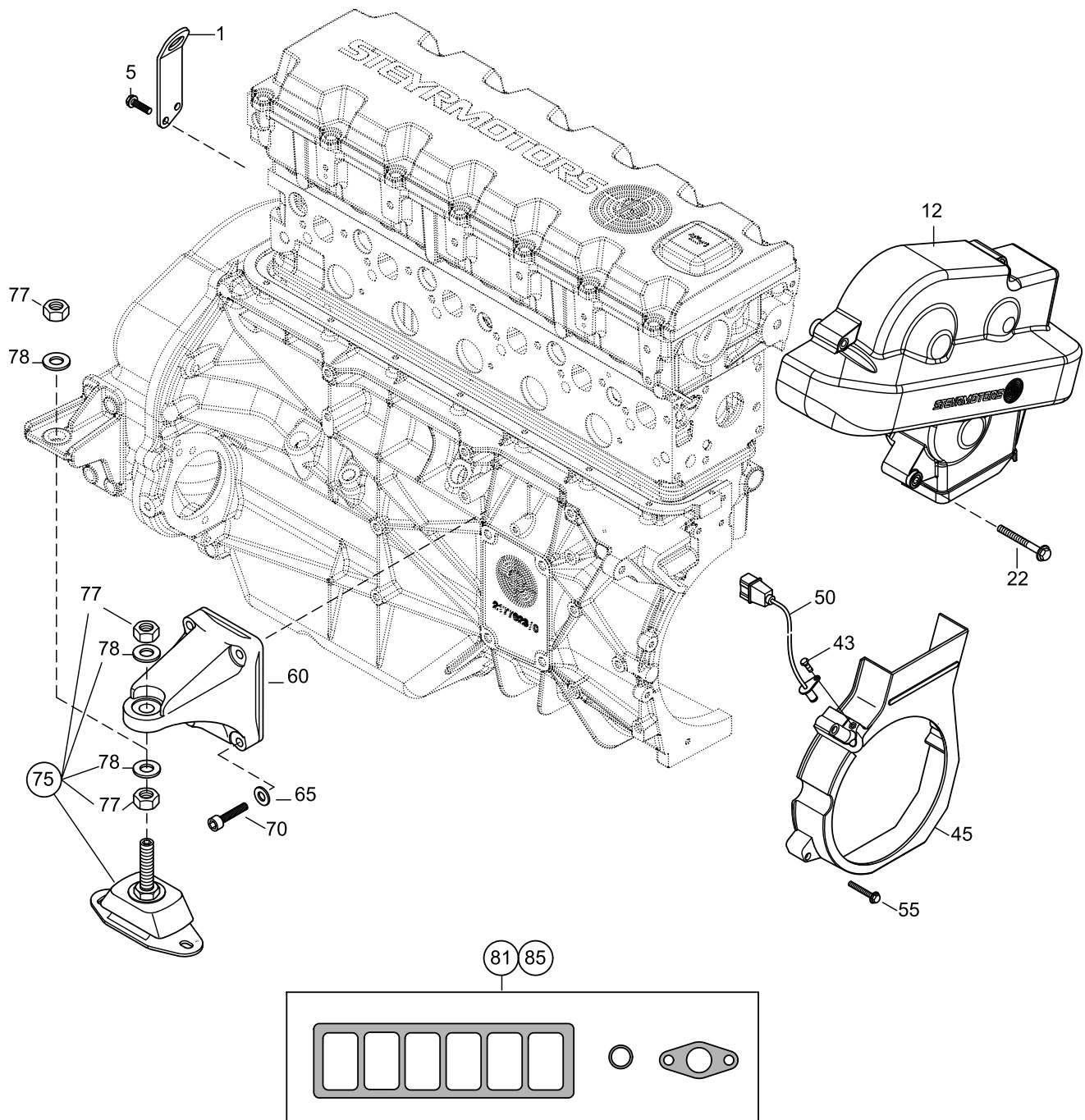


TA 0100

236 MARINE
K42 TURBO DIESEL
+ SOLAS

MOUNT BRACKET, LIFTING EYE, GASKET SET

01006184-2



236 MARINE
K42 TURBO DIESEL
+ SOLAS

01006184-2

[illegible]

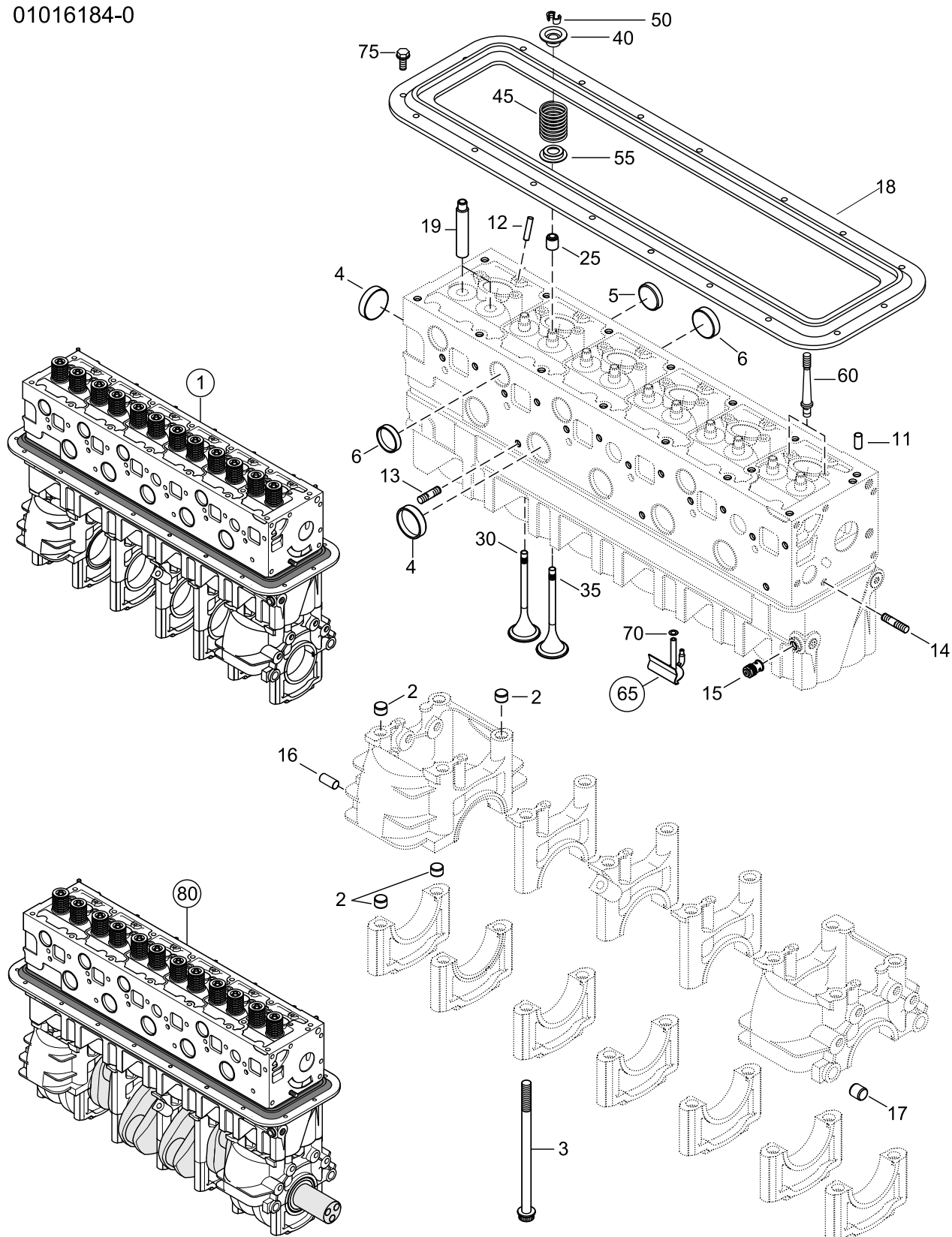


TA 0101

236 MARINE
K42 TURBO DIESEL
+ SOLAS

CRANKCASE

01016184-0





CRANKCASE

236 MARINE
K42 TURBO DIESEL
+ SOLAS

01016184-0

Pos.	Part.-No.	Qty	Designation	Step
1	MZ60184-0	1	CYL. BLOCK ASSY. MARINE (INCL. VALVES)	.2
2	2172799-0	24	FITTING SLEEVE DM14.5 (TOM12)	..3
3	2174329-0	14	BOLT, MAIN BEARING	..3
4	2170309-0	6	CORE HOLE PLUG 40/8	..3
5	2172676-0	3	CORE HOLE PLUG 35/8	..3
6	2172170-0	5	CORE HOLE PLUG 28/7	..3
11	3901416-0	2	PARALLEL PIN ISO 2338-8m6x16-ST	..3
12	3901328-0	6	PARALLEL PIN ISO 2338-6m6x30-ST	..3
13	9000327-0	3	STUD DIN 939-M6x20-8.8-A2C	..3
14	3812435-0	1	STUD DIN 938-M8x35-8.8-A3C	..3
15	2178525-1	1	COOLING OIL VALVE ASSY.	..3
16	3901509-0	2	PARALLEL PIN ISO 2338-10m6x20-ST	..3
17	2170298-0	2	FITTING SLEEVE DM12.5 (TOM10)	..3
18	2205379-0	1	FRAME SEAL WITH SUPPORT	..3
19	2172133-N	12	VALVE GUIDE	..3
25	2172096-1	12	VALVE STEM SEAL	..3
30	2177577-1	6	EXHAUST VALVE	..3
35	2177576-6	6	INTAKE VALVE	..3
40	2177349-0	12	VALVE-SPRING RETAINER	..3
45	2172362-0	12	VALVE SPRING	..3
50	2170171-0	24	VALVE COLLET	..3
55	2177415-0	12	VALVE SPRING WASHER	..3
60	2174321-1	12	STUD UNIT INJECTOR	.2
65	2178478-0	6	SPRAYING NOZZLE ASSY	.2
70	2173533-0	6	O-RING 5,23 x 2,62	..3
75	9000287-0	17	HEX. FLANGE BOLT EN 1665-M6x12-8.8	.2
80	MT60184-0	1	PARTIAL ENGINE	.2





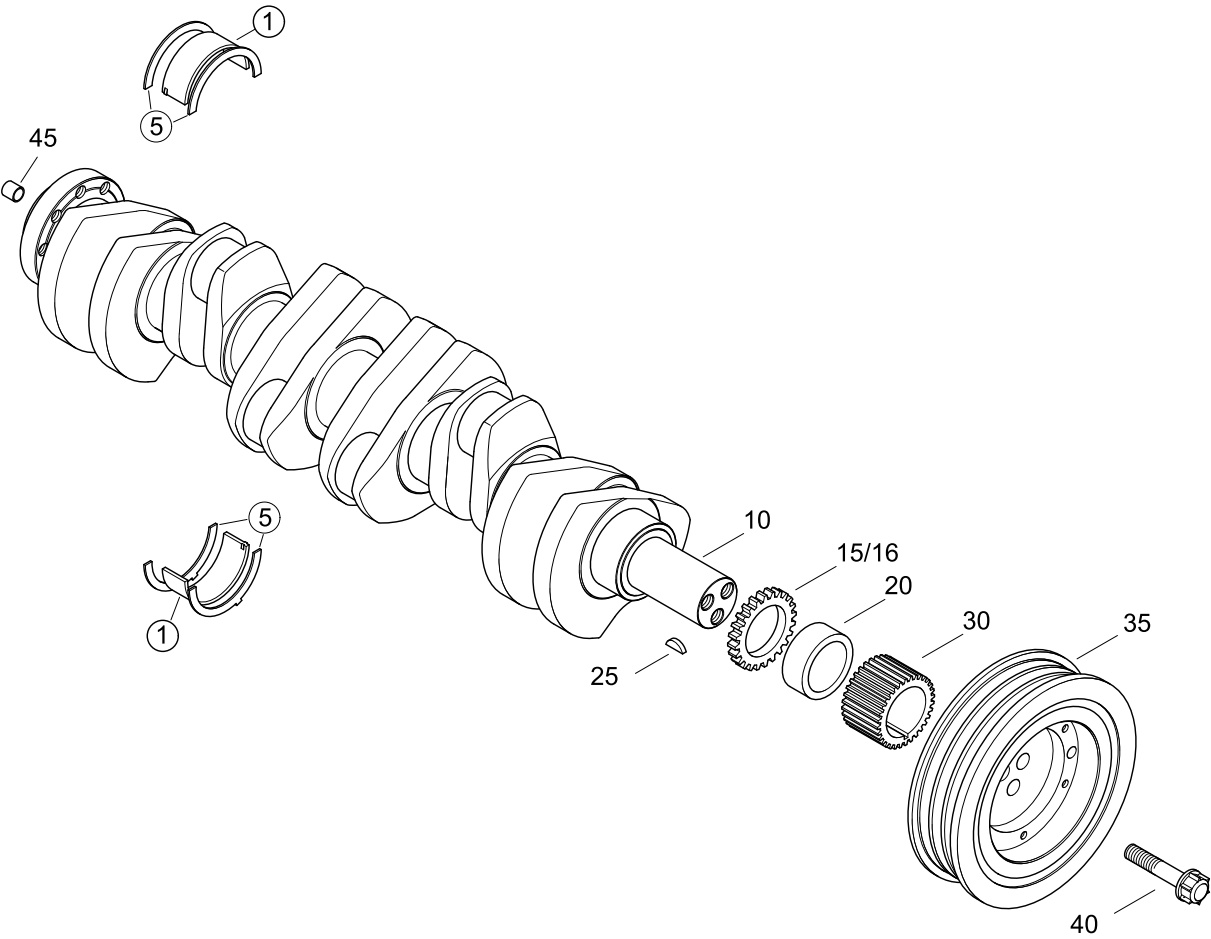
TA 0102



236 MARINE
K42 TURBO DIESEL
+ SOLAS

CRANKSHAFT, BEARING, DAMPER

01026154-1



CRANKSHAFT, BEARING, DAMPER

236 MARINE
K42 TURBO DIESEL
+ **SOLAS**

01026154-1

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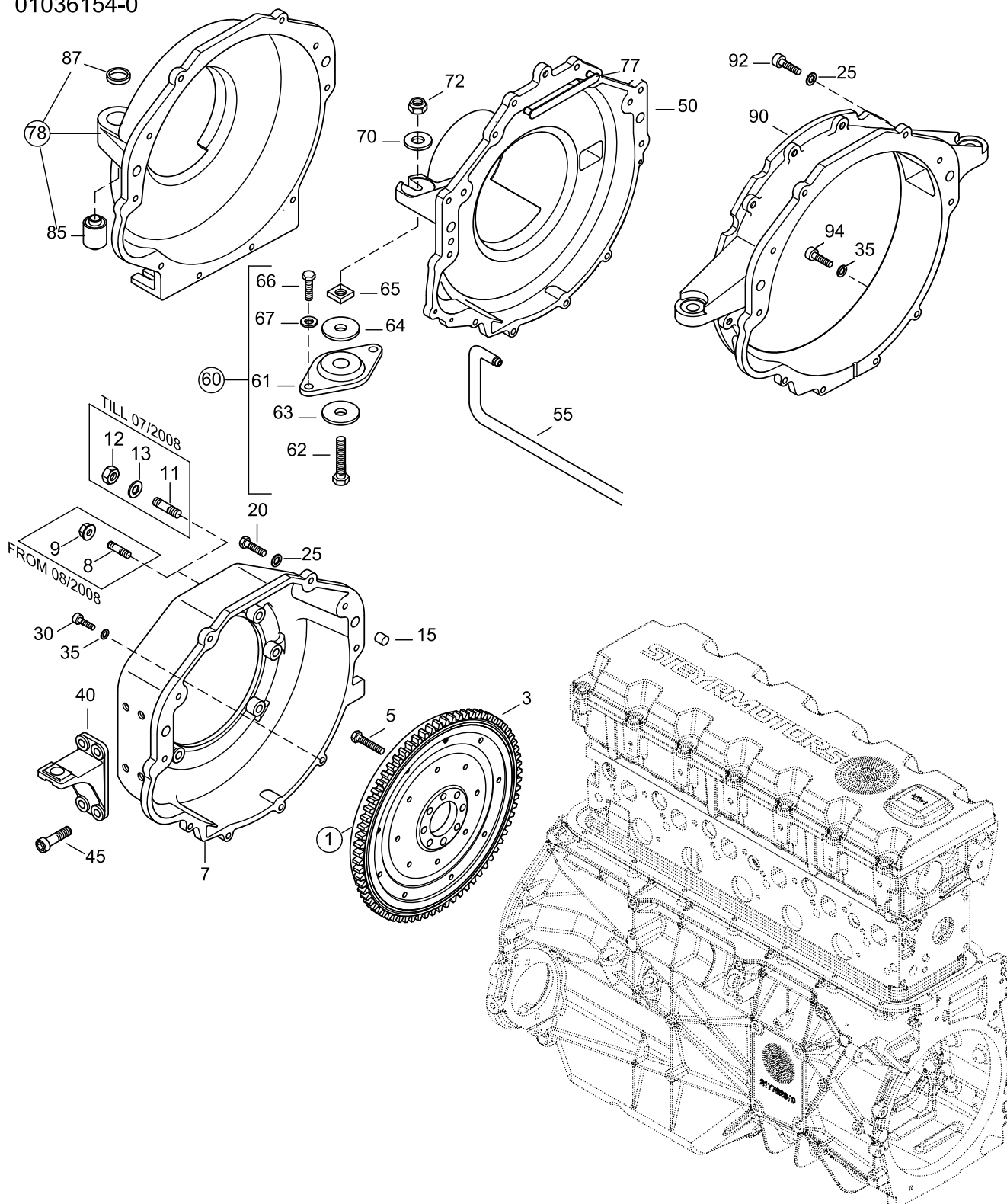


TA 0103

236 MARINE
K42 TURBO DIESEL
+ SOLAS

FLYWHEEL, FLYWHEELHOUSING

01036154-0





FLYWHEEL, FLYWHEELHOUSING

236 MARINE
K42 TURBO DIESEL
+ SOLAS

01036154-0

Pos.	Part.-No.	Qty	Designation	Step
1	2177734-1	1	FLYWHEEL ASSY.	.2
3	2177625-0	1	GEAR RIM	..3
5	2174592-0	8	HEX. HEAD SCREW M10x30-12.9	.2
7	Z002165-0	1	SPARE FLYWHEEL HOUSING B/W FLANGE PAINTED	.2
8	9000371-0	6	STUD DIN835-M10x25-8.8-A3C	.2
9	9000042-1	6	HEX.FLANGE NUT DIN6923-M10-8-A3C	.2
11	9000082-0	6	STUD DIN835-M12x25-8.8-A3C	.2
12	3871319-0	6	HEX.NUT ISO 4032-M12-8-A3C	.2
13	3930282-0	6	WASHER DIN 125-A13-140HV-A3C	.2
15	3900184-0	2	SPRING PIN, SLIGHT TYPE DIN 7346-16x22	.2
20	3862545-0	5	HEX.SOCK. HD.CAP SCR. DIN 912-M10x35-A2-70	.2
25	3930075-0	5	WASHER DIN 125 A10.5-140HV-A2	.2
30	3862433-0	4	HEX.SOCK. HD.CAP SCR. DIN 912-M8x30-A2-70	.2
35	3930103-0	4	WASHER DIN 125-8.4-140HV-A2	.2
40	2178722-1	2	BRACKET FLYWHEEL HOUSING	.2
45	9000081-0	8	HEX.SOCK.HD.CAP SCR. DIN 912-M12x35-8.8-A3C	.2
50	O915157-9	1	HOUSING-FLYWHEEL OMC / VOLVO SX - PAINTED	.2
55	O913787-0	1	HOSE-FLYWHEEL HOUSING	.2
60	O986712-0	1	SMALL PARTS REAR MOUNTS	.2
61	O983932-0	2	REAR MOUNT ASSY	..3
62	O318573-0	2	BOLT, REAR MOUNT	..3
63	O911780-0	2	WASHER-REAR MOUNT-LOWER	..3
64	O912889-0	2	WASHER REAR MOUNT	..3
65	O911776-0	2	SQUARE NUT-REAR MOUNT	..3
66	O309484-0	4	HEX. SCREW 3/8-16UNCx1-1/4"	..3
67	O319453-0	4	WASHER	..3
70	O911778-0	2	WASHER, REAR MOUNT	.2
72	O313623-0	2	LOCK NUT, REAR MOUNT	.2
77	2178504-0	1	COVER	.2





FLYWHEEL, FLYWHEELHOUSING

236 MARINE
K42 TURBO DIESEL
+ SOLAS

01036154-0

[illegible]



236 MARINE
K42 TURBO DIESEL
+ SOLAS

PISTON, RINGS AND PIN, CONNECTION ROD

236 MARINE
K42 TURBO DIESEL
+ SOLAS

01046184-0

[illegible]



TA 0105

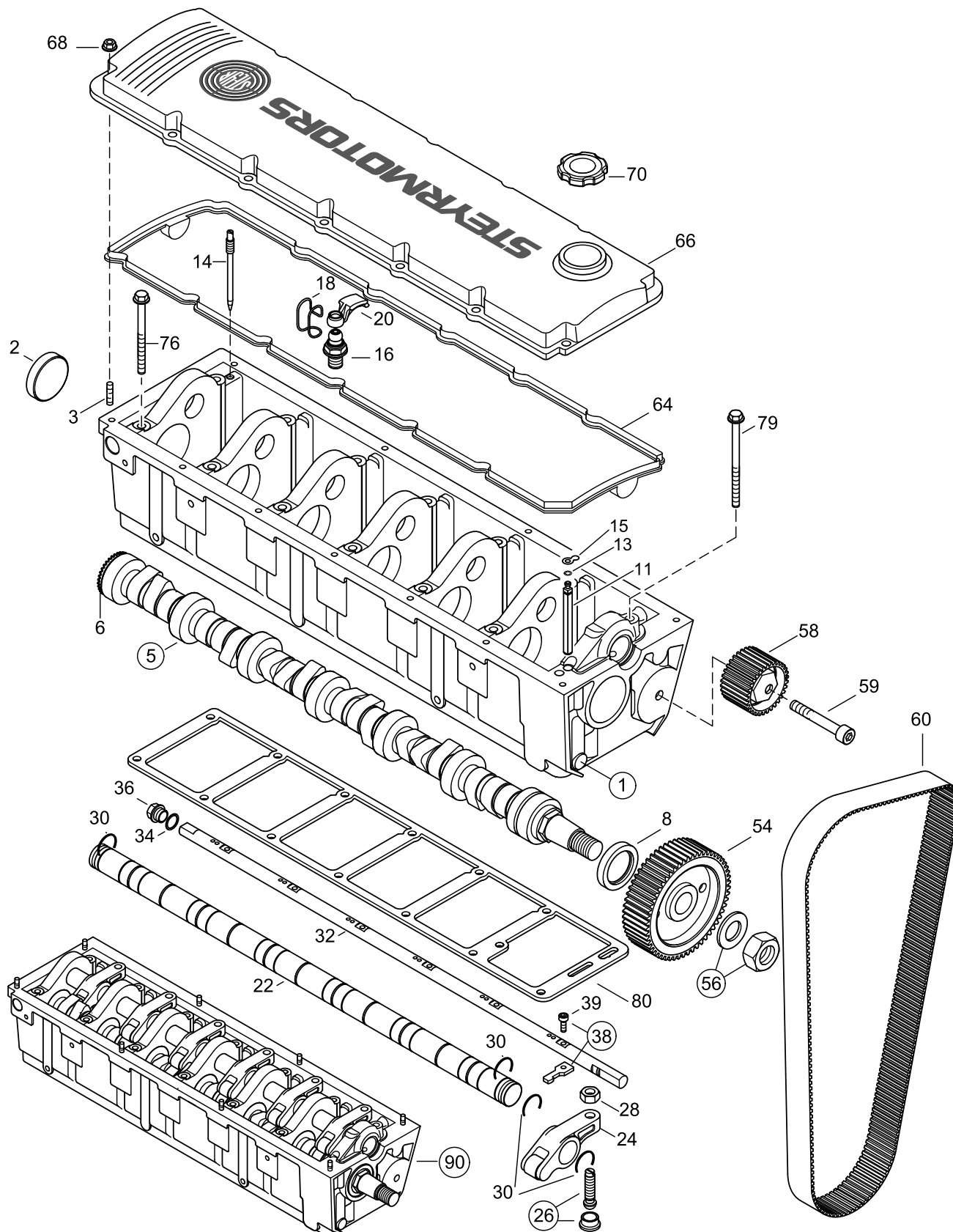
STEYRMOTORS
INNOVATION WITH LIGHTNESS



236 MARINE
K42 TURBO DIESEL
+ SOLAS

CAMSHAFT HOUSING, TILL -->682300699

01056184-2





CAMSHAFT HOUSING, TILL -->682300699

236 MARINE
K42 TURBO DIESEL
+ SOLAS

01056184-2

Pos.	Part.-No.	Qty	Designation	Step
1	Z002602-1	1	CAMSHAFT HOUSING ASSY. 6 CYL. (PLANE) 68224400—>	.2
2	2178083-0	1	CORE HOLE PLUG 50/7	..3
3	2309101-0	14	STUDDIN835-M6x25-A2-70	..3
5	2178084-2	1	CAMSHAFT ASSY 6 CYL.	.2
6	2203280-1	1	SENSOR DISK 24 TEETH	..3
8	2172086-1	1	ROTARY SHAFT SEAL, CAMSHAFT	.2
11	2178486-2	1	AXLE SUPPORT - CAMSHAFT	.2
13	2179278-0	1	O-RING 4,3x2,4	.2
14	2177513-2	1	GUIDE PIN CONTROL RACK	.2
15	2179251-0	1	LOCKING DEVICE, AXLE SUPPORT	.2
16	2174546-2	12	VALVE TAPPET ADJ. SCREW ASSY.	.2
18	2174552-0	12	RETAINER, CAM FOLLOWER	.2
20	2177139-1	12	CAM FOLLOWER	.2
22	2174434-1	1	ROCKER ARM SHAFT ASSY 6 CYL.	.2
24	Z002094-0	6	ROCKER ARM ASSY. (SPARE PART)	.2
26	Z002010-0	6	TAPPET ADJUSTER ASSY.	.2
28	3871310-0	6	HEX.NUT DIN 934-M10x1-8	.2
30	2174036-0	14	CRESCENT RING 28x1,5	.2
32	2205115-0	1	CONTROL RACK	.2
34	3098031-0	1	SEALING RING DIN 7603-A26x31-CU	.2
36	3962043-0	1	HEX.HD.SCR.PLUG DIN 7604-C-M26x1.5-ST-A3C	.2
38	Z002009-0	6	CONTROL LINK & BOLT	.2
39	3860140-0	1	HEX.SOCK. HD.CAP SCR. DIN 912-M5x20-LH-10.9	..3
54	2177642-0	1	TIMING BELT PULLEY CAMSHAFT	.2
56	Z002011-0	1	NUT & WASHER, CAMSHAFT PULLEY	.2
58	2178548-5	1	IDLER PULLEY ASSY. DM50	.2
59	3860155-0	1	HEX.SOCK. HD.CAP SCR. DIN 912-M10x70-10.9-DAC A500	.2
60	2178073-1	1	TIMING BELT	.2
64	2205355-1	1	SEALING, CAMSHAFT HSG-COVER	.2
66	Z002628-0	1	VALVE COVER PLANE, SILVER (PAINTED)	.2
68	3880049-0	14	HEX.FLANGE NUT DIN 6923-M6-A2-70	.2



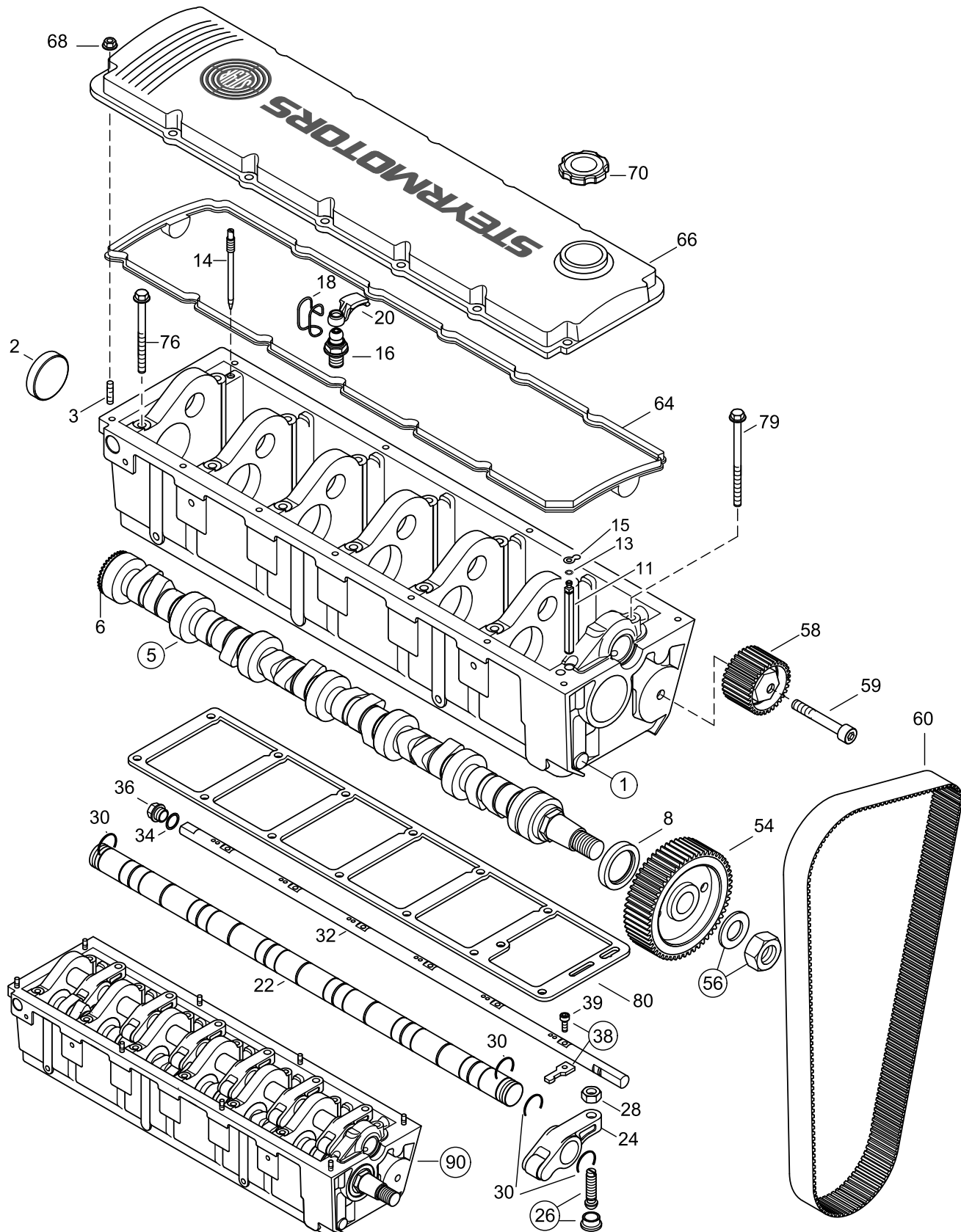


TA 0105

236 MARINE
K42 TURBO DIESEL
+ SOLAS

CAMSHAFT HOUSING, TILL -->682300699

01056184-2



CAMSHAFT HOUSING, TILL -->682300699

236 MARINE
K42 TURBO DIESEL
+ SOLAS

01056184-2

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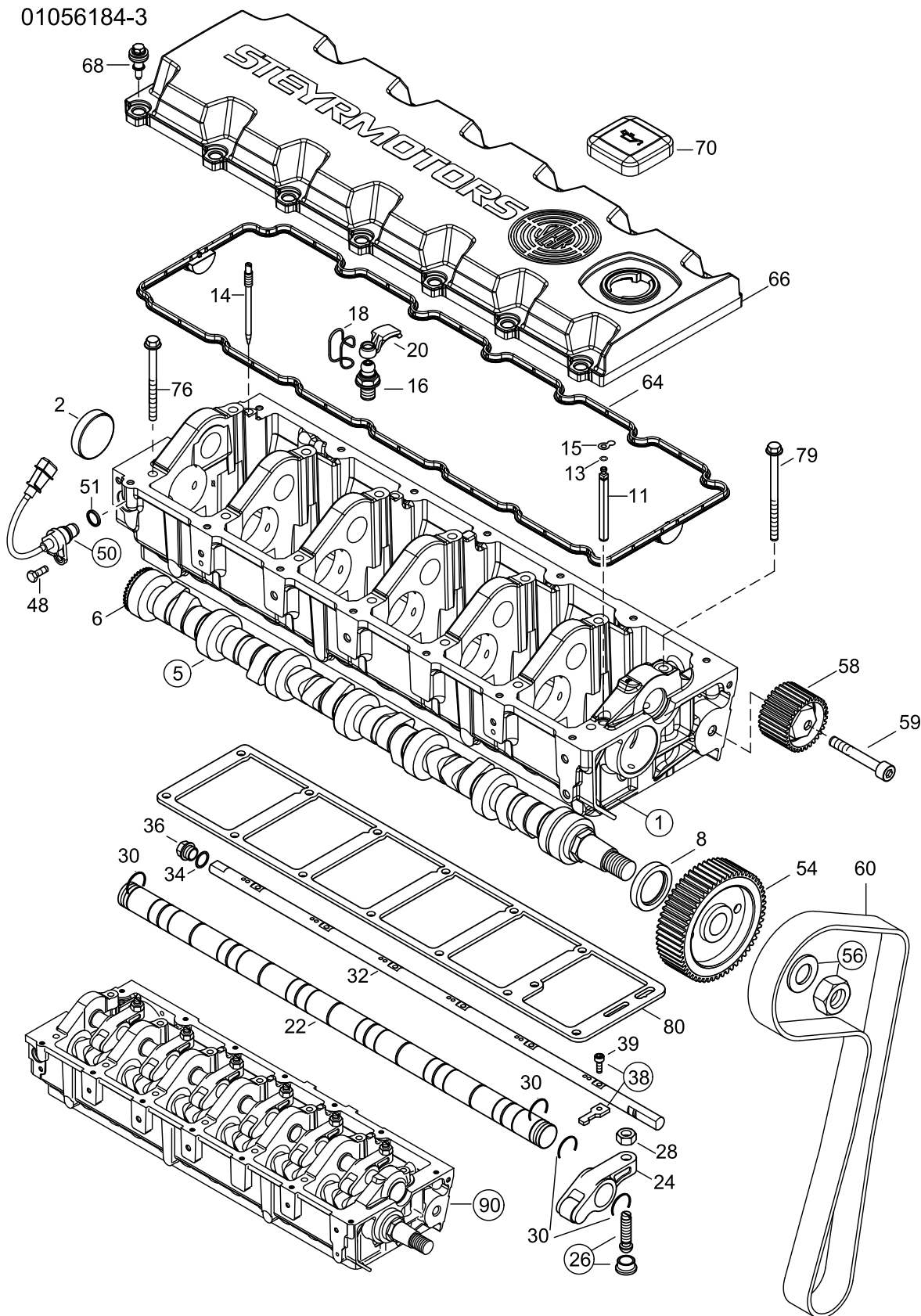


TA 0105

236 MARINE
K42 TURBO DIESEL
+ SOLAS

CAMSHAFT HOUSING, FROM 682300700-->

01056184-3





CAMSHAFT HOUSING, FROM 682300700-->

236 MARINE
K42 TURBO DIESEL
+ SOLAS

01056184-3

Pos.	Part.-No.	Qty	Designation	Step
1	Z002602-6	1	CAMSHAFT HOUSING ASSY. (FROM 682300700 AND HIGHER)	.2
2	2178083-0	1	CORE HOLE PLUG 50-7	..3
5	2178084-2	1	CAMSHAFT ASSY.	.2
6	2203280-1	1	SENSOR DISK	..3
8	2172086-1	1	ROTARY SHAFT SEAL	.2
11	2178486-2	1	AXLE SUPPORT	.2
13	2179278-0	1	O-RING 4,3x2,4	.2
14	2177513-2	1	GUIDE PIN CONTROL RACK	.2
15	2179251-0	1	LOCKING DEVICE, AXLE SUPPORT	.2
16	2174546-2	12	VALVE TAPPET ADJ. SCREW ASSY.	.2
18	2174552-0	12	RETAINING SPRING	.2
20	2177139-1	12	CAM FOLLOWER ASSY.	.2
22	2174434-1	1	ROCKER ARM SHAFT ASSY .	.2
24	Z002094-0	6	ROCKER ARM ASSY. (SPARE PART)	.2
26	Z002010-0	6	TAPPET ADJUSTER ASSY.	.2
28	3871310-0	6	HEX.NUT DIN 934-M10x1-8	.2
30	2174036-0	14	CRESCENT RING 28x1,5	.2
32	2205115-0	1	CONTROL RACK	.2
34	3098031-0	1	SEALING RING DIN 7603-A26x31-CU	.2
36	3962043-0	1	HEX.HD.SCR.PLUG DIN 7604-C-M26x1.5-ST-A3C	.2
38	Z002009-0	6	CONTROL LINK & BOLT	.2
39	3860140-0	1	HEX.SOCK. HD.CAP SCR. DIN 912-M5x20-LH-10.9	..3
48	3800238-0	1	HEX.HD.SCR. ISO 4017-M6x12-A2-70	.2
50	2176734-2	1	REVOLUTION SENSOR	.2
51	2176729-0	1	O-RING 17,17 x 1,78	..3
54	2177642-0	1	TIMING BELT PULLEY CAMSHAFT	.2
56	Z002011-0	1	NUT & WASHER, CAMSHAFT PULLEY	.2
58	2178548-5	1	IDLER PULLEY ASSY.	.2
59	3860155-0	1	HEX.SOCK. HD.CAP SCR. DIN 912-M10x70-10.9-DAC A500	.2
60	2179985-0	1	TIMING BELT	.2
64	2179921-0	1	SEALING, CAMSHAFT HSG-COVER	.2





TA 0105

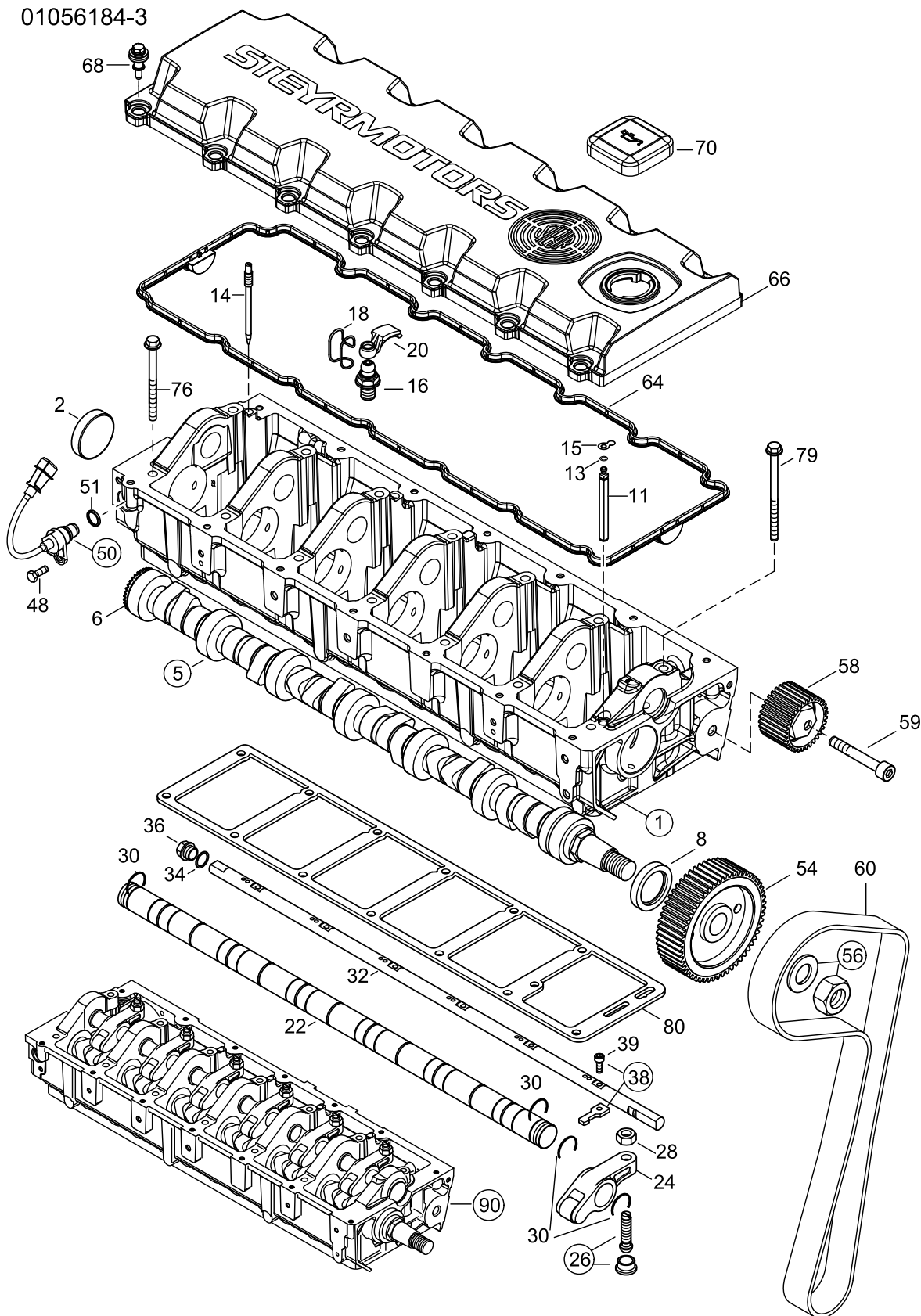
STEYRMOTORS
INNOVATION WITH LIGHTNESS



236 MARINE
K42 TURBO DIESEL
+ SOLAS

CAMSHAFT HOUSING, FROM 682300700-->

01056184-3



CAMSHAFT HOUSING, FROM 682300700-->

236 MARINE
K42 TURBO DIESEL
+ SOLAS

01056184-3

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TA 0106

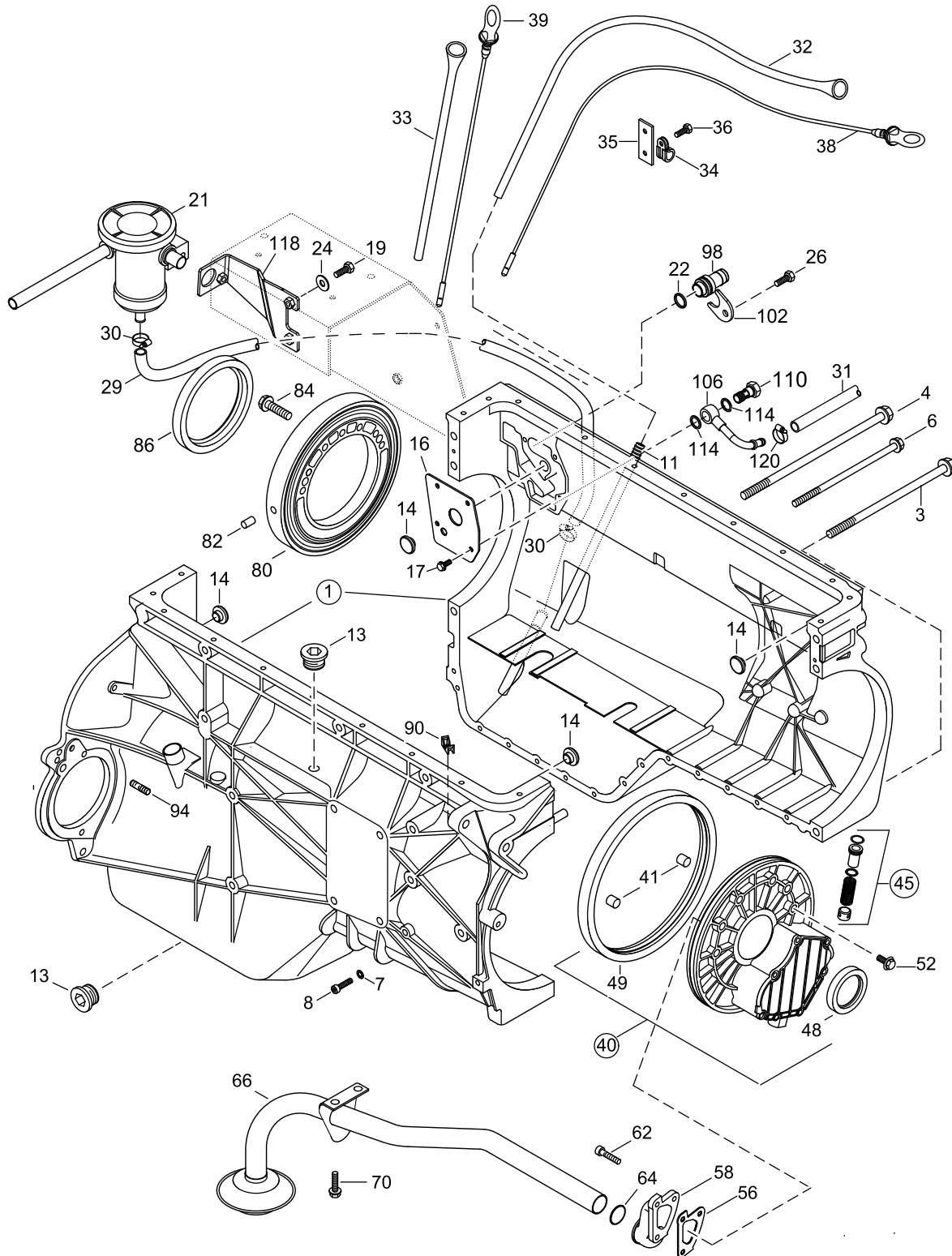
STEYRMOTORS
INNOVATION WITH LIGHTNESS



236 MARINE
K42 TURBO DIESEL
+ SOLAS

OILPUMP, OILPIPE, OILPAN, OIL DIPSTICK

01066184-2





OILPUMP, OILPIPE, OILPAN, OIL DIPSTICK

236 MARINE
K42 TURBO DIESEL
+ SOLAS

01066184-2

Pos.	Part.-No.	Qty	Designation	Step
1	Z002014-2	1	ENGINE HSG ASSY.(SCR.FRAME S.)(INCL.PIPE OIL-DIPSTICK)	.2
3	9000464-0	2	HEX.FLANGE BOLT EN 1665-M10x200-8.8-A3C	..3
4	9000463-0	2	HEX.FLANGE BOLT EN 1665-M10x250-8.8-A3C	..3
6	9000465-0	3	HEX.FLANGE BOLT EN 1665-M8x180-8.8-A2C	..3
7	3932008-0	13	SPRING WASHER DIN 137-B6-FST-A3C	..3
8	3862327-0	13	HEX.SOCK. HD.CAP SCR. DIN 912-M6x25-8.8-A2C	..3
13	9000590-0	2	HEX.SOCK.SCR.PLUG WITH RUBBER SEAL M22x1,5	..3
14	2174072-0	4	RUBBER PAD	..3
16	2179260-1	1	COVER PRE OIL SEPARATOR 6 CYL.	.2
17	9000287-0	4	HEX.FLANGE BOLT EN 1665-M6x12-8.8-A3C	.2
19	3800238-0	2	HEX.HD.SCR. ISO 4017-M6x12-A2-70	.2
21	Z002051-1	1	OIL SEPARATOR WITH PIPE	.2
22	2178310-1	1	O-RING 17x3,53	.2
24	9000012-0	1	WASHER LARGE SERIES DIN 9021-6.4-140HV-A2	.2
26	3800233-0	2	HEX.HD.SCR. ISO 4017-M6x16-A2-70	.2
29	2178287-2	1	HOSE, OIL DRAIN L=560	.2
30	2174405-0	2	HOSE CLAMP 10-16/7,5 EN 10088-1	.2
31	2179657-0	1	HOSE IDM=8	.2
32	2203757-0	1	PIPE OIL-DIPSTICK	.2
33	2203571-2	1	PIPE OIL-DIPSTICK (INTERCOOL.)(ACCESSORY)	.2
34	2178566-0	1	PIPE CLAMP RSGU1.15/15-W5	.2
35	2177743-9	1	FISHPLATE OIL INTAKE PIPE PAINTED	.2
36	3800233-0	2	HEX.HD.SCR. ISO 4017-M6x16-A2-70	.2
38	2203751-1	1	OIL DIP STICK ASSY.	.2
39	2205429-1	1	OIL DIP STICK ASSY	.2
40	Z002004-0	1	OIL PUMP ASSY, PAINTED	.2
41	2170298-0	2	FITTING SLEEVE	..3
45	Z002005-4	1	RELIEF VALVE, OIL PUMP 6 CYL.	..3
48	2170276-1	1	ROTARY SHAFT SEAL	..3
49	2174067-0	1	SEALING RING	..3
52	9000278-0	6	HEX.FLANGE BOLT EN 1665-M8x35-8.8-A2C	.2





TA 0106

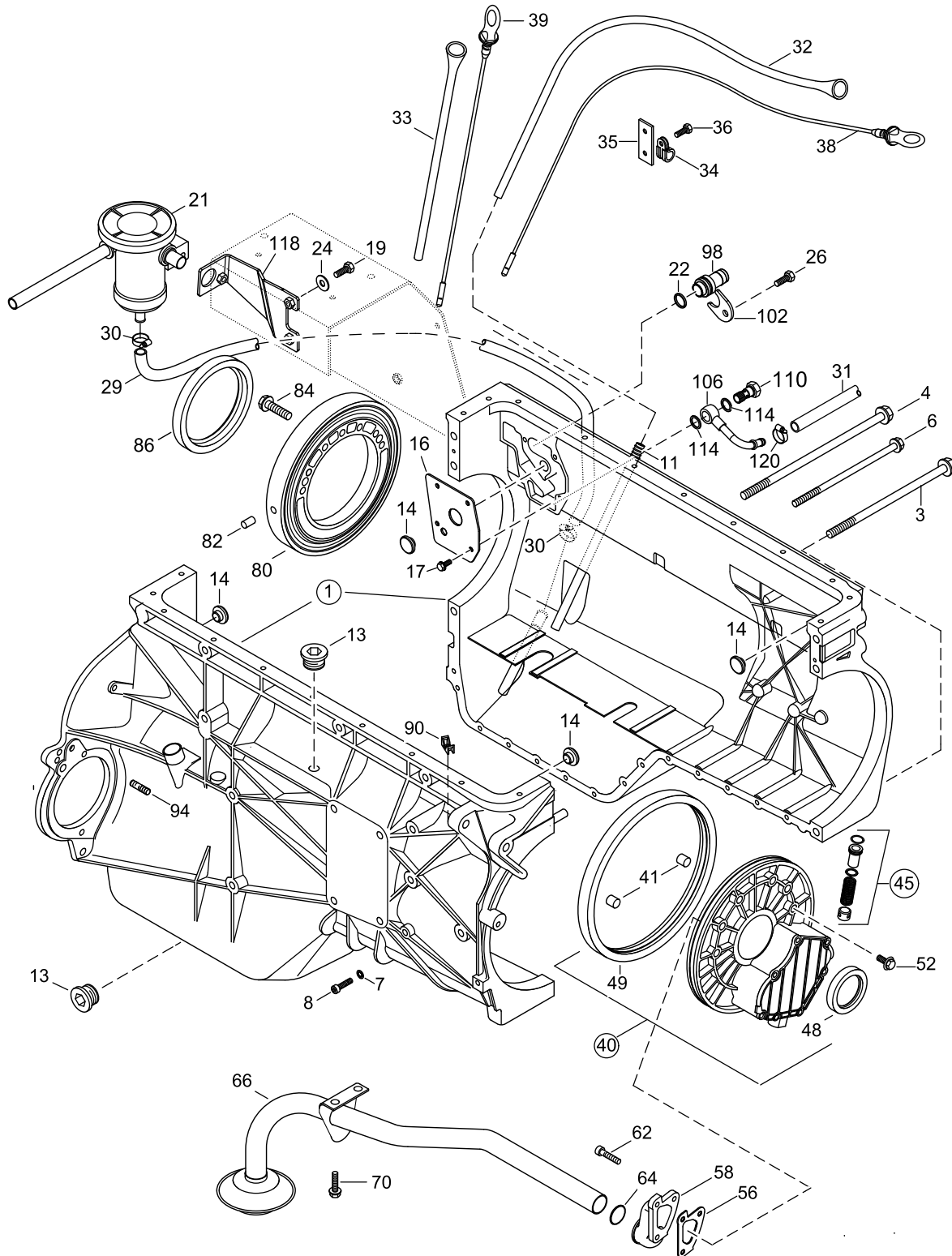
STEYRMOTORS
INNOVATION WITH LIGHTNESS



236 MARINE
K42 TURBO DIESEL
+ SOLAS

OILPUMP, OILPIPE, OILPAN, OIL DIPSTICK

01066184-2



OILPUMP, OILPIPE, OILPAN, OIL DIPSTICK

236 MARINE
K42 TURBO DIESEL
+ SOLAS

01066184-2

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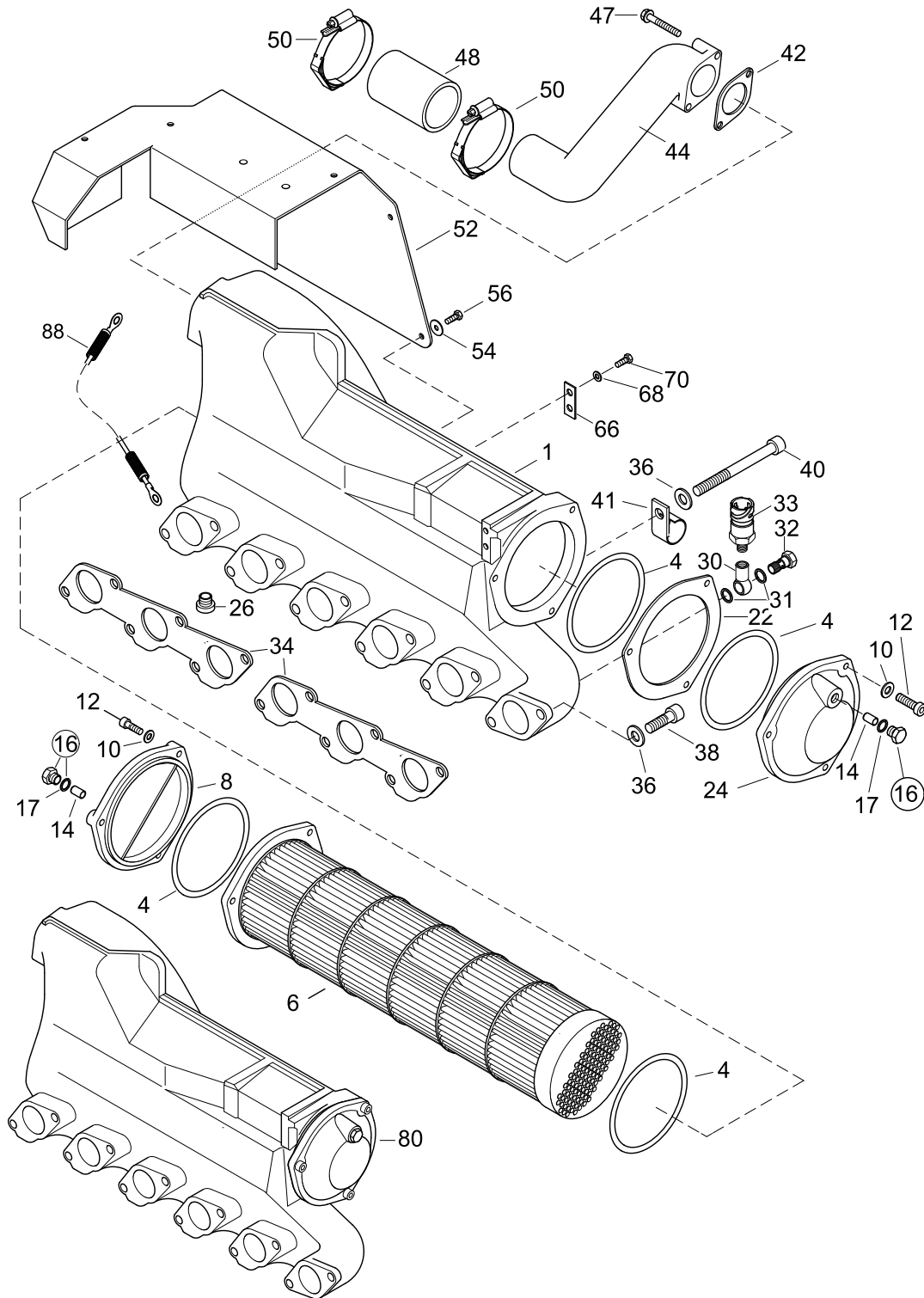


TA 0108

236 MARINE
K42 TURBO DIESEL
+ SOLAS

INTERCOOLER

01086184-1





INTERCOOLER

236 MARINE
K42 TURBO DIESEL
+ SOLAS

01086184-1

Pos.	Part.-No.	Qty	Designation	Step
1	2178443-9	1	INTERCOOLER HOUSING, (PAINTED)	.2
4	2178483-0	4	O-RING 120,24 x 3,53	.2
6	2177593-0	1	INTERCOOLER	.2
8	2178415-9	1	COVER INTERCOOLER REAR, PAINTED	.2
10	3930103-0	6	WASHER DIN 125-8.4-140HV-A2	.2
12	9000064-0	6	HEX.SOCK. HD.CAP SCR. DIN 912-M8x35-8.8-A3C	.2
14	2178413-1	2	ZINC ANODE	.2
16	Z002017-0	2	PLUG & SEAL FOR ZINC-ANODE	.2
17	3098020-0	1	SEALING RING DIN 7603-A18x22-CU	..3
22	2174270-0	1	SPACER, INTERCOOLER	.2
24	2174261-9	1	COVER INTERCOOLER FRONT, PAINTED	.2
26	9000587-0	1	HEX.SOCK.SCR.PLUG WITH RUBBER SEAL M14x1,5	.2
30	2179620-0	1	BRACKET BOOST PRESSURE SENSOR	.2
31	3098011-0	2	SEALING RING DIN 7603-A10x16-CU	.2
32	9000010-2	1	HOLLOW SCREW DN5 R1/8" DIN 7643	.2
33	2206305-0	1	PRESSURE SENSOR 1/8-27 NPT	.2
34	2177585-2	2	GASKET INTAKE MANIFOLD	.2
36	3930103-0	12	WASHER DIN 125-8.4-140HV-A2	.2
38	3862433-0	7	HEX.SOCK. HD.CAP SCR. DIN 912-M8x30-A2-70	.2
40	9000312-0	3	HEX.SOCK. HD.CAP SCR. DIN 912-M8x120-8.8-A2C	.2
41	O310947-0	3	J-CLAMPS	.2
42	2177584-2	1	GASKET TC-INTERCOOLER	.2
44	2178428-9	1	CHARGE PIPING, PAINTED	.2
47	9000304-0	2	HEX.FLANGE BOLT EN 1665-M8x60-8.8-A2C	.2
48	2177624-2	1	HOSE, TURBO SUPER CHARGER	.2
50	2179050-0	2	HOSE CLAMP WITH SPRING 40-60/9	.2
52	2178473-9	1	HEATSHIELD, INTERCOOLER, PAINTED	.2
54	9000012-0	5	WASHER LARGE SERIES DIN 9021-6.4-140HV-A2	.2
56	3800233-0	5	HEX.HD.SCR. ISO 4017-M6x16-A2-70	.2
66	2178615-9	2	BRACKET, HARNESS SUSPENSION, PAINTED	.2
68	3930070-0	2	WASHER DIN 125-6-140HV-A2	.2



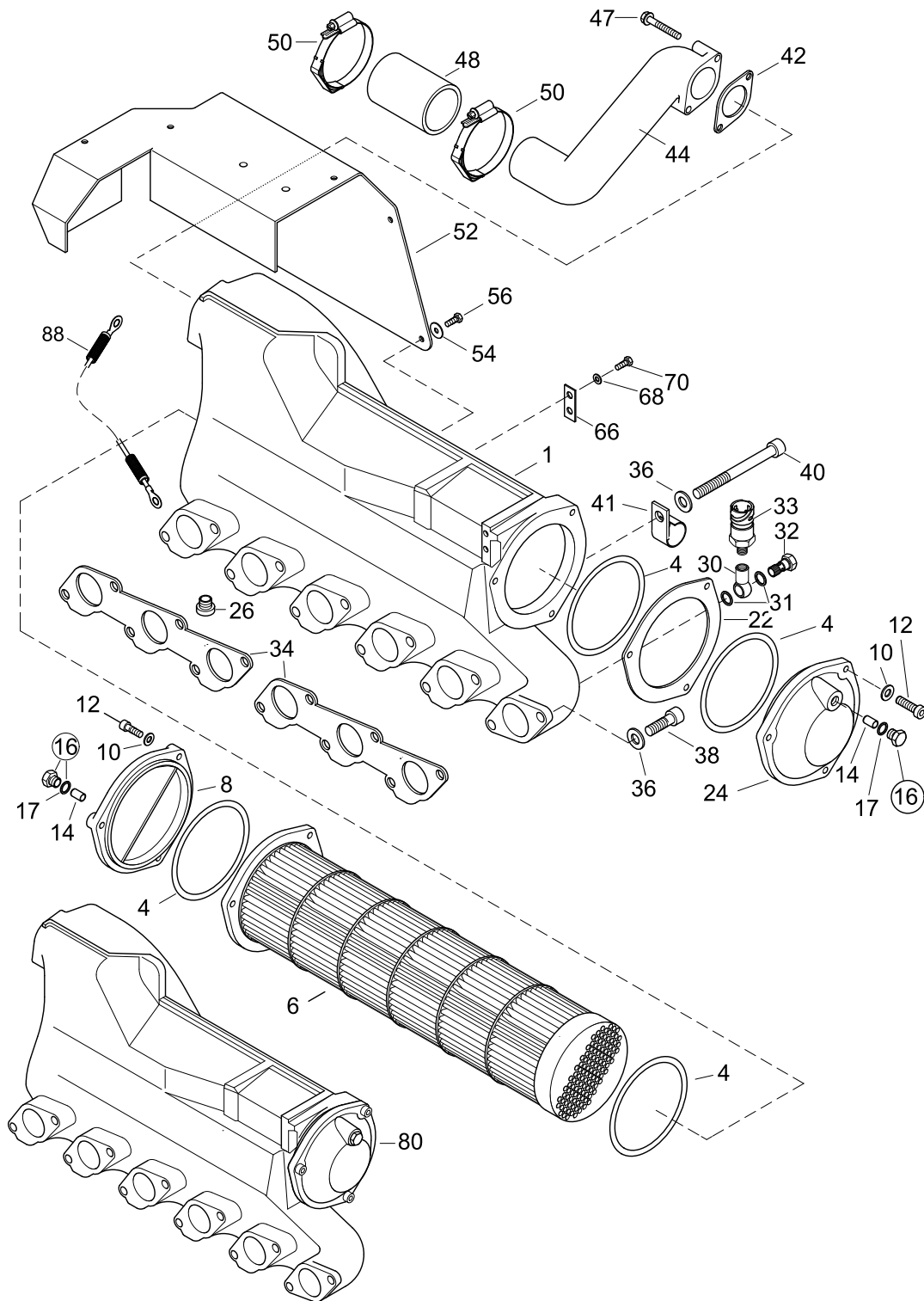


TA 0108

236 MARINE
K42 TURBO DIESEL
+ SOLAS

INTERCOOLER

01086184-1



INTERCOOLER

236 MARINE
K42 TURBO DIESEL
+ SOLAS

01086184-1

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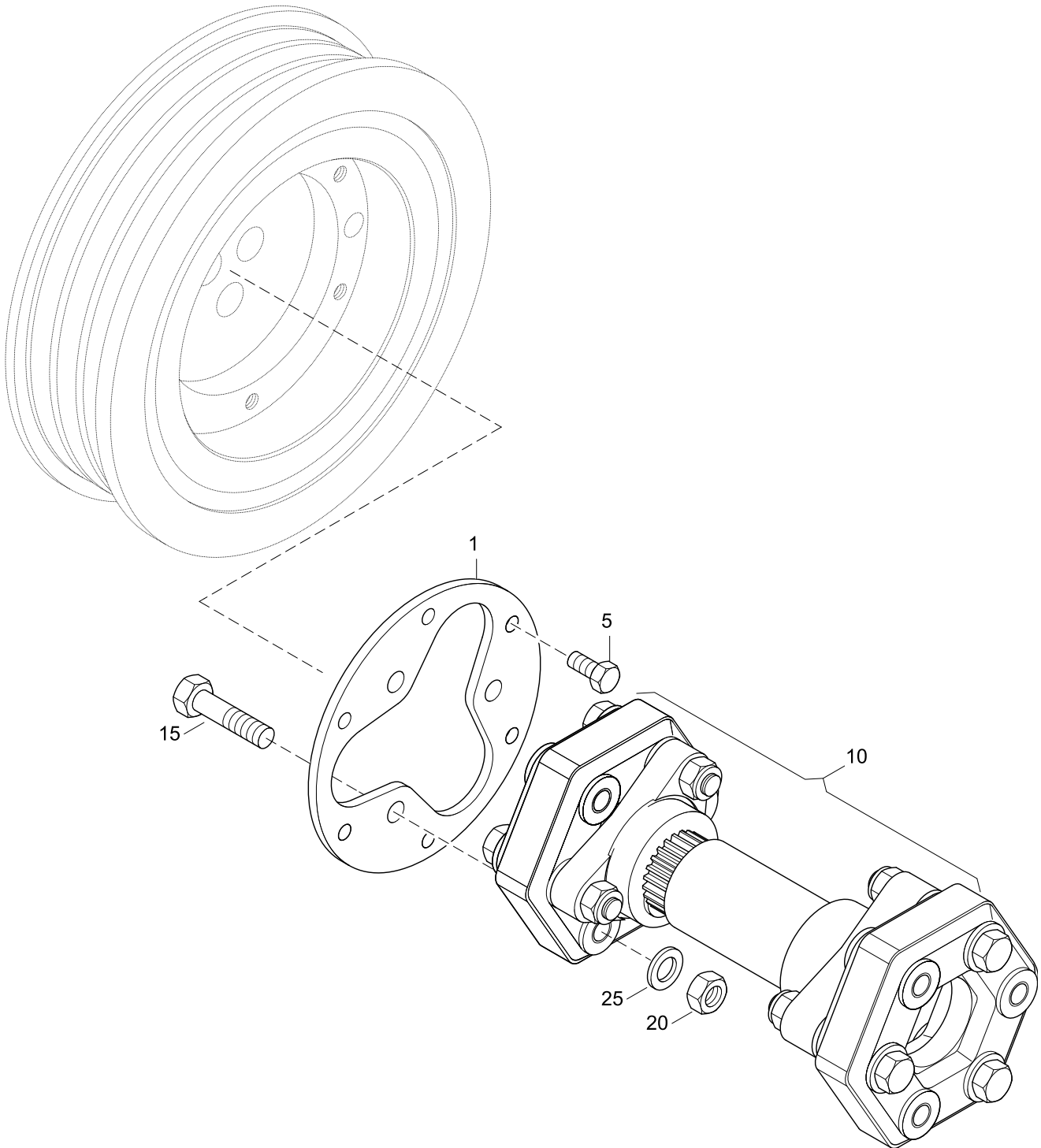


TA 0109

236 MARINE
K42 TURBO DIESEL
+ SOLAS

POWER TAKE OFF FRONT

01096084-0



POWER TAKE OFF FRONT

236 MARINE
K42 TURBO DIESEL
+ SOLAS

01096084-0

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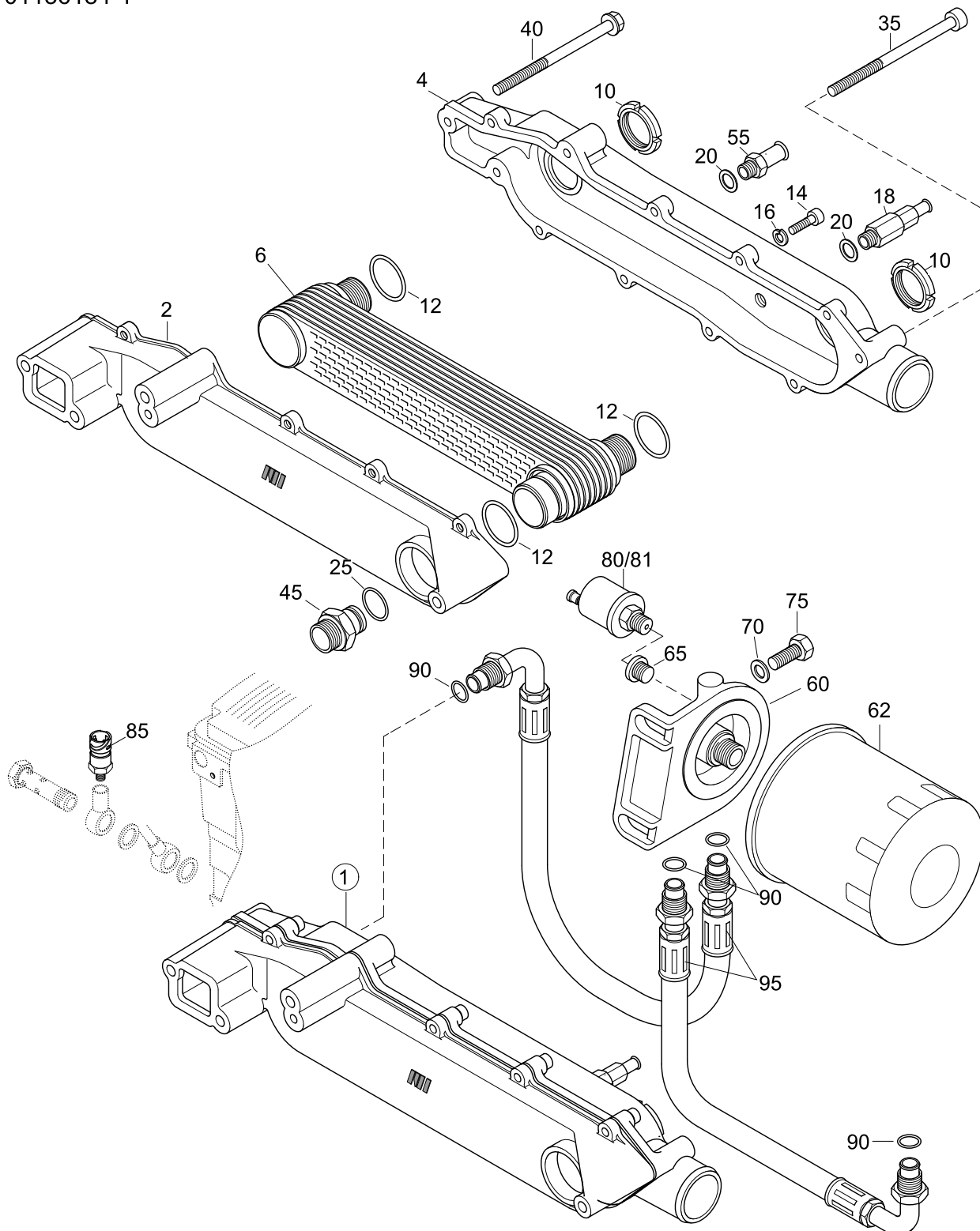


TA 0113

236 MARINE
K42 TURBO DIESEL
+ SOLAS

OILCOOLER , OILFILTER, OILHOSES

01136184-1





OILCOOLER , OILFILTER, OILHOSES

236 MARINE
K42 TURBO DIESEL
+ SOLAS

01136184-1

Pos.	Part.-No.	Qty	Designation	Step
1	2178485-2	1	OIL COOLER ASSY. (PAINTED)	.2
2	2178481-9	1	HOUSING, OIL COOLER, PAINTED	..3
4	2178482-9	1	COVER, OIL COOLER, PAINTED	..3
6	2178564-2	1	OIL COOLER	..3
10	9000315-0	2	GROOVE NUT DIN 70852-M30x1.5-14H-A3C	..3
12	2177741-0	3	O-RING 32,92 x 3,53	..3
14	3862327-0	8	HEX.SOCK. HD.CAP SCR. DIN 912-M6x25-8.8-A2C	..3
16	3932008-0	8	SPRING WASHER DIN 137-B6-FST-A3C	..3
18	2178598-0	1	DRAIN COCK ASSY.	..3
20	3098013-0	1	SEALING RING DIN 7603-A12x18-CU	..3
25	2177742-1	1	O-RING 25 x 3,53	.2
30	3930103-0	1	WASHER DIN 125-8.4-140HV-A2	.2
35	3860148-0	1	HEX.SOCK. HD.CAP SCR. DIN 912-M8x120-8.8-DAC A500	.2
40	9000248-1	3	HEX.FLANGE BOLT EN 1665-M8x110-10.9-A2C	.2
45	Z002127-0	1	SPARE P. BUSHING, OIL COOLER	.2
55	2178698-0	1	NIPPLE HEATER ON OILCOOLER (ACCESSORY)	.2
60	2178533-3	1	BRACKET OIL-FILTER ASSY. (PAINTED)	.2
62	2179472-0	1	OIL FILTER CARTRIDGE	.2
65	9000585-0	1	HEX.SOCK.SCR.PLUG WITH RUBBER SEAL M10x1	..3
70	3930075-0	4	WASHER DIN 125 A10.5-140HV-A2	.2
75	3802523-0	4	HEX.HD.SCR. ISO 4017-M10x25-8.8-A3C	.2
80	Z002640-0	1	OIL PRESSURE SENSOR 2 WAY (ACCESSORY)	.2
81	Z002641-0	1	OIL PRESSURE SENSOR 2 WAY TWIN INSTR.PANEL (ACC)	.2
85	2206305-0	1	PRESSURE SENSOR 1/8-27 NPT	.2
90	2178616-0	4	O-RING 14 x 1,78	.2
95	2178952-0	2	OIL HOSE ASSY.	.2



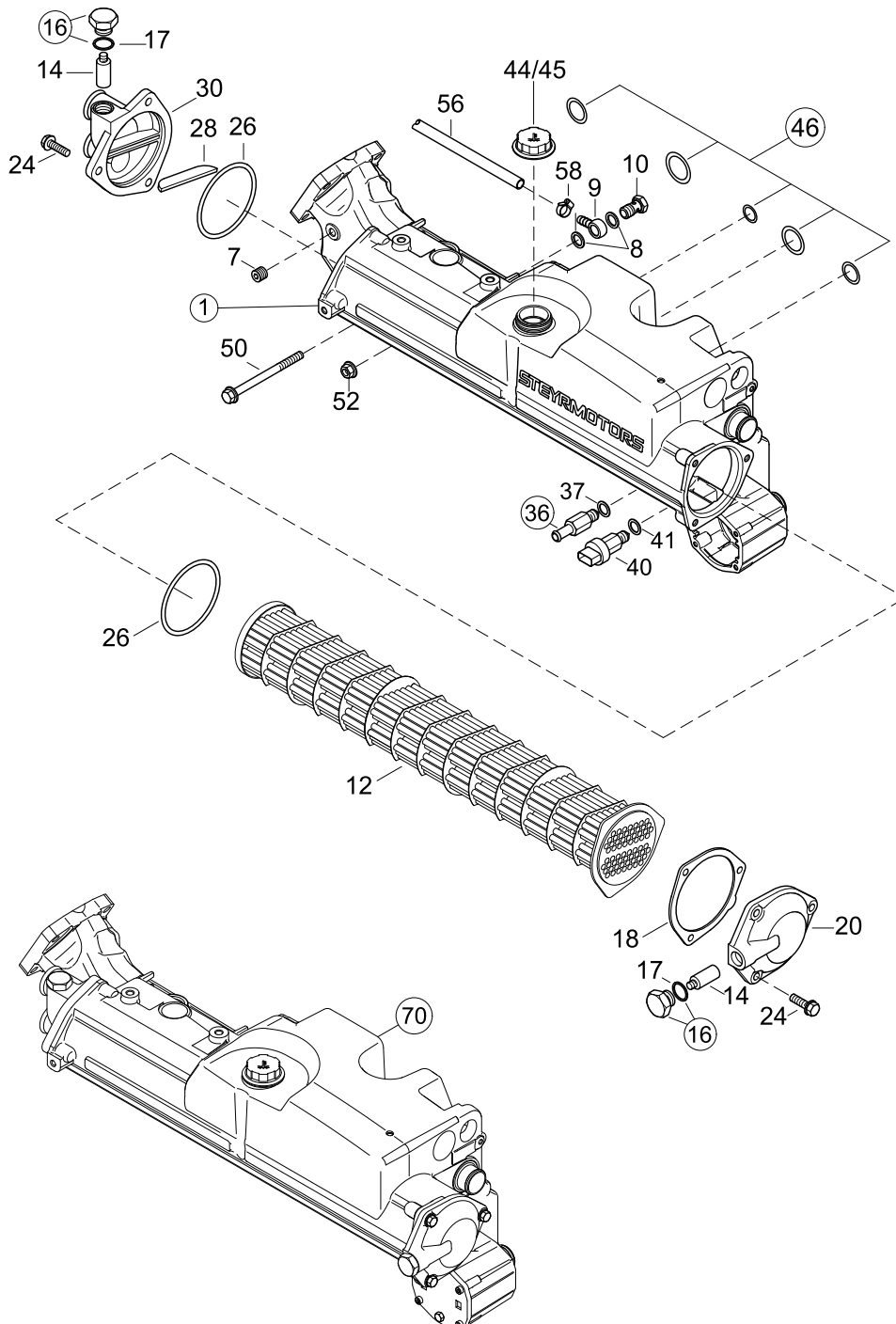


TA 0114

236 MARINE
K42 TURBO DIESEL
+ SOLAS

EXHAUST, HEAT EXCHANGER, GASKET

01146184-1





EXHAUST, HEAT EXCHANGER, GASKET

236 MARINE
K42 TURBO DIESEL
+ SOLAS

01146184-1

Pos.	Part.-No.	Qty	Designation	Step
1	Z002019-3	1	EXHAUST & HEATEXCHANGER HSG, PAINTED (O-RING, SCREW CAP)	.2
7	2170217-0	1	SCREW PLUG M10x1	..3
8	3098011-0	2	SEALING RING DIN 7603-A10x16-CU	..3
9	2174384-1	1	BANJO DN6 DIN 7642	..3
10	9000010-1	1	HOLLOW SCREW M10x1 DIN 7643-6-3-S	..3
12	2177613-0	1	HEATEXCHANGER	.2
14	2178413-1	2	ZINC ANODE	.2
16	Z002017-0	2	PLUG & SEAL FOR ZINC-ANODE	.2
17	3098020-0	1	SEALING RING DIN 7603-A18x22-CU	..3
18	2174155-1	1	GASKET, HEAT EXCHANGER COVER	.2
20	2173510-9	1	COVER HEAT EXCHANGER, FRONT PAINTED	.2
24	9000431-0	6	HEX.FLANGE BOLT EN 1665-M8x30-10.9-DAC	.2
26	2173636-0	2	O-RING 90x3	.2
28	2174073-0	1	SEAL FOR HEAT EXCHANGER COVER	.2
30	2177450-9	1	COVER HEAT EXCHANGER REAR, PAINTED	.2
36	Z002000-0	1	DRAIN, COOLANT WITH SEALING RING	.2
37	3098013-0	1	SEALING RING DIN 7603-A12x18-CU	..3
40	2174623-3	1	COOLANT TEMPERATURE SENSOR	.2
41	3098013-0	1	SEALING RING DIN 7603-A12x18-CU	.2
44	2179219-0	1	SEALING CAP COOLER 1 bar —>682309999	.2
45	2179811-0	1	SEALING CAP COOLER 1,5 bar 682310001—>	.2
46	Z002652-0	1	SEAL KIT, EXH.MANIF - BLOCK 6 CYL.MARINE (O-RINGS)	.2
50	9000248-1	12	HEX.FLANGE BOLT EN 1665-M8x110-10.9-A2C	.2
52	3880049-0	3	HEX.FLANGE NUT DIN 6923-M6-A2-70	.2
56	2178552-0	1	HOSE VENTING	.2
58	2178893-0	2	HOSE CLAMP 8-12-7,5	.2
70	Z002020-3	1	EXHAUST & HEATEXCHANGER ASSY, PAINTED (O-RING, SCREW CAP)	.2

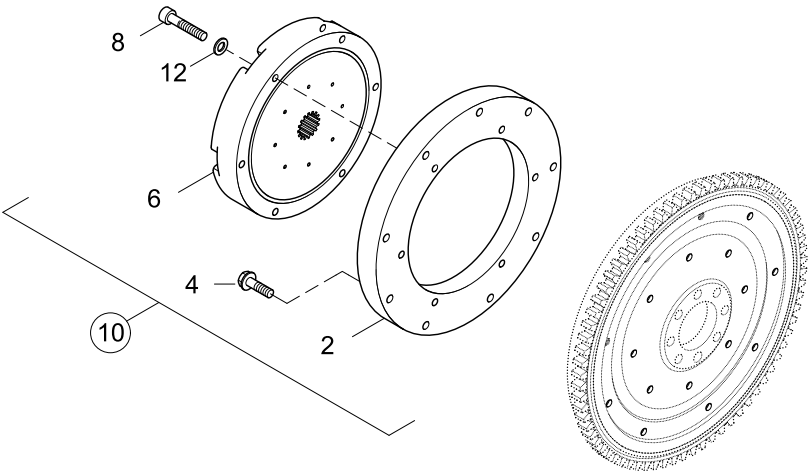




TA 0200

236 MARINE K42 TURBO DIESEL + SOLAS	TORSIONAL COUPLING
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02006184-2



236 MARINE
K42 TURBO DIESEL
+ SOLAS

02006184-2

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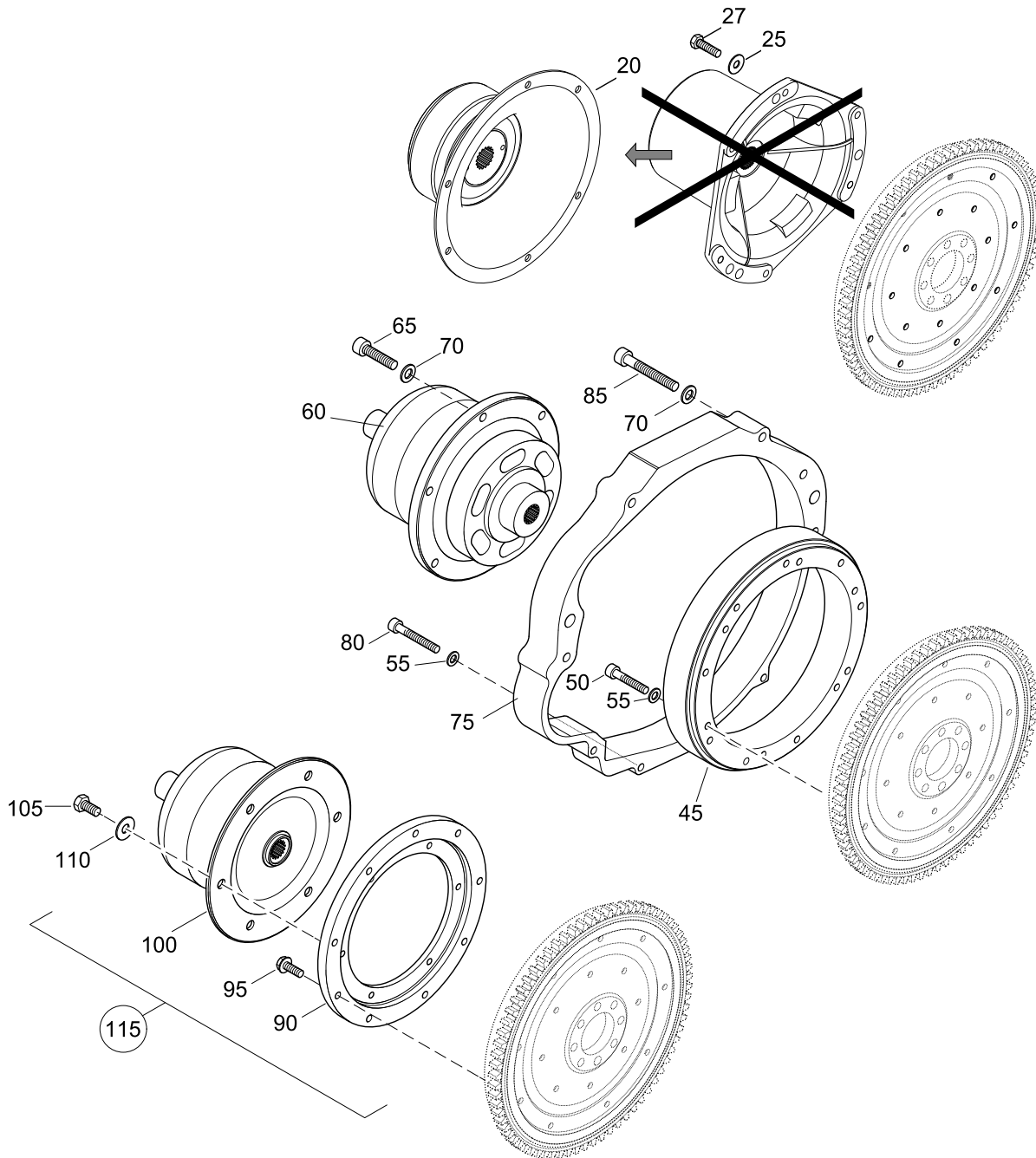


TA 0210

236 MARINE
K42 TURBO DIESEL
+ SOLAS

COUPLER

02106184-0



COUPLER

236 MARINE
K42 TURBO DIESEL
+ SOLAS

02106184-0

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TA 0302

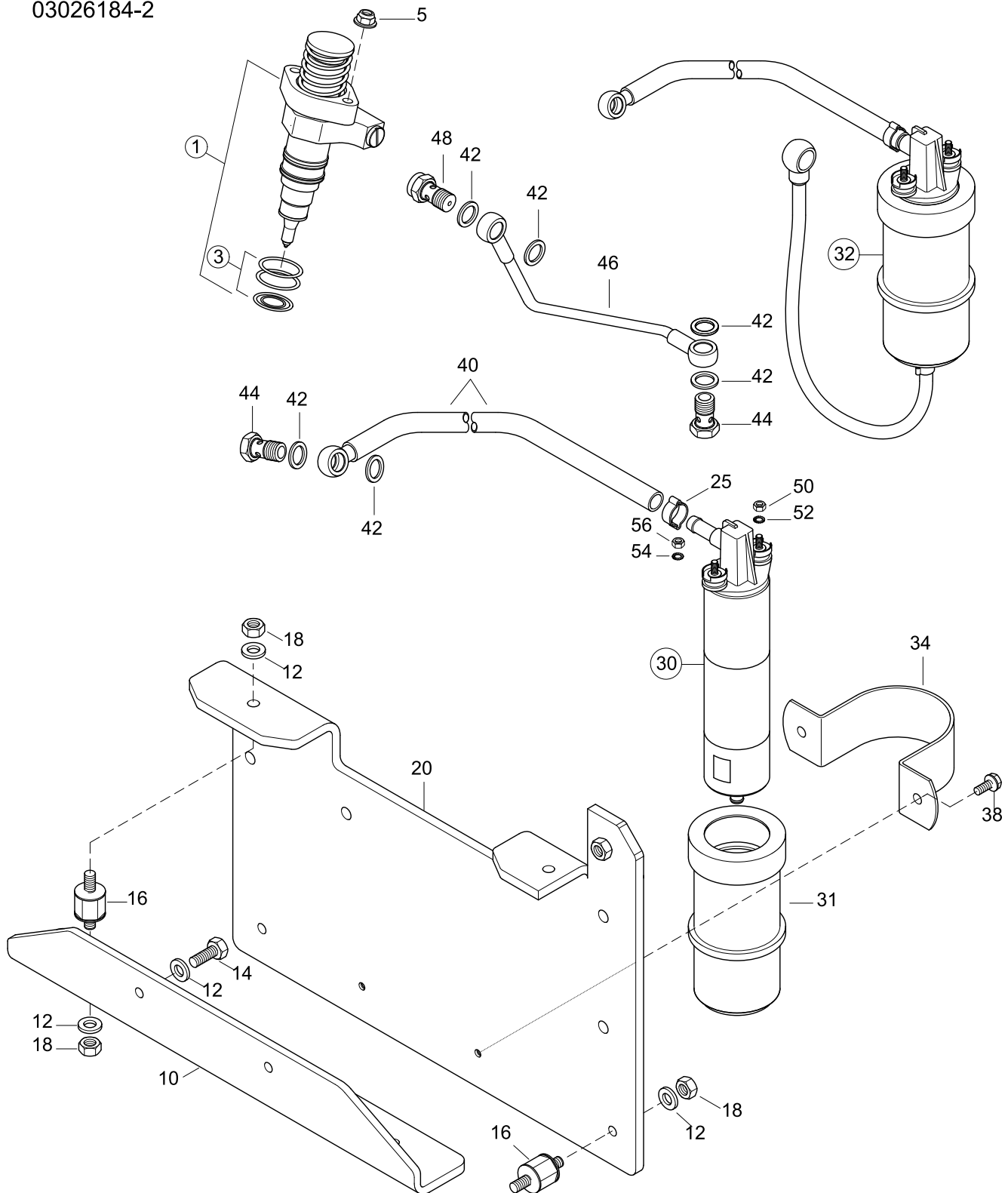
STEYRMOTORS
INNOVATION WITH LIGHTNESS



236 MARINE
K42 TURBO DIESEL
+ SOLAS

FUEL PUMP, UNIT INJECTOR, PIPE

03026184-2





FUEL PUMP, UNIT INJECTOR, PIPE

236 MARINE
K42 TURBO DIESEL
+ SOLAS

03026184-2

Pos.	Part.-No.	Qty	Designation	Step
1	Z002030-7	6	UNIT INJECTOR + SEALINGS 2176557/0	.2
3	Z002031-0	1	SEAL KIT, UNIT INJECTOR	..3
5	9000056-1	12	HEX.FLANGE NUT DIN 6923-M8-8-A2C	.2
10	2177634-0	1	ANGLE BRACKET	.2
12	3930103-0	8	WASHER DIN 125-8.4-140HV-A2	.2
14	3800224-0	2	HEX.HD.SCR. ISO 4017-M8x20-A2-70	.2
16	2177619-1	4	SILENT BLOCK M8	.2
18	3870045-0	6	HEX.NUT ISO 4032-M8-A2-70	.2
20	2178294-9	1	FILTER PLATE, PAINTED	.2
25	2178995-0	1	HOSE CLAMP 17,5mm	.2
30	2173396-4	1	FUEL PUMP 12V (WITH ISOLATING SLEEVE)	.2
31	2173396-I	1	ISOLATING SLEEVE FUEL PUMP	..3
32	Z002054-1	1	FUEL PUMP ASSY & LINES	.2
34	2178690-0	1	RETAINING STRAP	.2
38	9000287-0	2	HEX.FLANGE BOLT EN 1665-M6x12-8.8	.2
40	2203766-1	1	FUEL HOSE PUMP/BLOCK	.2
42	3098015-0	6	SEALING RING DIN 7603-A14x20-CU	.2
44	9000053-0	2	HOLLOW SCREW M14x1,5 DIN 7643-10-DAC A500	.2
46	2178726-0	1	FUEL LINE BLOCK-TANDEM COOLER	.2
48	2178572-1	1	HOLLOW SCREW THROTTLED	.2
50	3870050-0	1	HEX.NUT DIN 934-M5-A2-70	.2
52	9000040-0	1	TOOTHED LOCK WASHER EXTERN. DIN 6797-A5.3-1.4310	.2
54	9000039-0	1	TOOTHED LOCK WASHER EXTERN. DIN 6797-A4.3-1.4310	.2
56	3870051-0	1	HEX.NUT ISO 4032-M4-A2-70	.2





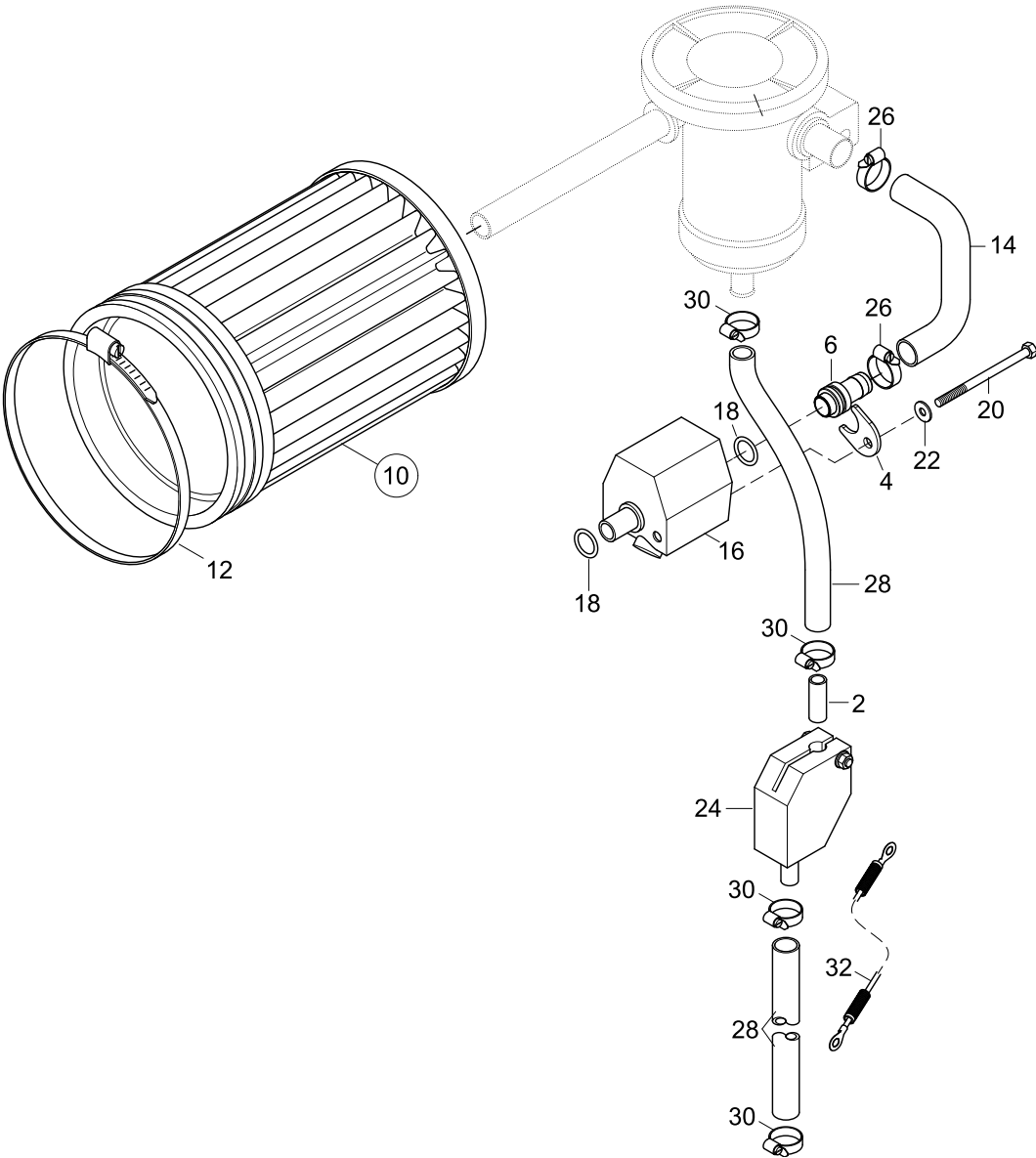
TA 0304



236 MARINE
K42 TURBO DIESEL
+ SOLAS

AIRFILTER, INVERSION VALVE SOLAS

03046184-0



AIRFILTER, INVERSION VALVE SOLAS

236 MARINE
K42 TURBO DIESEL
+ SOLAS

03046184-0

[illegible]

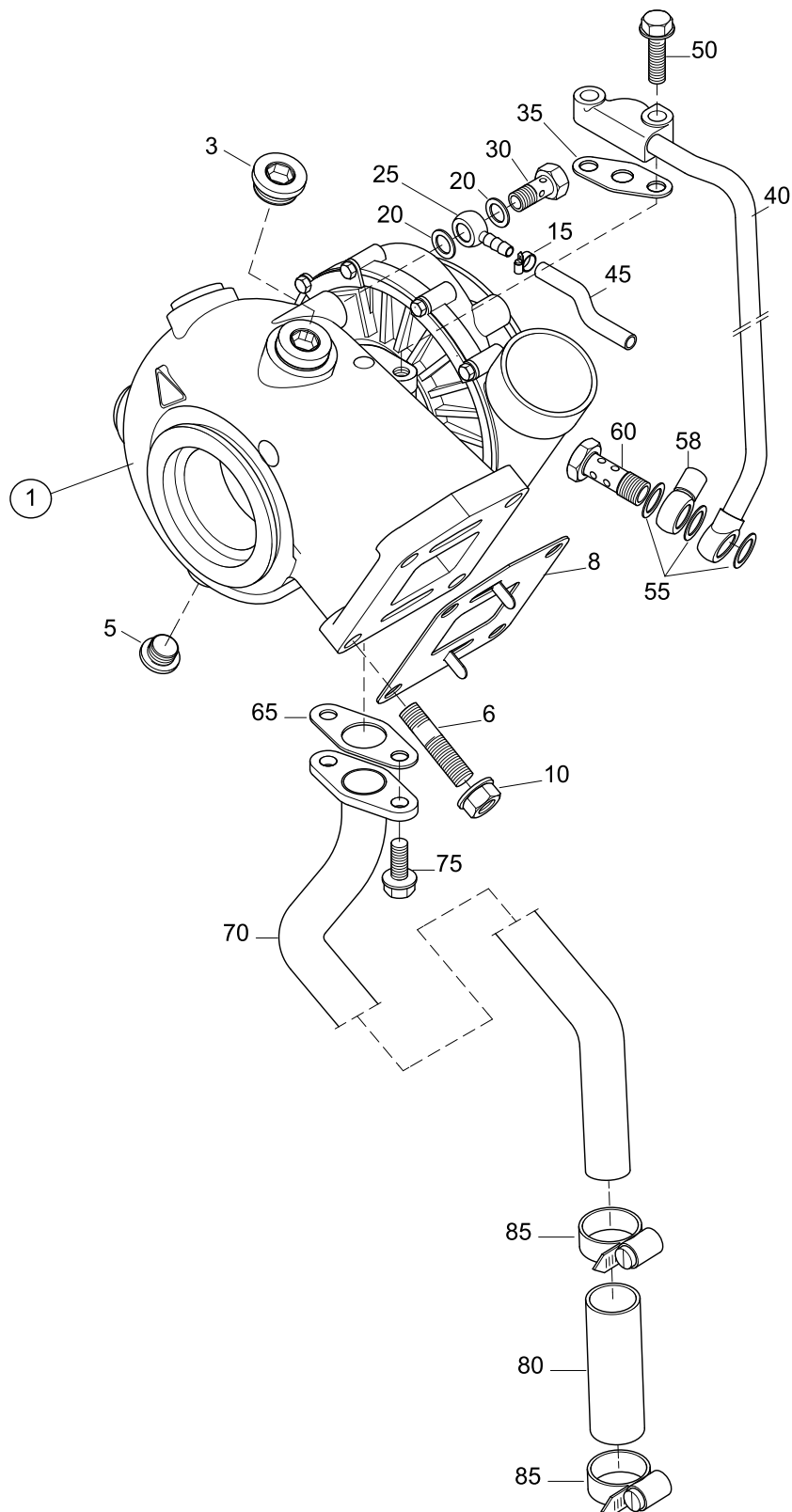


TA 0305

236 MARINE
K42 TURBO DIESEL
+ SOLAS

TURBOCHARGER

03056184-1



236 MARINE
K42 TURBO DIESEL
+ SOLAS

03056184-1

[illegible]



TA 0308

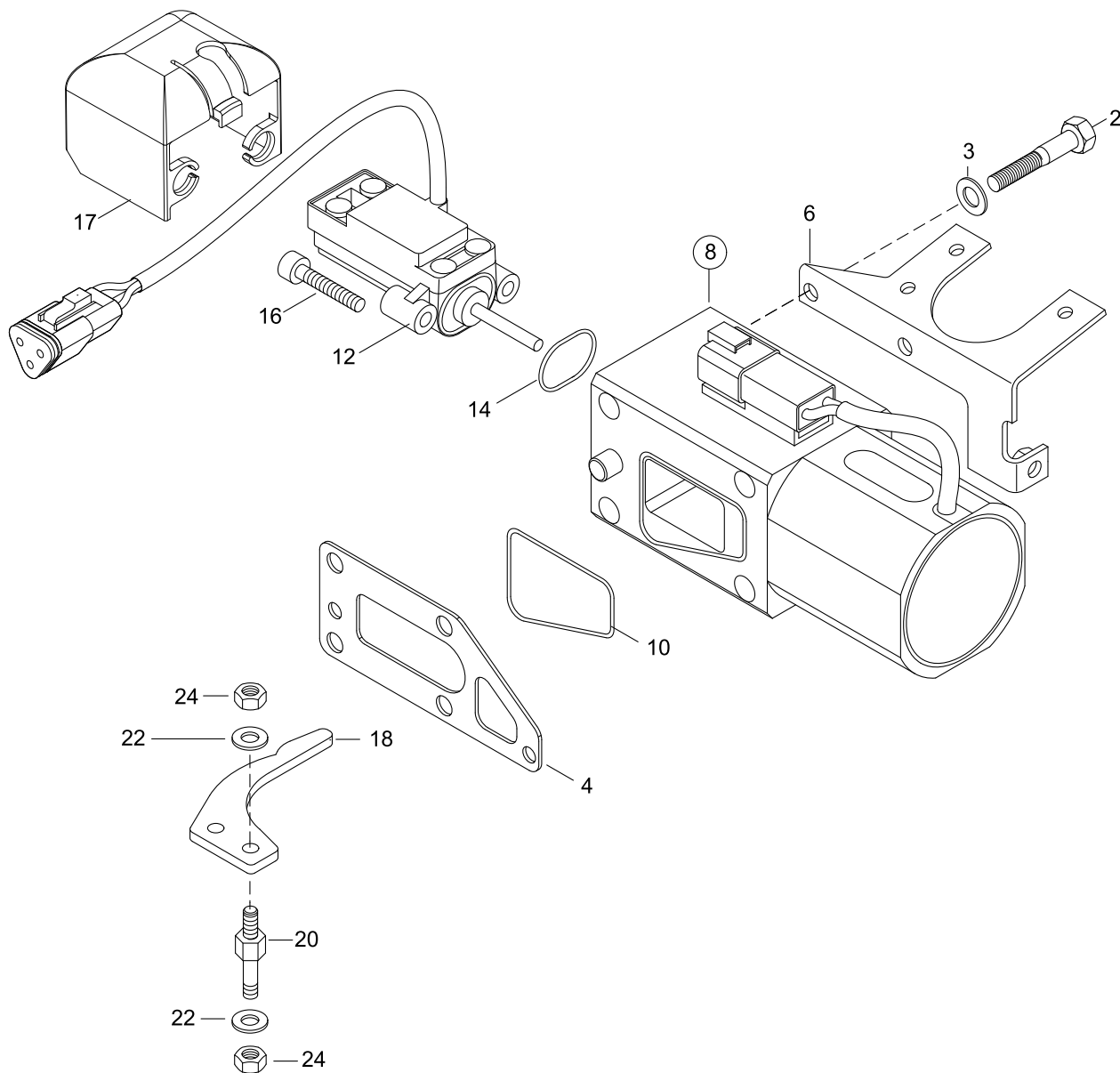
STEYRMOTORS
INNOVATION WITH LIGHTNESS



236 MARINE
K42 TURBO DIESEL
+ SOLAS

CONTR. SOLENOID, SENSOR CONTR. RACK POSITION

03086184-1



CONTR. SOLENOID, SENSOR CONTR. RACK POSITION

236 MARINE
K42 TURBO DIESEL
+ SOLAS

03086184-1

[illegible]



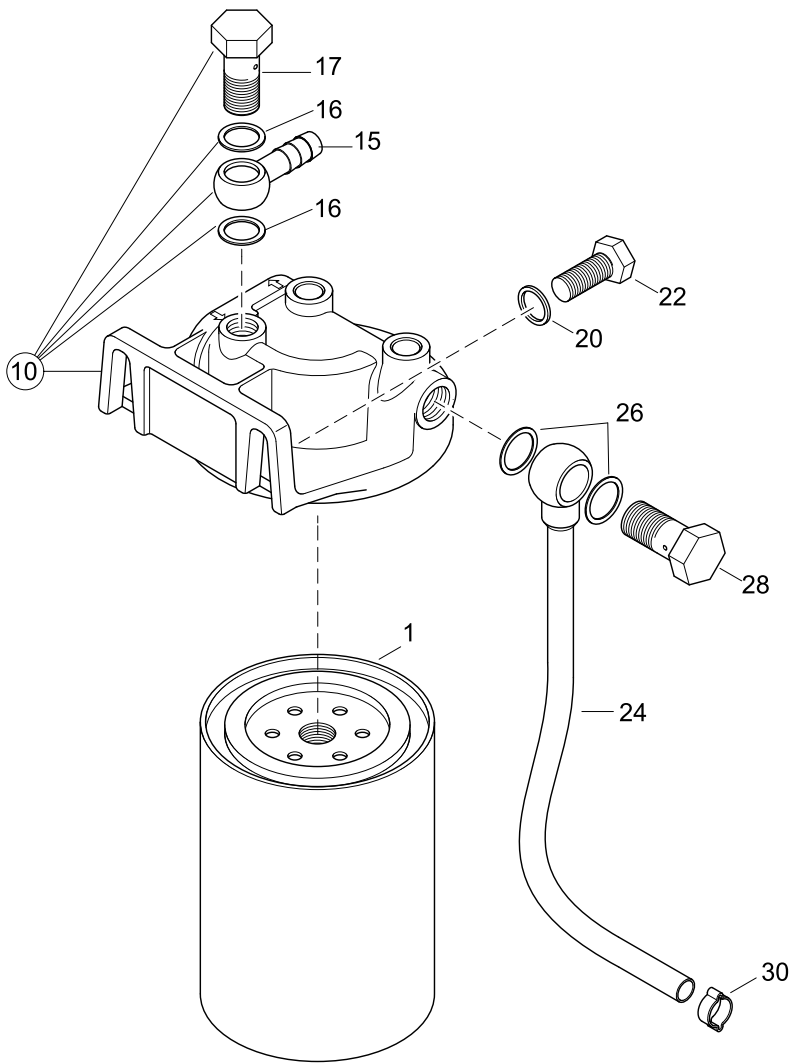
TA 0309



236 MARINE
K42 TURBO DIESEL
+ SOLAS

FUEL FILTER

03096184-1



FUEL FILTER

236 MARINE
K42 TURBO DIESEL
+ SOLAS

03096184-1

[illegible]

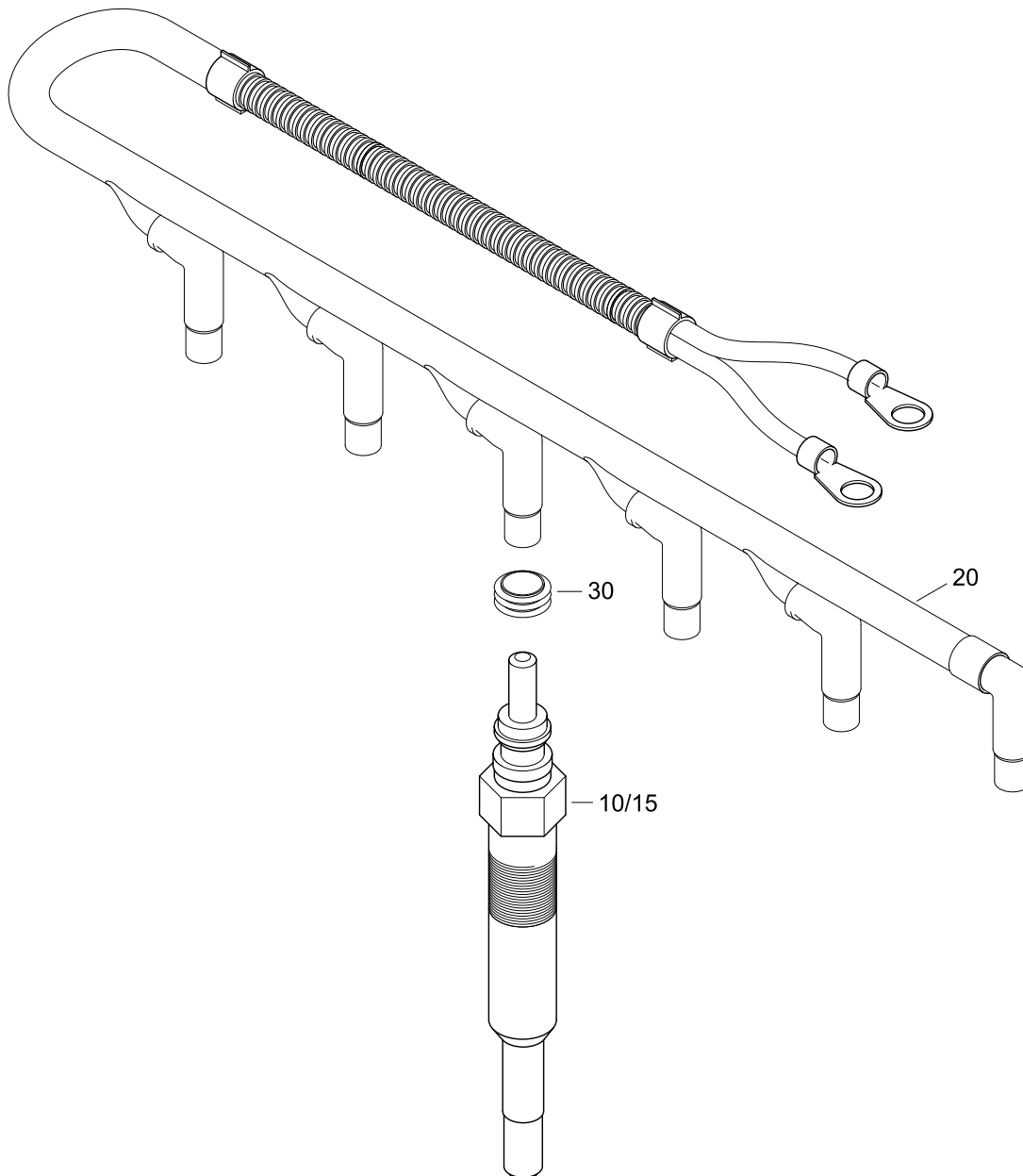


TA 0311

236 MARINE
K42 TURBO DIESEL
+ SOLAS

GLOW PIN

03116084-0



GLOW PIN

236 MARINE
K42 TURBO DIESEL
+ SOLAS

03116084-0

[illegible]



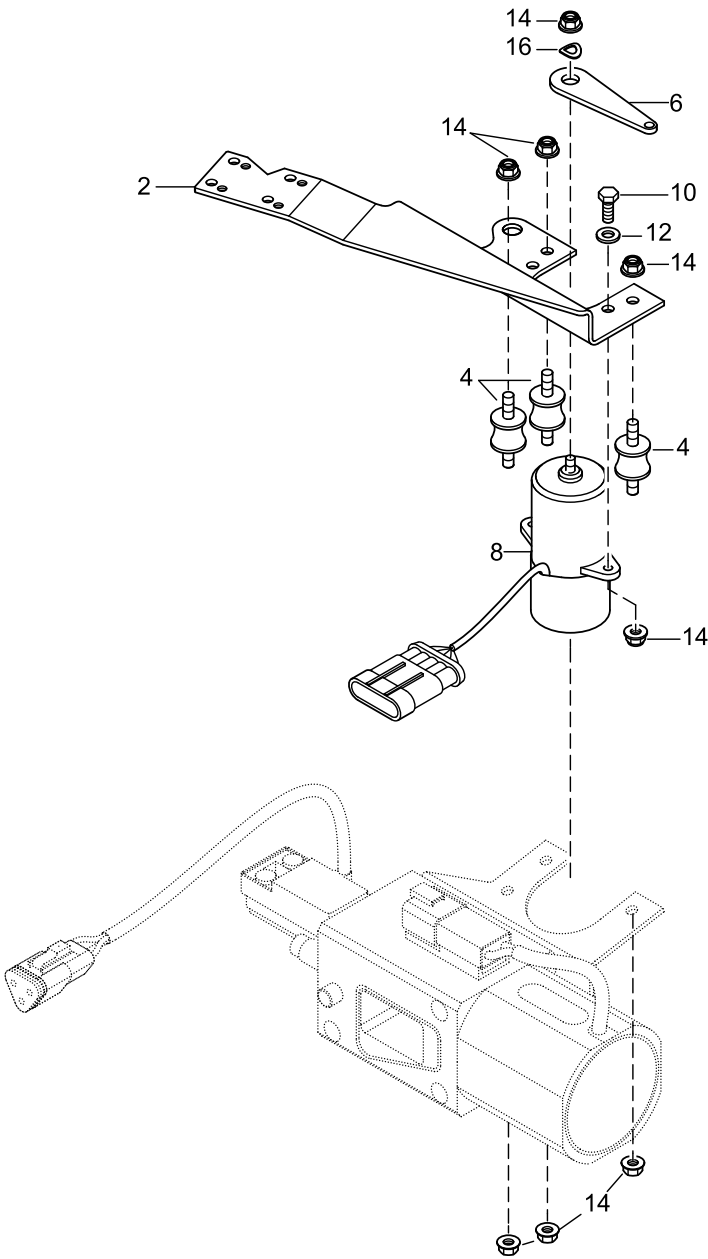
TA 0312



236 MARINE
K42 TURBO DIESEL
+ SOLAS

POTENTIOMETER ACCELERATOR

03126184-1



POTENTIOMETER ACCELERATOR

236 MARINE
K42 TURBO DIESEL
+ SOLAS

03126184-1

[illegible]



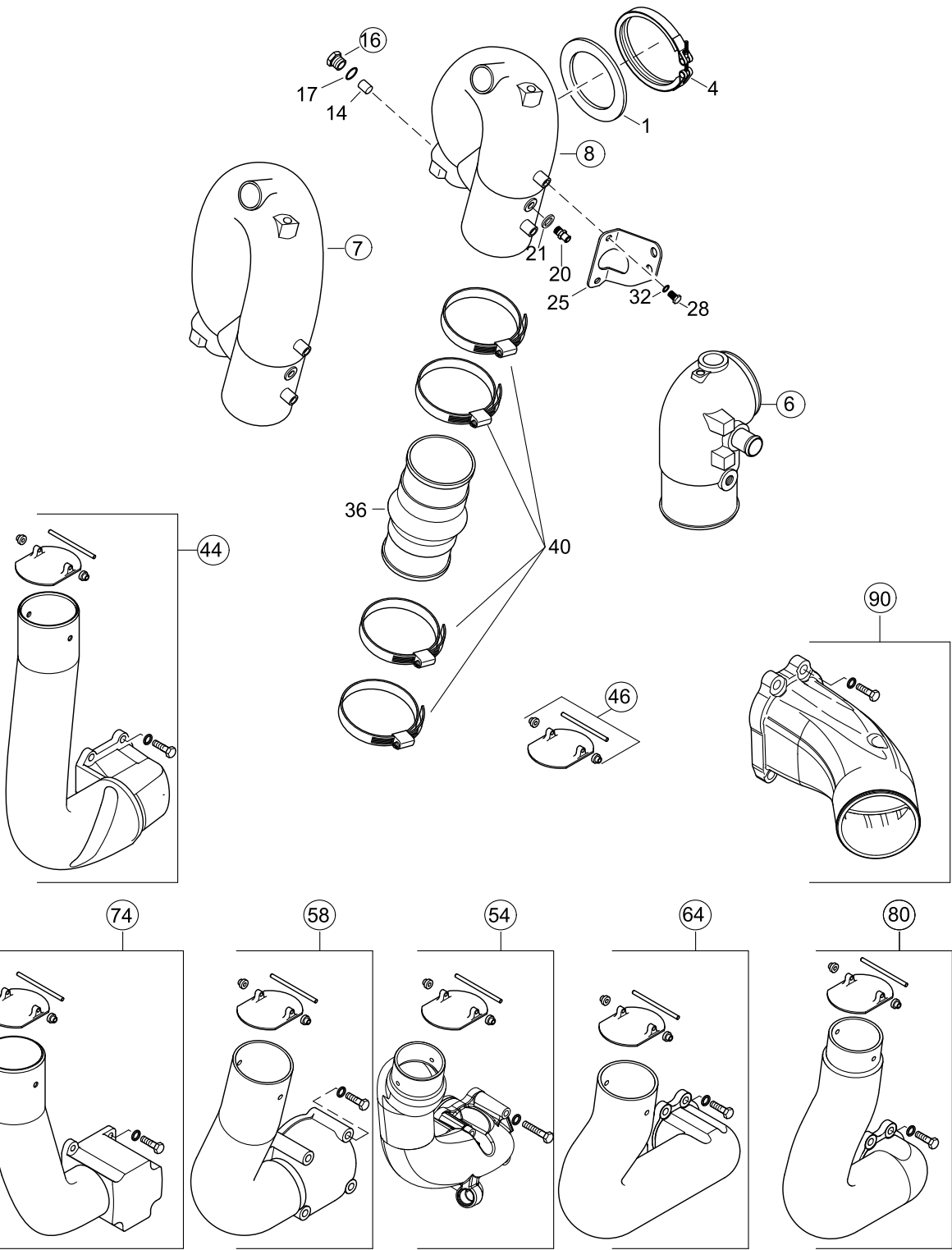
TA 0401



236 MARINE
K42 TURBO DIESEL
+ SOLAS

HIGH RISER, EXHAUSTPIPE

04016184-0



236 MARINE
K42 TURBO DIESEL
+ SOLAS

04016184-0

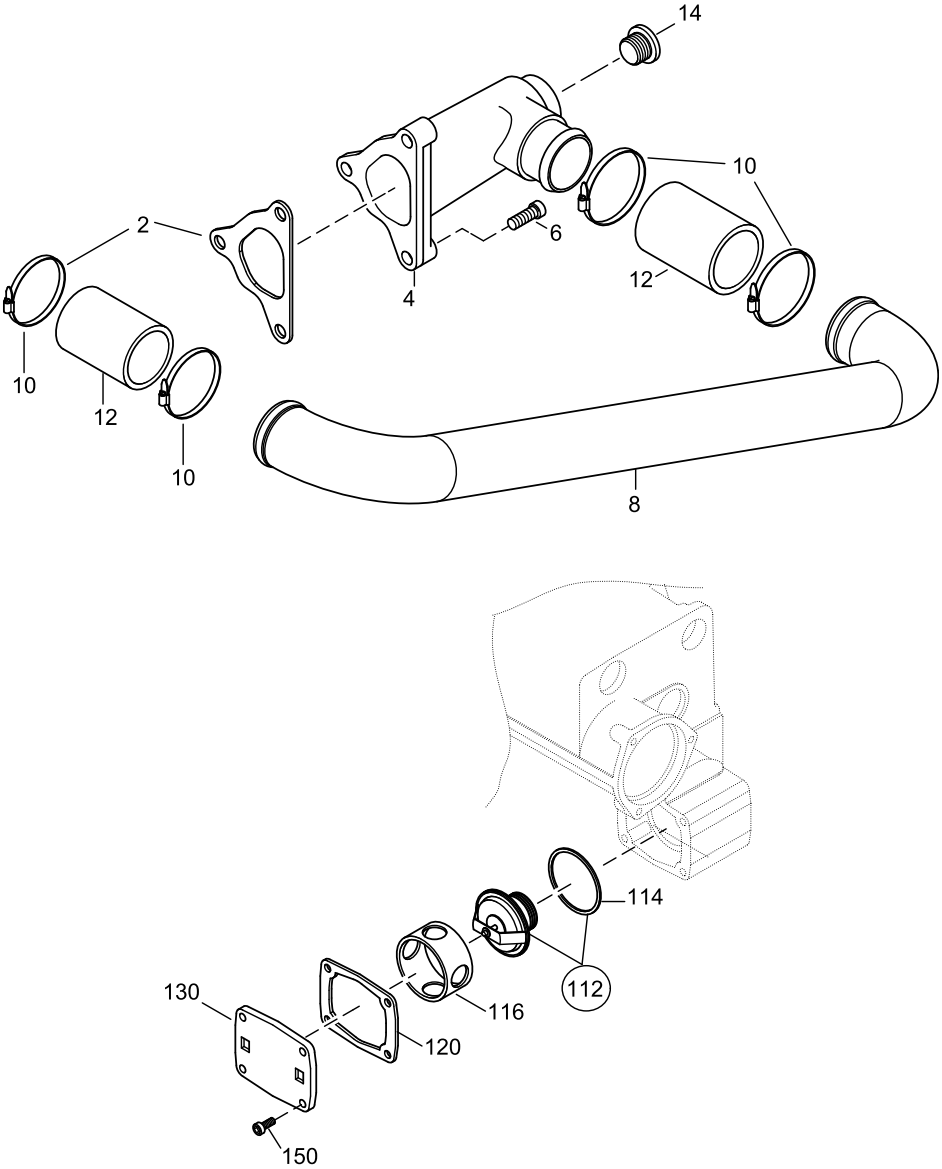
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TA 0503

236 MARINE K42 TURBO DIESEL + SOLAS	WATERPIPE, THERMOSTAT
--	------------------------------

05036184-2



WATERPIPE, THERMOSTAT

236 MARINE
K42 TURBO DIESEL
+ SOLAS

05036184-2

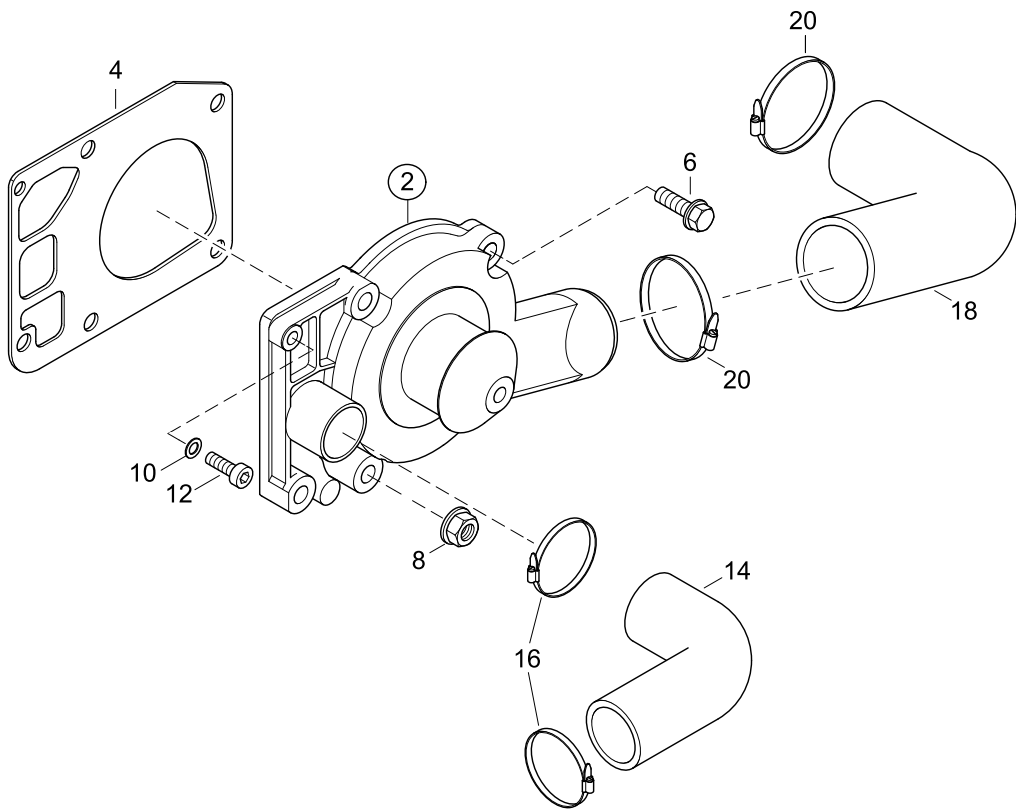
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TA 0504

236 MARINE K42 TURBO DIESEL + SOLAS	WATERPUMP
--	------------------

05046154-0



WATERPUMP

236 MARINE
K42 TURBO DIESEL
+ SOLAS

05046154-0

[illegible]



TA 0510

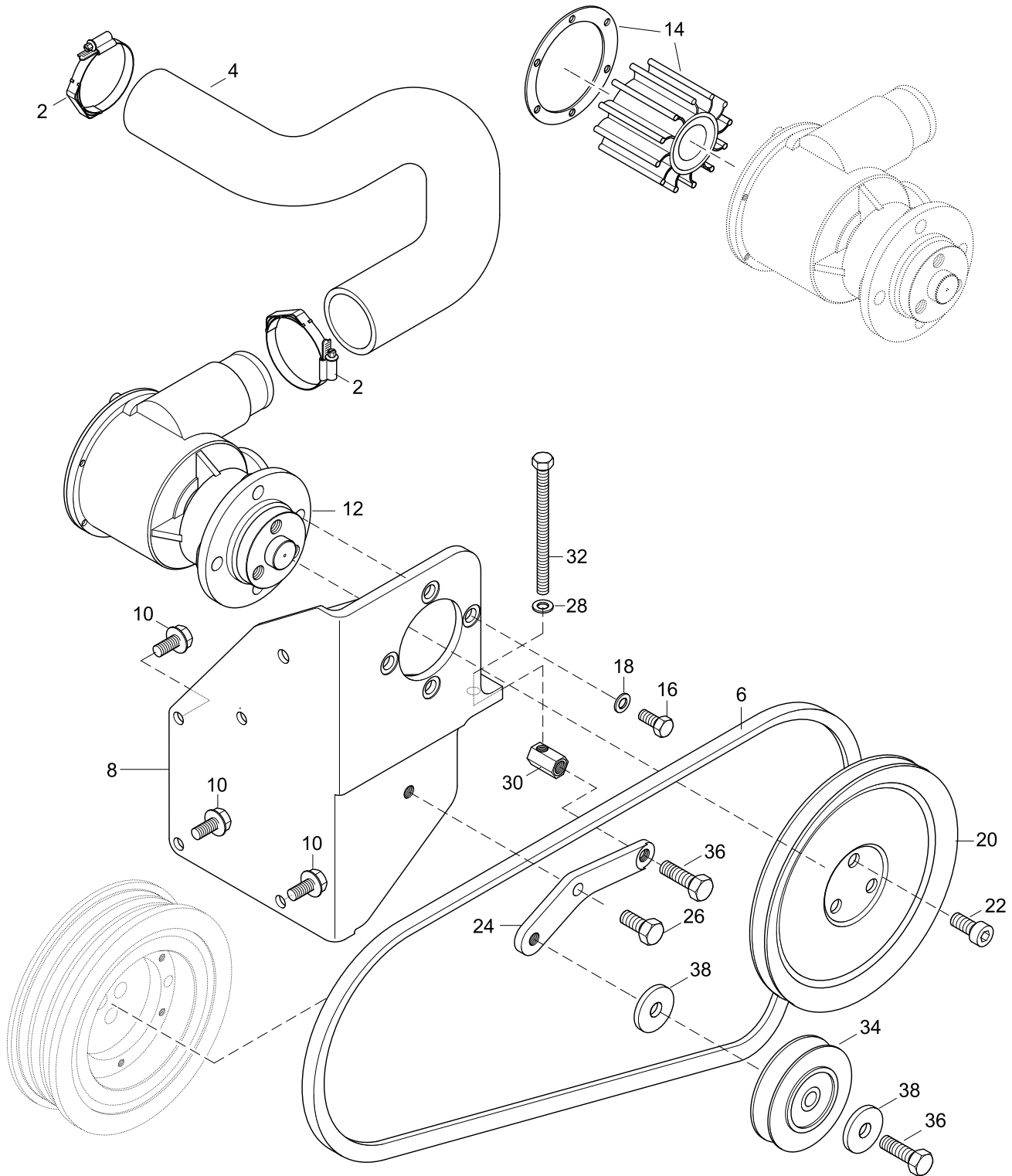
STEYRMOTORS
INNOVATION WITH LIGHTNESS



236 MARINE
K42 TURBO DIESEL
+ SOLAS

RAW WATER PUMP

05106184-1



236 MARINE
K42 TURBO DIESEL
+ SOLAS

05106184-1

[illegible]



TA 0512

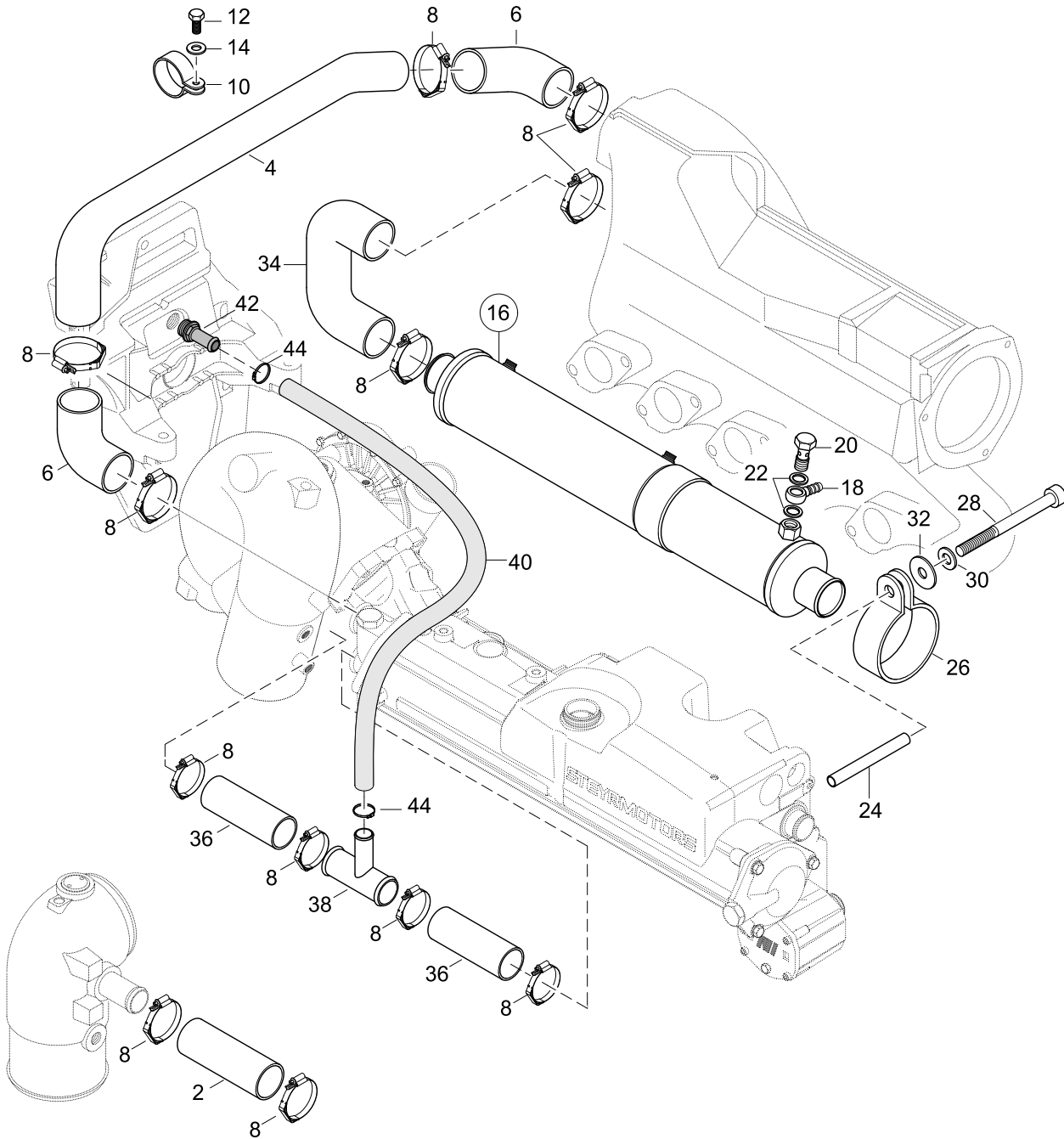
STEYRMOTORS
INNOVATION WITH LIGHTNESS



236 MARINE
K42 TURBO DIESEL
+ SOLAS

RAW WATER PIPES, FUEL-HYDRAULIC OIL COOLER

05126184-2



236 MARINE
K42 TURBO DIESEL
+ SOLAS

05126184-2

[illegible]



TA 0513

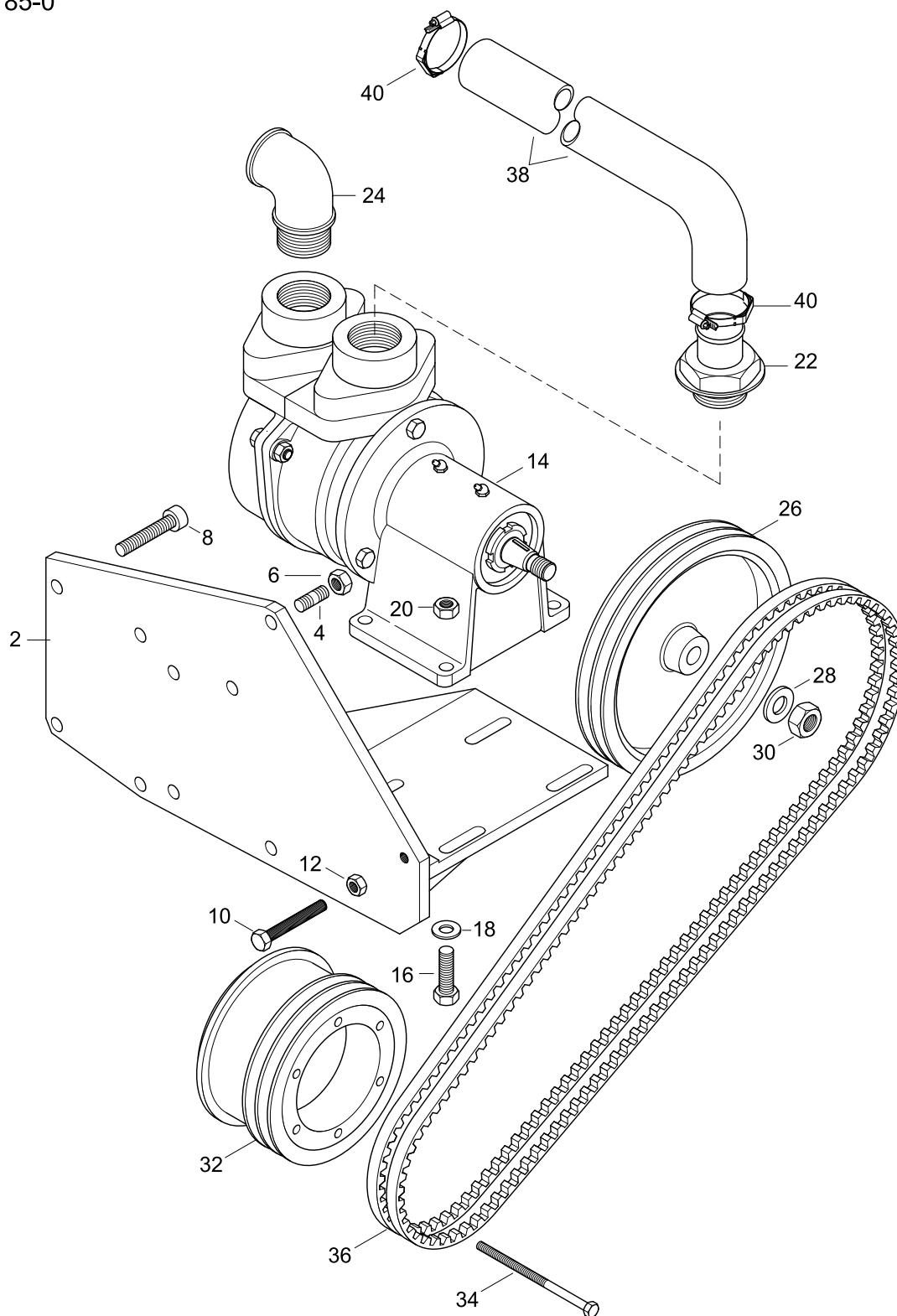
STEYRMOTORS
INNOVATION WITH LIGHTNESS



236 MARINE
K42 TURBO DIESEL
+ SOLAS

CENTRIFUGAL RAW WATER PUMP SPECIAL-OPTION

05136185-0



236 MARINE
K42 TURBO DIESEL
+ SOLAS

05136185-0

[illegible]



TA 0601

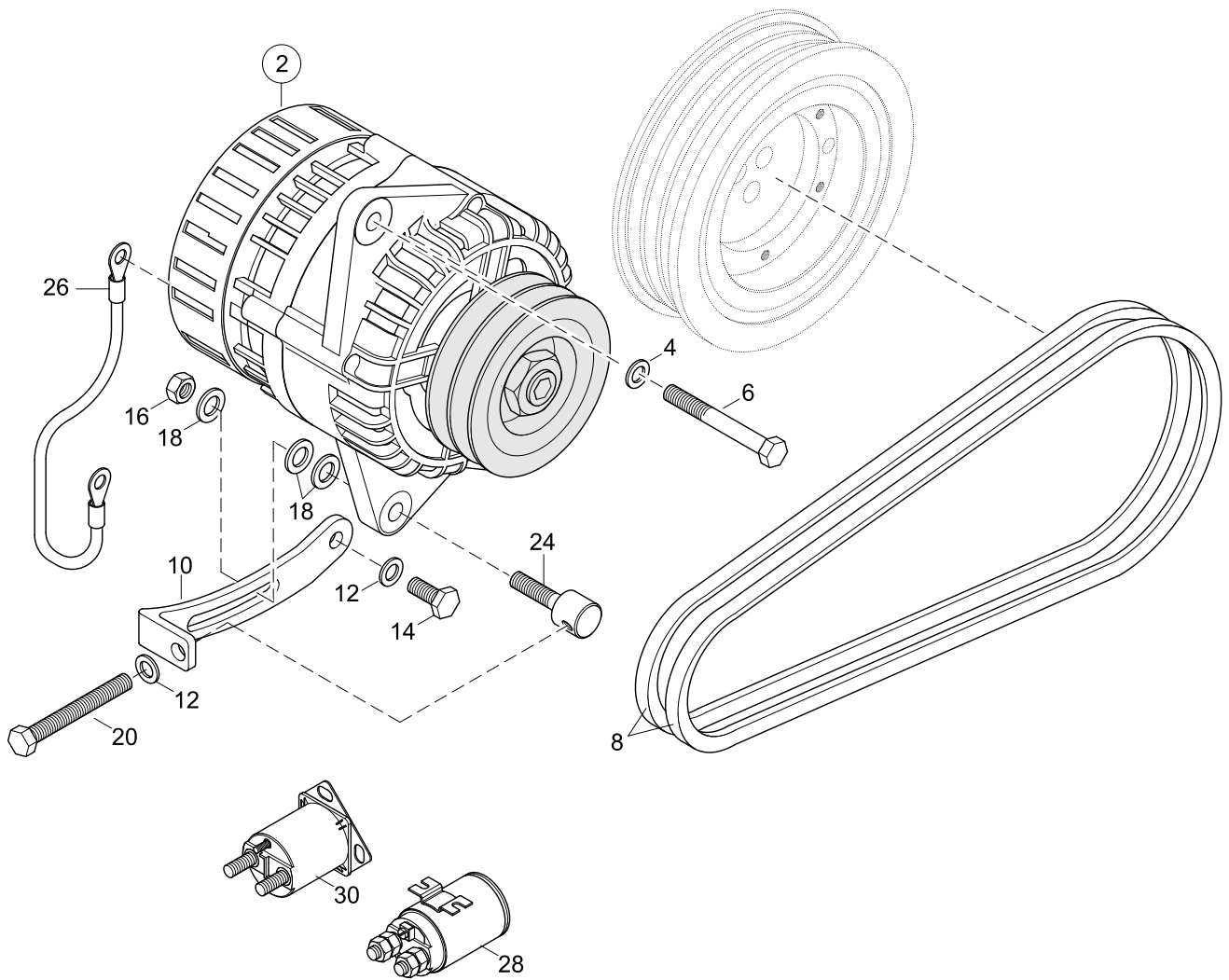
STEYRMOTORS
INNOVATION WITH LIGHTNESS



236 MARINE
K42 TURBO DIESEL
+ SOLAS

ALTERNATOR - STANDARD 14V / 90A

06016184-1



ALTERNATOR - STANDARD 14V / 90A

236 MARINE
K42 TURBO DIESEL
+ SOLAS

06016184-1

[illegible]



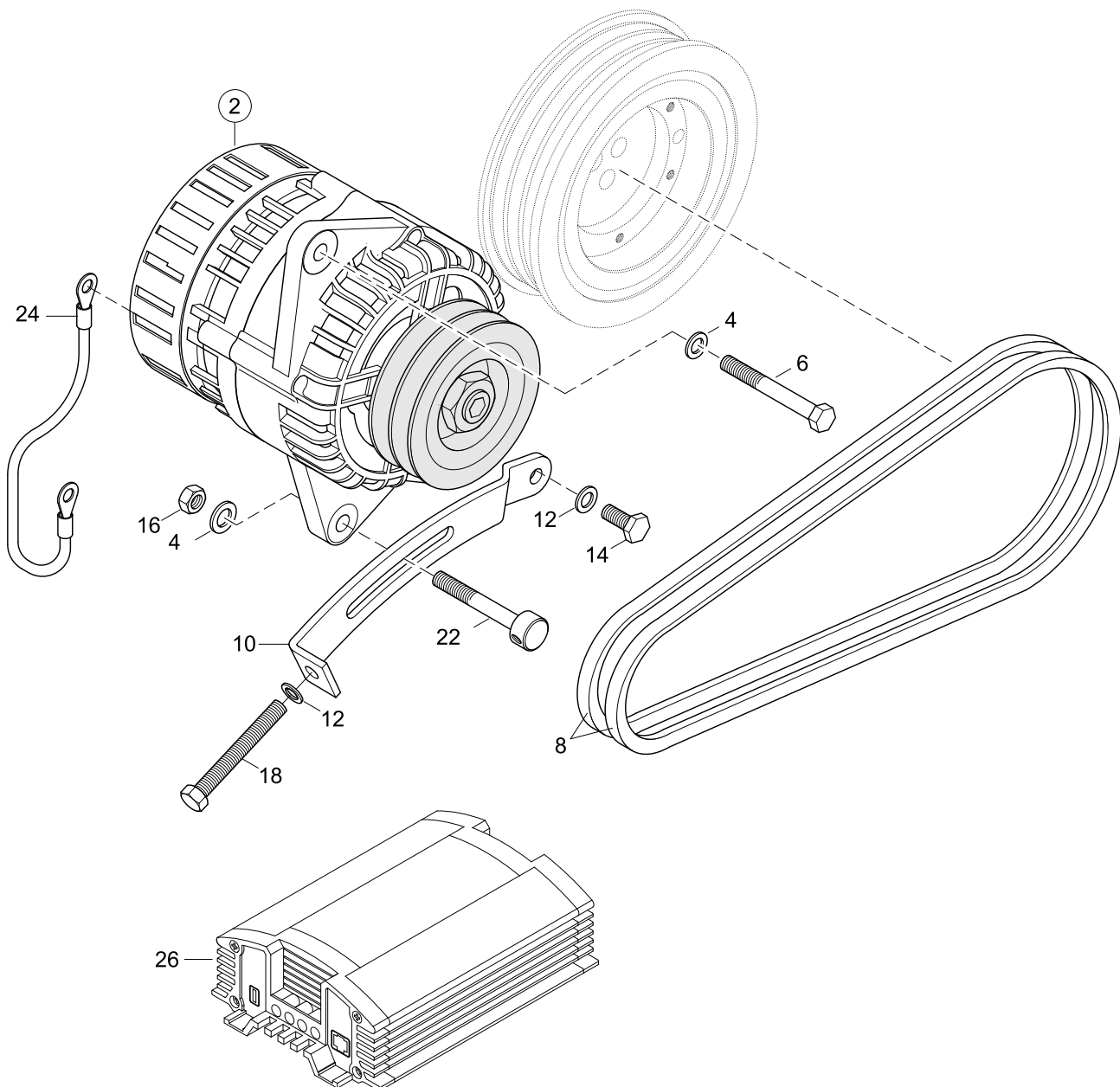
TA 0601



236 MARINE
K42 TURBO DIESEL
+ SOLAS

ALTERNATOR 28V / 80A OPTIONAL

06016184-2



ALTERNATOR 28V / 80A OPTIONAL

236 MARINE
K42 TURBO DIESEL
+ SOLAS

06016184-2

[illegible]

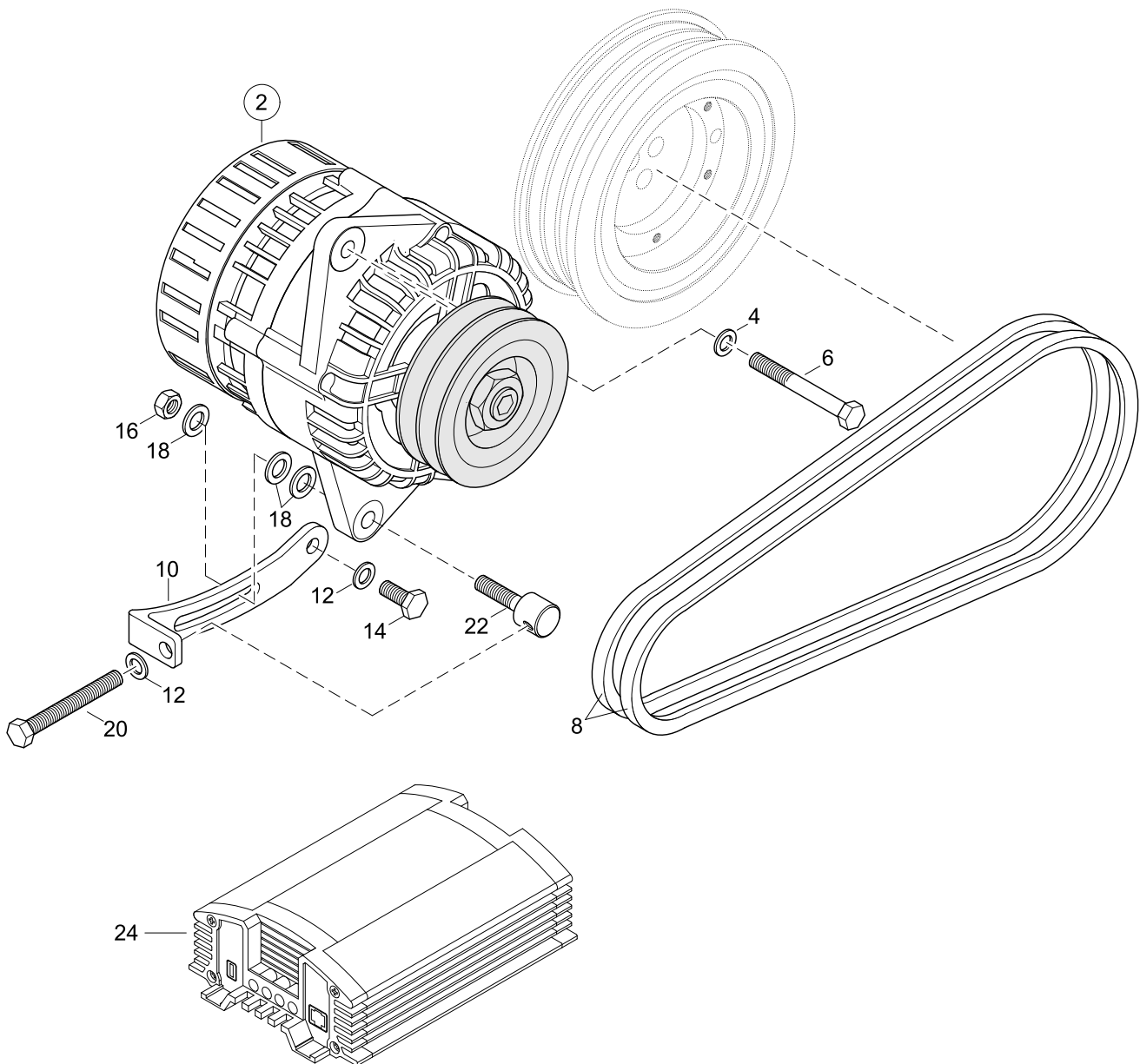


TA 0601

236 MARINE
K42 TURBO DIESEL
+ SOLAS

ALTERNATOR 28V / 55A OPTIONAL

06016184-4



ALTERNATOR 28V / 55A OPTIONAL

236 MARINE
K42 TURBO DIESEL
+ SOLAS

06016184-4

[illegible]



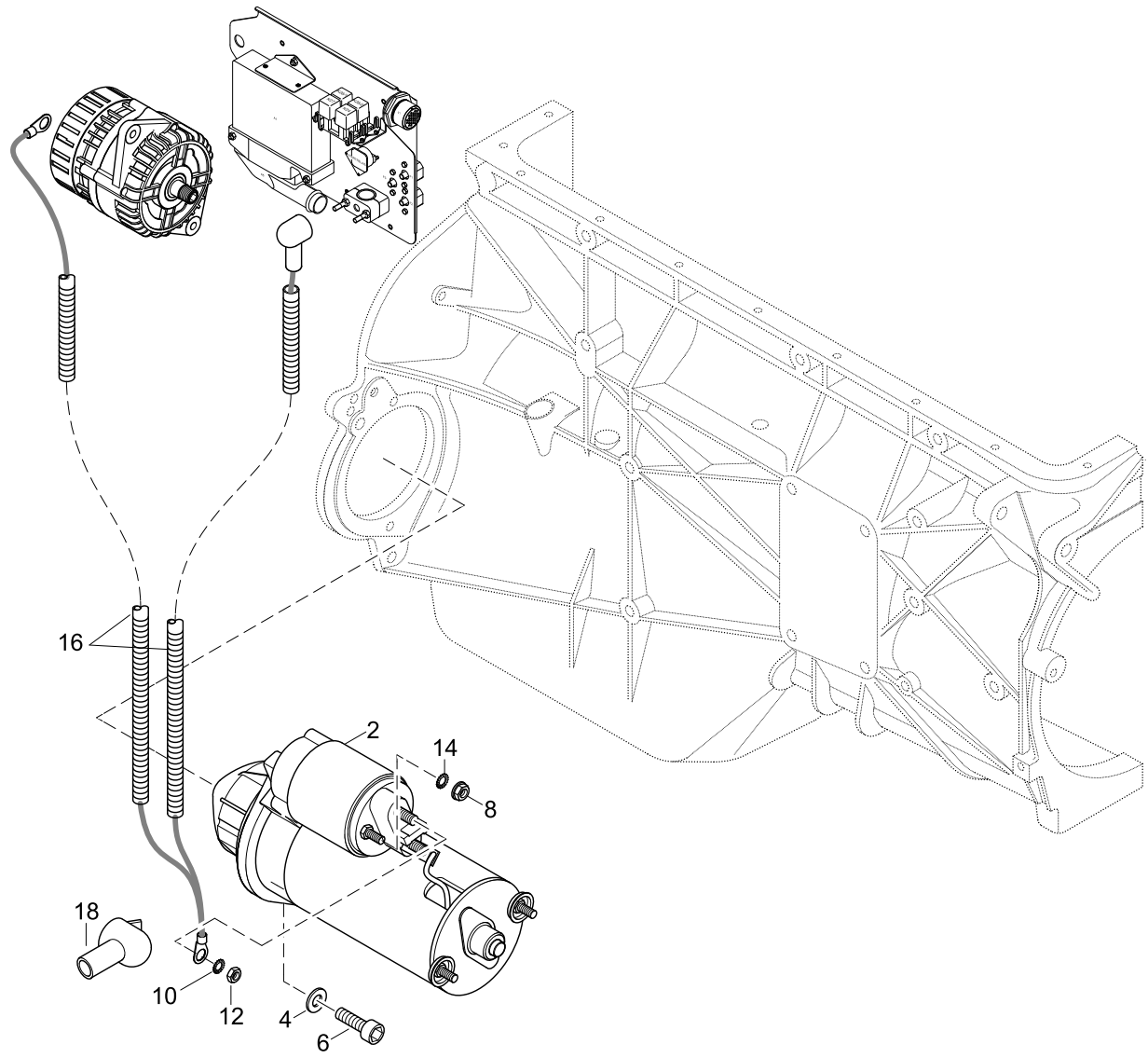
TA 0603



236 MARINE
K42 TURBO DIESEL
+ SOLAS

STARTING MOTOR

06036084-3



STARTING MOTOR

236 MARINE
K42 TURBO DIESEL
+ SOLAS

06036084-3

[illegible]



TA 0605

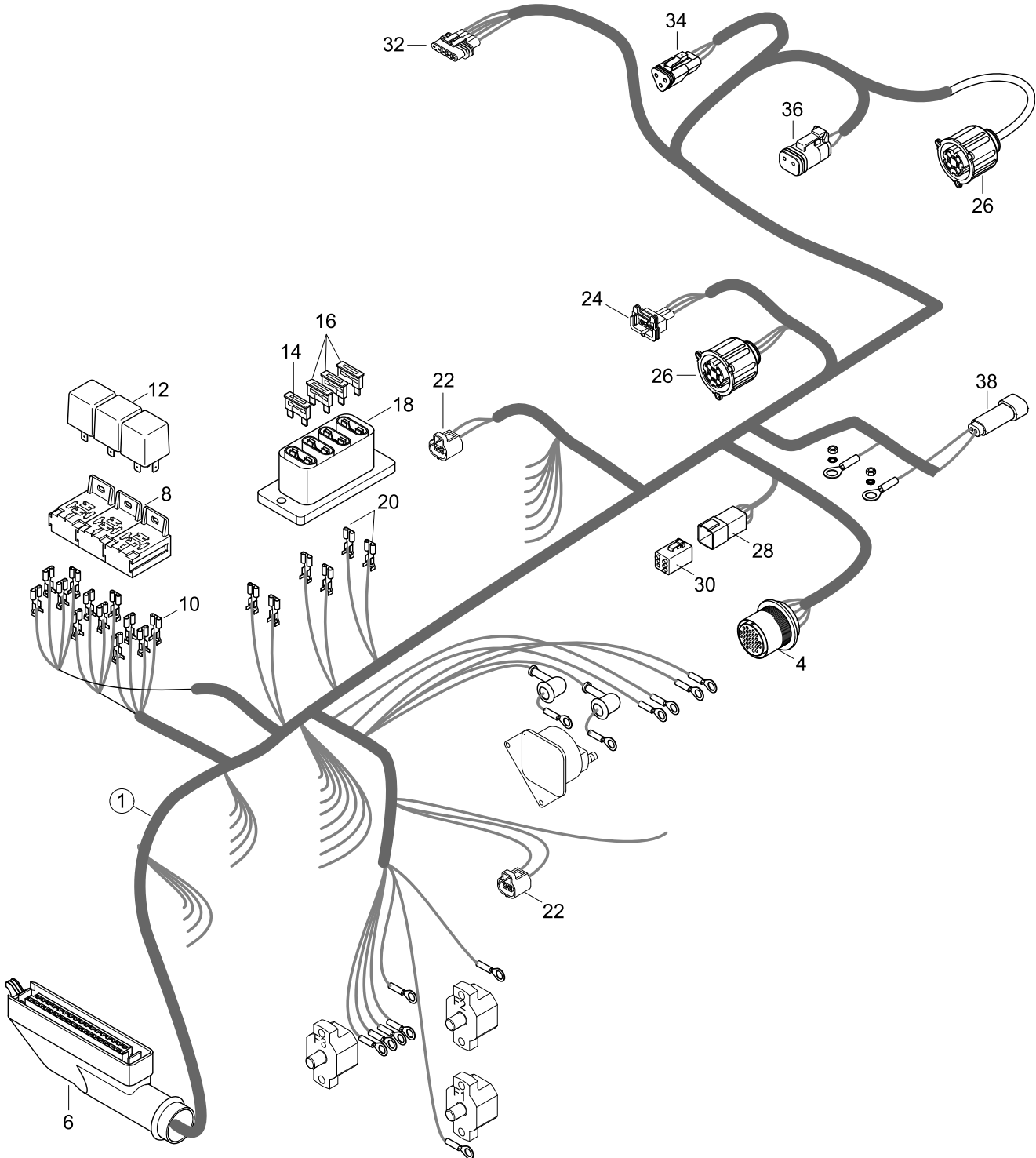
STEYRMOTORS
INNOVATION WITH LIGHTNESS



236 MARINE
K42 TURBO DIESEL
+ SOLAS

ENGINE HARNESS

06056184-2



236 MARINE
K42 TURBO DIESEL
+ **SOLAS**

06056184-2

[illegible]



TA 0606

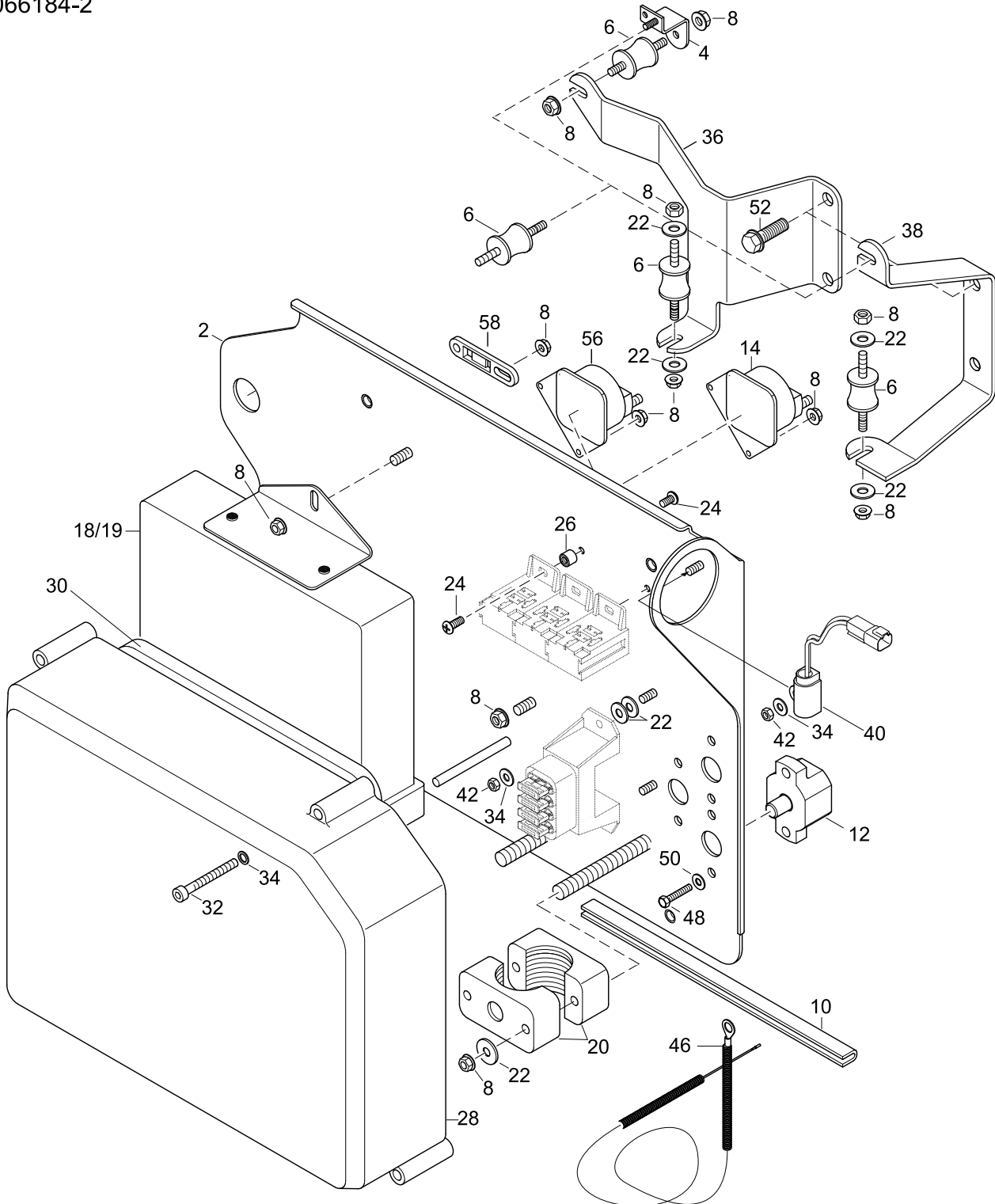
STEYRMOTORS
INNOVATION WITH LIGHTNESS



236 MARINE
K42 TURBO DIESEL
+ SOLAS

SECURETYSYSTEM, FUSES, ECU, E-BOX

06066184-2





SECURETYSYSTEM, FUSES, ECU, E-BOX

236 MARINE
K42 TURBO DIESEL
+ SOLAS

06066184-2

Pos.	Part.-No.	Qty	Designation	Step
2	2203723-1	1	BASE PLATE	.2
4	2203723-B	2	BRACKET BASEPLATE	.2
6	2203744-0	4	RUBBER MOUNT	.2
8	3880049-0	14	HEX.FLANGE NUT DIN 6923-M6-A2-70	.2
10	2173329-0	0.2	EDGE PROTECTOR	.2
12	O913774-0	3	AUTOMATIC CIRCUIT BREAKER 50A	.2
14	9000187-0	1	SOLENOID STARTER	.2
18	2176806-L	1	ENGINE CONTROL UNIT MO236K42 170kW - 4200rpm —>682320032	.2
19	2176806-N	1	ENGINE CONTROL UNIT MO236K42 170kW - 4200rpm 682320033—>	.2
20	2203753-0	2	CLAMP, FASTEN ENGINE-HARNESS	.2
22	9000012-0	10	WASHER LARGE SERIES DIN 9021-6.4-140HV-A2	.2
24	9000215-1	4	CROSS RECESS PAN HD.SCR. ISO 7045-M5x6-A2-50-H	.2
26	2179004-0	2	SILENT BLOCK M5	.2
28	2203720-0	1	COVERING, ENGINE ELECTRIC	.2
30	2171410-1	1	SEAL, COVERING ENGINE ELECTRIC	.2
32	9000003-0	5	HEX.SOCK. HD.CAP SCR. DIN 912-M5x55-A2-70	.2
34	3930069-0	8	WASHER ISO 7089-5-200HV-A2	.2
36	2178951-1	1	REAR E-BOX BOW 100mm	.2
38	2178950-2	1	E-BOX BOW 100mm	.2
40	2178971-G	1	INVERSION-SWITCH ASSY	.2
42	3870050-0	3	HEX.NUT DIN 934-M5-A2-70	.2
46	2178975-0	1	CABLE INVERSION-SWITCH SOLAS	.2
48	9000424-0	6	HEX.HD.SCR. ISO 4017-8/32UNCx20-A2-70	.2
50	3930072-0	6	WASHER LARGE SERIES DIN 9021-4.3-A2	.2
52	9000305-0	4	HEX.FLANGE BOLT EN 1665-M8x20-10.9-DAC	.2
56	2206161-0	1	POWER SOLENOID 12V	.2
58	2178870-0	1	FIXTURE, CABLE TIE	.2





TA 0607

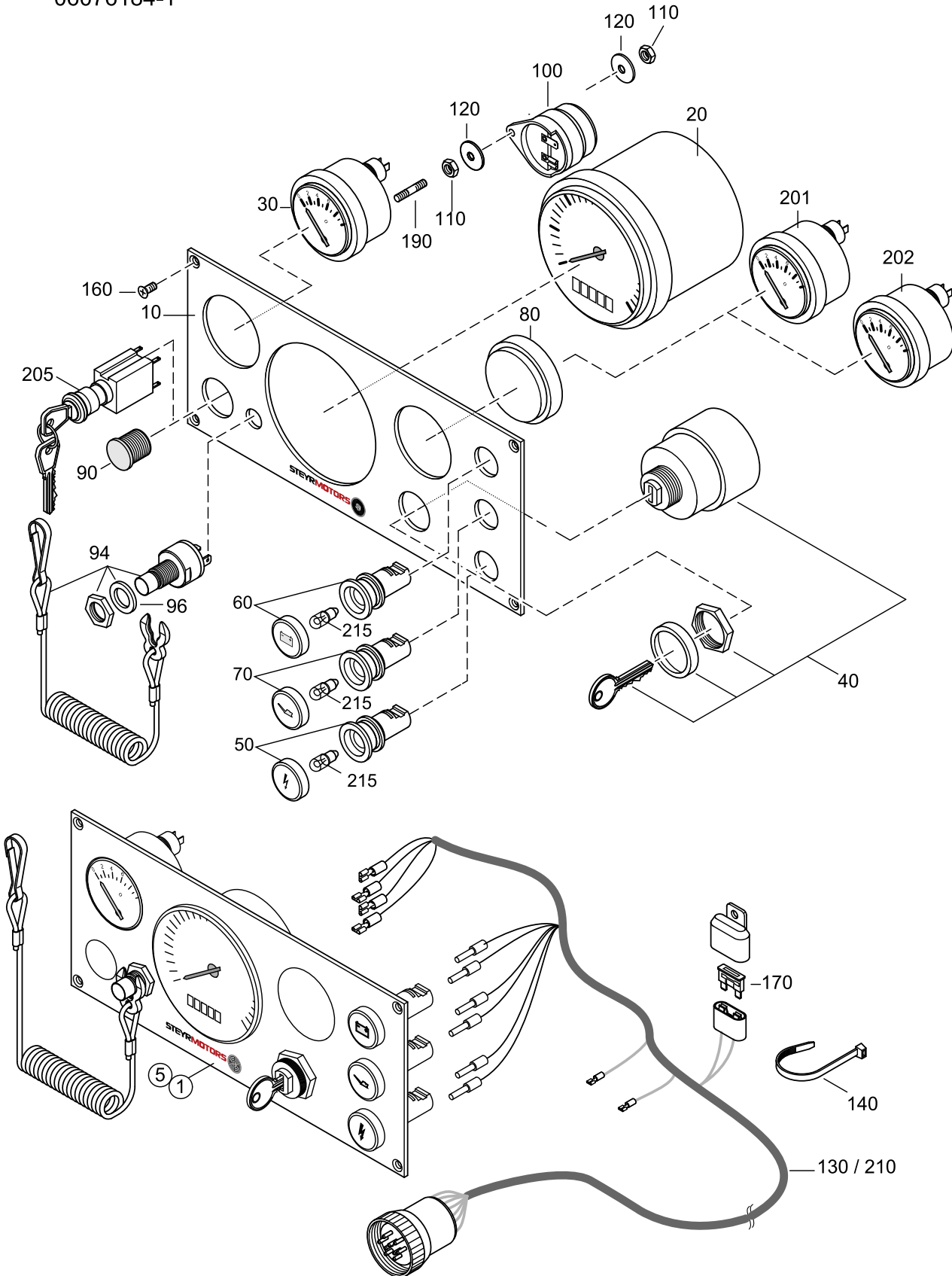
STEYRMOTORS
INNOVATION WITH LIGHTNESS



236 MARINE
K42 TURBO DIESEL
+ SOLAS

INSTRUMENTPANEL (STANDARD)
TILL -->2010

06076184-1





**INSTRUMENTPANEL (STANDARD)
TILL -->2010**

236 MARINE
K42 TURBO DIESEL
+ SOLAS

06076184-1

Pos.	Part.-No.	Qty	Designation	Step
1	Z021006-0	1	PANEL ASSY. (FROM 2004 —>2010)	.2
5	Z002635-0	1	PANEL ASSY. (TILL —>2004)	.2
10	2178831-3	1	INSTRUMENT PANEL	..3
20	2178756-3	1	REVOLU. & OPERA. HOUR COUNTER	..3
30	2178229-2	1	COOLANT TEMPERATURE GAUGE	..3
40	2178761-4	1	GLOW-START SWITCH ASSY.(SPARE)	..3
50	2179290-0	1	WARNING-LIGHT CHECK ENGI. ASSY	..3
60	2179291-0	1	WARNING-LIGHT BATTERY CHARGE ASSY. 12V	..3
70	2179292-0	1	WARNING-LIGHT ENGINE-OIL ASSY.	..3
80	2178759-2	1	BLIND COVER	..3
90	2179320-0	1	BLIND PLUG, BLACK	..3
94	Z002073-0	1	EMERGENCY CUTOFF SWITCH KIT	..3
96	2176170-0	1	O-RING 15x2	..3
100	2178760-1	1	HORN AUDIBLE WARNING	..3
110	3870051-0	2	HEX.NUT ISO 4032-M4-A2-70	..3
120	3930072-0	2	WASHER LARGE SERIES DIN 9021-4.3-A2	..3
130	Z002669-0	1	CABLE ASSY. INSTRUMENT 7m (CONDUCTOR SLEEVE)	..3
140	3171034-0	1	TIE STRAP N 05199-A4,5x160	..3
160	9000192-0	4	CR.REC.COUNT.SUNK HD.TPG.SCR. ISO 7050-ST3.5x16	..3
170	11345	1	FUSE 10A, RED	..3
190	2206167-1	1	STUD	..3
201	2178227-2	1	OIL PRESSURE GAUGE 10 BAR (ACCESSORY)	.2
202	2178231-1	1	VOLTMETER 12V (ACCESSORY)	.2
205	2178761-2	1	KEY-SWITCH CONSTANT REVOLUTION (ACCESSORY)	.2
210	Z002670-0	1	CABLE ASSY. INSTRUMENT 1.5m (CONDUCTOR SLEEVE)	.2





TA 0607

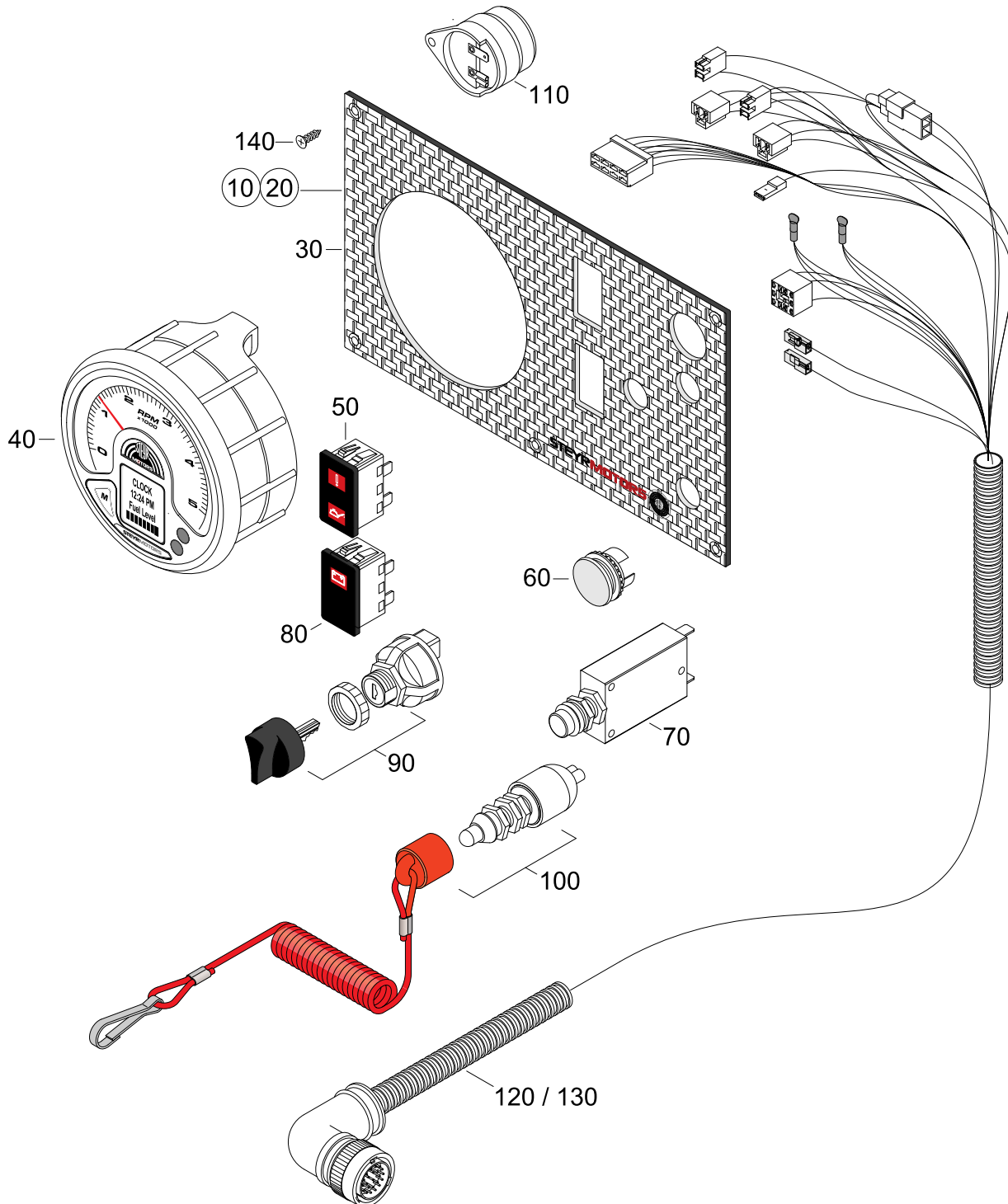
STEYRMOTORS
INNOVATION WITH LIGHTNESS



236 MARINE
K42 TURBO DIESEL
+ SOLAS

INSTRUMENTPANEL (STANDARD)
FROM 2010-->

06072184-1



236 MARINE
K42 TURBO DIESEL
+ SOLAS

06072184-1

[illegible]



TA 0609

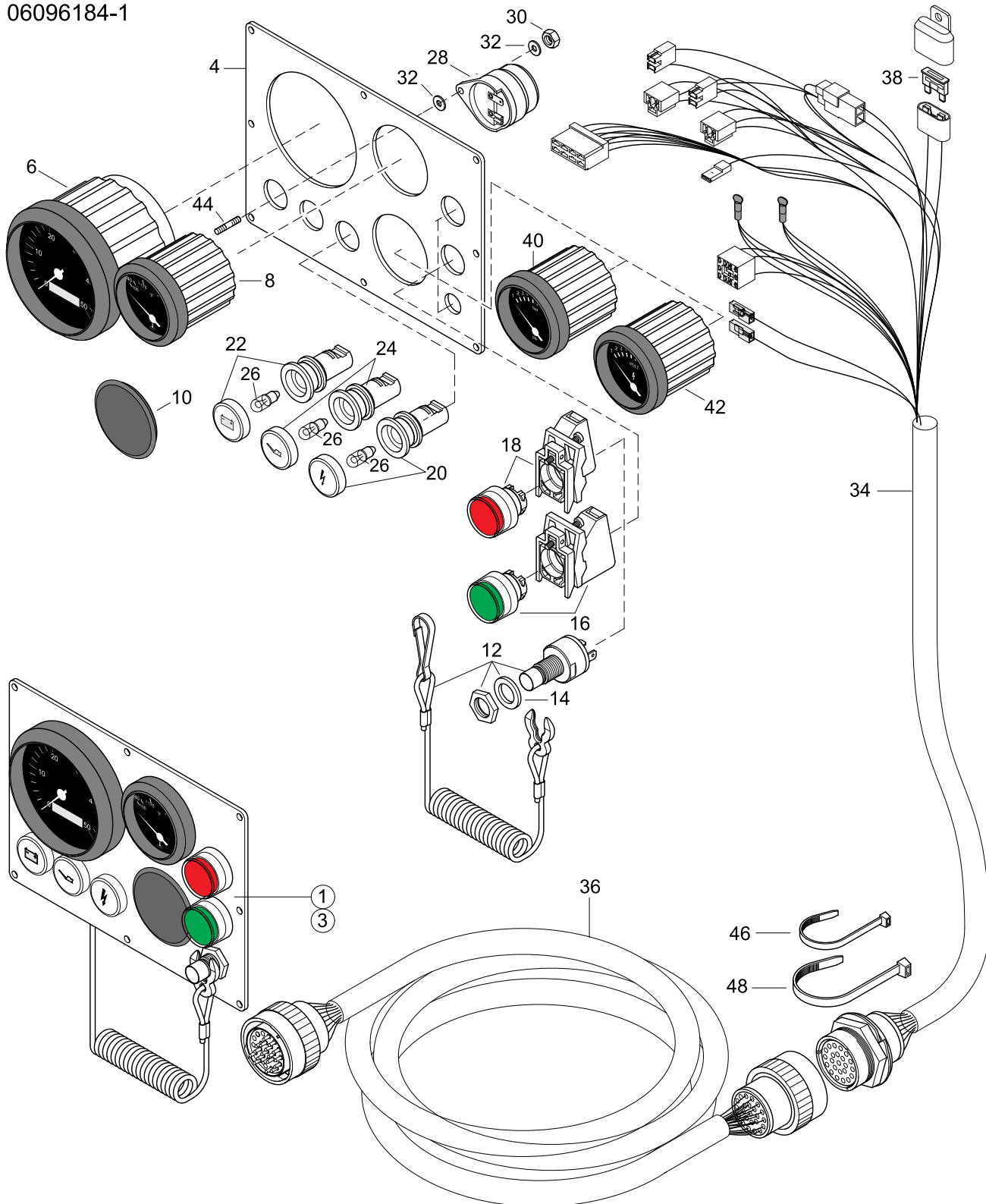
STEYRMOTORS
INNOVATION WITH LIGHTNESS



236 MARINE
K42 TURBO DIESEL
+ SOLAS

INSTRUMENTPANEL SOLAS (STANDARD)
TILL -->2010

06096184-1



236 MARINE
K42 TURBO DIESEL
+ SOLAS

06096184-1

[illegible]



TA 0609

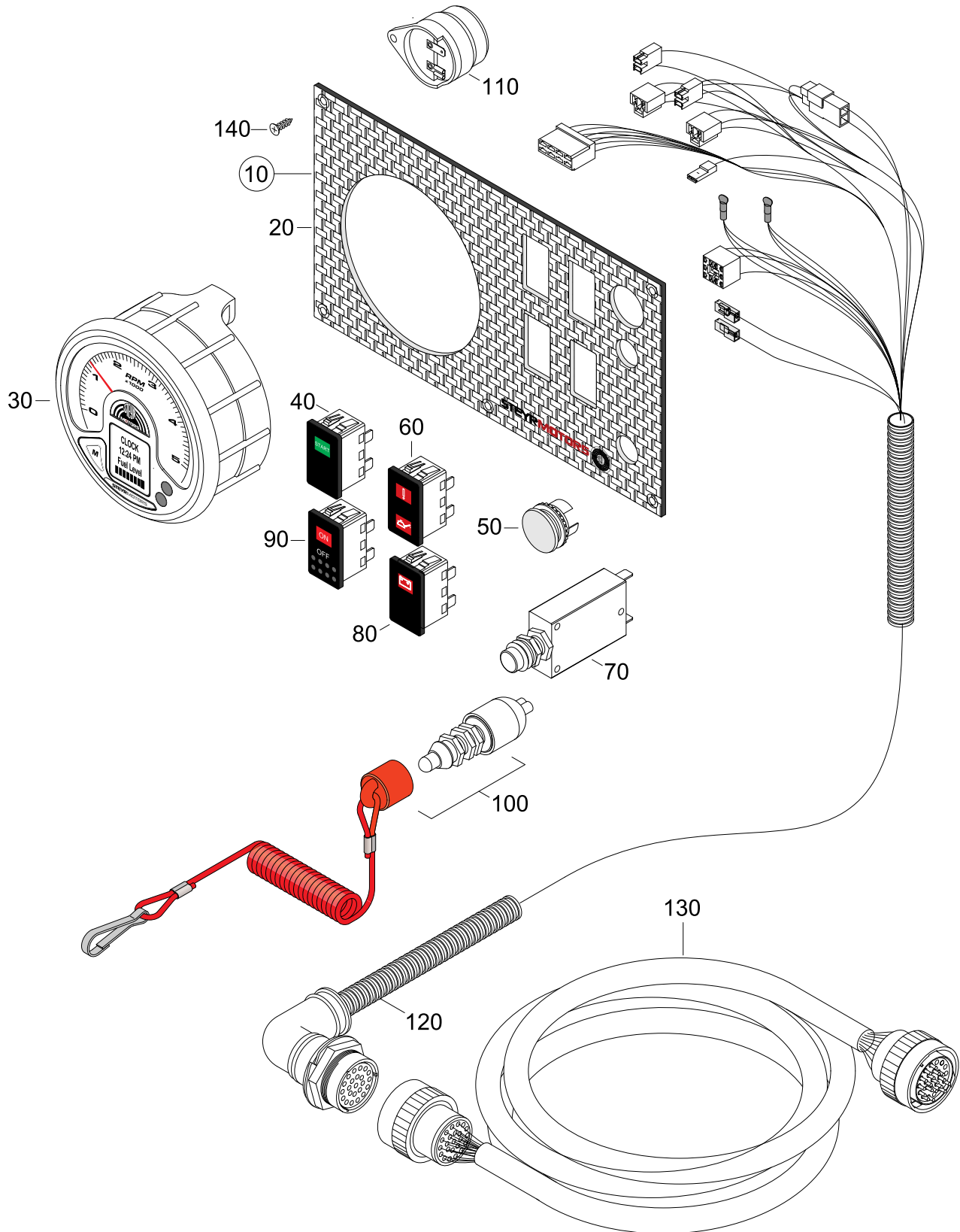
STEYRMOTORS
INNOVATION WITH LIGHTNESS



236 MARINE
K42 TURBO DIESEL
+ SOLAS

INSTRUMENTPANEL SOLAS (STANDARD)
FROM 2010-->

06092184-1



236 MARINE
K42 TURBO DIESEL
+ SOLAS

06092184-1

[illegible]



TA 0609

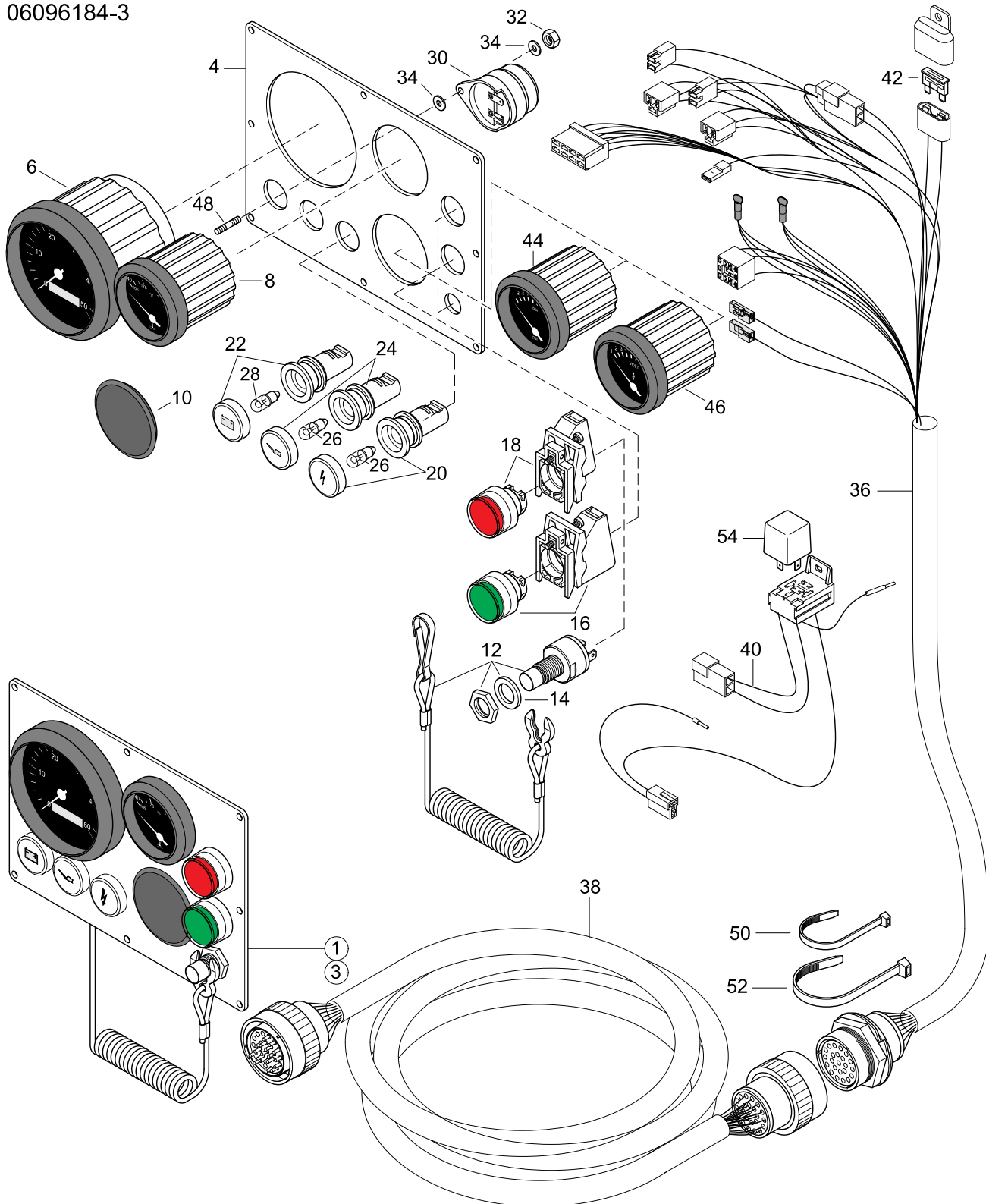
STEYRMOTORS
INNOVATION WITH LIGHTNESS



236 MARINE
K42 TURBO DIESEL
+ SOLAS

INSTRUMENTPANEL SOLAS 24V
TILL -->2010

06096184-3





**INSTRUMENTPANEL SOLAS 24V
TILL -->2010**

236 MARINE
K42 TURBO DIESEL
+ SOLAS

06096184-3

Pos.	Part.-No.	Qty	Designation	Step
1	Z021008-0	1	INSTR. PANEL ASSY. SOLAS 24V (FROM 2004—>2010)	.2
3	Z002631-0	1	INSTR. PANEL ASSY. SOLAS 24V (TILL —>2004)	.2
4	2178831-4	1	INSTRUMENT PANEL SOLAS	..3
6	2178756-3	1	REVOLU. & OPERA. HOUR COUNTER	..3
8	2178229-2	1	COOLANT TEMPERATURE GAUGE	..3
10	2178759-2	1	BLIND COVER	..3
12	Z002073-0	1	EMERGENCY CUTOFF SWITCH KIT	..3
14	2176170-0	1	O-RING 15x2	..3
16	2179294-0	1	SWITCH ASSY. START GREEN	..3
18	2179293-5	1	IGNITION SWITCH RED ASSY.	..3
20	2179290-0	1	WARNING-LIGHT CHECK ENGI. ASSY	..3
22	Z002115-0	1	WARNING-LIGHT BATTERY CHARGE ASSY. 12V & 24V	..3
24	2179292-0	1	WARNING-LIGHT ENGINE-OIL ASSY.	..3
26	2179162-0	3	MINIATUR LAMP 12V/2W 10x28	..3
28	2179141-0	1	MINIATUR LAMP 24V/3W 10x28	..3
30	2178760-1	1	HORN AUDIBLE WARNING	..3
32	3870051-0	2	HEX.NUT ISO 4032-M4-A2-70	..3
34	3930072-0	2	WASHER LARGE SERIES DIN 9021-4.3-A2	..3
36	Z002671-0	1	CABLE ASSY. INSTR. 1.5m SOLAS	..3
38	2206291-1	1	INTERMEDIATE CABLE 5m	..3
40	2179151-0	1	INTERMEDIATE CABLE CHARGE INDICATOR 24V	..3
42	11345	1	FUSE 10A, RED	..3
44	2178227-2	1	OIL PRESSURE GAUGE 10 BAR (ACCESSORY)	.2
46	2178231-1	1	VOLTMETER 12V (ACCESSORY)	.2
48	2206167-1	1	STUD	.2
50	3171034-0	1	TIE STRAP N 05199-A4,5x160	.2
52	3171392-0	1	TIE STRAP N 05199-B7,8x368	.2





TA 0609

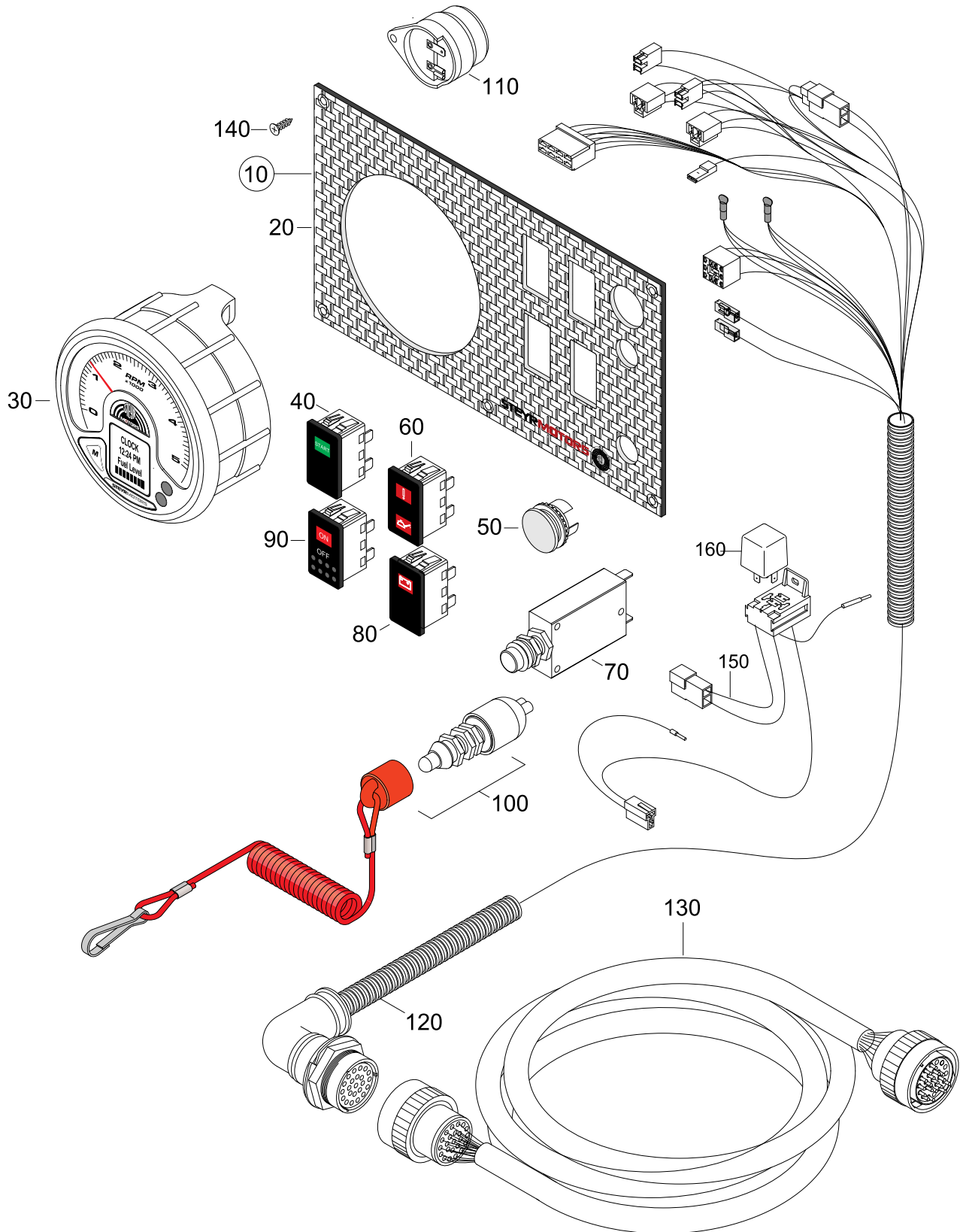
STEYRMOTORS
INNOVATION WITH LIGHTNESS



236 MARINE
K42 TURBO DIESEL
+ SOLAS

INSTRUMENTPANEL SOLAS 24V
FROM 2010-->

06092184-2



06092184-2

Z011796-2 04



SCC - DISPLAY

236 MARINE
K42 TURBO DIESEL
+ SOLAS

06106184-2

[illegible]



SWITCH PANEL FOR DISPLAY TILL -->2010

236 MARINE
K42 TURBO DIESEL
+ SOLAS

236 MARINE
K42 TURBO DIESEL
+ SOLAS

06116184-2

[illegible]



TA 0611

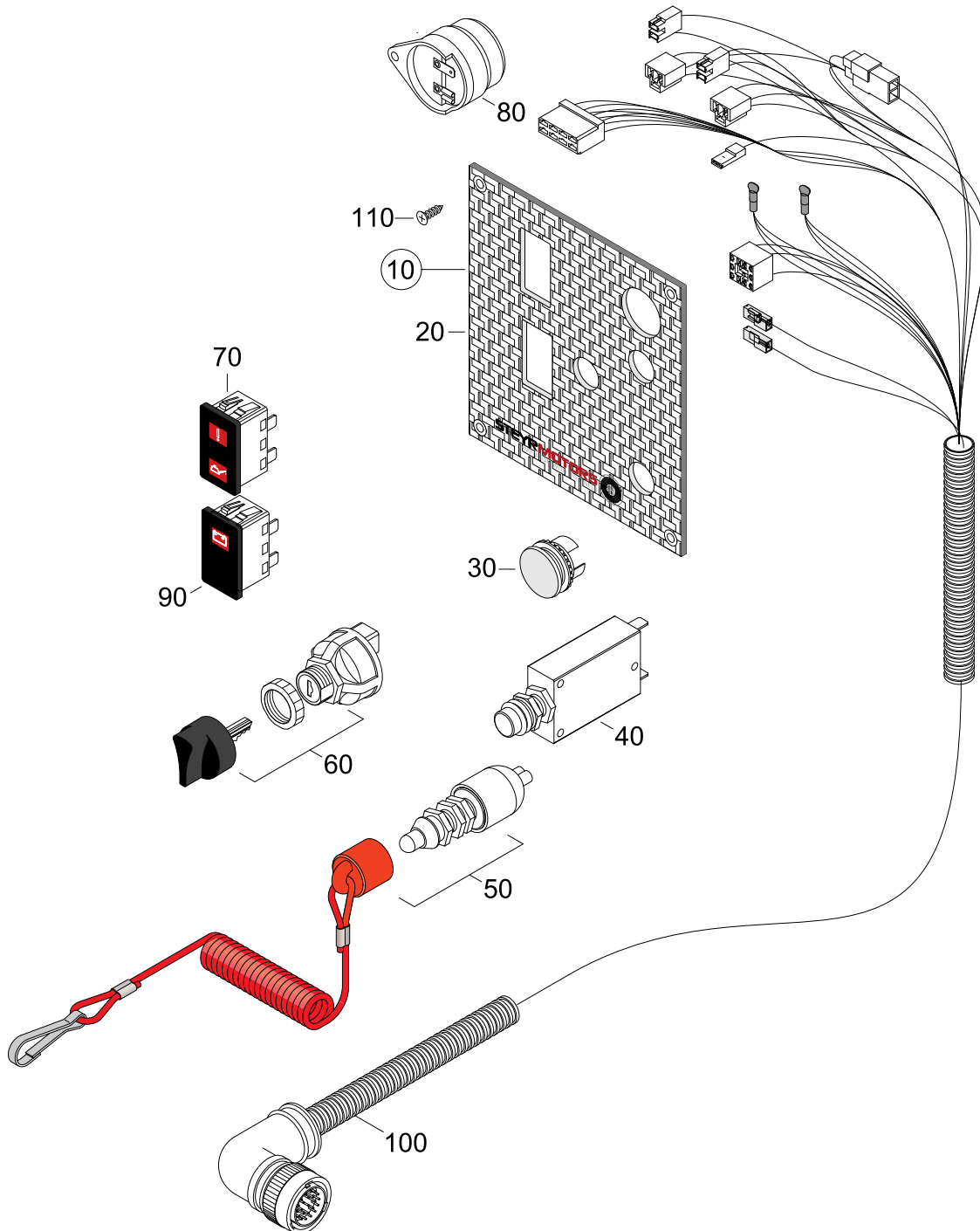
STEYRMOTORS
INNOVATION WITH LIGHTNESS



236 MARINE
K42 TURBO DIESEL
+ SOLAS

SWITCH PANEL FOR DISPLAY FROM 2010-->

06112184-1



236 MARINE
K42 TURBO DIESEL
+ SOLAS

06112184-1

[illegible]



TA 0612

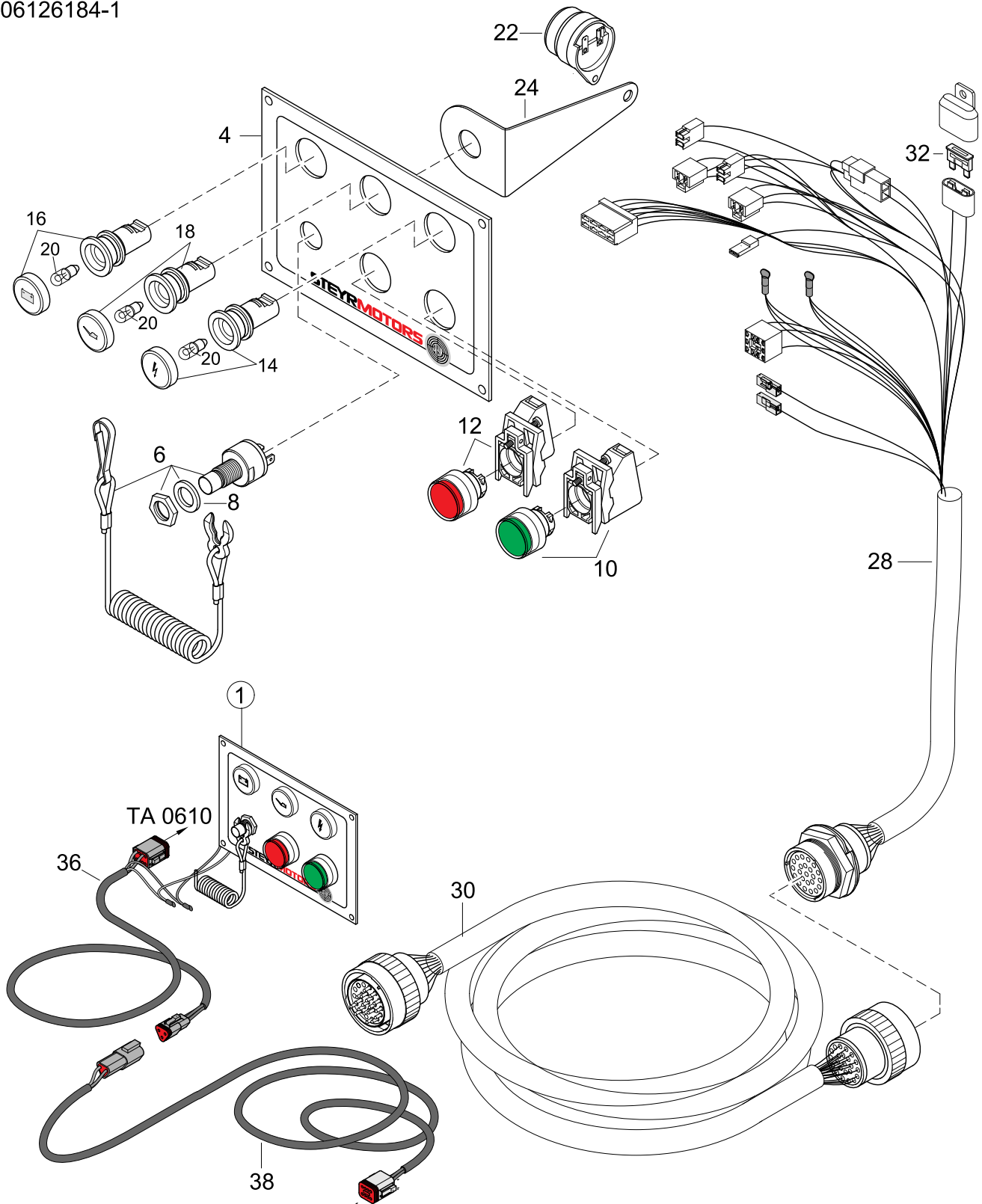
STEYRMOTORS
INNOVATION WITH LIGHTNESS



236 MARINE
K42 TURBO DIESEL
+ SOLAS

PUSH BUTTON PANEL SOLAS FOR DISPLAY
TILL -->2010

06126184-1



236 MARINE
K42 TURBO DIESEL
+ SOLAS

06126184-1

[illegible]



TA 0612

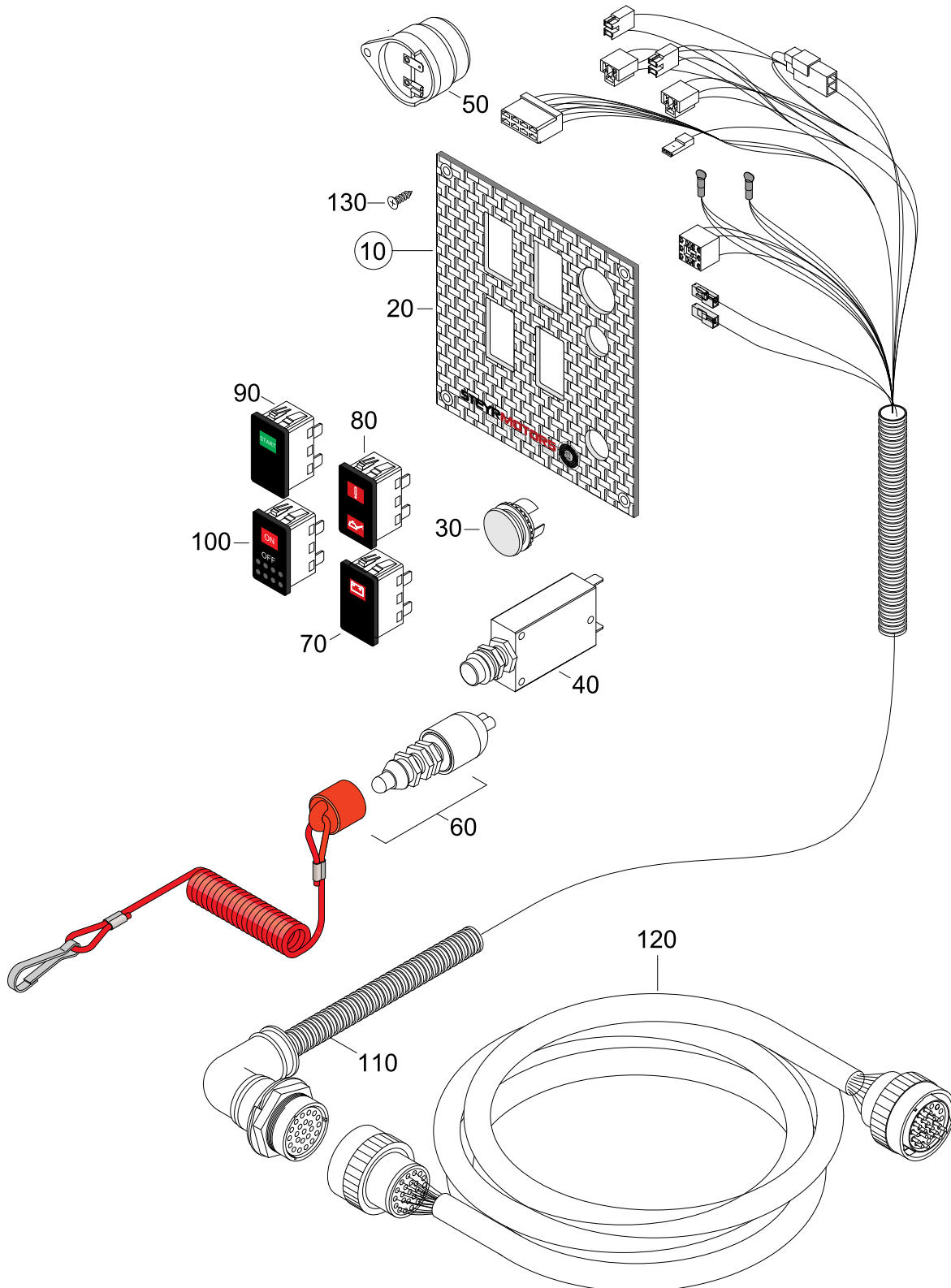
STEYRMOTORS
INNOVATION WITH LIGHTNESS



236 MARINE
K42 TURBO DIESEL
+ SOLAS

PUSH BUTTON PANEL SOLAS FOR DISPLAY FROM 2010-->

06122184-1



236 MARINE
K42 TURBO DIESEL
+ SOLAS

06122184-1

[illegible]

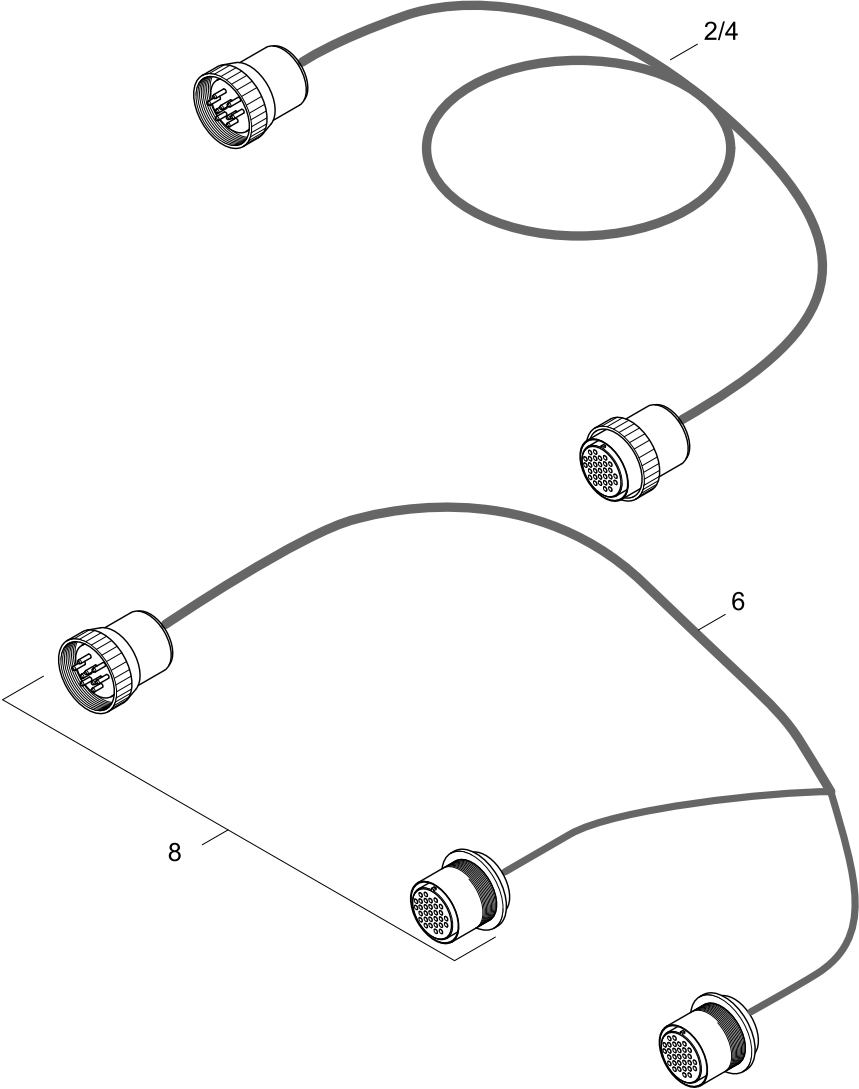


TA 0613

236 MARINE K42 TURBO DIESEL + SOLAS	EXTENSION CABLE INSTRUMENTS (ACCESSORY)
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06136184-0

NOTE: NOT COMPATIBLE WITH "SOLAS" INSTRUMENT PANEL



236 MARINE
K42 TURBO DIESEL
+ SOLAS

06136184-0

NOTE: NOT COMPATIBLE WITH "SOLAS" INSTRUMENT PANEL





TA 0700

STEYRMOTORS
INNOVATION WITH LIGHTNESS

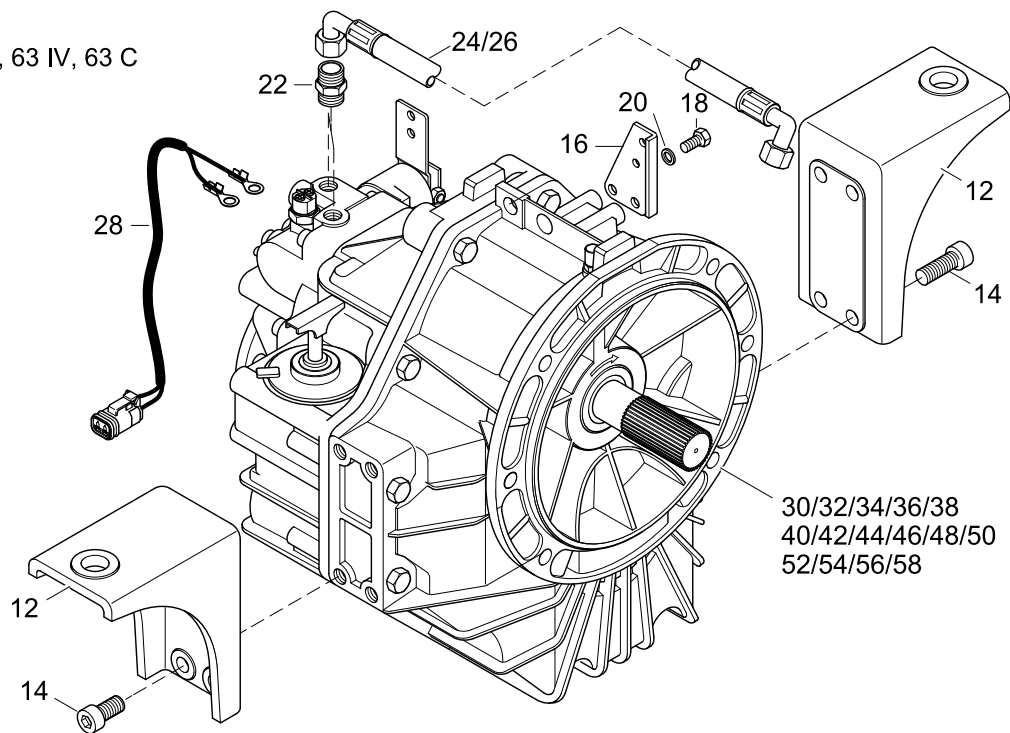


236 MARINE
K42 TURBO DIESEL
+ SOLAS

TRANSMISS., MOUNTING BRACKETS, PIPES

07006184-0

ZF 63, 63A, 63 IV, 63 C





TRANSMISS., MOUNTING BRACKETS, PIPES

236 MARINE
K42 TURBO DIESEL
+ SOLAS

07006184-0

Pos.	Part.-No.	Qty	Designation	Step
12	2178710-V	2	BRACKET GEAR-BOX DOWN ANGLE	.2
14	9000081-0	8	HEX.SOCK.HD.CAP SCR. DIN 912-M12x35-8.8-A3C	.2
16	2178711-9	1	BRACKET SHIFT CABLE PAINTED	.2
18	3800224-0	2	HEX.HD.SCR. ISO 4017-M8x20-A2-70	.2
20	3930103-0	2	WASHER DIN 125-8.4-140HV-A2	.2
22	Z011655-0	2	THREADED SOCKET 3/8NPT-M18x1,5	.2
24	2178731-0	1	OIL HOSE L=690mm	.2
26	2178732-0	1	OIL HOSE L=825mm	.2
28	2178745-1	1	HARNESS GEAR-SWITCH	.2
30	2178651-5	1	GEARBOX ASSY. ZF 63 A I=1.56 (PAINTED)	.2
32	2178651-6	1	GEARBOX ASSY. ZF 63 A I=2.04 (PAINTED)	.2
34	2178651-7	1	GEARBOX ASSY. ZF 63 A I=2.52 (PAINTED)	.2
36	2178651-8	1	GEARBOX ASSY. ZF 63 A I=1.22 (PAINTED)	.2
38	2178651-9	1	GEARBOX ASSY. ZF 63 A I=2.70 (PAINTED)	.2
40	2178766-5	1	GEARBOX ASSY. ZF 63 I=1.51 (PAINTED)	.2
42	2178766-6	1	GEARBOX ASSY. ZF 63 I=2.48 (PAINTED)	.2
44	2178766-7	1	GEARBOX ASSY. ZF 63 I=2.78 (PAINTED)	.2
46	2178766-8	1	GEARBOX ASSY. ZF 63 I=1.93 (PAINTED)	.2
48	2178766-9	1	GEARBOX ASSY. ZF 63 I=1.25 (PAINTED)	.2
50	2178652-6	1	GEARBOX ASSY. ZF 63 IV I=2.00 (PAINTED)	.2
52	2178652-7	1	GEARBOX ASSY. ZF 63 IV I=2.48 (PAINTED)	.2
54	2178652-8	1	GEARBOX ASSY. ZF 63 IV I=1.29 (PAINTED)	.2
56	2178652-5	1	GEARBOX ASSY. ZF 63 IV I=1.56 (PAINTED)	.2
58	2179500-9	1	GEARBOX ASSY. ZF 63 C I=1 (PAINTED)	.2



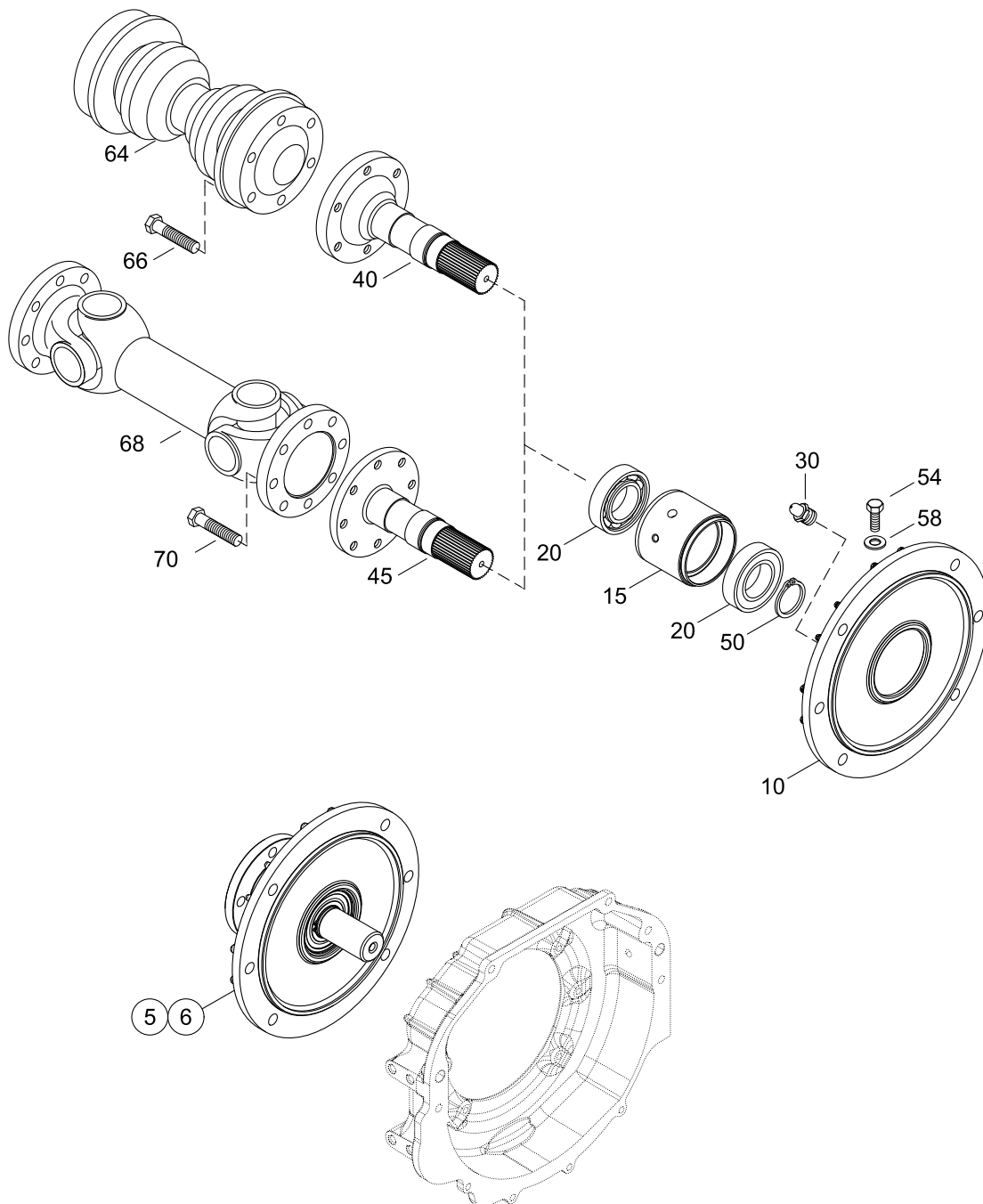


TA 0701

236 MARINE
K42 TURBO DIESEL
+ SOLAS

TRANSMISSION-SHAFT, PTO-SHAFT (ALU)

07016184-0



ALU - HOUSING



TRANSMISSION-SHAFT, PTO-SHAFT (ALU)

236 MARINE
K42 TURBO DIESEL
+ SOLAS

07016184-0

[illegible]

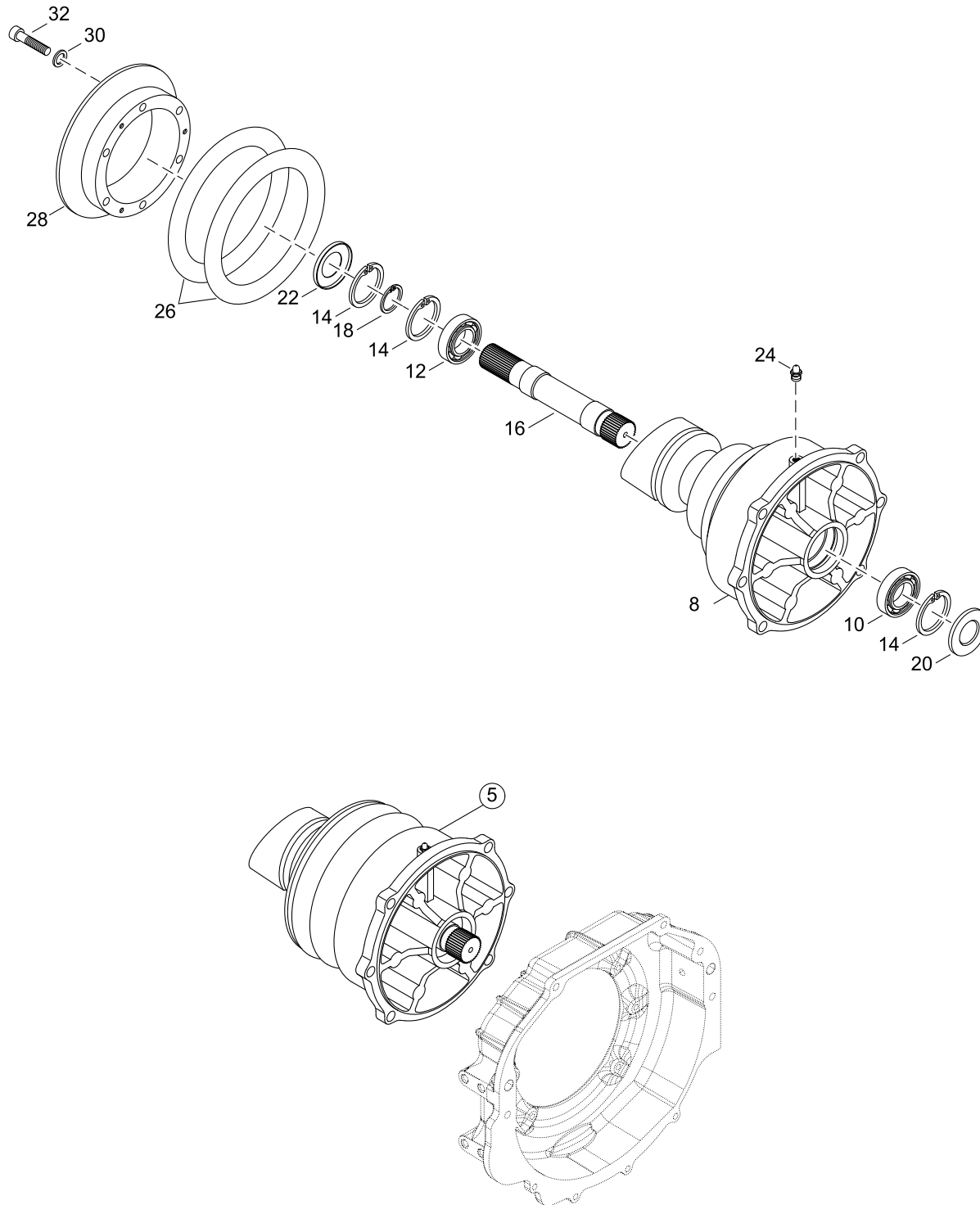


TA 0720

236 MARINE
K42 TURBO DIESEL
+ SOLAS

**DRIVE ADAPTOR VOLVO STERNDRIVE
(ACCESSORY)**

07206084-0



236 MARINE
K42 TURBO DIESEL
+ SOLAS

07206084-0

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TA 0730

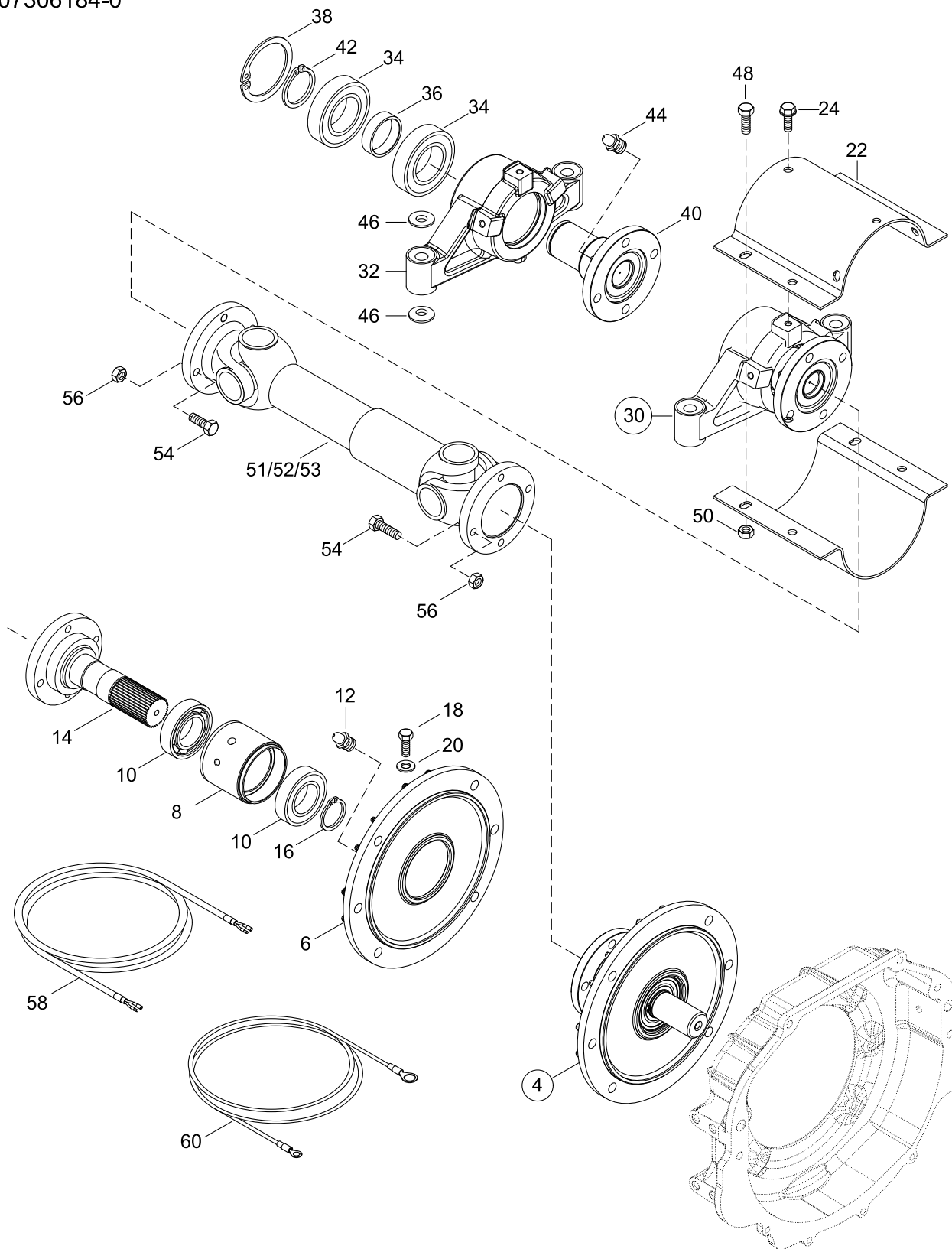
STEYRMOTORS
INNOVATION WITH LIGHTNESS



236 MARINE
K42 TURBO DIESEL
+ SOLAS

**DRIVE SHAFT EXT. MERCURY STERNDRIVE
(ACCESSORY)**

07306184-0





**DRIVE SHAFT EXT. MERCURY STERNDRIVE
(ACCESSORY)**

236 MARINE
K42 TURBO DIESEL
+ SOLAS

07306184-0

Pos.	Part.-No.	Qty	Designation	Step
4	Z002116-0	1	ADAPTER SHAFT ASSY. - MERCURY W.LENGTH BALANCE (PAINTED)	.2
6	Z002117-0	1	ADAPTER HOUSING - PAINTED (ALUCASTING)	..3
8	2179328-0	1	BEARING RETAINER	..3
10	3311181-0	2	DEEP GROOVE BALL BEARING DIN 625-RS1	..3
12	3963112-0	1	LUBRICATING NIPPLE, CONE DIN 71412-AM8x1-A3F	..3
14	2178814-2	1	ADAPTER SHAFT (MERCURY)	..3
16	3933251-0	1	RETAINING RING SHAFT DIN 471-35x1,5	..3
18	3802442-0	2	HEX.HD.SCR. ISO 4017-M8x40-8.8-A2C	..3
20	O125134-0	2	WASHER LARGE	..3
22	2179273-0	4	COVER PLATE	.2
24	9000305-0	6	HEX.FLANGE BOLT EN 1665-M8x20-10.9-DAC	.2
30	Z002118-0	1	BEARING BLOCK DRIVE SH. MERC. ASSY. (PAINTED)	.2
32	Z002119-0	1	BEARING BLOCK DRIVE SH. MERC. (PAINTED)	..3
34	9000486-0	2	DEEP GROOVE BALL BEARING DIN 625-6209 2RS1	..3
36	2179271-0	1	DISTANCE PLATE	..3
38	9000403-0	1	RETAINING RING BORE DIN 472-85x3	..3
40	Z002120-0	1	SHAFT-FLANGE DRIVE SHAFT MERC.	..3
42	3933350-0	1	RETAINING RING SHAFT DIN 471-45x1.75-BLANK	..3
44	3963112-0	1	LUBRICATING NIPPLE, CONE DIN 71412-AM8x1-A3F	..3
46	2179274-0	4	WASHER SPHERIC	.2
48	3802515-0	8	HEX.HD.SCR. ISO 4017-M10x20-8.8-A3C	.2
50	9000052-0	8	HEX.FLANGE NUT,PREVG.TOR. DIN 6927-M10-8-DAC A500	.2
51	Z002079-0	1	DRIVE SHAFT L=432mm & SCREWS	.2
52	Z002080-0	1	DRIVE SHAFT L=1000mm & SCREWS	.2
53	Z002081-0	1	DRIVE SHAFT L=1500mm & SCREWS	.2
54	9000066-0	8	HEX.HD.BOLT ISO 4017-M10x35-12.9	..3
56	9000052-0	8	HEX.FLANGE NUT,PREVG.TOR. DIN 6927-M10-8-DAC A500	..3
58	2179352-0	1	EXTENSION CABLE - TRIMSSENSOR 1,5m	.2
60	2179353-0	1	GROUND WIRE FLYW.HSG-TRANSOM 1,8m	.2



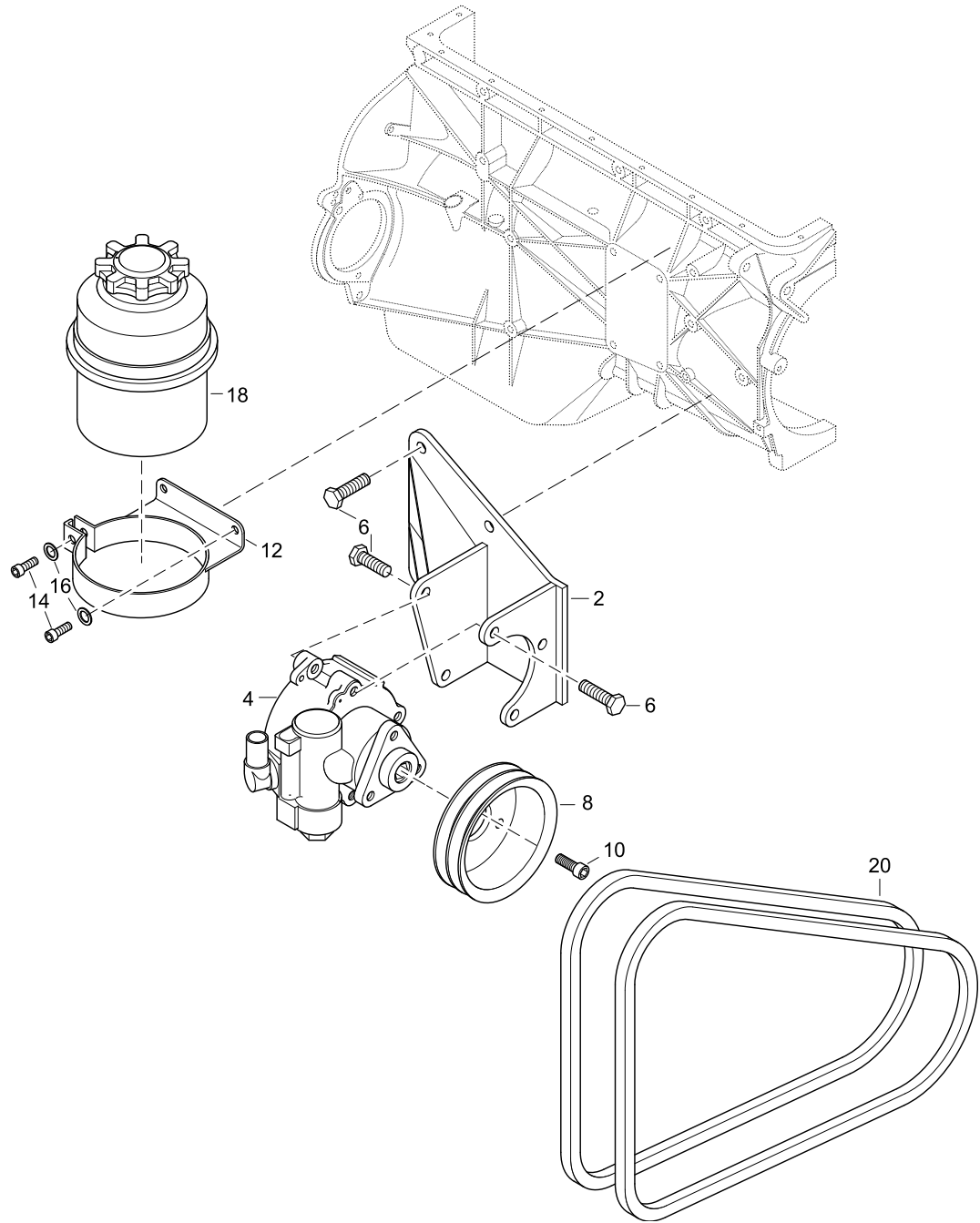


TA 1408

236 MARINE
K42 TURBO DIESEL
+ SOLAS

HYDRAULIC PUMP

14086184-1



HYDRAULIC PUMP

236 MARINE
K42 TURBO DIESEL
+ SOLAS

14086184-1

[illegible]

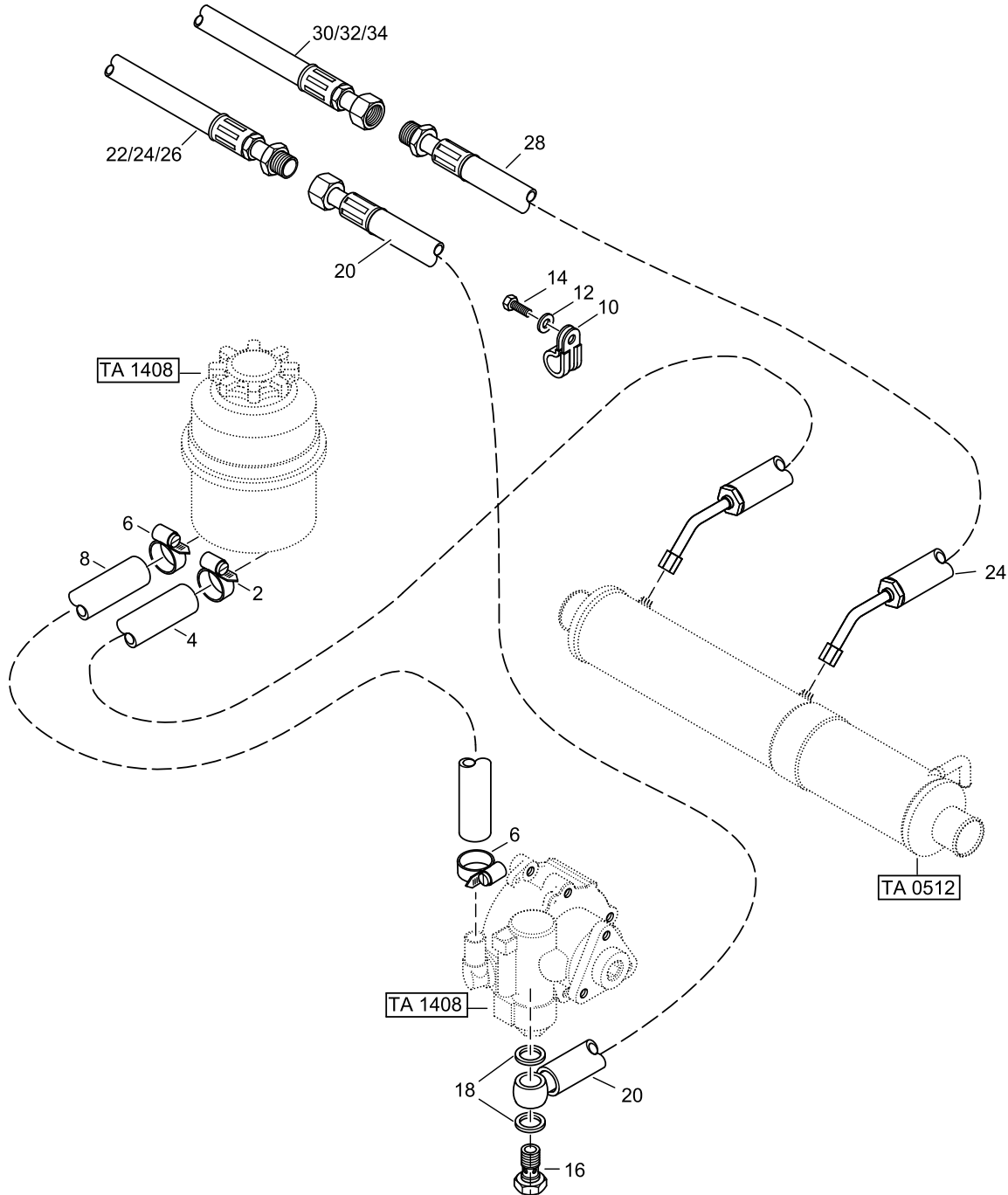


TA 1409

236 MARINE
K42 TURBO DIESEL
+ SOLAS

HYDRAULIC PIPES

14096184-0



236 MARINE
K42 TURBO DIESEL
+ SOLAS

14096184-0

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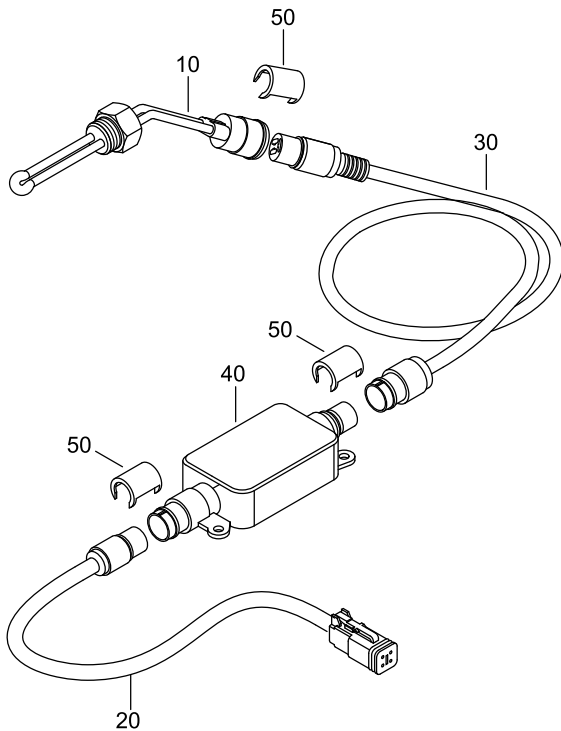
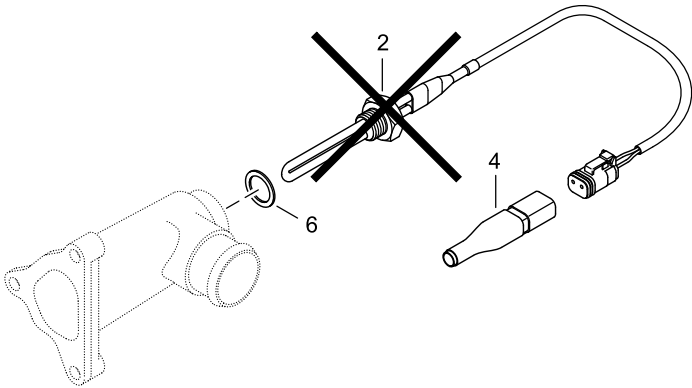


TA 2207

236 MARINE
K42 TURBO DIESEL
+ SOLAS

ENGINE PREHEATING
(ACCESSORY)

22076184-0



236 MARINE
K42 TURBO DIESEL
+ SOLAS

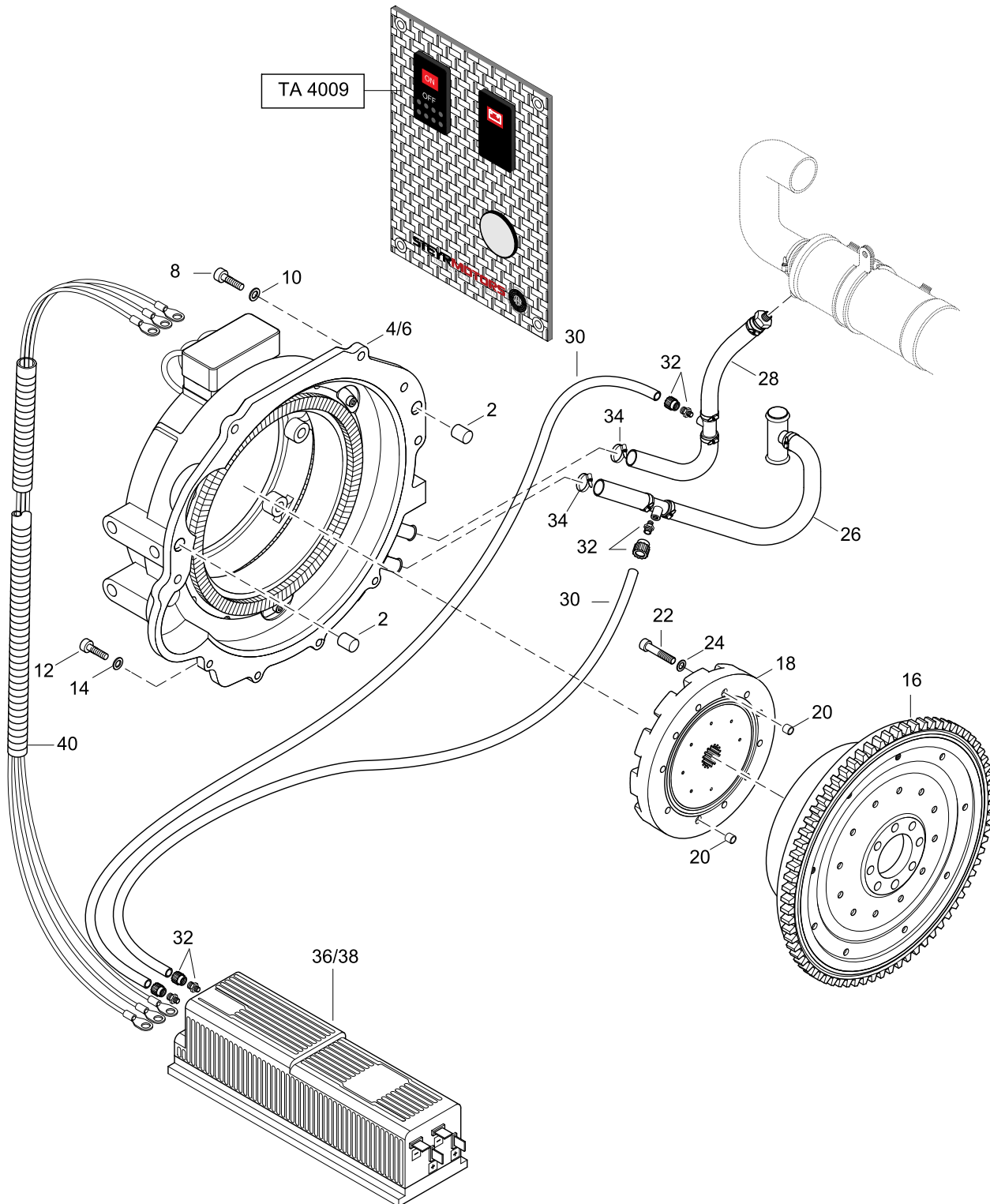
22076184-0

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INTEGR. FLYWHEELGENERATOR (IFG) (ACCESSORY)

40006184-0



236 MARINE
K42 TURBO DIESEL
+ SOLAS

40006184-0

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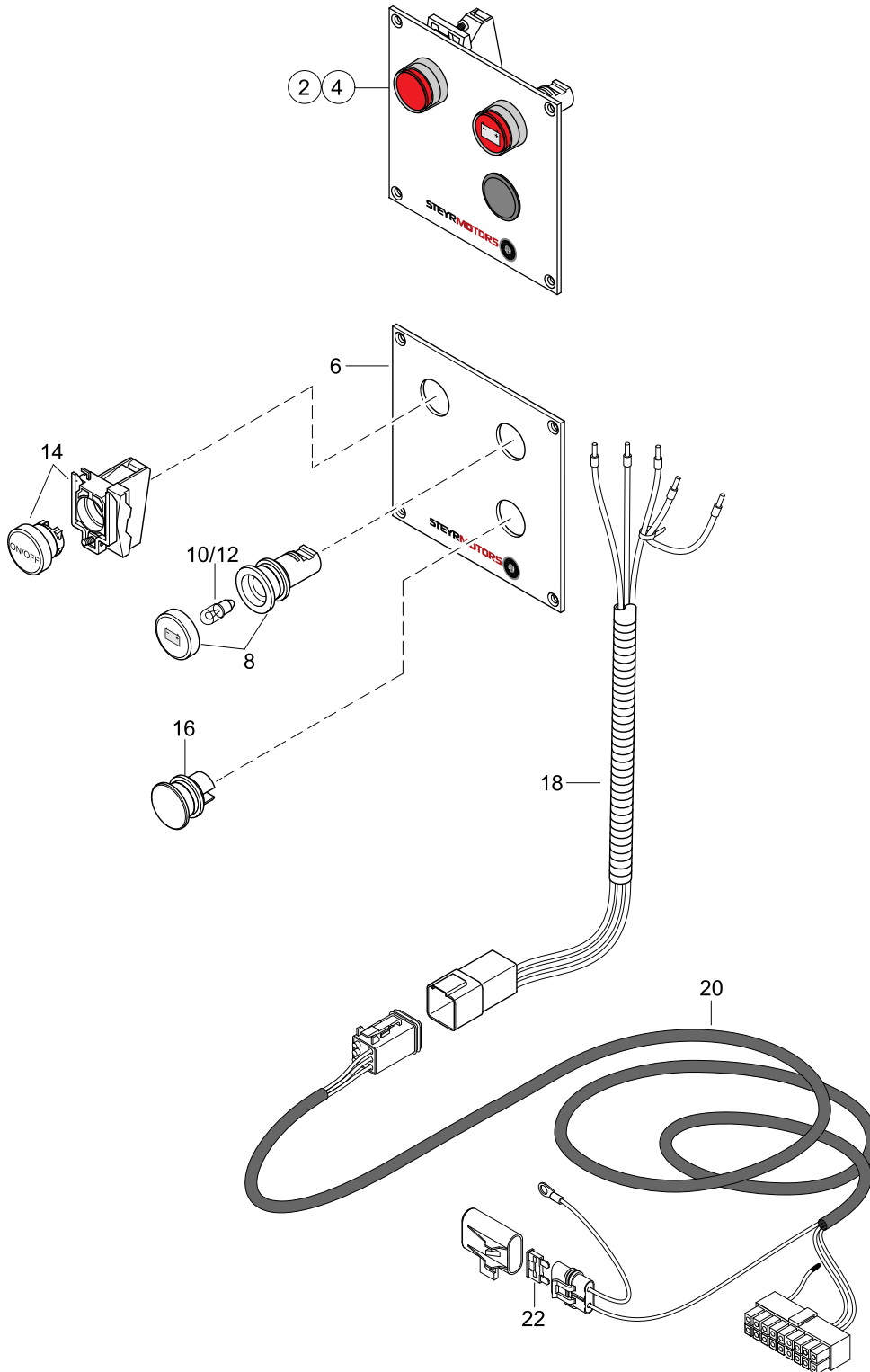
TA 4009



236 MARINE
K42 TURBO DIESEL
+ SOLAS

PUSH BUTTON PANEL „IFG“
TILL -->2010

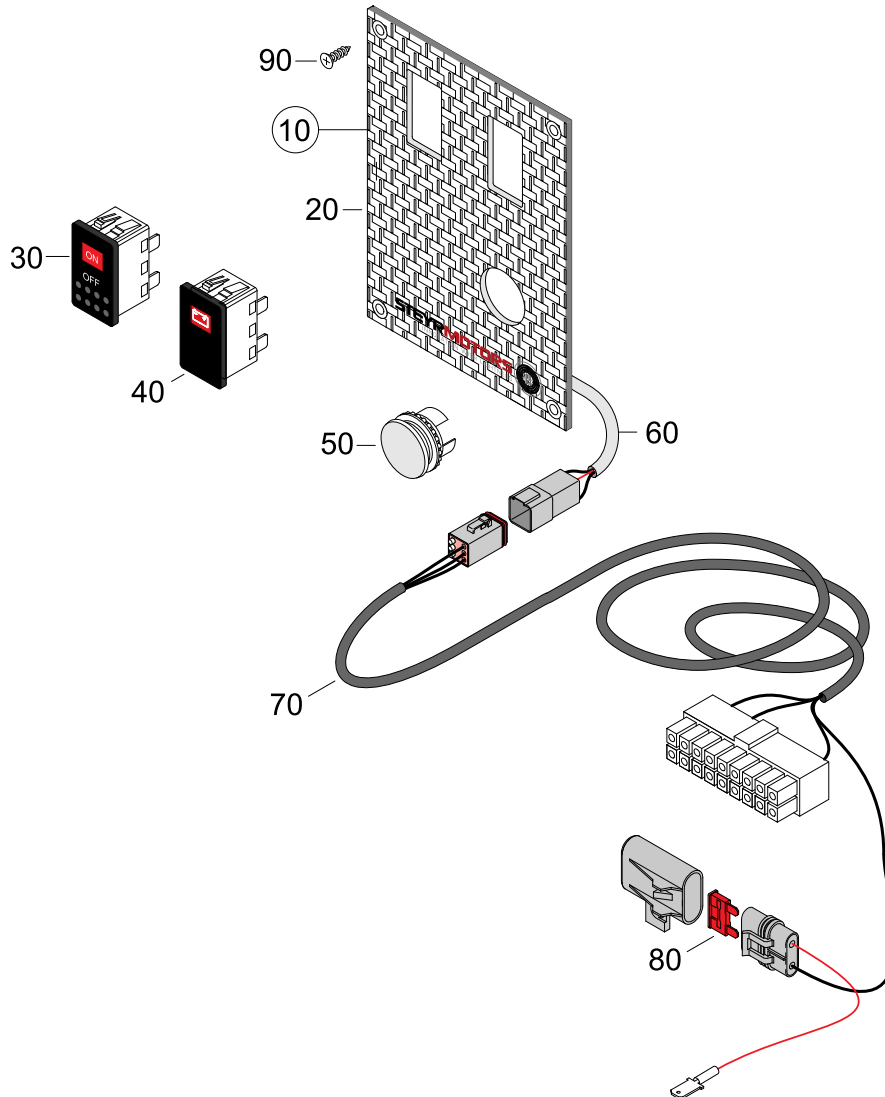
40096184-0



236 MARINE
K42 TURBO DIESEL
+ SOLAS

40096184-0

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236 MARINE
K42 TURBO DIESEL
+ SOLAS

40096184-1

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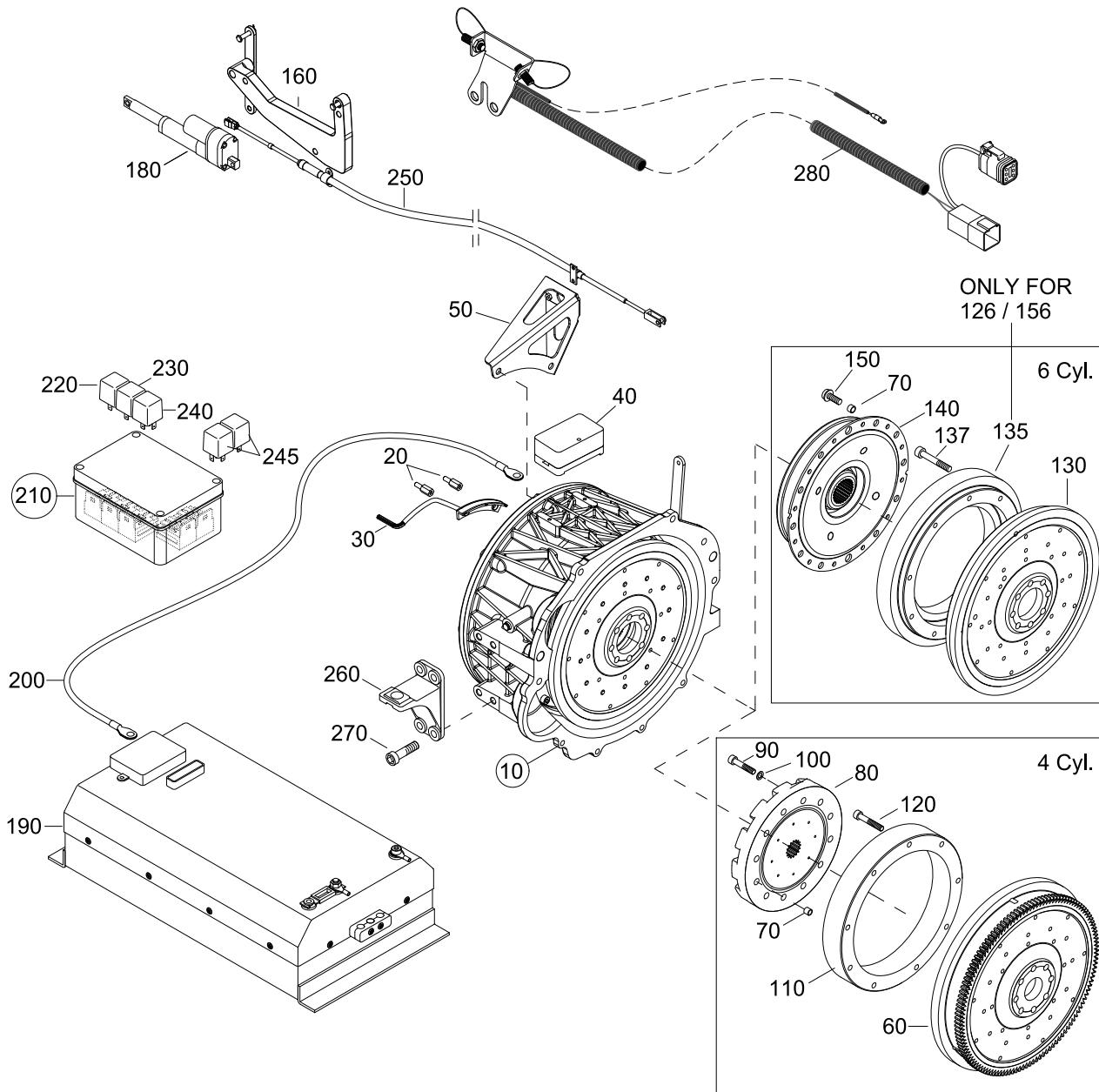


TA 4100

236 MARINE
K42 TURBO DIESEL
+ SOLAS

HYBRID

41006184-0





HYBRID	236 MARINE K42 TURBO DIESEL + SOLAS
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41006184-0

Pos.	Part.-No.	Qty	Designation	Step
10	Z002171-0	1	ELECTRIC MOTOR ASSY.	.2
20	2179623-1	2	DISTANCE BOLT	..3
30	Z002173-0	1	HALL SENSOR ASSY.	..3
40	2179758-0	1	CONNECTION PLATE	..3
50	2180122-0	1	GEAR SHIFT BRACKET	..3
60	2203870-0	1	FLYWHEEL ASSY. RW	.2
70	2203543-0	2	FITTING SLEEVE	.2
80	Z002106-0	1	S.P. COUPLER	.2
90	9000520-0	12	HEX.SOCK. HD.CAP SCR. ISO 4762-M8x50-10.9-DAC	.2
100	3930103-0	12	WASHER DIN 125-8.4-140HV-A2	.2
110	2180415-0	1	FLYWHEEL MASS	.2
120	3862462-0	9	HEX.SOCK. HD.CAP SCR. DIN 912-M8x60-8.8-A2C	.2
130	2177734-N	1	FLYWHEEL ASSY. RW	.2
135	2180522-0	1	FLYWHEEL MASS	.2
137	3862452-0	9	HEX.SOCK. HD.CAP SCR. DIN 912-M8x50-8.8-A2C	.2
140	Z026060-0	1	S.P. COUPLER	.2
150	9000685-0	12	LOCKING SCREW-M8x16-10.9	.2
160	2179739-1	1	CONTROL BRACKET ASSY.	.2
180	Z002174-0	1	CONTROL MOTOR, CLUTCH	.2
190	Z002195-0	1	ELECTR.CONTROL SYSTEM	.2
200	Z021009-0	3	CONNECTING CABLE	.2
210	Z002175-0	1	RELAIS BOX ASSY.	.2
220	2179961-0	1	PROGRAMMED RELAIS, A12	..3
230	2179960-0	1	PROGRAMMED RELAIS, A11	..3
240	2179959-0	1	PROGRAMMED RELAIS, A10	..3
245	9000183-0	2	RELAY 12V 40A	..3
250	Z002178-0	1	GEAR SHIFT CABLE ASSY.	.2
260	2178722-1	2	BRACKET FLYWHEEL HOUSING	.2
270	9000081-0	8	HEX.SOCK. HD.CAP SCR. DIN 912-M12x35-8.8-A3C	.2
280	Z026154-0	1	POSITION SENSORS ASSY. (SPARE PART)	.2





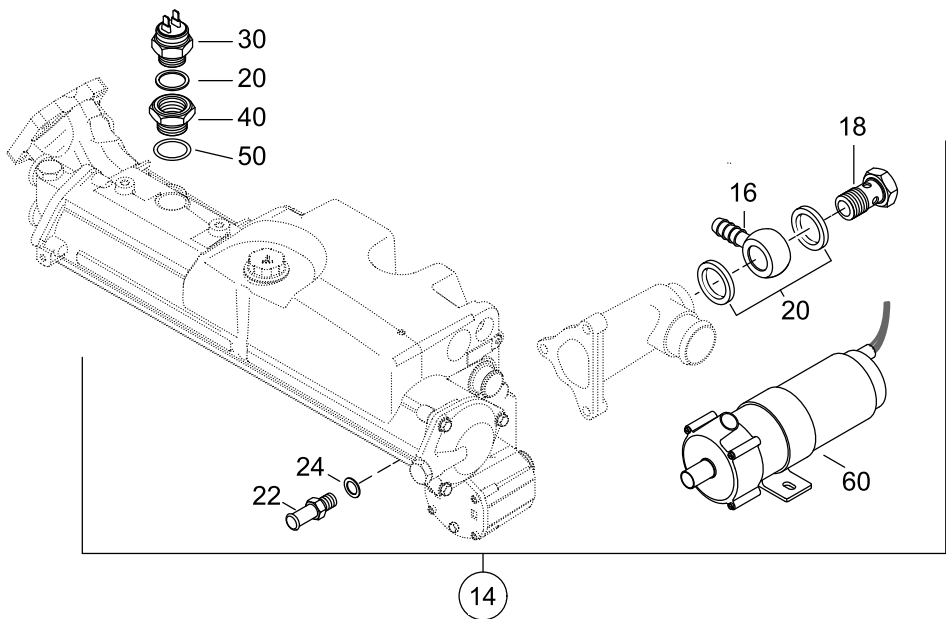
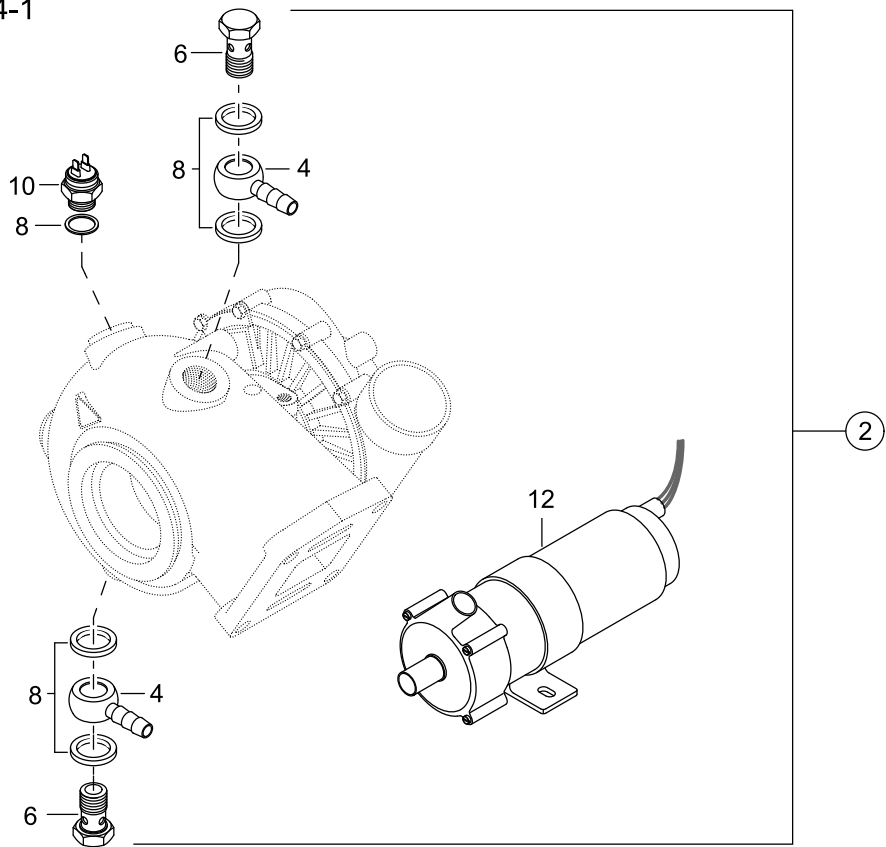
TA 6012



236 MARINE
K42 TURBO DIESEL
+ SOLAS

**HEATING UNIT, CIRCULATION PUMP
(ACCESSORY)**

60126084-1



236 MARINE
K42 TURBO DIESEL
+ SOLAS

60126084-1

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